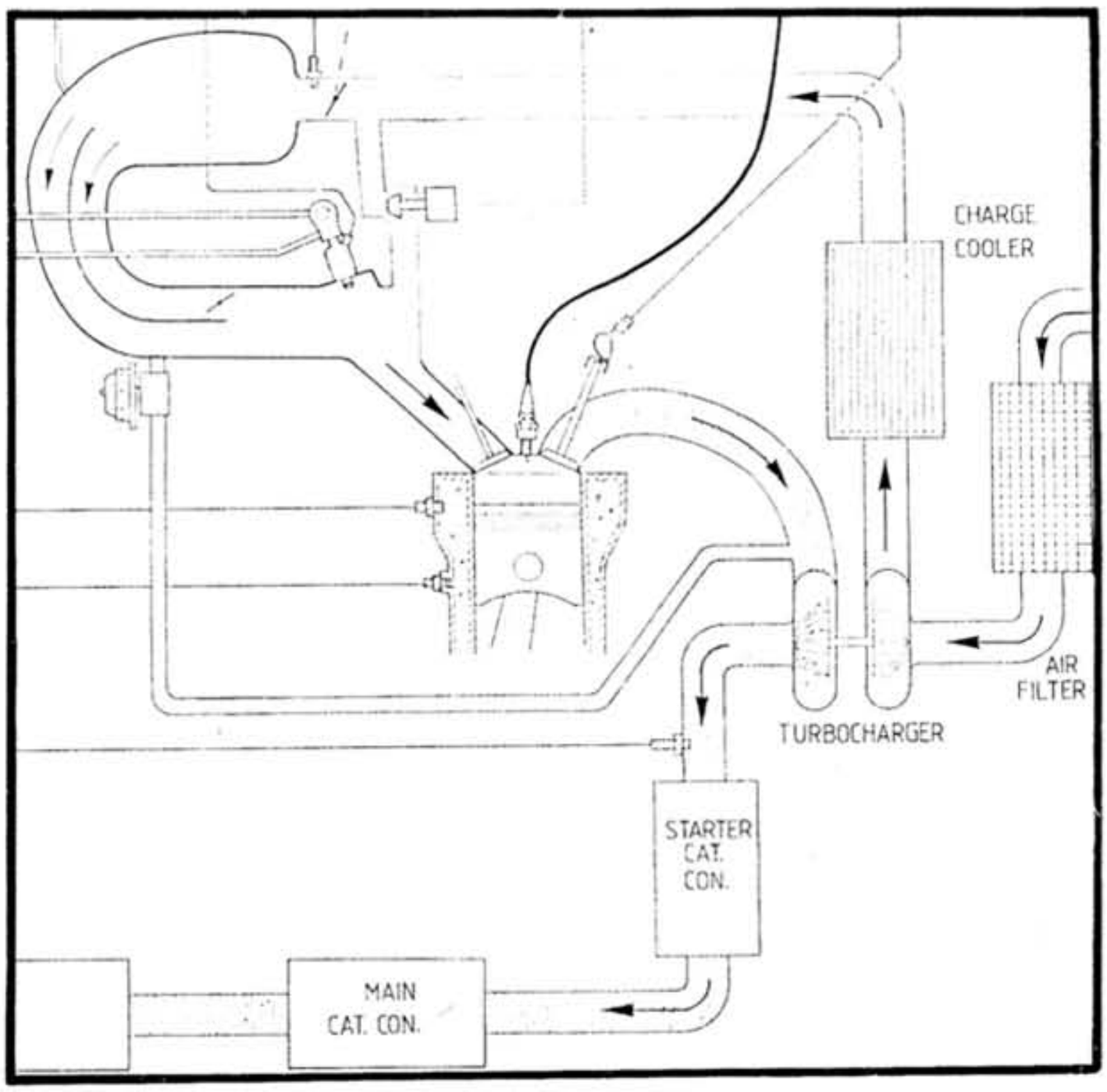
SERVICE NOTES
Section EMJ

Electronic M.P.F.I. (Closed Loop) Elan Turbo with Catalyst



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ENGINE MANAGEMENT & FUEL INJECTION

SECTION EMJ - LOTUS ELAN TURBO (with catalytic converter)

SECTION EMJ.1 - INTRODUCTION

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EMJ.1 - A EMJ SECTIONS EXPLAINED

Introduction - EMJ.1

This section starts with a general description of the fuel injection and engine management system to provide an overview of the system and its components.

The operation of the 'Check Engine' light is explained, and how to read trouble codes without a scanner tool. The 'Tech 1' scanner tool is introduced and its operation and advantages explained. Further tools required for full diagnostic/ repair procedures are also listed.

Basic Function - Systems and Components - EMJ.2

This section explains the function of each individual component and where it is fitted in order that a thorough understanding of the operation of the system may be gained.

Individual Component Diagnosis and Replacement - EMJ.3

This section contains the circuit diagrams, fault finding charts and test procedures necessary to diagnose faults in each component. Replacement procedures and torque figures are also included.

Trouble Code Diagnosis Using 'Tech 1' Tool - EMJ.4

'Trouble Codes' are numbers which relate to certain types of fault as detected by the on-vehicle self diagnostic system. The 'Tech 1' tool is an electronic scanner which plugs into the on-vehicle diagnostics and displays trouble codes stored by the electronic control module.

If a 'Tech 1' tool is available, this section should be used to diagnose any problem by following three basic steps.

i) Are the on-vehicle diagnostics working? This is established by performing the "Diagnostic Circuit Check" contained at the front of the section. ALWAYS START HERE.
   If the on-vehicle diagnostics are not working, this procedure will refer to another chart in section EMJ.4 to correct the problem. If the on-vehicle diagnostics are O.K. the next step is:

ii) Is there a trouble code stored? If a trouble code is stored, refer directly to the trouble code chart of that number in section EMJ.4. This will determine if the fault is still present. If no trouble code is stored, the third step is:

iii) 'Scan' serial data. This involves using the 'Tech 1' tool to read the information available from the serial data stream. Information on the 'Tech 1' tool and the meaning of the displays is contained in section EMJ.1 - G.

This procedure, which takes only a short time will result in problem diagnosis being made in the most cost effective and reliable manner.

'Trouble Code' Diagnosis Without 'Tech 1' Tool - EMJ.5

This section enables fault diagnosis to be made without the use of a scanner tool ('Tech 1').

Fault Diagnosis With Intermittent or No Trouble Codes - EMJ.6

If a problem is diagnosed as being 'intermittent' the trouble code charts in section EMJ.4 should be used only as a guide, or good components may be needlessly replaced. Section EMJ.6 helps to diagnose intermittent problems and driveability problems which do not cause a trouble code to be set.

EMJ.1 - B GENERAL DESCRIPTION

The electronic multi-point fuel injection system used on the Lotus Elan is a General Motors fully electronic, processor controlled closed loop system, using a separate fuel injector in the intake tract of each cylinder.

The injectors are supplied with fuel at constant pressure (relative to intake manifold pressure) from a common fuel rail, with the quantity of fuel delivered to the engine being controlled by the length of time for which the solenoid operated injectors are opened. The injectors are 'pulsed' in two pairs (1/3 and 2/4) once every engine revolution, with half of the fuel requirement for each cylinder's combustion being supplied by each pulse. The injectors are controlled by a processor called an Electronic Control Module (E.C.M.) which calculates the amount of fuel required by the engine under the operating conditions at any particular time. This information is fed into the E.C.M. by a series of sensors measuring air and coolant temperature, inlet manifold pressure, throttle position, engine and vehicle speed and the exhaust gas oxygen content. On the basis of these signals and others, the E.C.M. also controls the ignition timing, turbocharger boost pressure, engine idle speed, and air conditioning compressor clutch.

The Direct Ignition (D.I.) system does away with the conventional distributor and uses two separate ignition coils, a cam angle sensor, an ignition module and Electronic Spark Timing (E.S.T.) control circuitry incorporated into the E.C.M. This type of distributorless ignition system uses a 'waste spark' method of distribution wherein cylinder pairs 1/4 and 2/3 are provided with a spark every revolution, i.e. on both compression stroke and exhaust stroke. At engine cranking speed the ignition module (part of the ignition coil pack) alone controls the spark advance, but at speeds above 800 rpm, the E.C.M. takes over ignition timing control based on inlet manifold air pressure, air temperature, coolant temperature, engine speed and detection of the onset of detonation.

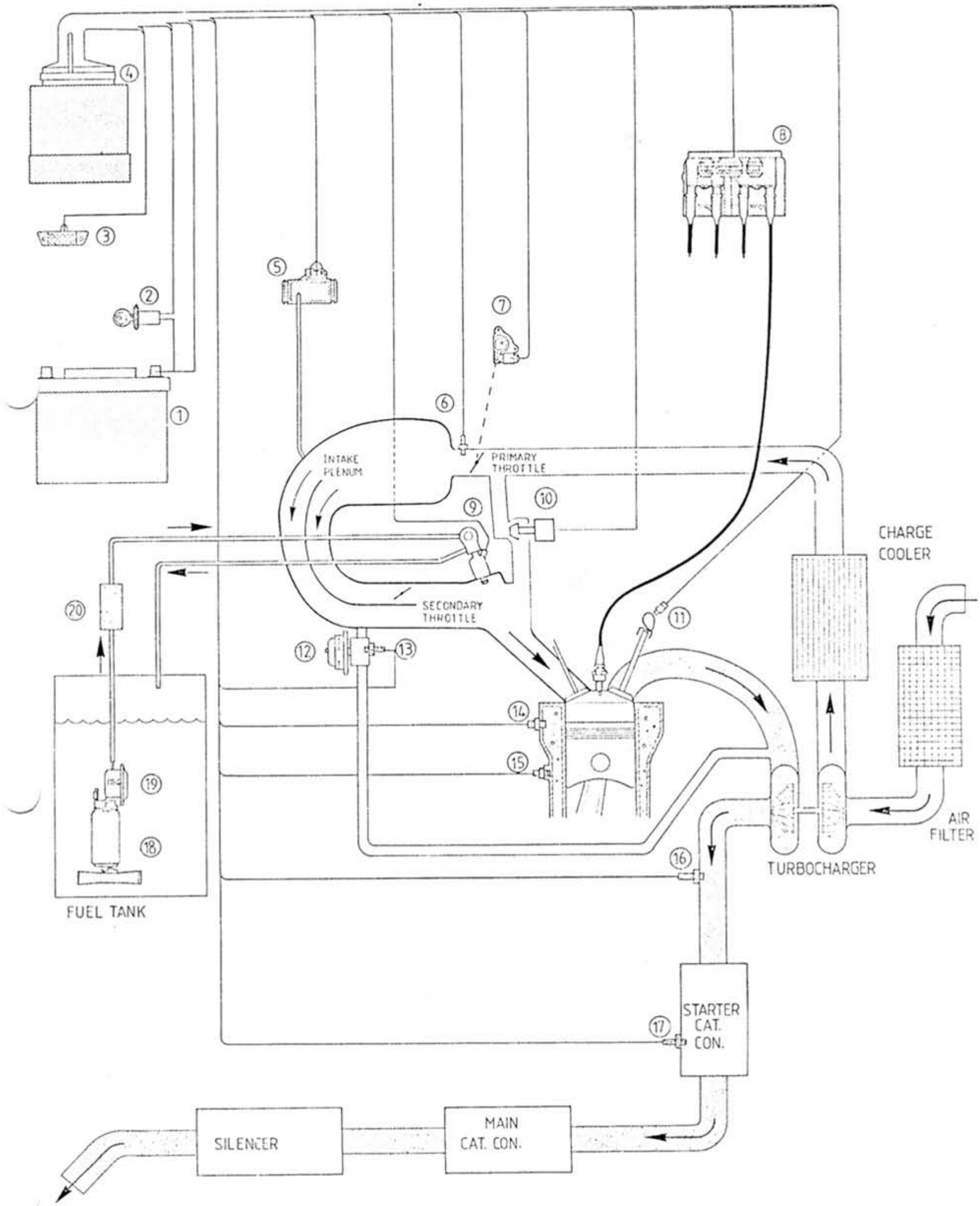
In addition to these functions, the E.C.M. monitors the signals received from the various sensors and compares them with pre-programmed tolerance bands to enable it to recognise 'faults' in the system and light a 'check engine' tell tale lamp on the fascia. This informs the driver that a fault has been detected and furthermore stores in its memory a 'trouble code' for the particular type of fault detected in order that a technician may access the code and be guided to the problem area.

A facility is also provided for the data monitored by the E.C.M. to be tapped via a hand held electronic scanner (known as the 'Tech 1' tool) with an LCD display panel. This tool aids rapid fault diagnosis by displaying all sensor readings and trouble codes.

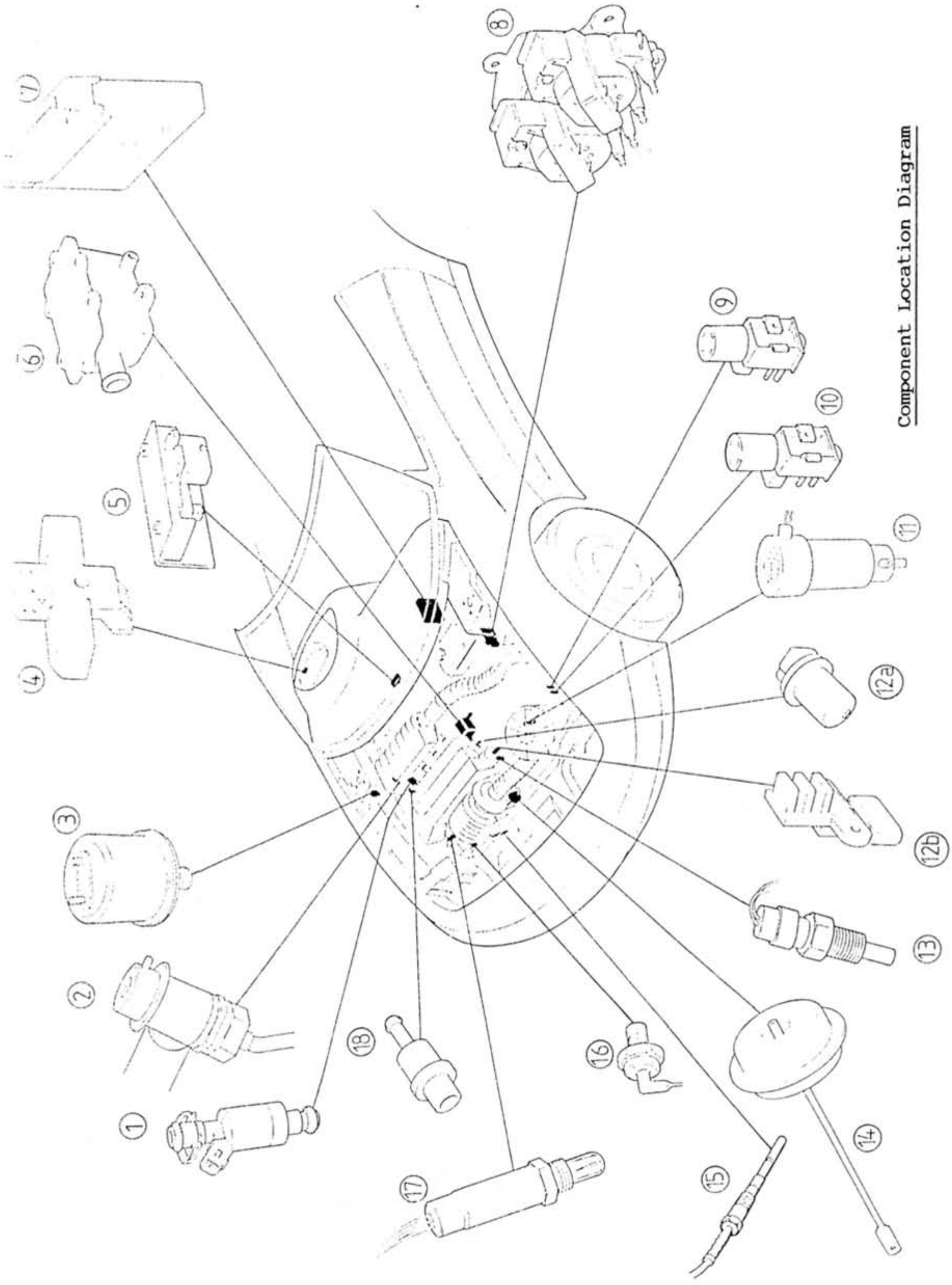
Key to Schematic Diagram

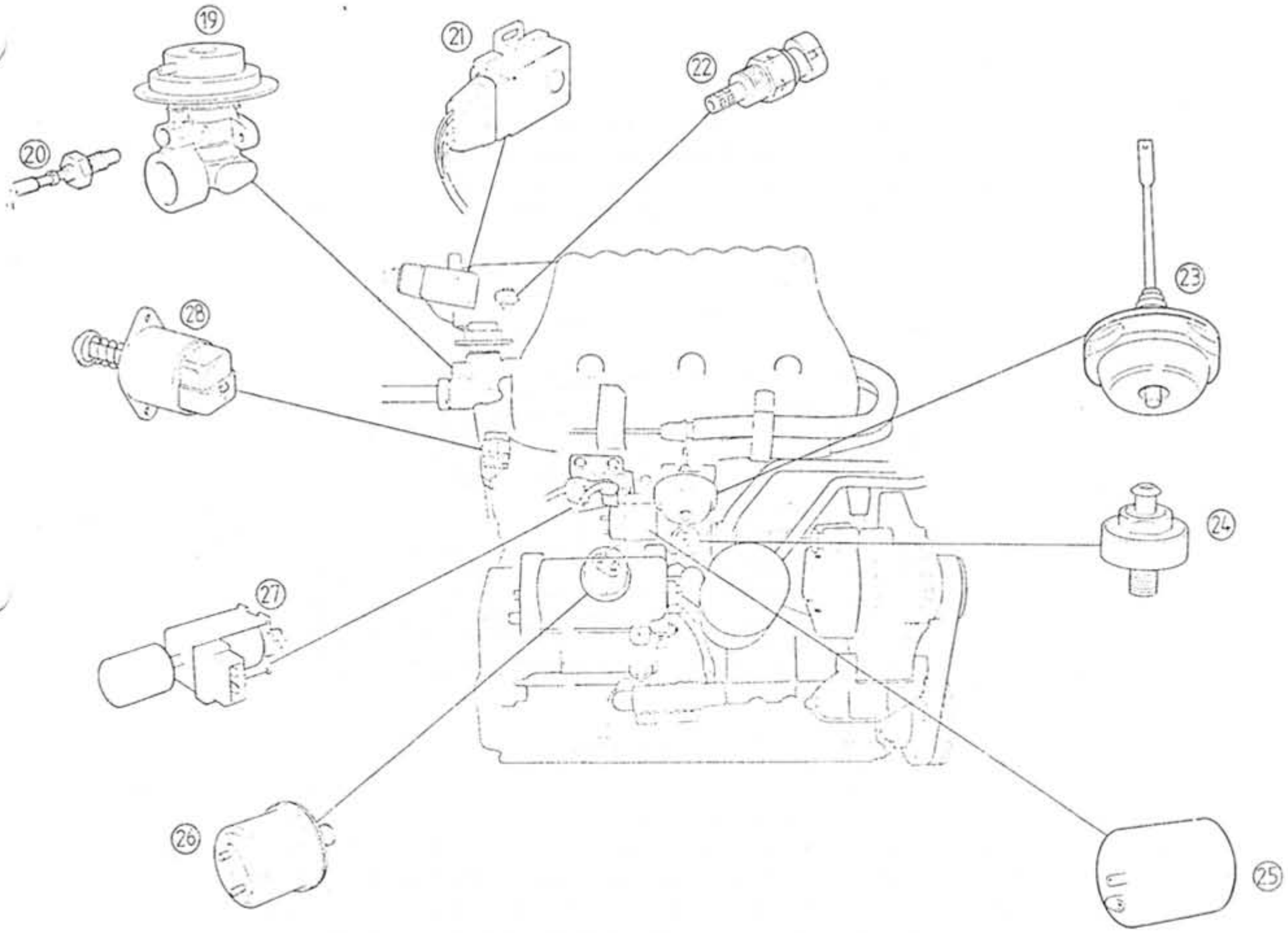
1. Battery
2. Ignition switch
3. Assembly Line Diagnostic Link (ALDL)
4. Electronic Control Module (ECM)
5. Manifold Air Pressure (MAP) sensor
6. Mass Air Temperature (MAT) sensor
7. Throttle Position Sensor (TPS)
8. Direct Ignition (DI) module and coils
9. Fuel injector (4 off)
10. Idle Air Control (IAC) valve
11. Cam angle sensor
12. Exhaust Gas Recirculation (EGR) valve
13. EGR temperature sensor
14. Coolant Temperature Sensor (CTS)
15. Knock sensor
16. Oxygen (O_2) sensor
17. Catalyst overheat sensor (Japan only)
18. Fuel pump
19. Pulsator
20. Fuel filter

Schematic Diagram



Component Location Diagram





Component Location - Rear Side of Engine

Key to Component Location Diagram

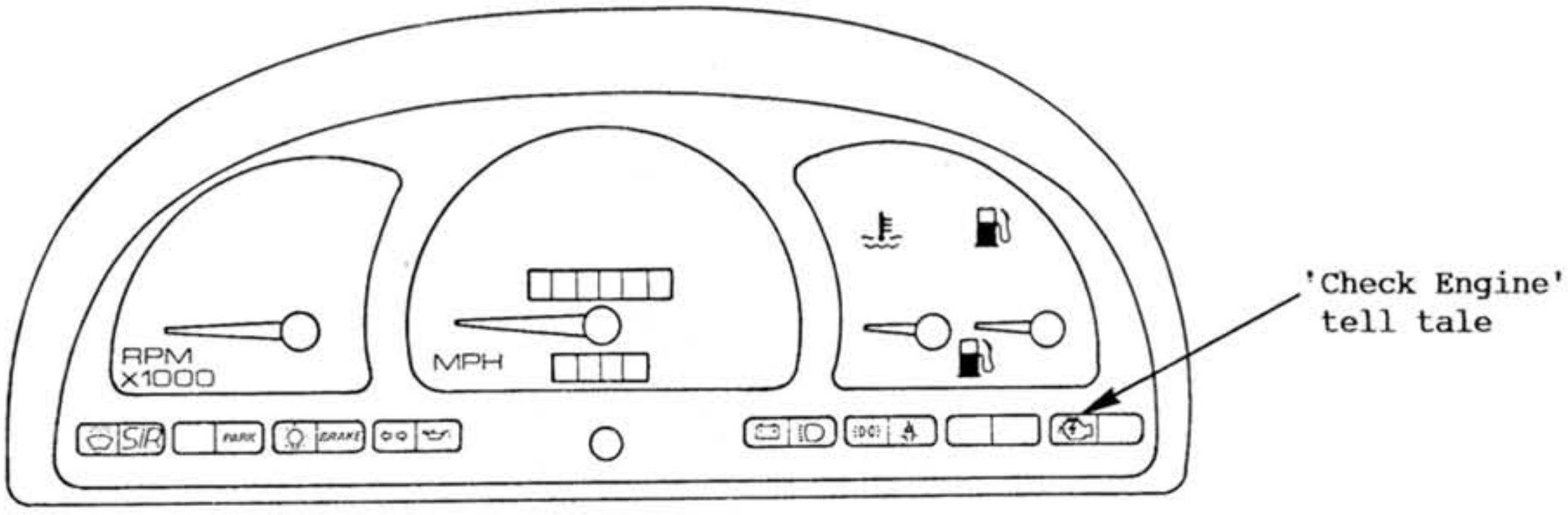
1. Fuel injector
2. Fuel pressure regulator valve
3. Boost gauge transducer
4. Vehicle Speed Sensor (VSS)
5. Manifold Air Pressure (MAP) sensor
6. Crankcase breather oil seperator
7. Electronic Control Module (ECM)
8. Ignition module & H.T. coils
9. Exhaust Gas Recirculation (EGR) vacuum solenoid valve
10. Evaporative Emission Control System (EECS) vacuum solenoid valve
11. Boost control frequency valve
12. Cam angle sensor:
    12a. Magnetic pick up
    12b. Hall effect sensor
13. Coolant Temperature Sensor (CTS)
14. Wastegate actuator capsule
15. Catalyst overheat sensor (Japan)
16. Power Steering Pressure Switch (PSPS)
17. Oxygen (O_2) sensor
18. Positive Crankcase Ventilation (PCV) valve
19. Exhaust Gas Recirculation (EGR) valve
20. EGR temperature sensor
21. Throttle Position Sensor (TPS)
22. Manifold Air Temperature (MAT) sensor
23. Secondary throttle vacuum actuator
24. Knock sensor
25. Secondary throttle vacuum reservoir
26. Oil pressure transducer
27. Secondary throttle vacuum solenoid valve
28. Idle Air Control (IAC) valve

EMJ.1 - C 'CHECK ENGINE' LIGHT

A 'check engine' tell tale lamp in the instrument binnacle is provided to:

i) To tell the driver that a problem has occurred and that the vehicle should be taken for check/repair as soon as is practicable;

ii) To enable the technician to read out any 'trouble codes' and help diagnose system problems.



As a bulb and system check, the lamp will light with the ignition on, and should go out when the engine is started. If, however, the lamp remains on, or comes on whilst driving, this indicates that the self diagnostic system has detected a problem and a trouble code has been stored in the memory. If the fault cures itself, or is no longer detected, the lamp will go out in most cases after about 10 seconds, but the trouble code will remain stored in the memory for the next 50 starts to indicate to the technician that an intermittent fault has been detected. If no recurrence is recorded during this period, the stored trouble code will be erased from the memory. Certain types of detected fault result in the ECM imposing a 4,000 rpm limit, to prevent engine damage.

Trouble Codes

Trouble codes may be categorised as either 'intermittent' or 'hard' where an 'intermittent' code is one which was set by a detected fault no longer present, and a 'hard' code is one where the fault still exists. The trouble code charts in sections EMJ.4 and EMJ.5 are designed to use this discrimination to aid diagnosis.

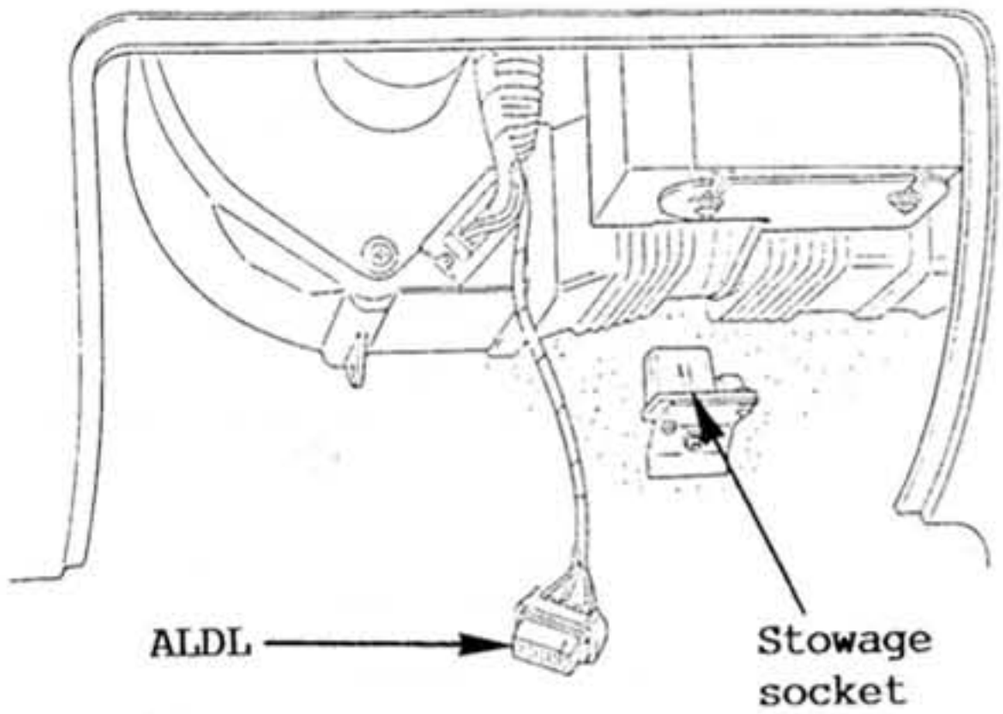
On the facing page of each trouble code chart are the readings the E.C.M. expects to receive from the relevant sensors. If these readings are outside of the specification, the check engine tell tale will be lit and a trouble code stored in the memory. The trouble code indicates in which CIRCUIT a problem was detected. Such a circuit would include the sensor, the wiring and connectors to it, and the E.C.M.

In order to read any trouble codes stored in the memory, it is necessary to use the Assembly Line Diagnostic Link (ALDL) connector.

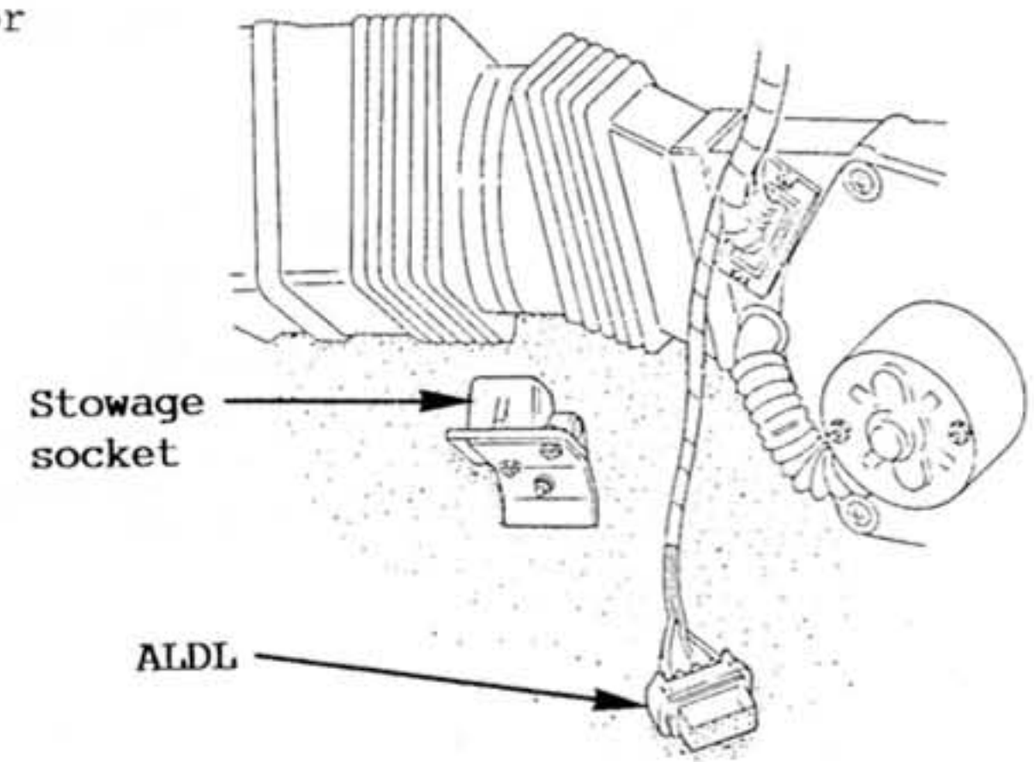
EMJ.1 - D ASSEMBLY LINE DIAGNOSTIC LINK (ALDL) CONNECTOR

The ALDL electrical connector is plugged into a stowage socket fixed at the front of the passenger footwell.

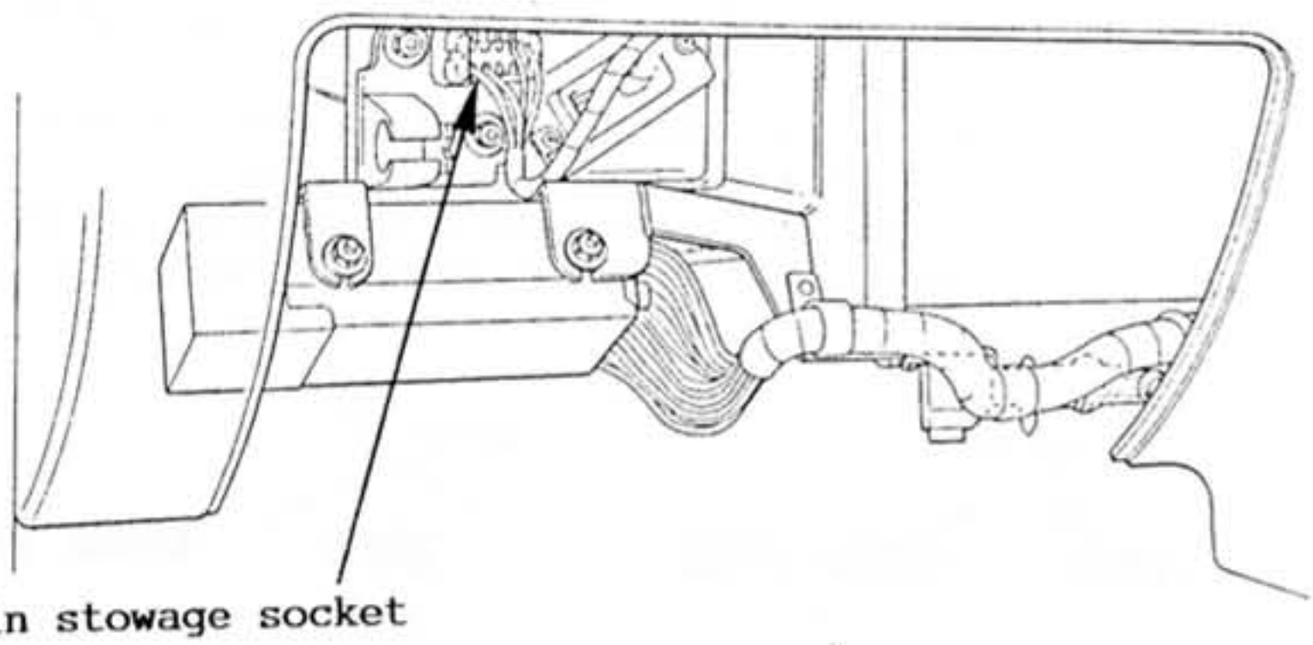
RHD Heater Cars: The ALDL connector is stowed in a socket fixed to the bulkhead at the front of the passenger footwell.



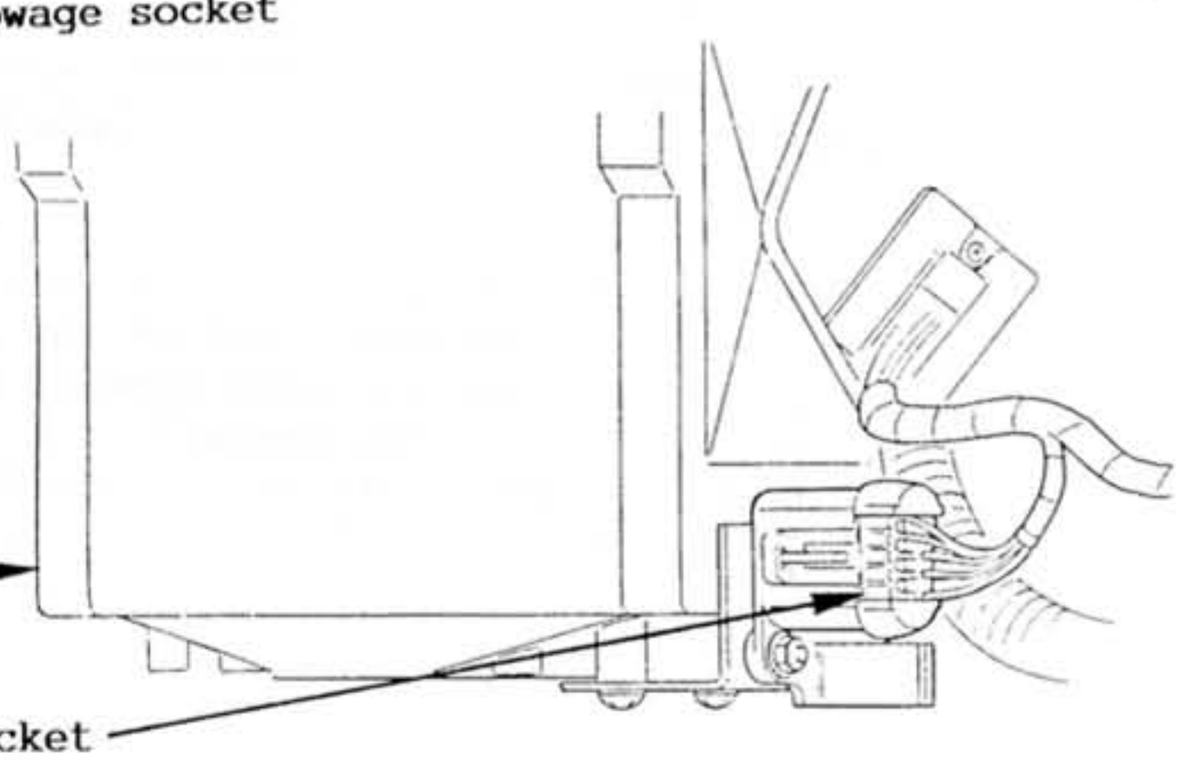
LHD Heater Cars: The ALDL connector is stowed in a socket fixed to the bulkhead at the front of the passenger footwell.



RHD Air Conditioned Cars: The ALDL connector is stowed in a socket fixed to the blower fan housing. Release the glovebox striker and swing down the glovebox for access.



LHD Air Conditioned Cars: The ALDL connector is stowed in a socket fixed to the underside of the evaporator housing, at the front of the passenger footwell.

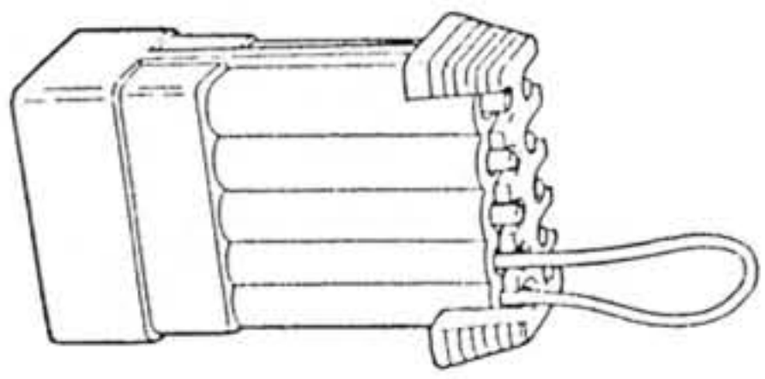


The ALDL connector is used:

i) at the end of the factory production line to check out the engine management system;
ii) to connect the hand held diagnostic scanner tool ('Tech 1'). Data is read via terminal G;
iii) to read stored trouble codes without a scanner tool.

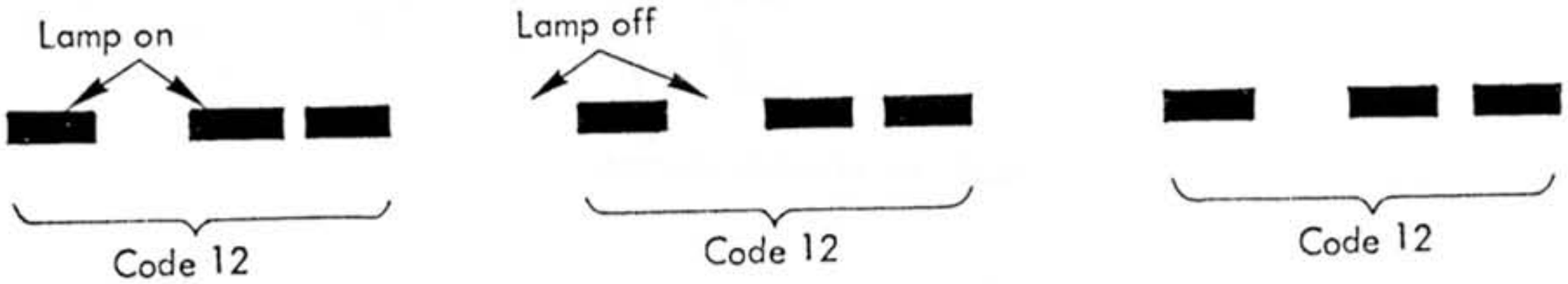
EMJ.1 - E DIAGNOSTIC MODE (no scanner tool)

If the diagnostic terminal (B) of the ALDL connector is grounded (terminal A) using bridging connector T000T0909 with the ignition on and the engine stopped, the system will enter the diagnostic mode, and:



Bridging plug
T000T0909

i) Display a code 12 by flashing the 'Check Engine' tell tale, and relay box repeater lamp to indicate that the diagnostic mode is operating.
Codes are displayed by the lamp quickly flashing the first digit of the (two digit) number with a short pause before the second digit is similarly flashed.
For example, code 12 would consist of one flash, followed by a short pause then two flashes in quick succession.
If no trouble codes are stored, code 12 will continue to be flashed repeatedly until the diagnostic terminal is ungrounded.



ii) If one or more trouble codes are stored, code 12 will flash 3 times, followed by a short pause before the first trouble code is flashed 3 times in succession, then the next trouble code (if any), until code 12 is again flashed to complete the cycle.
The trouble codes charts in section EMJ.5 are used to diagnose the problem and determine if the fault is 'hard' or 'intermittent'.

iii) Energise all ECM controlled relays and solenoids except the fuel pump relay.

iv) Fully extend the idle air control (IAC) valve.

Note that trouble codes can only be displayed with the engine stopped. Grounding the diagnostic terminal with the engine running provides the 'field service mode' described below.

EMJ.1 - F FIELD SERVICE MODE (no scanner tool)

If the diagnostic terminal (B) of the ALDL connector is grounded with the engine running, the system will enter the field service mode, and the flashing of the check engine light will indicate whether the system us running 'open' or 'closed loop'.

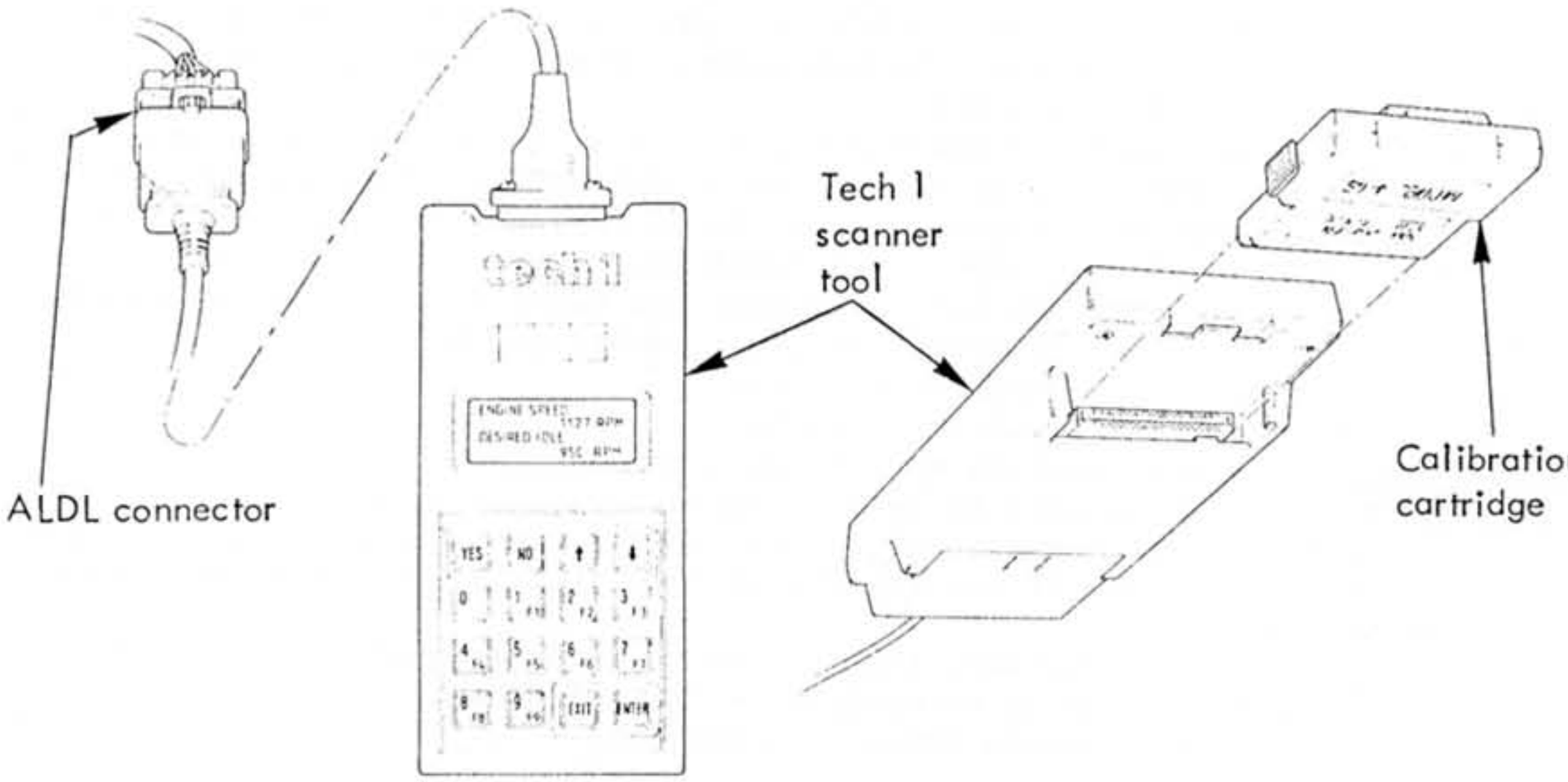
In open loop mode, the exhaust gas oxygen sensor is not operative and the fuel delivery is controlled by programmed values in the ECM. The check engine light flashes 2.5 times per second.

In closed loop mode, the oxygen sensor is operating and is continually adjusting fuel delivery via the ECM for optimum performance with the minimum of harmful emissions. The check engine light flashes once per second staying OUT for a greater proportion of the time if the system is too LEAN and staying ON for the most of the time if the system is too RICH.

While the system is in field service mode, no new trouble codes can be stored in the ECM, and the closed loop timer is by-passed (i.e. specified time delay before going closed loop, does not operate).

EMJ.1 - G 'TECH 1' SCANNER TOOL

The 'Tech 1' is a hand held electronic scanner tool with an LCD display panel which, by plugging into the ALDL connector, is able to display (numerically) any stored trouble codes and allow a quick check of sensors and switches which are inputs to the ECM. Any pair of sensor inputs may be displayed simultaneously either in the workshop, or if necessary whilst driving on the road.



The 'Tech 1' scanner tool .does not make the use of diagnostic charts unnecessary. It is used in conjunction with the charts to identify in which circuit a problem is located, and in some cases the tool can provide information that is extremely difficult, or indeed impossible to obtain using other equipment.

Note that the connector lead between 'Tech 1' and ALDL is special to the Lotus application and is identified by 'Lotus' printed along the side of the lead. The use of any other lead (e.g. Opel) may cause serial data problems.

'Snapshot' Mode

This facility is extremely useful for diagnosing driveability or intermittent problems which may not set a trouble code.

The tool is plugged in and observed whilst the car is driven, and a continually updated block of data covering the latest time period, from all the sensors is stored in the memory. When the driveability problem is encountered, or the intermittent fault occurs, the 'snapshot' may be triggered manually or automatically, and a further block of sensor data is recorded for a similar time period after the trigger point. Back in the workshop, the readings from each of the sensors may be recalled and assessed before, during and after the trigger point. A variation in sensor reading at the trigger point may indicate a problem area, if necessary comparing readings with a known good vehicle.

Data Displays Available on the Tech 1 Tool

ENGINE SPEED: Displays engine rpm. Often useful if extra reference pulses are suspected. A sudden high rpm indication while at a steady throttle would indicate electrical interference in the reference circuit. This interference is usually caused by ECM wires too close to ignition secondary wires.

DESIRED IDLE: Indicates the rpm to which the ECM is trying to control idle speed

COOLANT TEMP: Displays engine temperature in degrees Centigrade and Fahrenheit. After engine is started the temperature should rise steadily to about 85 - 95°C then stabilise when the thermostat opens.

MASS AIR TEMP: (MAT) Displays temperature of air entering the intake plenum. Should read close to ambient air temperature when the engine is cold, and rise as underhood and engine temperature increases.

MAP: (Manifold Air Pressure) The MAP sensor produces a low signal voltage when inlet manifold pressure is low (high vacuum) and a high voltage when the pressure is high (low vacuum). With the ignition on and the engine stopped, the manifold pressure is equal to atmospheric pressure and the signal voltage will be approximately 2.4 volts.

BARO: (Barometric pressure) Sensed via MAP sensor at instant of ignition switch on. Should read the same, or very close to MAP before engine is started.

IDLE AIR CONTROL: (IAC) This system is used to control engine idle speed to the desired rpm, for different operating conditions. In this mode, the numbers will indicate what position the ECM thinks the valve is in. The ECM moves the IAC in 'counts' and displays the count number on the Tech 1 tool.

ENGINE SPEED: Repeated for convenience of use.

THROT POSITION: Displays TPS output in volts.

THROTTLE ANGLE: Displays throttle opening as a percentage.

OXYGEN SENSOR: The reading will be in millivolts (mv) with a range from 1 to 999 mv. If the reading is consistently below 350 the fuel system is running lean as seen by the ECM, and if the reading is consistently above 550 the system is running rich.

INJ PULSE WIDTH: In this position, the reading is given in milliseconds which is the on time that the ECM is commanding to the injectors.

SPARK ADVANCE: Displays ignition advance in degrees.

MPH KPH: Displays vehicle road speed.
FUEL INTEGRATOR: BLOCK LEARN: The normal readings for these positions are around 128. If higher, it indicates that the ECM is adding fuel to the base fuel calculation because the system is lean, and if the numbers are below 128 the ECM is taking out fuel from the base calculation because the system is rich. The integrator is short term corrective action while the block learn portion (which is a long term correction) will only change if the integrator has seen a condition which lasts for a calibrated period of time.
OPEN/CLOSED LOOP: This position will indicate whether the engine control system is operating in open or closed loop. The system goes closed loop after a certain amount of run time, when coolant temperature is high enough, and the oxygen sensor becomes active.
BLOCK LEARN CELL: There are sixteen different cells which the ECM learns at depending on rpm and MAP. This parameter will display what cell the ECM is using for the fuel calculation at the time.
KNOCK RETARD: Indicates the number of degrees the ECM is retarding the Electronic Spark Timing.
KNOCK SIGNAL: Displays a "YES" when knock is detected by the ECM and displays a "NO" when knock is not detected.
BATTERY VOLTAGE: Displays the battery voltage detected at the ECM ignition input.
PURGE DUTY CYCLE: Displays charcoal canister valve duty cycle.
A/C REQUEST: Displays the state of the A/C signal line to the ECM. Should read "YES" whenever the A/C is requested.
A/C CONTROL: Displays "ON" when the ECM has commanded the A/C clutch "ON".
SYNC PULSES: Should cycle 0,1,2 with engine idling.
PARK/NEUTRAL: Should display "-R-DL". Function not used on manual transmission cars.
POWER STEERING: Display will change from "NORMAL" to "HIGH" when high steering loads are applied.
2ND THROTTLE SOL: Should display "ACTIVE" at low engine speeds, and "INACTIVE" at high speed and with ignition on engine stopped.
AIR CONTROL SOL: Not used in this application.
EGR SOLENOID: Indicates state of EGR solenoid valve.
CO ADJ VOLTS: Not used in this application.
WASTEGATE D.C.: Displays duty cycle of turbocharger wastegate solenoid valve.
PROM ID: This number identifies whether the correct ECM assembly is fitted.
TIME FROM START: Displays time in minutes and seconds since ignition switch on.

EMJ.1 - H CLEARING TROUBLE CODES

A trouble code will remain stored in the ECM memory after the fault has been rectified (or does not recur) until the engine is started 50 times, or the code is cleared using the programme provided in the 'Tech 1' tool, or if the battery voltage is disconnected from the ECM for 30 seconds.

CAUTION: To prevent ECM damage, the ignition key must be 'OFF' when disconnecting or reconnecting power to the ECM (e.g. battery cable, ECM pigtail, ECM fuse, jumper cables, etc.).

Trouble codes should be cleared after repairs have been completed. Some diagnostic charts will require codes to be cleared before using the chart in order that the ECM be allowed to set the code during the test and identify the problem more quickly.

Note that when clearing trouble codes with the 'Tech 1' tool, the ignition should first be switched off for 10 seconds.

EMJ.1 - I ECM LEARNING ABILITY

The ECM has a 'learning' ability which enables it to make corrections for minor variations in the fuel system and for engine condition in order to maintain the optimum fuel delivery at all times.

If the battery is disconnected, or the power supply to the ECM interrupted, these 'learned' settings will be erased in addition to any stored trouble codes, and after reconnection of the power, integrator and block learn values of 128 will be used for initial fuel calculations by the ECM. The time taken to complete the integrator and block learn re-learning process will vary from vehicle to vehicle, and will also depend on driving conditions. Gentle driving at steady throttle openings will speed the process. There is unlikely to be any significant difference in engine performance or driving characteristics during this period.

If the battery is disconnected, or the ECM power supply interrupted before ten seconds have elapsed since stopping the engine, (or whilst the engine is running), the ECM will not have time to 'park' the IAC valve at a known position, and will lose track of where it is. When first starting the engine after reconnecting the battery or ECM power supply, it may be necessary to partially depress the accelerator pedal, and to release the accelerator very slowly when first returning to idle, to prevent stalling whilst the ECM re-learns the IAC valve position. Alternatively, if after reconnection of the power, the ignition is switched on, and then switched off to 'power down' the ECM, the IAC valve will park at a known position and after 10 seconds the engine may be started normally.

When clearing trouble codes the 'Tech 1' tool should always be used so that the trouble code(s) only is cleared, and not any other ECM memories.

EMJ.1 - J BASIC PRECAUTIONS

THE LOTUS ELAN TURBO IS CERTIFIED BY THE UNITED STATES ENVIRONMENTAL AGENCY AS CONFORMING TO THE REQUIREMENTS OF THE REGULATIONS FOR THE CONTROL OF AIR POLLUTION FROM NEW MOTOR VEHICLES. THIS CERTIFICATION IS CONTINGENT ON CERTAIN ADJUSTMENTS BEING SET TO FACTORY STANDARDS. IN MOST CASES, THESE ADJUSTMENT POINTS HAVE BEEN EITHER PERMANENTLY SEALED AND/OR MADE INACCESSIBLE TO PREVENT INDISCRIMINATE OR ROUTINE ADJUSTMENT IN THE FIELD. FOR THIS REASON, THE FACTORY PROCEDURE FOR TEMPORARILY REMOVING PLUGS, CAPS, ETC., FOR THE PURPOSES OF SERVICING THE PRODUCT, MUST BE STRICTLY FOLLOWED AND, WHEREVER PRACTICABLE, RETURNED TO THE ORIGINAL INTENT OF THE DESIGN.

Chocking Drive Wheels

The vehicle drive wheels should always be securely chocked whenever performing system diagnoses with the engine running.

Warm Up Engine

In order for the exhaust gas oxygen sensor to operate and control the fuel delivery in 'closed loop' mode, in which mode all diagnostic checks are performed, the coolant temperature must be raised above a specified temperature by running the engine at part throttle for several minutes dependent on ambient and engine temperature.

Visual/Physical Inspection

Before embarking on any other diagnostic procedures, it is most important to carry out a thorough and comprehensive visual and physical check of all vacuum pipes/hoses and wires for correct routing, and any signs of pinches, cuts, chafes, poor connections, etc. Do not overlook the more inaccessible areas.

Fuel System

All parts of the fuel feed line between the tank and fuel pressure regulator valve remain under pressure even after switching off the ignition. It is most important that before releasing any fuel connection or component, the fuel pressure relief procedure and safety precautions detailed in EMJ.3 - I are followed.

Ignition System

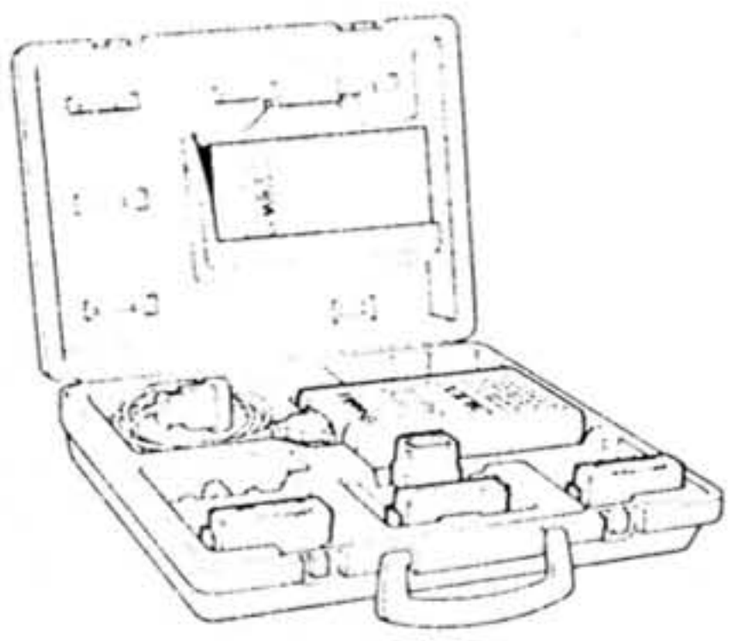
Be aware that the ignition coil output to the spark plugs is in the region of 50 kV, which if received as a 'shock', could in rare circumstances cause medical distress to persons with a weak heart.

EMJ.1 - K SPECIAL TOOLS

'Tech 1' Diagnostic Scanner Kit T000T0896

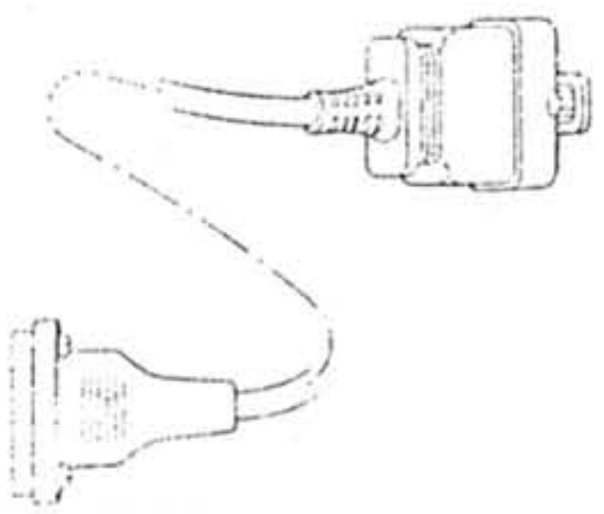
Plugs into ALDL connector and displays stored trouble codes and sensor readings.

Kit includes scanner, cartridge, lead, self-test adaptor, operator's manual and carrying case.



Connector Lead, 'Tech 1' Scanner T000T0897/2

Included in 'Tech 1' kit T000T0896
Connects Tech 1 to ALDL socket.
Use only /2 version (may have TA00053 or gold spot on ALDL end connector).
Resistance between terminals F & G:
/1 version = 0.56 ohm (approx)
/2 version = infinite

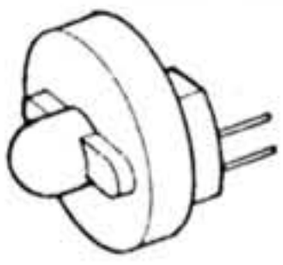


Calibration Cartridge, 'Tech 1' Scanner T000T0898/3

Included in 'Tech 1' kit T000T0896
Plugs into Tech 1 scanner
Contains data for Elan and Esprit models.
Identified by "LOTUS 89-90 ECM 'PLUS'".

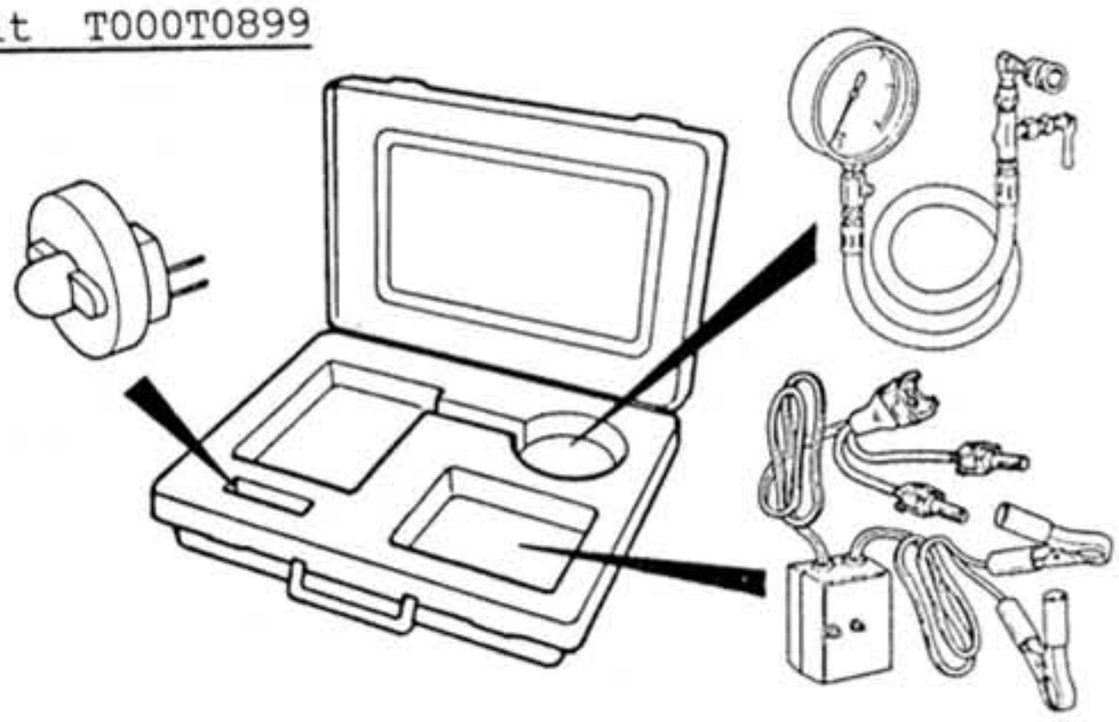
Injector Test Light T000T0900

Included in kit T000T0899.
Used to check electrical circuit to an injector.



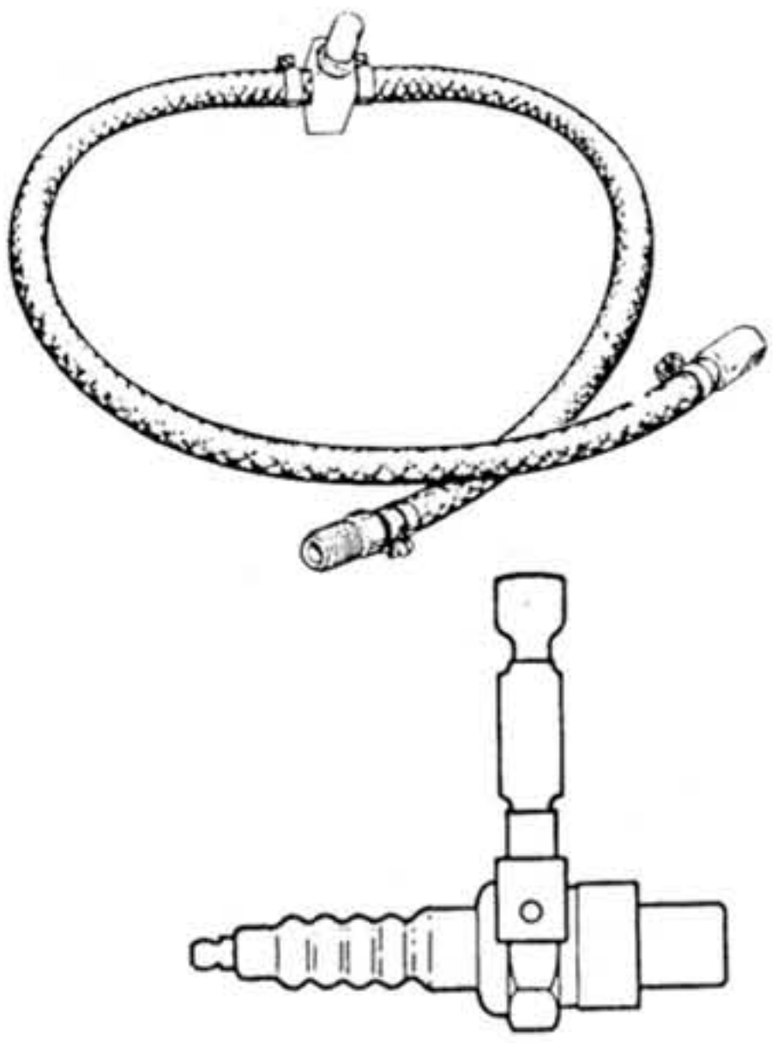
Fuel Pressure and Injector Diagnostic Kit T000T0899

Used to diagnose fuel system problems. Kit includes; fuel pressure gauge, to check pump delivery pressure and compare individual injector pressure drop; injector test light, to check electrical circuit to an injector; injector tester, to energise an individual injector for a precise time period.



Fuel Pressure Test Hose T000T1083

Fitted between fuel feed line and fuel rail inlet pipe to provide a take-off point for the fuel pressure test gauge, and a means of restricting fuel flow to test fuel pump performance.



Spark Tester T000T0901

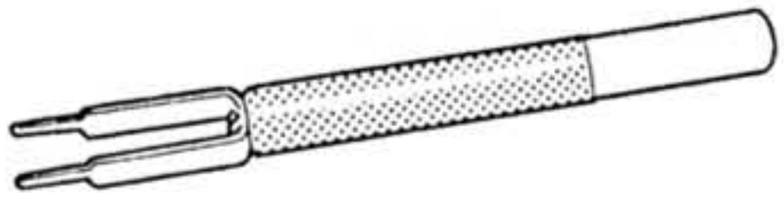
Used to check available secondary ignition voltage.

Connector Test Adaptor Kit T000T0902

Used to make electrical test connections in Weather Pack, Metri-Pack and Micro-Pack connector blocks.

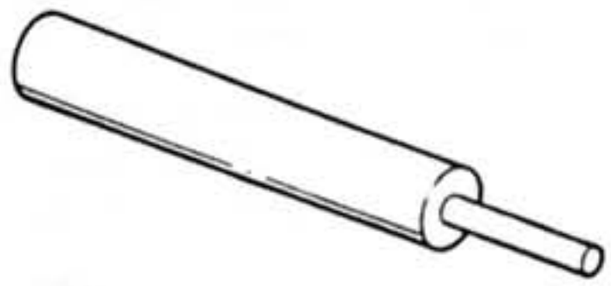
Metri-Pack Terminal Remover T000T0903

Used to remove terminals from connector blocks.



Weather-Pack Terminal Remover T000T0904

Used to remove terminals from connector blocks

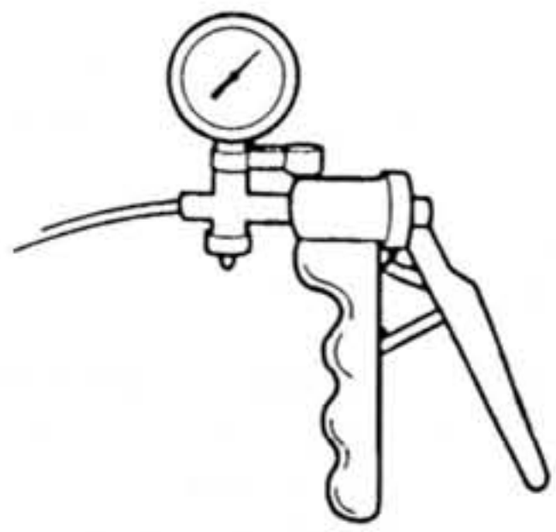


ECM Connector Terminal Remover T000T0905

Used to remove terminals from ECM connector.

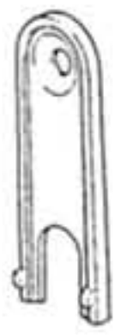
Vacuum Pump T000T0907

Used to operate and diagnose faults in vacuum operated components.



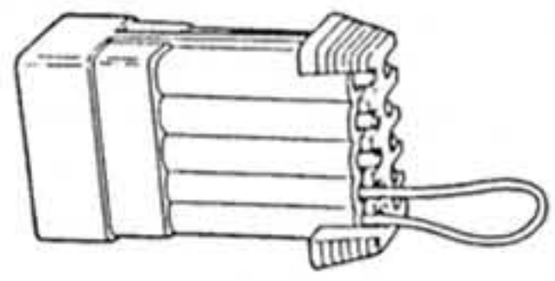
'Speedfit' Connector Release Tool T000T0989

Used to release fuel feed and return pipes from their tank spigots.



ALDL Bridging Connector T000T0909

Used to bridge ALDL connector terminals B and A to enter diagnostic mode or field service mode without 'Tech 1'.



EMJ.1 - L HARNESS CONNECTOR BLOCKS

Because of the very low voltage and current levels used in the electronic engine management system, most connectors in the engine compartment are protected against moisture and dirt which could create oxidation and deposits on the terminal.

Take care when probing connector blocks or replacing terminals, to avoid shorting between adjacent terminals, since this can result, in some circumstances, in damage being caused to the electronic components. Always use jumper wires between connectors for circuit checking. Never probe through the Weather-Pack seals.

When diagnosing, open circuits are often difficult to locate by sight because oxidation or terminal misalignment are hidden by the connectors. Merely wiggling a connector on a sensor or in the wiring harness may correct the open circuit condition. This should always be considered when an open circuit or failed sensor is indicated. Intermittent problems may also be caused by oxidised or loose connections.

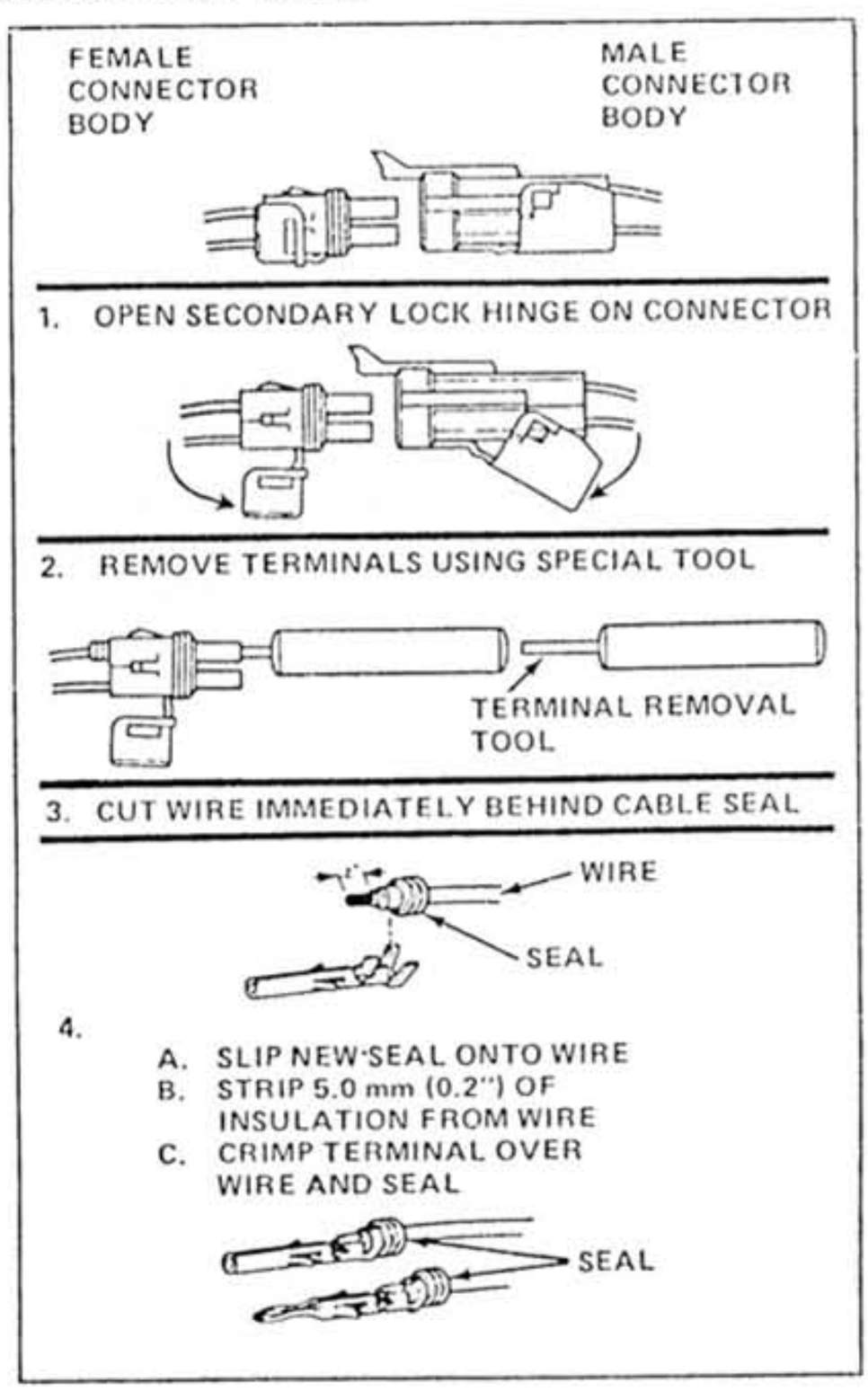
Before making a connector repair, be certain of the type of connector. Weather-Pack and Compact Three connectors look similar but are serviced differently.

Weather-Pack Connector

The diagram shows a Weather-Pack type connector and the tool T000T0904 required for removing the pin and sleeve terminals. If removal of a terminal is attempted using any other tool, it is likely that the terminal will be bent or deformed. These terminals cannot be straightened once bent.

Ensure that the connectors are properly seated and all of the sealing rings in place when connecting leads. The hinge type flap provides a backup, or secondary locking feature for the connector. They are used to improve the connector reliability by retaining the terminals if the small terminal lock tangs are not positioned properly.

Weather-Pack connections cannot be replaced with standard connections. Instructions are provided with Weather-Pack connector and terminal packages.



Compact Three Connectors

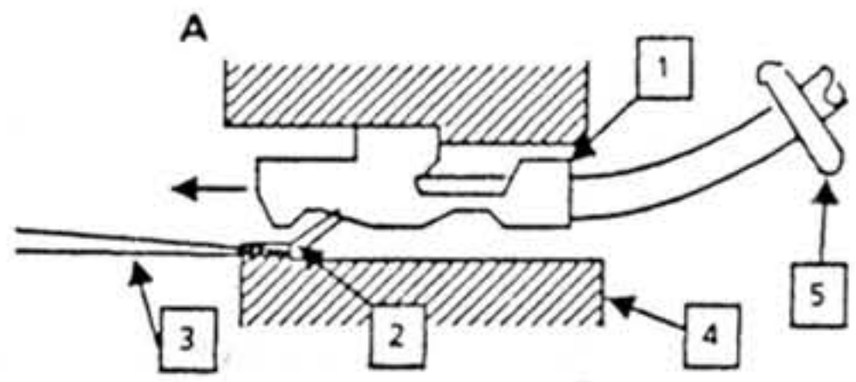
The Compact Three connector which looks similar to a Weather-Pack connector is not sealed and is used where resistance to the environment is not required.

Use standard methods when repairing a terminal. Do not use the Weather-Pack terminal tool T000T0904.

Metri-Pack Series 150 Connectors.

Some connectors used to connect various sensors to the ECM harness use terminals called "Metri-Pack".

They are also called "Pull-to-seat" terminals because, to install a terminal on a wire the wire is first inserted through the seal (5) and connector (4). The terminal is then crimped on the wire and the teminal pulled back into the connector to seat it in place.



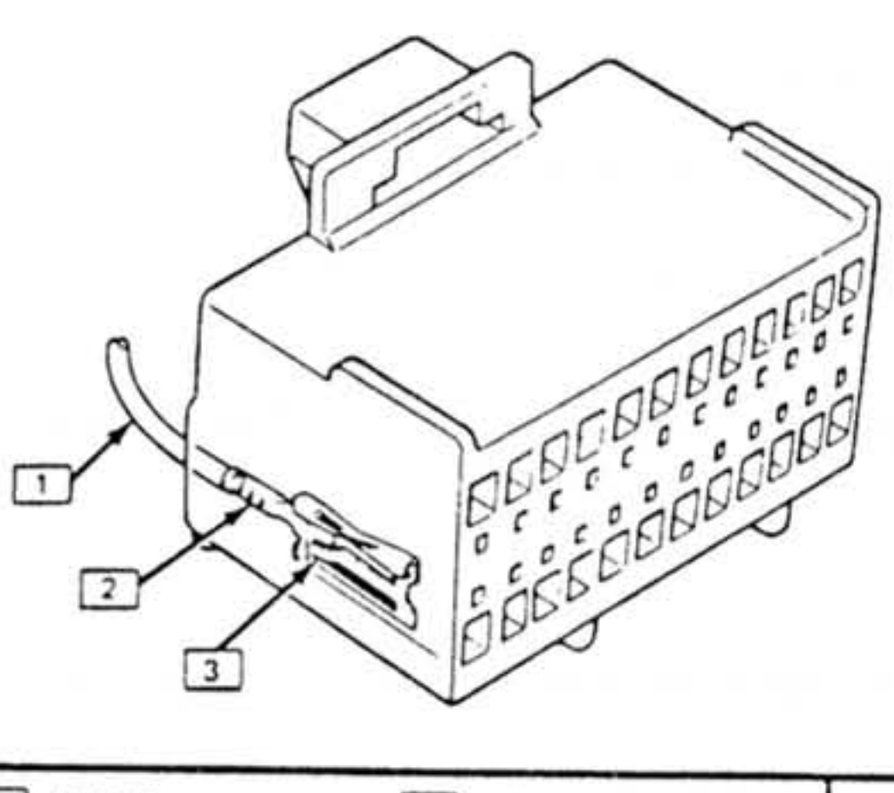
1. Metri-Pack series 150 female terminal
2. Locking tang
3. Tool T000T0903
4. Connector body
5. Seal

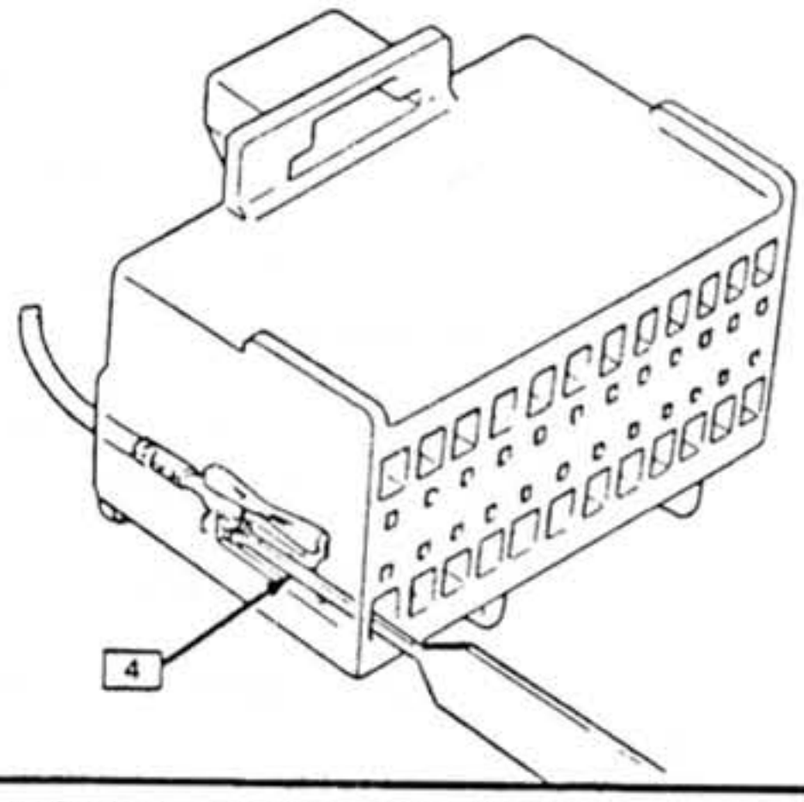
To remove a terminal:

1. Slide the seal back on the wire,
2. Insert tool (3) T000T0903 or equivalent, as shown in insert "A" and "B" to release the terminal locking tab (2).
3. Push the wire and terminal out through the connector. If re-using the terminal, reshape the locking tang (2).

Micro-Pack Connectors

The diagram shows a Micro-Pack connector used on the harness to ECM connection. Terminal replaceament requires the use of tool T000T0905 in the manner shown.





1 CABLE
2 TERMINAL
3 LOCKING TANG
4 TOOL T000T0905

1. GRASP CABLE AND PUSH TERMINAL TO THE MOST FORWARD POSITION.
2. INSERT TOOL T000T0905 STRAIGHT INTO THE FRONT OF THE CONNECTOR CAVITY. DO NOT USE CONVENTIONAL PICK TO REMOVE TERMINAL.
3. WITH TOOL IN PLACE, GENTLY PULL ON THE CABLE TO REMOVE TERMINAL.
4. VISUALLY CHECK TERMINAL AND REPLACE IF TERMINAL CAVITY OR TANG IS DAMAGED.
5. INSTALL TERMINAL INTO CONNECTOR CAVITY UNTIL LOCKING TANG HAS SNAPPED INTO POSITION.

EMJ.1 - M ABBREVIATIONS AND GLOSSARY OF TERMS

A/F	Air/Fuel ratio.
ALDL	Assembly Line Diagnostic Link. Connector block located in passenger footwell. Used for verification of management system at the factory and for connection of 'Tech 1' diagnostic scanner tool.
Batt +ve	Battery positive terminal (12 volts).
Cal-Pak	Calibration Package incorporated into Mem-Cal. Allows fuel delivery in the event of a PROM or ECM malfunction.
CCP	Controlled Canister Purge. ECM controlled charcoal canister purge valve.
CEL	Check Engine Light. Tell tale lamp on fascia. Warns driver fault has been detected and can flash fault codes when diagnostic terminal of ALDL connector is grounded.
CKT	Circuit.
Closed Loop	ECM fuel control using oxygen sensor feedback.
CO	Carbon Monoxide.
CTS	Coolant Temperature Sensor.
Diagnostic Terminal	Lead of ALDL connector which is grounded to display stored trouble codes.
DI	Direct Ignition. Uses no distributor.
DVM (10meg)	Digital Voltmeter with 10 million ohm resistance.
ECM	Electronic Control Module. Computer controlling injection and engine management.
EECS	Evaporative Emissions Control System. Prevents fuel vapours escaping directly into atmosphere.
EGR	Exhaust Gas Recirculation
ESC	Electronic Spark Control. Retards ignition timing when detonation is detected.
EST	Electronic Spark Timing. ECM control of ignition timing.
HC	Hydrocarbons. Exhaust pollutant.
High Impedance Voltmeter	Used on circuits with very low current flow, as meter does not affect current in circuit under test.
Hg	Mercury. A calibration material used to measure vacuum.

IAC	Idle Air Control valve. Controls airflow past throttle plates to control idle speed.
MAP	Manifold Absolute Pressure.
MAT	Mass Air Temperature. Sensor in intake plenum.
Mem-Cal	Memory Calibrator. Cartridge fitted into ECM. Contains calibrations specific to a particular model variant.
MFI	Multiport Fuel Injection. System using individual injectors for each cylinder.
Mode	A particular state of operation.
NC	Normally Closed. State of relay contacts of solenoid plunger when no voltage is applied.
NO	Normally Open. State of relay contacts or solenoid plunger when no voltage is applied
NOx	Nitrogen Oxides. Exhaust gas pollutant.
O2	Oxygen. Oxygen sensor is fitted into exhaust system to control fuel delivery.
Open Loop	ECM fuel control without use of oxygen sensor.
PCV	Positive Crankcase Ventilation. System prevents crankcase fumes passing directly into atmosphere.
PROM	Programmable Read Only Memory. Contained within Mem-Cal.
PSPS	Power Steering Pressure Switch.
TPS	Throttle Position Sensor.
VSS	Vehicle Speed Sensor.
Wastegate	Device used to control proportion of exhaust gas fed into turbocharger. Limits boost pressure.
WOT	Wide Open Throttle.

Circuit Diagram Cable Colour Code

B	Black	O	Orange	U	Blue
G	Green	P	Purple	W	White
K	Pink	R	Red	Y	Yellow
LG	Light Green	S	Slate		
N	Brown	T	Tan		

SECTION EMJ.2

BASIC FUNCTION - SYSTEMS & COMPONENTS

EMJ.2 - A ELECTRONIC CONTROL MODULE (ECM)

The Electronic Control Module (ECM) is a microprocessor controlling the fuel injection and engine management system. It constantly monitors data received from various sensors and controls engine operation to provide optimum performance and driveability consistent with the minimum of harmful emissions. The ECM controls most output circuits by switching the ground circuit through Quad Driver Modules (QDMs). A QDM is a group of electronic switches which can independently control up to four outputs.

The different parameters sensed and the systems controlled are as follows:-

PARAMETERS SENSED	SYSTEMS CONTROLLED: Fuel Delivery	Idle Speed	Spark Timing	EGR Control	Secondary Throttles	Canister Purge	Wastegate Control	Air Conditioning	Check Engine
Engine Speed	X	X	X	X	X		X	X	X
Vehicle Speed	X	X	X	X		X		X	X
Coolant Temp.	X	X	X	X	X	X	X	X	X
Mass Air Temp.	X	X	X						X
Manifold Pressure	X	X	X	X	X		X		X
Barometric Pressure	X	X							
Throttle Position	X	X	X	X	X	X	X	X	X
Battery Voltage	X	X							
Exhaust Oxygen	X								X
Engine Detonation			X				X		X
Time	X	X	X			X	X	X	
A/C Request		X						X	
EGR Temp*				X					X
Park/Neutral Switch		X							
Power Steer Switch		X							
Diag/ALDL Mode	X	X							

* 1991 M.Y. California

The ECM consists of two principal parts:-

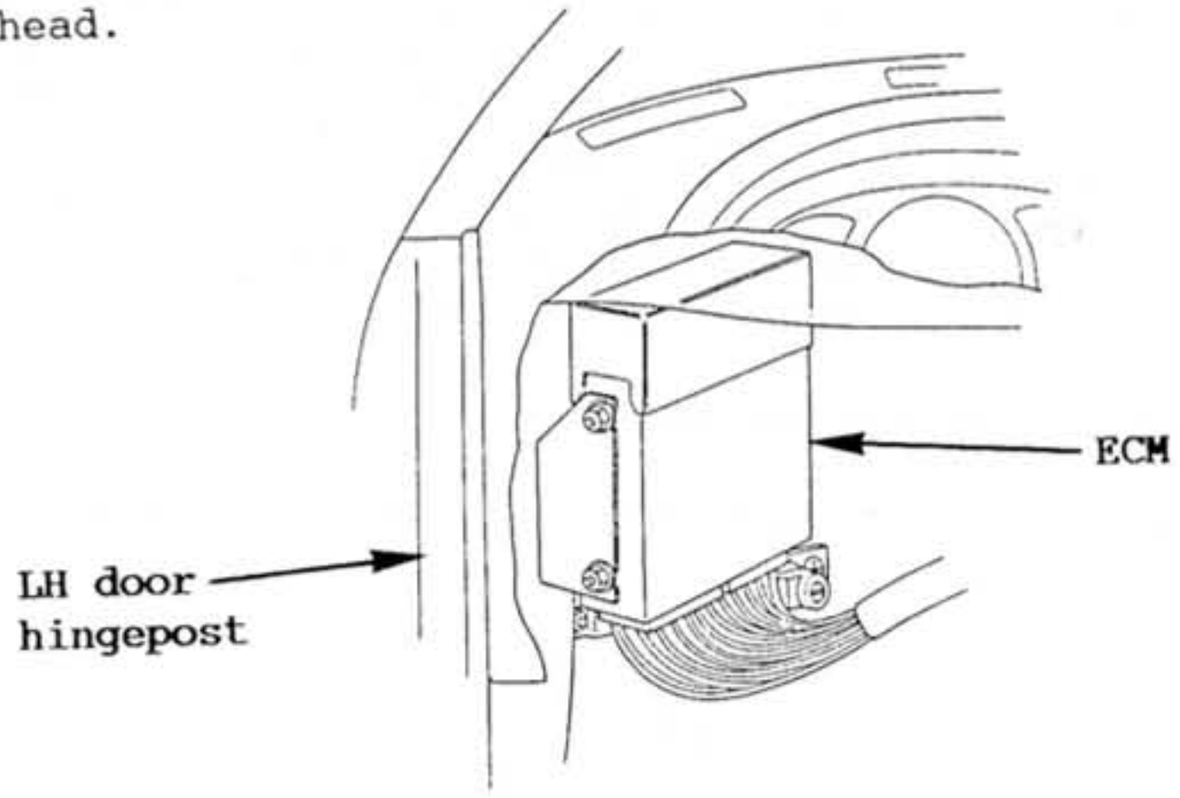
i) Controller. This is the main body of the ECM and includes the basic control circuits.

ii) Mem-Cal. This is a "Memory and Calibration" cartridge which plugs into the controller. It contains data specific to particular vehicles together with the functions of the PROM; programmable read only memory, Cal-Pak; calibration package designed to allow fuel delivery in the event of malfunction in the controller or PROM, as a 'get you home' facility, and ESC; electronic spark control module.

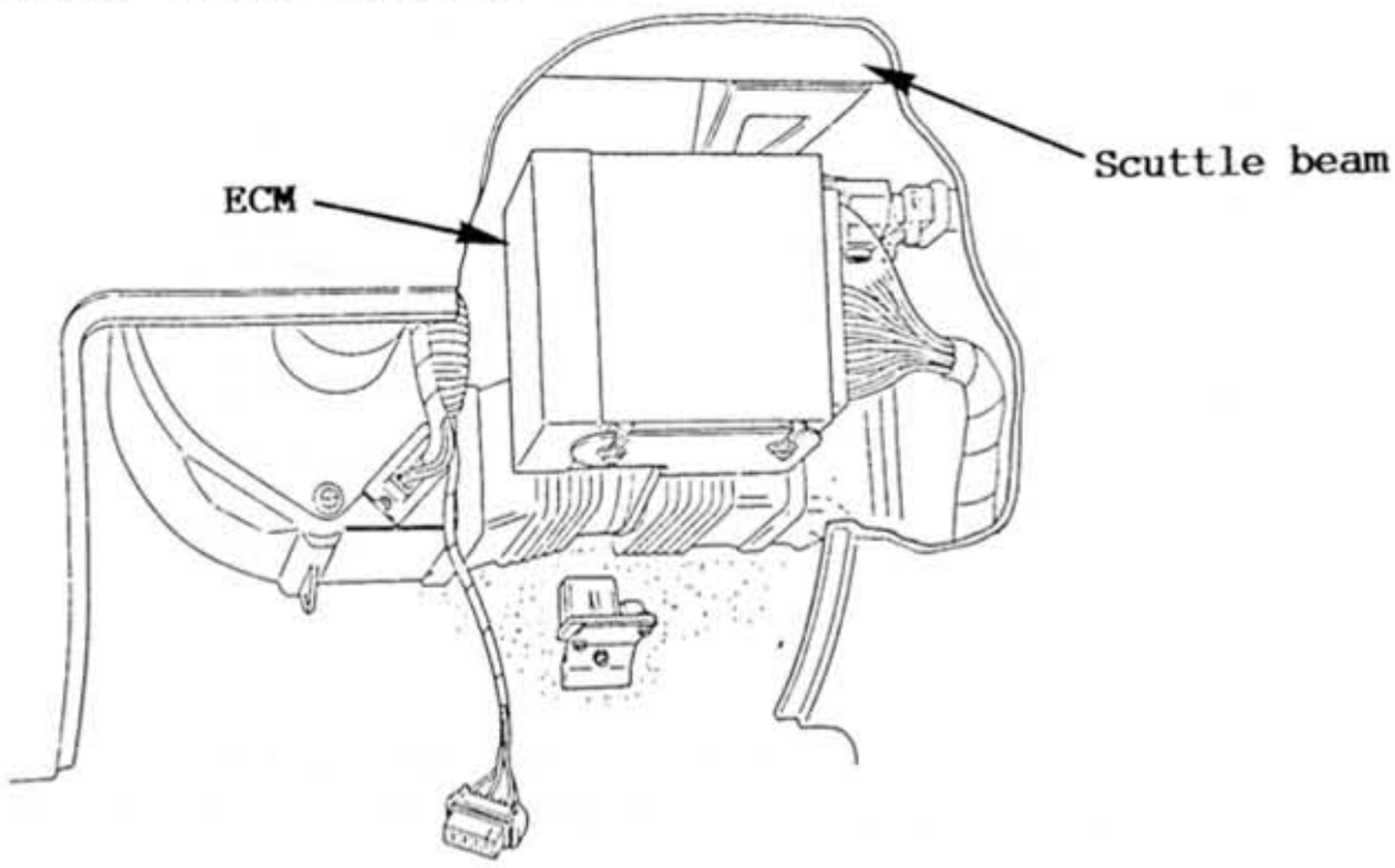
On the Elan, the ECM is a non-servicable sealed unit, which must not be opened. Warranty is invalidated if the anti-tamper seal is broken.

The ECM is mounted:

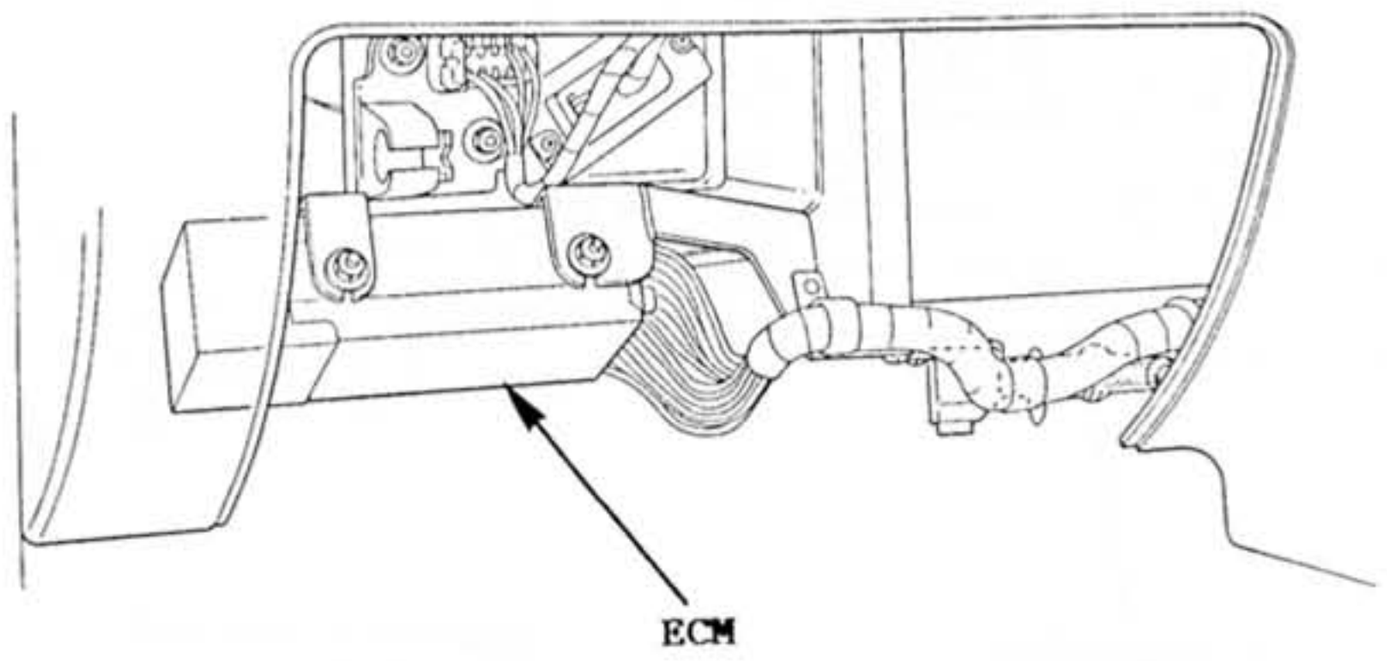
i) on LHD cars in the driver's footwell, outboard of the pedal box on the front bulkhead.



ii) on RHD heater cars, hanging from a scuttle beam bracket behind the glovebox;



iii) on RHD a.c. cars, below the blower fan housing in the passenger footwell.

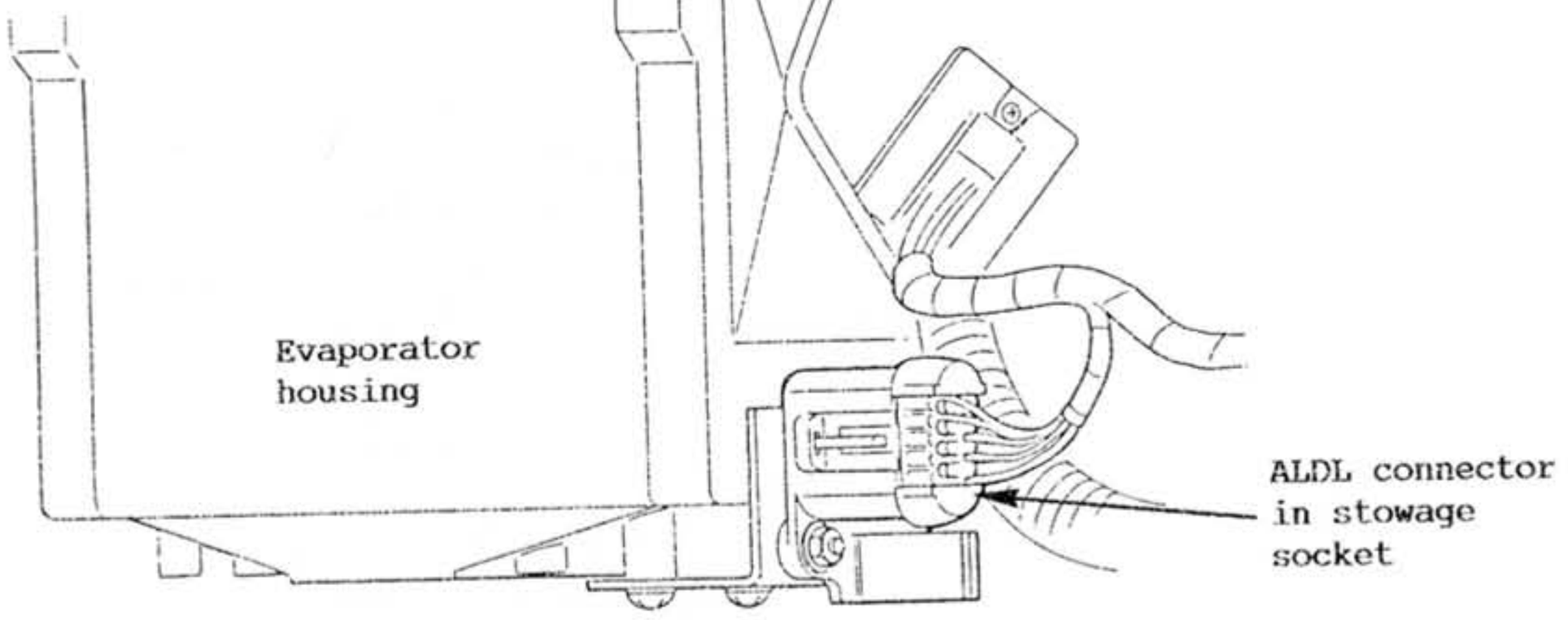


ALDL Connector Plug

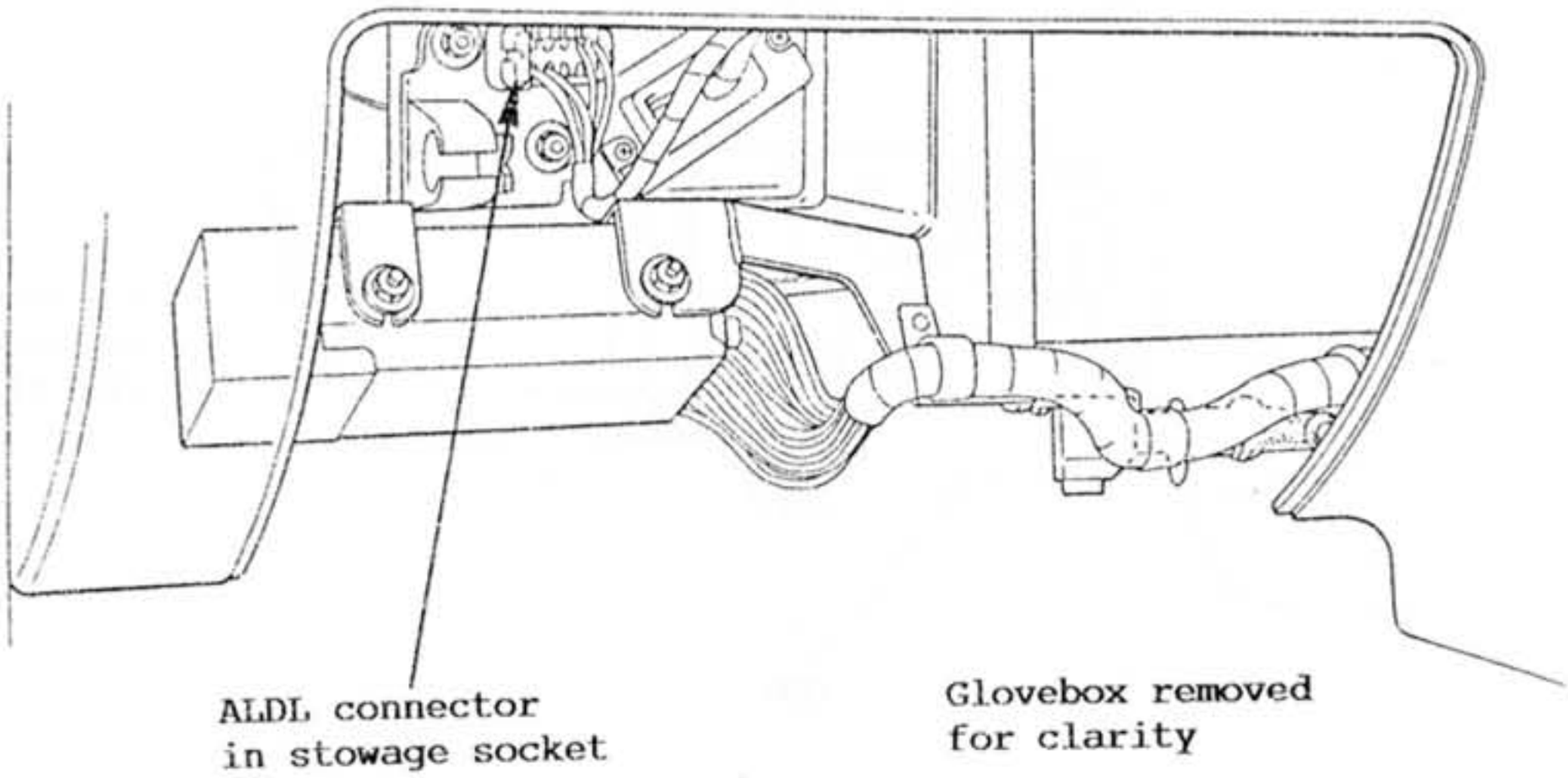
The ECM can also recognise operational problems and alert the driver via a 'Check Engine' tell tale lamp on the fascia, whilst storing a 'trouble code' to help the technician make rapid fault diagnosis. An 'Assembly Line Diagnostic Link' (ALDL) connector plug is provided for use both at the end of the assembly line to check for correct system operation, and in service, for diagnostic purposes. A special hand held electronic scanner tool ('Tech 1') plugs into this connector and enables all the sensor readings to be displayed, together with any stored trouble codes. See Section EMJ.1 for an explanation of using this diagnostic facility.

The ALDL connector is stowed in a dummy socket which is located:

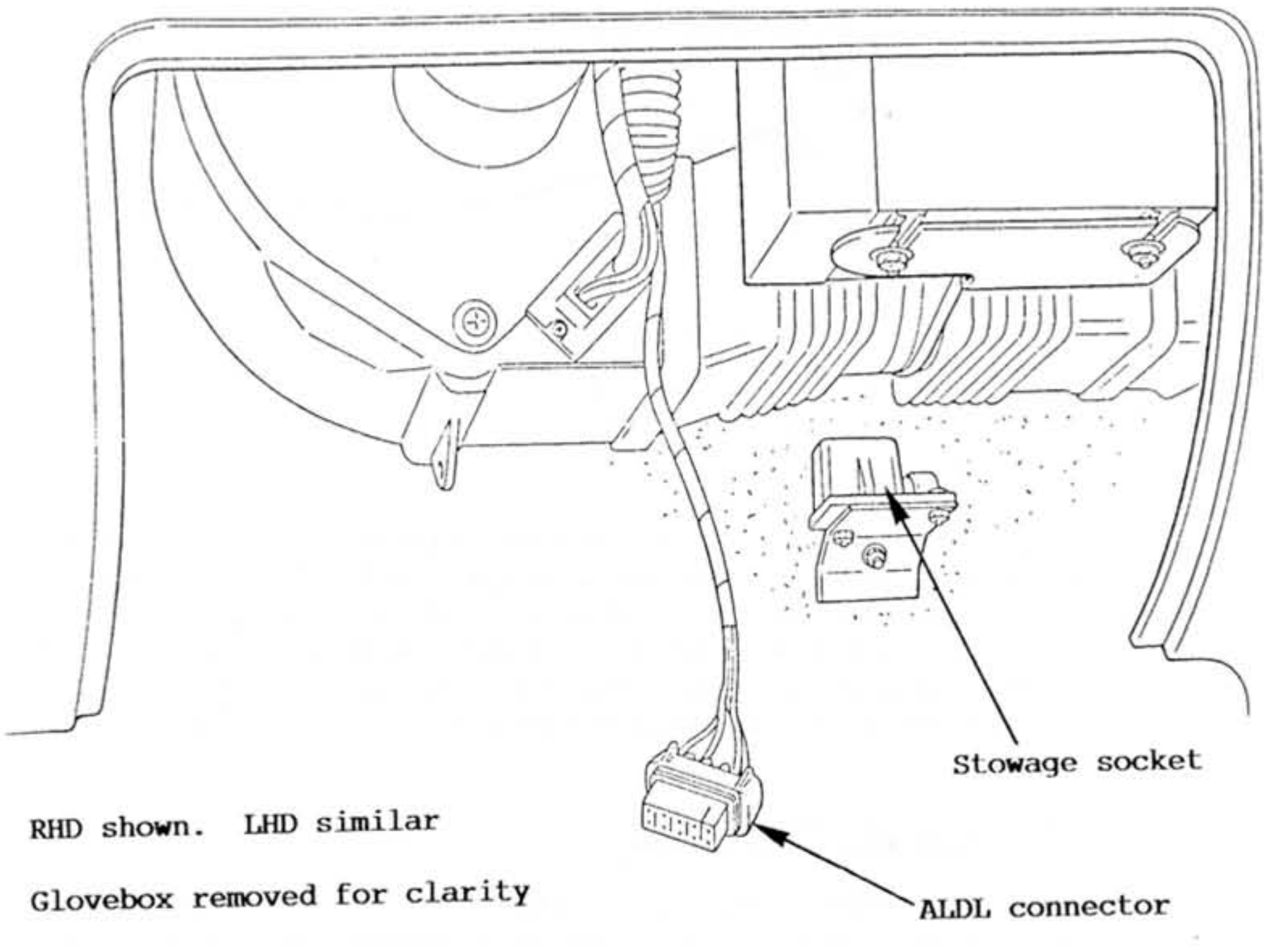
i) on LHD a.c. cars, on a bracket fixed to the base of the evaporator unit at the front of the passenger footwell.



ii) on RHD a.c. cars, above the ECM on the rear of the blower fan housing. For access, slacken the glovebox stop bracket to allow the glovebox to swing down fully.



iii) on RHD and LHD heater cars, on a bracket fixed to the bulkhead at the front of the passenger footwell.



RHD shown. LHD similar

Glovebox removed for clarity

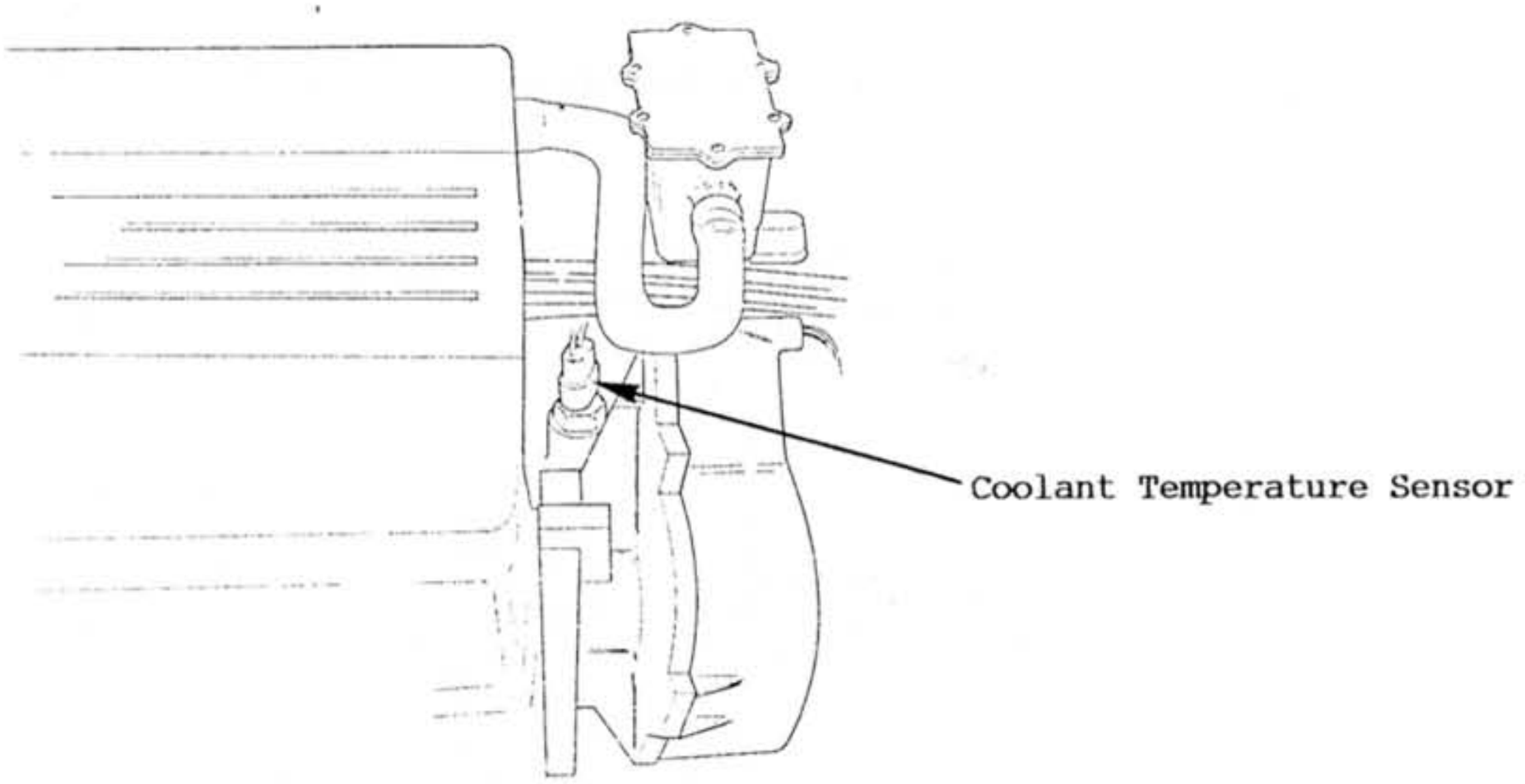
Use of a Voltmeter in Diagnostic Procedures

The ECM powers various sensors and switches with either 5 or 12 volts derived via resistances in the ECM which are so high in value that a test light will not fuction when connected to the circuit. In some cases even conventional voltmeters will not give an accurate reading because the meter resistance is too low, and the current used by the meter itself is significant enough to affect the characteristics of the circuit being measured. It is therefore essential to use a 10 megohm input impedance digital voltmeter to ensure accurate voltage readings are obtained.

EMJ.2 - B ENGINE COOLANT TEMPERATURE SENSOR

The ECM requires a coolant temperature input signal in order to increase fuel delivery and maintain driveability during the cold running and warm-up phase. The signal from this switch is used for many different parameters within the engine management system to control and switch various components dependent on engine temperature.

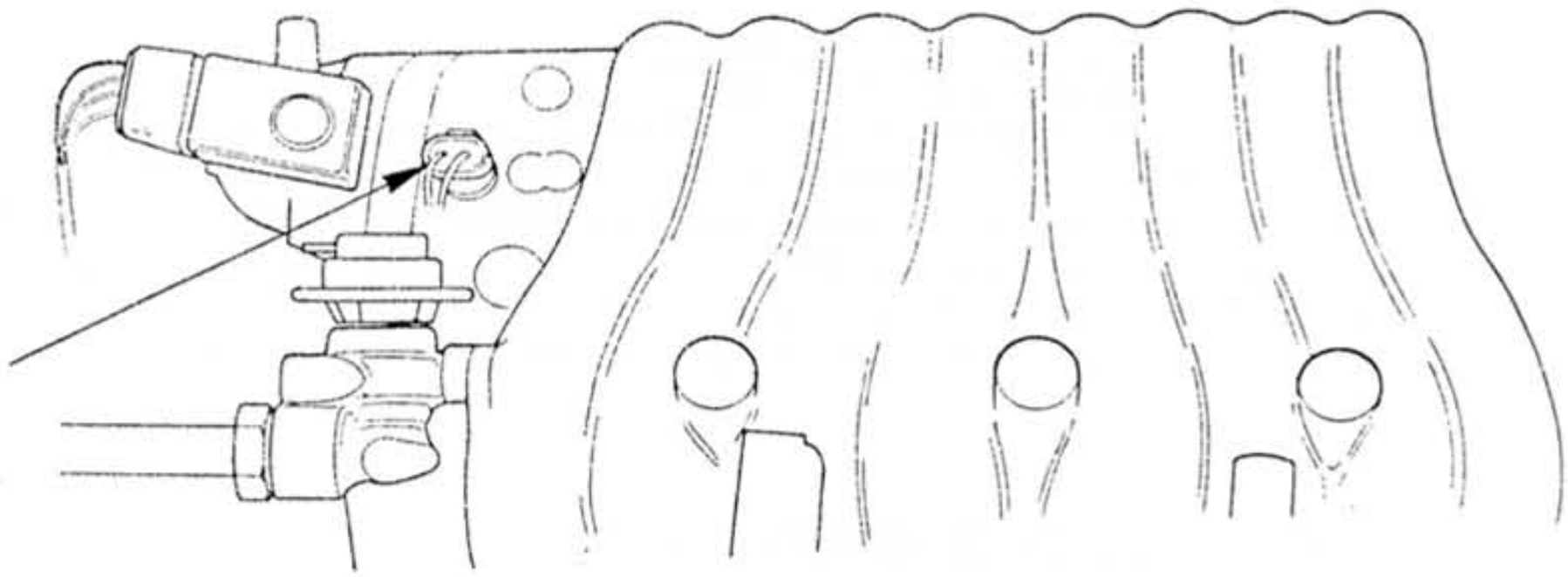
The sensor is a thermistor (a resistor which changes value with temperature) mounted in the thermostat housing (LH end face of cylinder head). Low coolant temperature produces a high resistance (100,000 ohms at minus 40°C) while high temperature causes low resistance (70 ohms at 130°C).



The ECM supplies a 5 volt signal to the coolant temperature sensor through a resistor in the ECM and monitors the terminal voltage. Since this forms a series circuit to ground through the coolant sensor, high sensor resistance (low temperature) will result in high ECM terminal voltage. When the coolant sensor's resistance is low (high temperature), the terminal voltage will be drawn lower. This terminal voltage indicates engine coolant temperature to the ECM.

EMJ.2 - C MASS AIR TEMPERATURE (MAT) SENSOR

The Mass Air Temperature (MAT) sensor is fitted into the inlet of the intake plenum chamber. The ECM uses the signal from this sensor in conjunction with others to calculate air density and the appropriate fuel delivery for both starting and running.



The mass air temperature sensor is a thermistor (a resistor which changes value with temperature) similar to the coolant temperature sensor. Low temperature produces a high resistance (100,000 ohms at minus 40°C) while high temperature causes low resistance (185 ohms at 100°C). The ECM supplies a 5 volt reference signal to the MAT sensor, and by measuring the sensor output voltage is able to calculate the sensor resistance, and thereby the airbox air temperature.

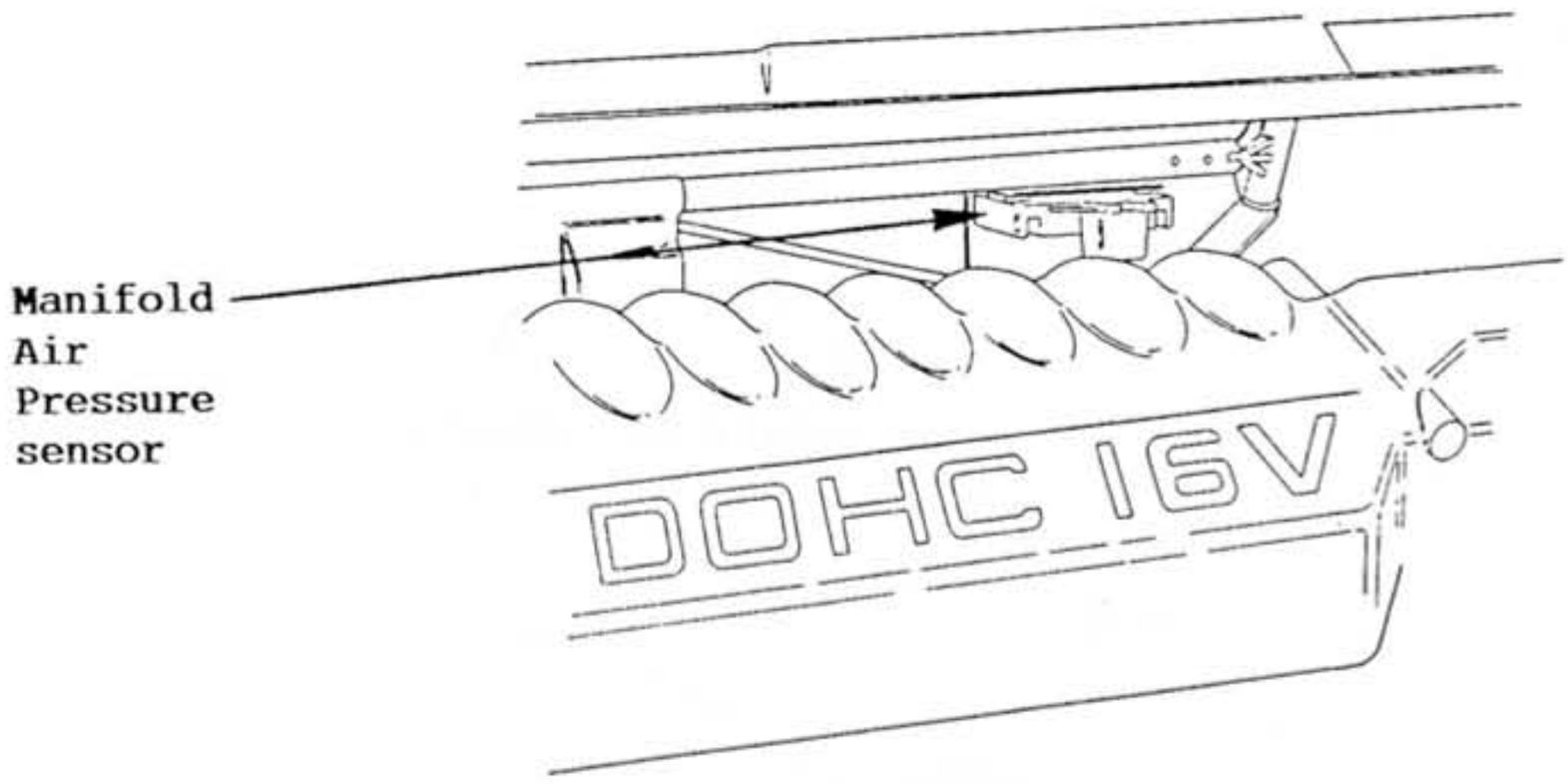
Low air temperature produces a high sensor resistance for a higher fuel requirement.

EMJ.2 - D MANIFOLD ABSOLUTE PRESSURE (MAP) SENSOR

The MAP sensor is mounted at the centre top of the front bulkhead in the engine compartment, and is connected by hose to the right hand end of the intake plenum chamber. The ECM uses an inlet manifold pressure signal to help interpret engine operating conditions and fuel requirements. The MAP sensor is also used to provide a barometric pressure signal to the ECM at the instant of ignition switch on. This allows the ECM to automatically adjust fuel delivery to compensate for the variation in pressure that occurs at different altitudes.

Note that manifold absolute pressure is the OPPOSITE of manifold vacuum. For example, a closed throttle on engine overrun would produce a low manifold absolute pressure (high vacuum) signal. The ECM sends a 5 volt reference signal to the MAP sensor, and by measuring the sensor output voltage is able to calculate manifold pressure.

High manifold pressure produces a high sensor resistance for a higher fuel requirement. If the MAP sensor fails, the ECM will substitute a value and use the throttle position sensor and other sensors to control fuel delivery.



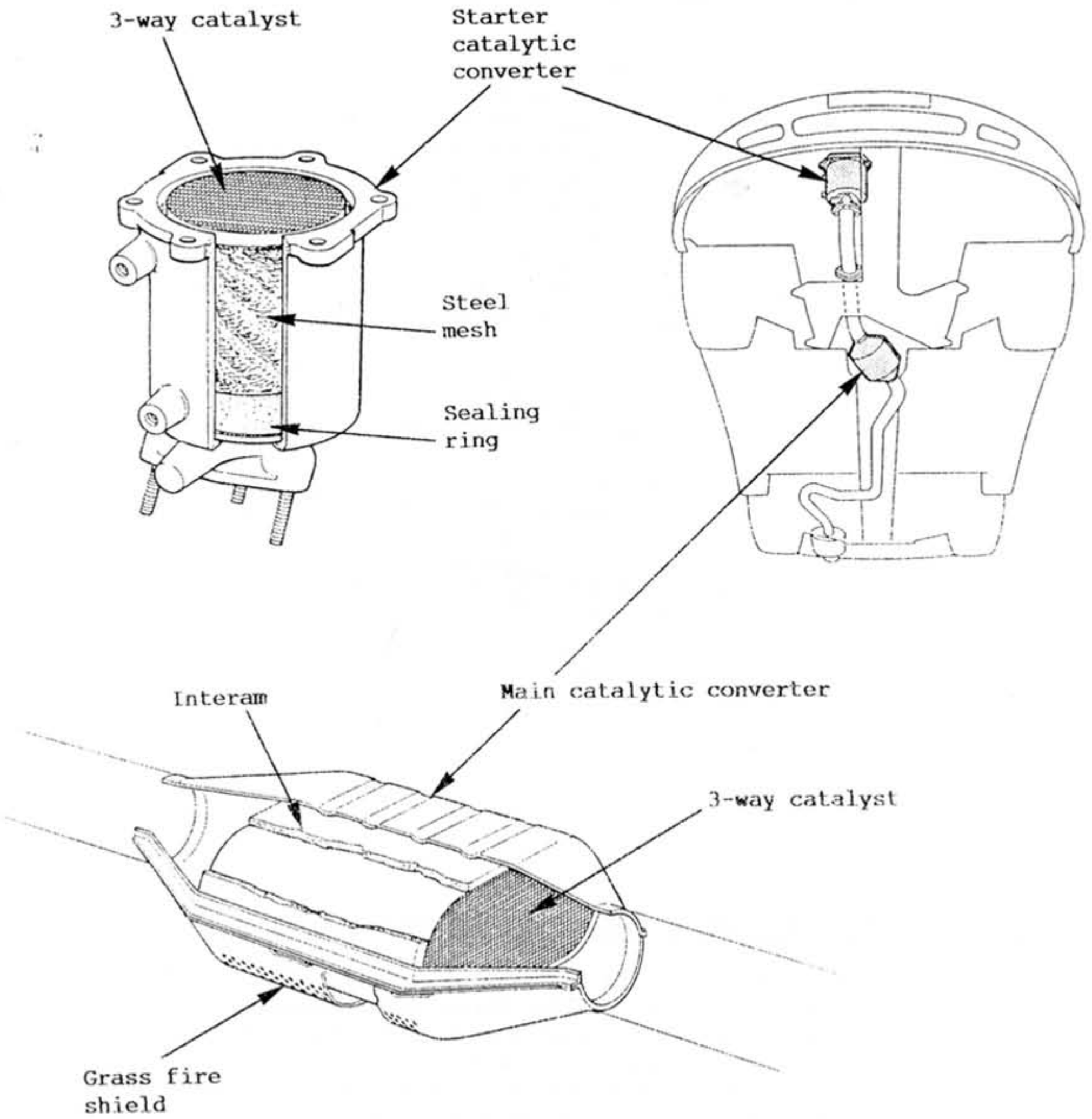
EMJ.2. - E CATALYTIC CONVERTERS & EXHAUST GAS OXYGEN (O_2) SENSOR

Two catalytic converters (starter and main) are fitted into the exhaust system in order to reduce emissions of the three major exhaust gas pollutants; hydrocarbons, HC; carbon monoxide, CO; and oxides of nitrogen, NOx. 'Three way' catalytic converters are used, which contain an oxidizing catalyst and a reducing catalyst. A catalyst accelerates a chemical reaction without changing its own properties. The oxidizing catalyst, platinum, uses the presence of oxygen in the exhaust gas to convert HC and CO to water vapour and carbon dioxide. In order for this reaction to be efficient, a minimum amount of oxygen is necessary in the exhaust gas. The leaner the mixture supplied to the engine, the more oxygen in the exhaust gas, and the richest air/fuel ratio which supplies sufficient oxygen is 14.7:1.

The reducing catalyst is rhodium, which helps remove oxygen from NOx to leave nitrogen. For this to occur efficiently, the leanest air/fuel ratio is 14.7:1.

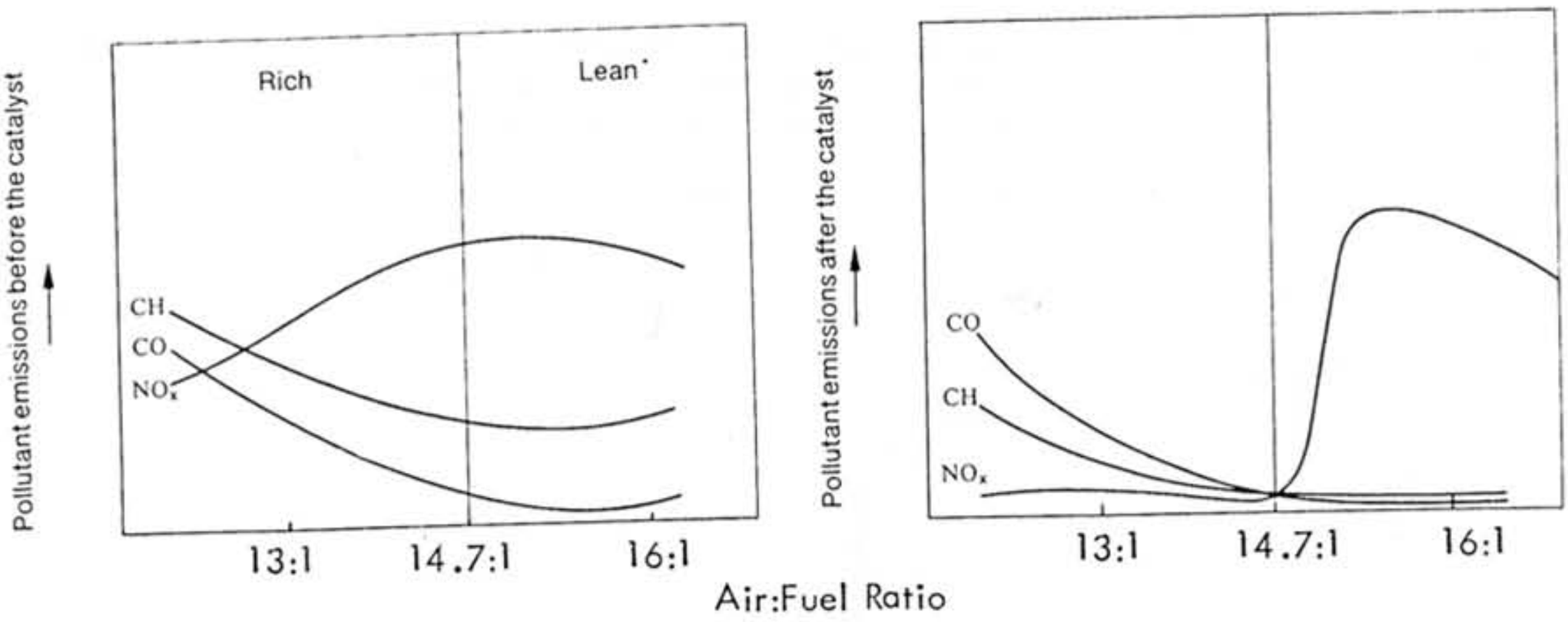
Therefore it can be seen that to maintain a high conversion efficiency of the HC, CO and NOx, the air/fuel ratio must be maintained as closely as possible to 14.7:1. This ratio, sometimes called the 'stoichiometric ratio', permits efficient combustion with minimum fuel consumption and maximum driveability.

In order for a catalytic converter to function efficiently, the catalyst must first reach a certain temperature. In order for this working temperature to be attained as soon as possible after start up, a small starter catalytic converter



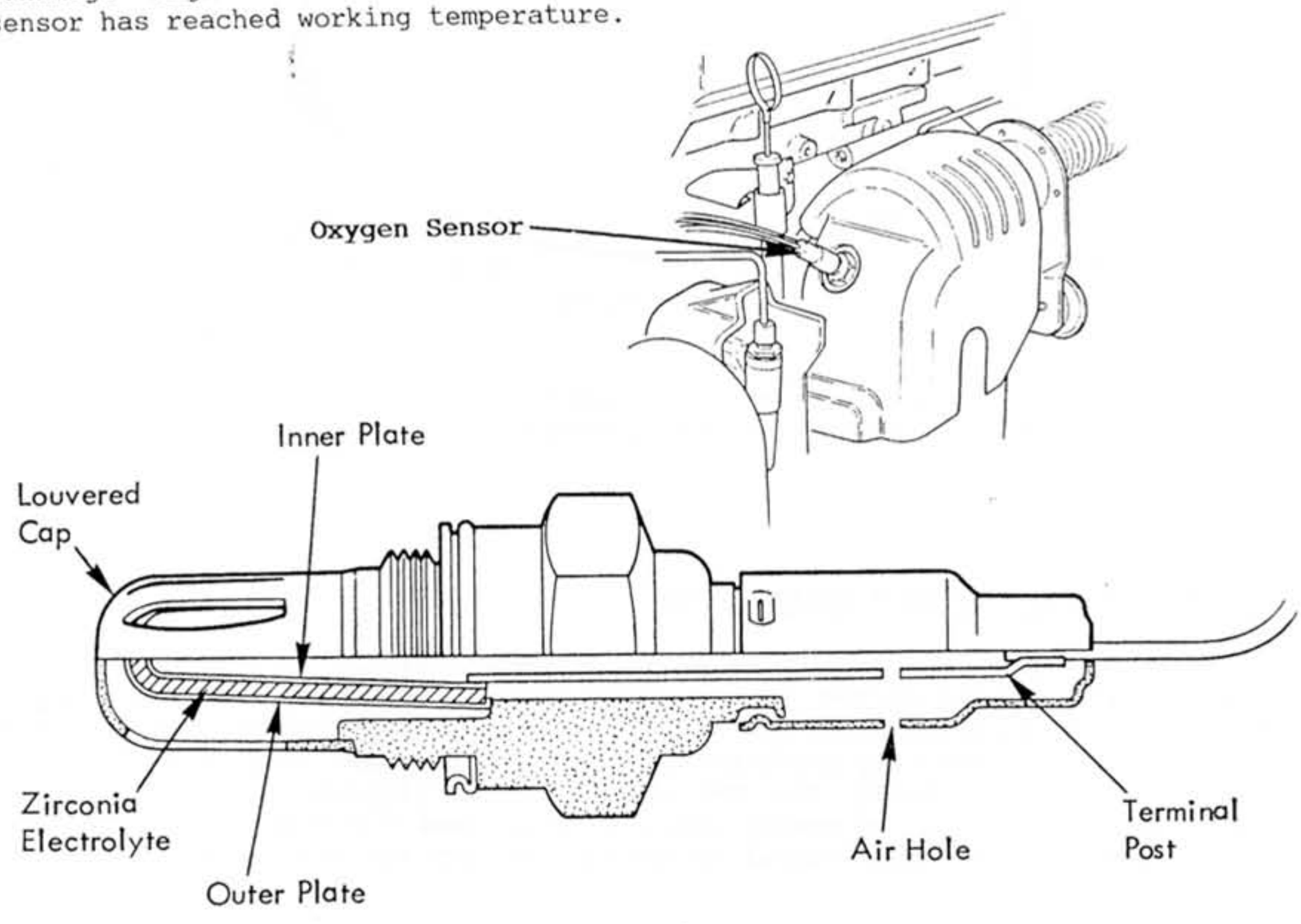
is incorporated into the exhaust downpipe. This receives hot exhaust gases from the turbocharger and quickly reaches operating temperature. The reaction of the starter catalyst imparts further heat into the exhaust gas, which results in the main converter (under floor) reaching operating temperature more quickly than if no starter converter were used.

Japanese market cars are provided with a fascia mounted tell tale lamp which will glow red if a fault occurs which results in the temperature of the starter catalytic convertor rising to a level liable to cause damage to the converters. The driver should stop the engine for several minutes to allow the converter to cool before proceeding with caution.

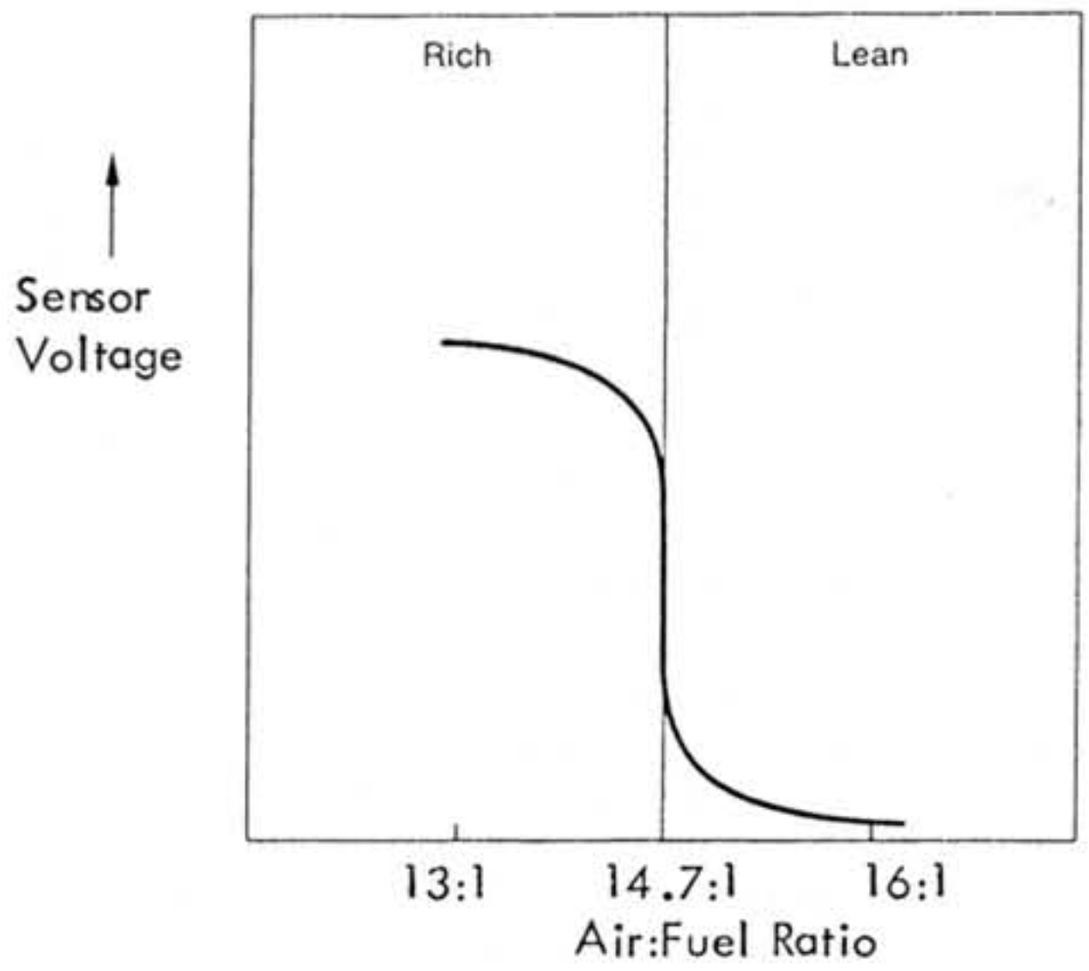


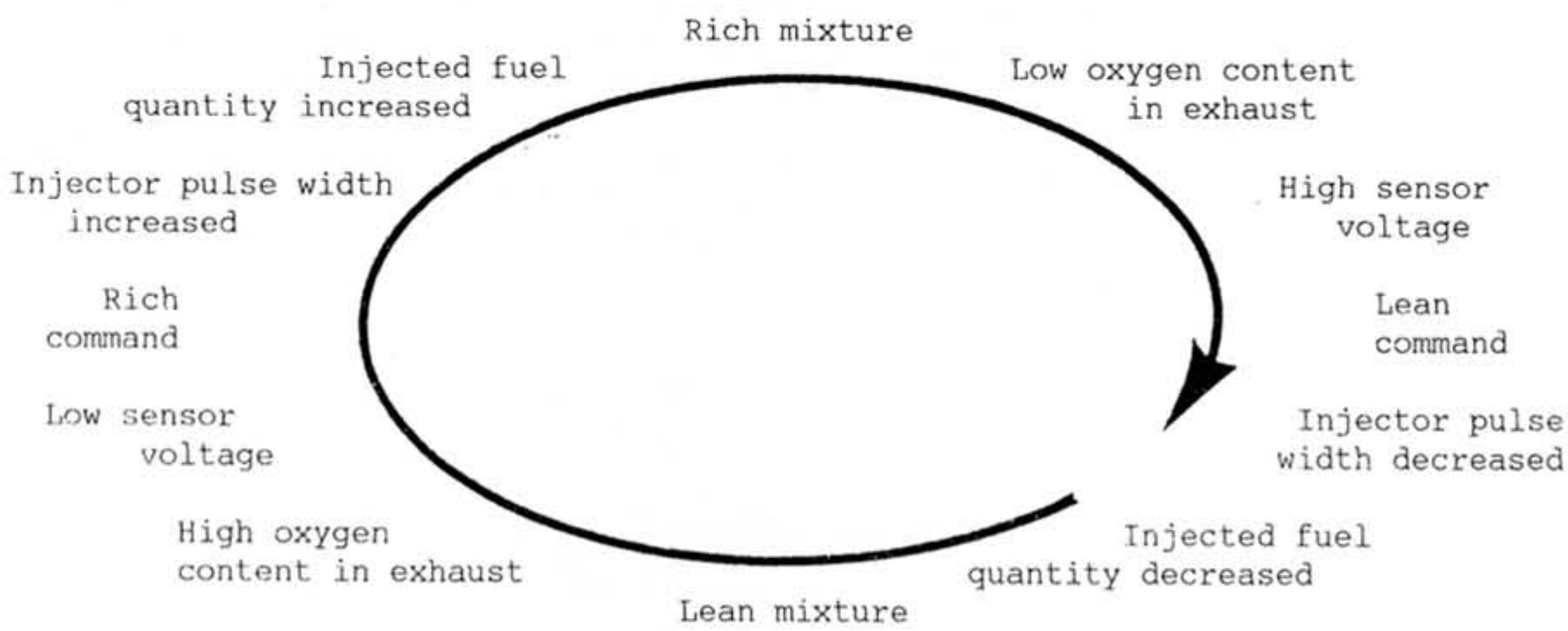
In order to gauge the air/fuel ratio being supplied to the engine, an oxygen (O_2) sensor is fitted into the exhaust outlet pipe from the turbocharger. This sensor consists of a zirconia electrolyte sandwiched between two platinum plates, with a louvred protective cap. One plate is in contact with the outside air, and the other with the exhaust gas. The difference between the number of oxygen ions which build up on each plate give rise to a voltage being developed across the plates which varies from around 100 to 900 millivolts dependent on the oxygen content of the exhaust. If the air/fuel ratio is rich (less exhaust oxygen) the sensor voltage will be high, and if the air/fuel ratio is lean, the sensor voltage will be low.

The sensor must reach a certain temperature before it operates efficiently and is provided with a heating element which is energised whenever the engine is running. Signals from the sensor will not be processed by the ECM until the sensor has reached working temperature.



The sensor characteristic is designed to produce a large voltage difference at an air/fuel ratio of 14.7:1 so that the ECM can determine whether the mixture being supplied is too rich or too lean, and the correction command necessary.





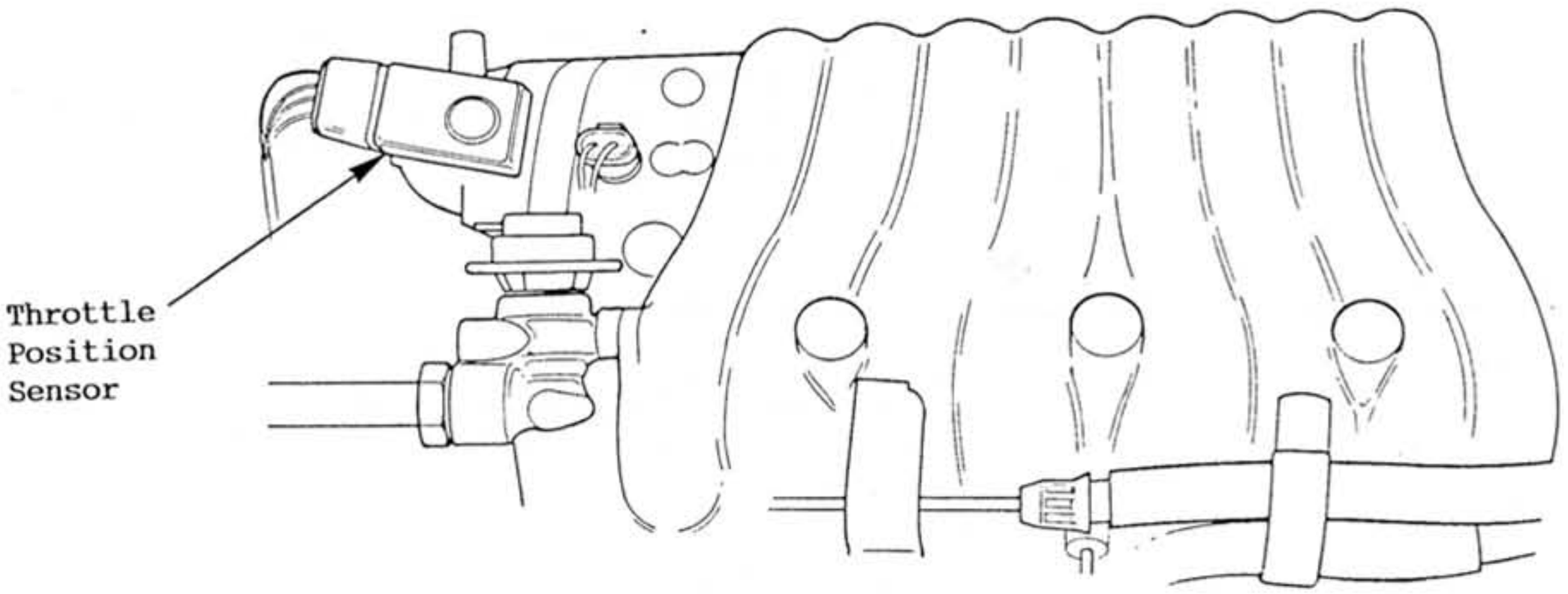
low O_2 voltage (lean mixture) = rich command
high O_2 voltage (rich mixture) = lean command

See also section EMJ.2 - J.

EMJ.2 - F THROTTLE POSITION SENSOR (TPS)

The throttle position sensor is a potentiometer fitted to the end of the primary throttle spindle on the intake plenum chamber. The ECM supplies 5 volts to the sensor and by monitoring the voltage on a returning signal line, the ECM is able to determine throttle position and calculate the fuel requirement.

With the throttle closed, the TPS output is low (typically 0.4 volt), but increases as the throttle is opened until at wide open throttle, output voltage is typically 4.0 volts. This signal is used by the ECM for fuel control and for



many of the ECM controlled outputs. If a fault is detected and a trouble code set, the ECM will substitute an artificial default value for the TPS signal to enable the vehicle to 'limp home'. This mode may result in a high idle speed.

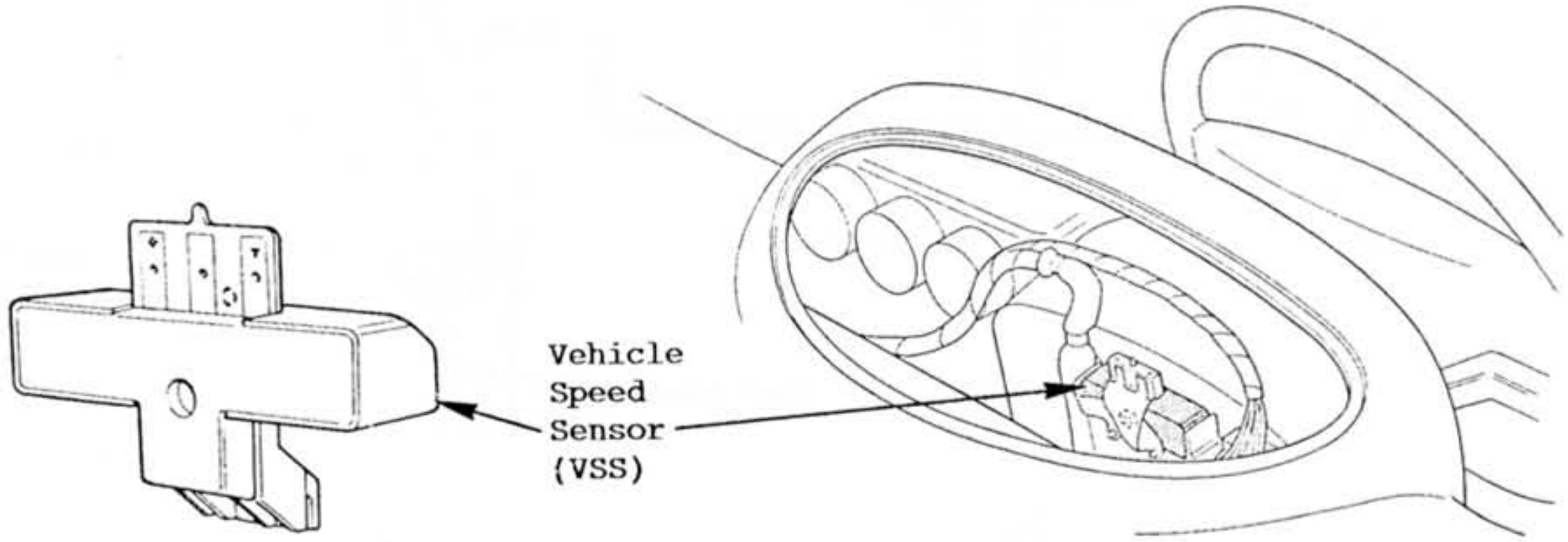
EMJ.2 - G AIR CONDITIONING CONTROL

When the air conditioning is switched on, the ECM receives a signal from the thermistor control unit requesting operation of the compressor. Before energising the a/c compressor, the ECM first amends the idle speed setting via the idle air control valve to compensate for the extra loading on the engine. The radiator fans (2 off) are not ECM controlled, but are energised i) above a certain coolant temperature by a thermal switch in the thermostat housing;
ii) above a certain refrigerant pressure as sensed by a 'trinary' switch in the receiver-drier unit.

Some engine operating conditions will override the a/c request signal and switch off the air conditioning. These include: wide open throttle to make available full engine power; high vehicle speed to increase engine cooling system margins; abnormally high engine coolant temperature to help prevent overheating.

EMJ.2 - H VEHICLE SPEED SENSOR (VSS)

Vehicle speed information is supplied to the ECM by the vehicle speed sensor which is an optical pulse generator incorporated into the back of the speedometer



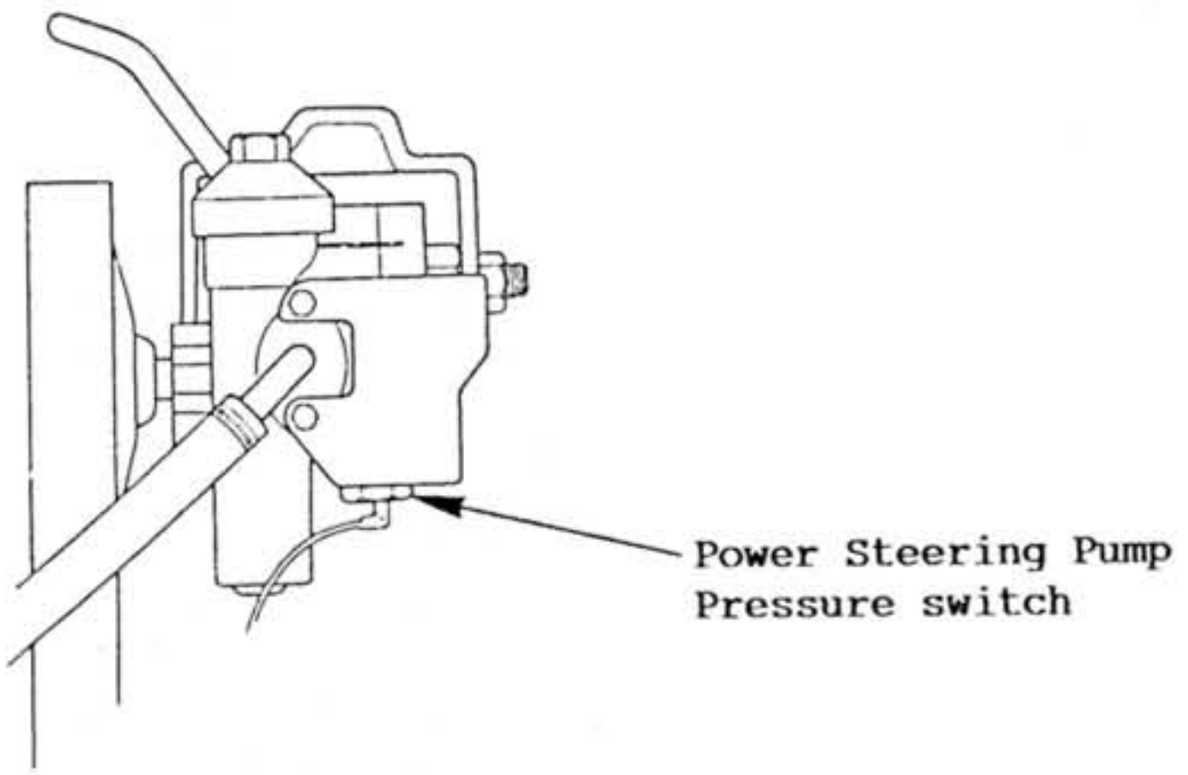
head. Whenever the vehicle is in motion, the generator produces a pulsing voltage, the frequency of which increases with vehicle speed.

This information is used by the ECM in its control of the air conditioning, idle air control valve, exhaust gas recirculation and charcoal canister purge.

EMJ.2 - I POWER STEERING PRESSURE SWITCH (PSPS)

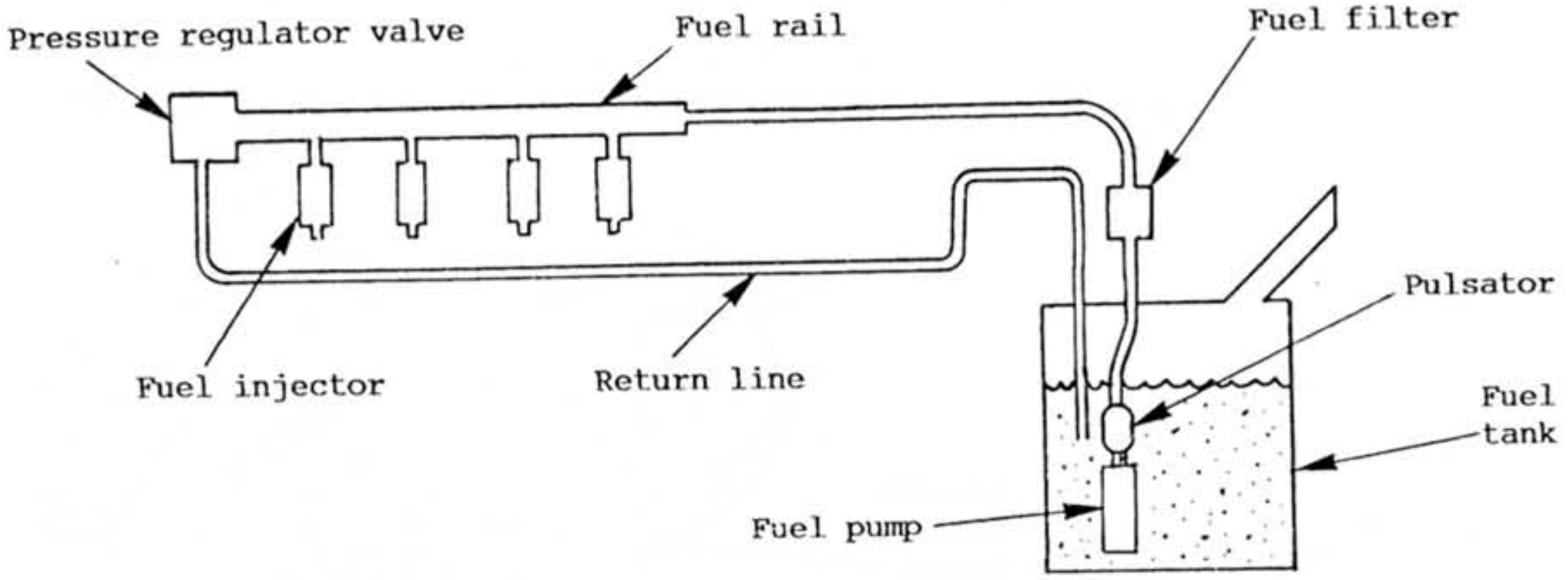
This switch is fitted into the power steering pump and detects when the pump is under heavy load (e.g. parking manoeuvre). The ECM uses this signal to amend the IAC valve position to compensate for the increased engine loading and prevent stalls.

Front view of power steering pump



EMJ.2 - J FUEL CONTROL SYSTEM

Fuel is stored in a single fuel tank ahead of the left hand rear wheel arch. A submerged electric pump within the tank pumps fuel through an in line filter located adjacent to the tank, to a fuel rail with pressure regulator. The amount of fuel supplied to the fuel rail is over and above that required by the injectors at maximum demand, with the pressure regulator returning the extra fuel back into the tank.



The fuel rail connects with the four solenoid injectors fitted in the lower inlet manifold. The ECM pulses the injectors in pairs (1 with 3 and 2 with 4) normally once every engine revolution, with half of the fuel necessary for each cylinder's combustion being delivered by each injector pulse.

Modes of Operation

The ECM uses voltage inputs from several sensors to determine how much fuel to deliver to the engine. The fuel may be delivered in any one of several different 'modes' with the ECM controlling which mode is appropriate according to the readings it receives from the sensors at that particular time.

Starting Mode

When the ignition is first turned on, the ECM turns on the fuel pump relay for two seconds to pressurise the system ready for starting. The ECM also checks the coolant temperature sensor and throttle position sensor readings and determines the appropriate air/fuel ratio for starting. This ranges from approximately 0.8:1 at minus 40°C to 16.8:1 at 104°C engine coolant temperature.

The ECM controls the quantity of fuel delivered by changing the injector 'pulse width' i.e. length of time the injector is energised and opened.

Clear Flood Mode

Provision is made for clearing a flooded engine as follows:

If the throttle is held fully open and the engine cranked, the ECM will set a lean air/fuel ratio for as long as engine speed is below approximately 600 rpm. If throttle opening becomes less than 70% the ECM returns to the starting mode.

Run Mode

The run mode has two possible conditions; 'Open Loop' or 'Closed Loop'.

OPEN LOOP:

When the engine is first started, the system goes into 'Open Loop' operation. In 'Open Loop', the ECM ignores the signal from the oxygen (O_2) sensor, and calculates the air/fuel ratio based on inputs from the coolant temperature and manifold absolute pressure (MAP) sensors.

The system will stay in 'Open Loop' until the following conditions are met:

i) The O_2 sensor has varying voltage output, showing that it is hot enough to operate properly.
ii) The coolant temperature sensor is above a specified temperature.
iii) A specific amount of time has elapsed after starting the engine.

CLOSED LOOP:

The specific values for the above conditions are stored in the memory calibration module (Mem-Cal). When these conditions are met, the system goes into 'Closed Loop' operation. In 'Closed Loop', the ECM calculates the air/fuel ratio (injector on-time) based on the signal from the O_2 sensor. This controls the air/fuel ratio very close to 14.7:1.

Acceleration Mode

The ECM responds to rapid changes in throttle position and manifold absolute pressure and provides extra fuel.

Deceleration Mode

The ECM responds to changes in throttle position and manifold pressure and reduces the amount of fuel. When deceleration is very rapid, the ECM can cut off fuel completely for short periods.

Battery Voltage Correction Mode

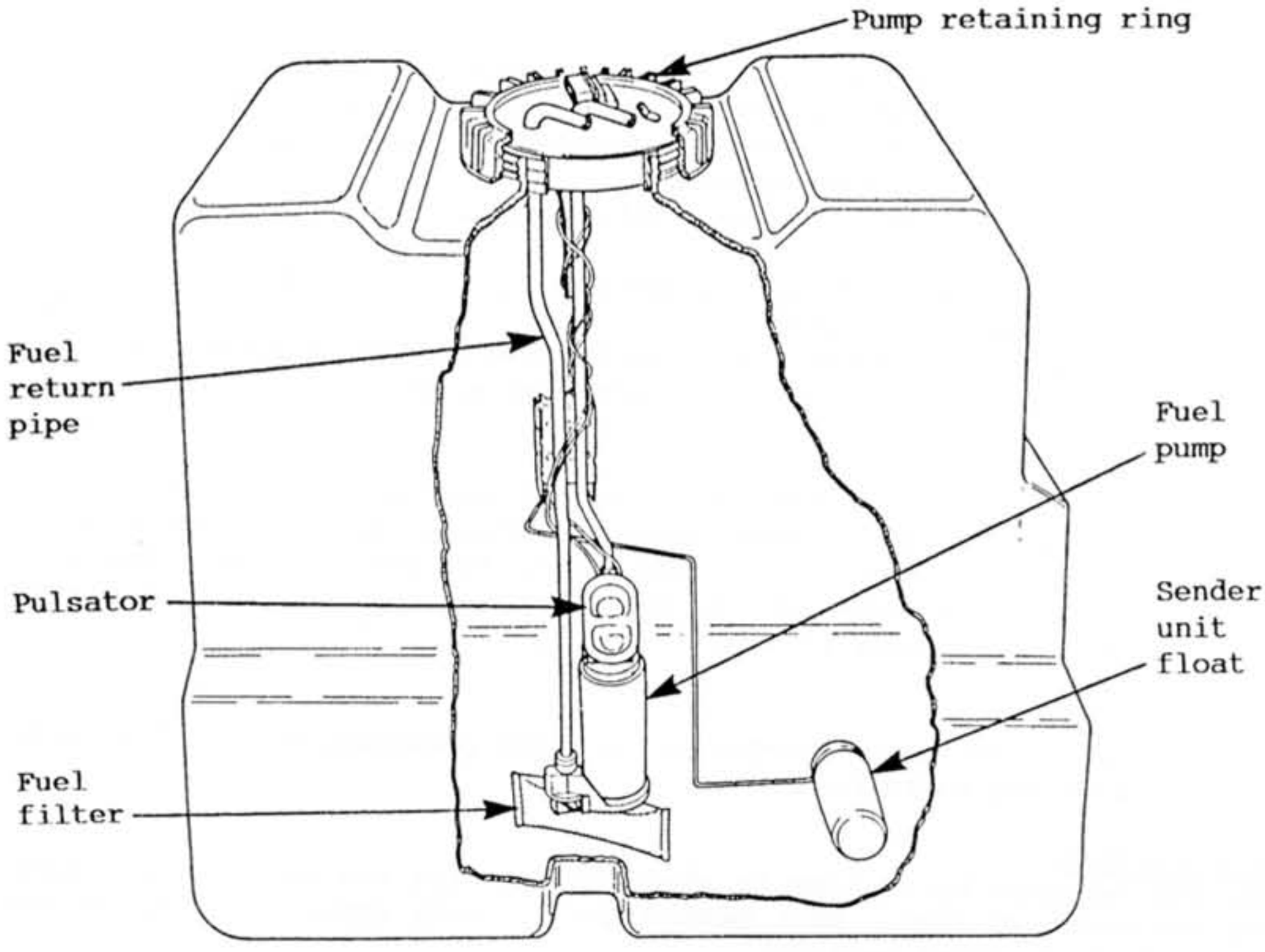
If the ECM senses a battery voltage low enough to affect the correct operation of ignition and fuel systems, compensating amendments are made to various functions to permit near normal operation, until normal voltage is again sensed.

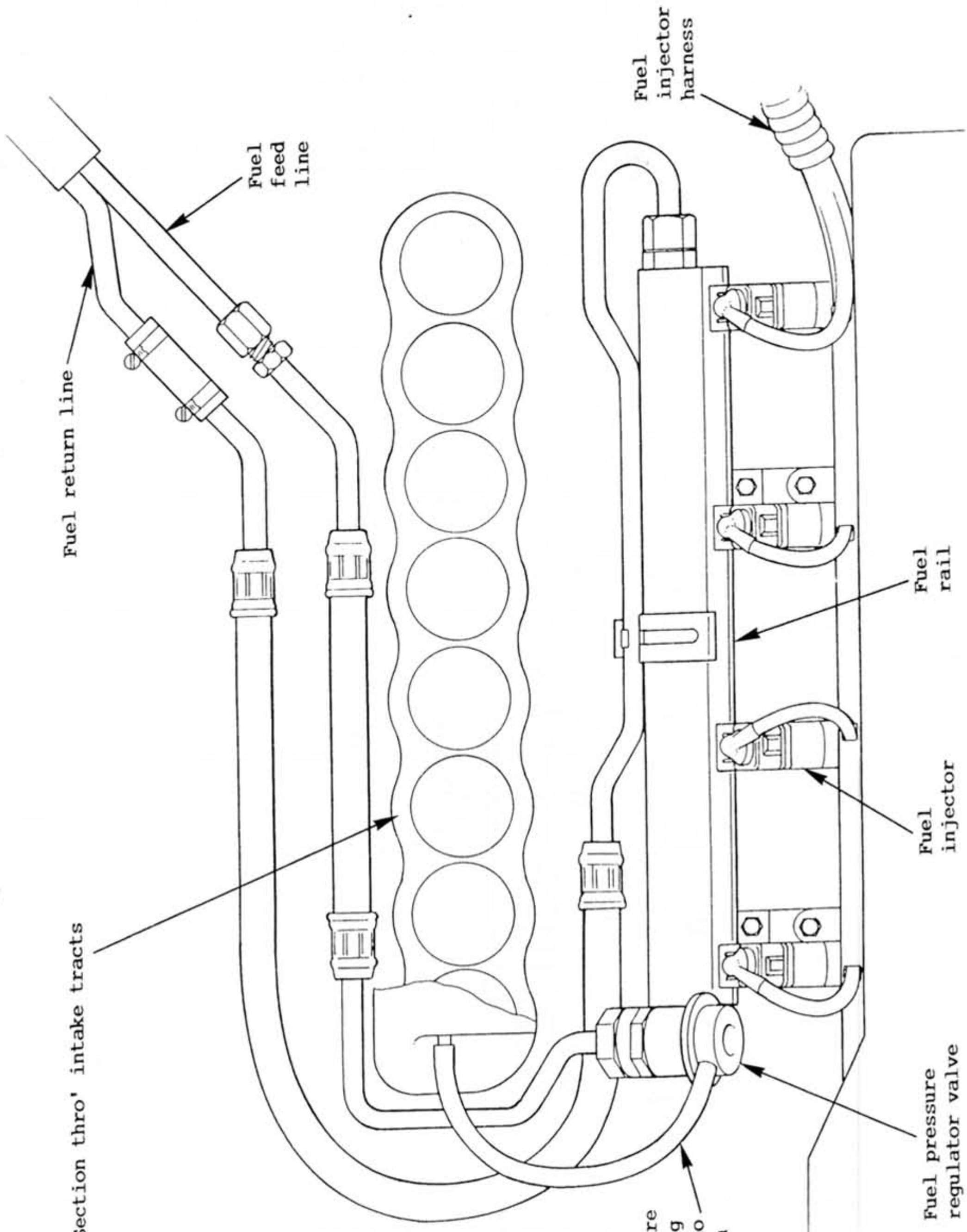
Fuel Cut-Off Mode

In order to prevent dieseling when the engine is switched off, the ECM turns off the injectors together with the ignition. Also, no fuel is delivered unless reference pulses are received from the ignition module, which means that the engine is either cranking or running. This prevents flooding of a stalled engine. To safeguard the engine from damage, the ECM will shut off the injectors if the MAP sensor detects excessive boost pressure caused by a control system failure, or if an engine speed of 7,200 rpm is exceeded.

EMJ.2 - K FUEL PUMP

The fuel pump is a roller vane type, high pressure electric pump mounted submerged within the fuel tank. The pump supplies fuel at a pressure of 211 - 379 kPa (30.5 - 55 psi) dependent on operating conditions, through an in line filter located adjacent to the tank (accessible via a removeable panel in the hood stowage compartment) to the fuel rail assembly. A fuel strainer is attached to the fuel pump inlet line and prevents dirt particles from entering the fuel line and tends to separate water from the fuel. A pulsator is fitted above the fuel pump and is connected to its outlet line to reduce pressure pulsations in the supply line. The whole assembly of pump, strainer and pulsator is fixed by the supply and return pipes, to a mounting plate secured by a threaded ring to the top face of the tank.




Fuel injector harness
Fuel feed line
Fuel return line
Fuel rail
Section through 'siamese' intake tracts
Fuel injector
Pressure sensing hose to plenum
Fuel pressure regulator valve

The pump is able to deliver 4.- 5 times the engine's maximum requirement, so that fuel is constantly circulated through the in-line fuel filter, fuel rail, and via the fuel pressure regulator, back to the tank. This fuel circulation helps avoid excessive fuel temperature with the consequent risk of vapour locks.

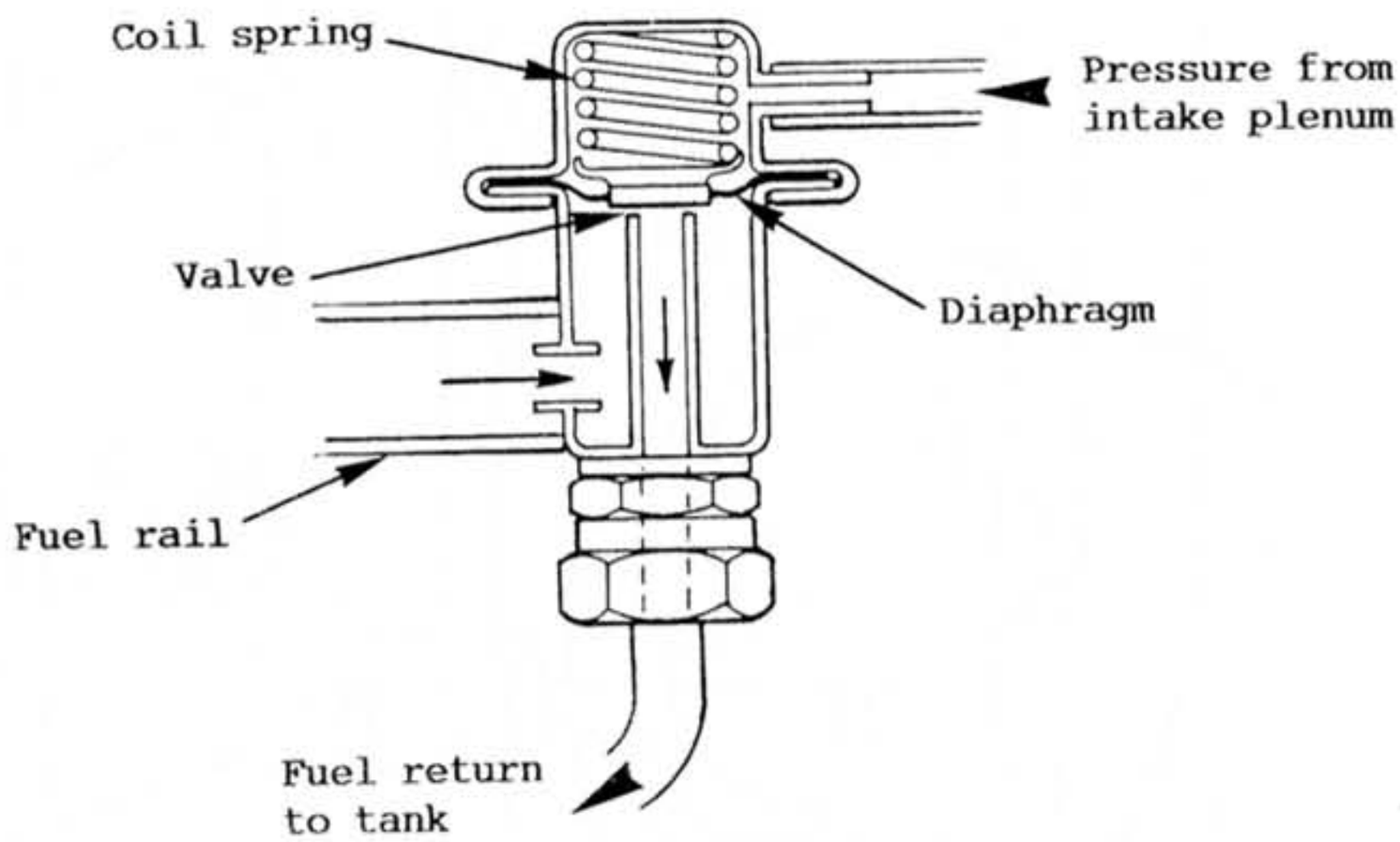
When the ignition is switched on, the ECM energises the fuel pump which will continue to run for as long as the ECM receives ignition pulses from the ignition module (engine cranking or running). If no ignition pulses are received, the ECM will continue to run the pump for about two seconds before switching off the feed.

EMJ.2 - L FUEL RAIL & PRESSURE REGULATOR

The extruded aluminium fuel rail receives fuel at its left hand end (from the in-line filter) and supplies all four injectors with fuel, the pressure of which is controlled by the fuel pressure regulator fitted to the right hand end of the rail.

The pressure regulator assembly is a diaphragm operated relief valve with fuel pump pressure acting on one side of the diaphragm, and regulator spring pressure and intake manifold pressure on the other. The function of the regulator is to maintain a constant pressure differential across the injectors at all times. i.e. a constant difference between fuel pressure supplied to the injector, and inlet manifold pressure at the injector nozzle. By using an inlet manifold pressure signal to supplement regulator spring pressure in the valve, the valve is able to regulate fuel supply pressure in accordance with engine load.

The pressure regulator is not adjustable and is serviced as a complete assembly.

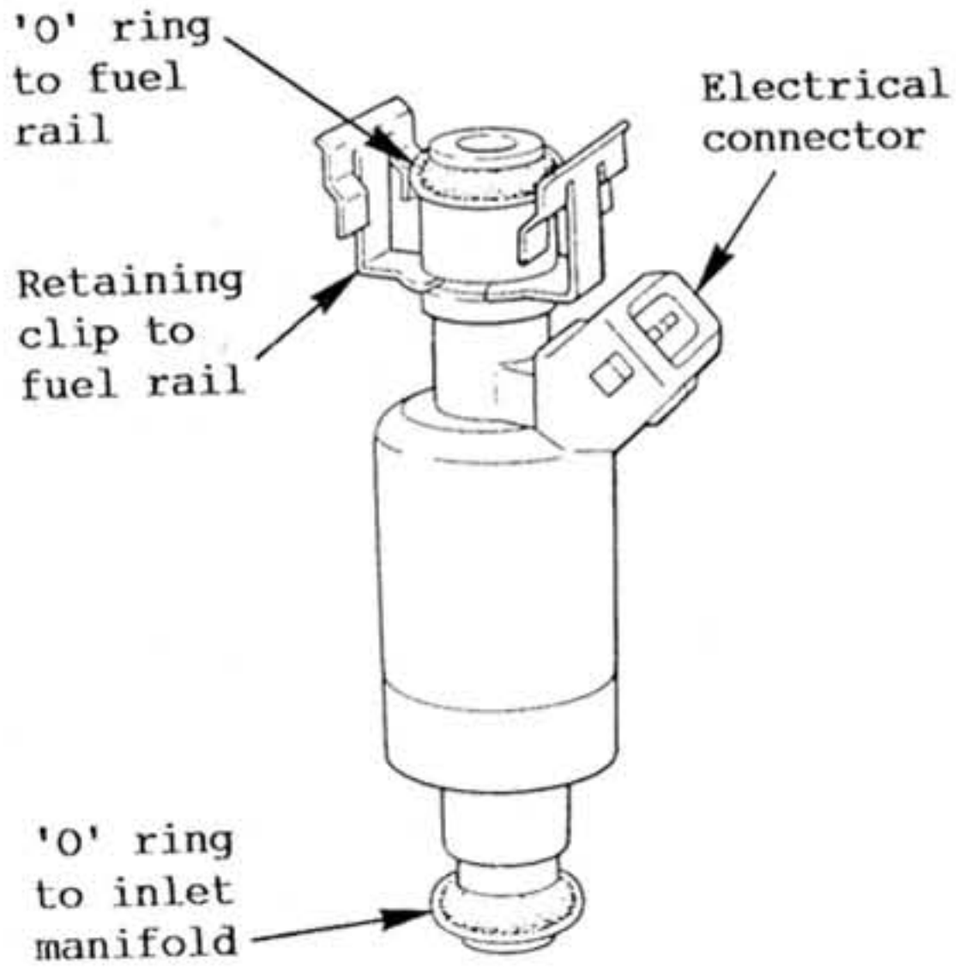


EMJ.2 - M FUEL INJECTORS

The port fuel injector assembly is a solenoid-operated device, controlled by the electronic control module (ECM), that meters pressurized fuel to a single engine cylinder. The ECM energizes the low impedance (2.0 ohms) solenoid to open a normally closed ball valve. This allows fuel to flow into the top of the

injector, past the ball valve, and through a recessed flow director plate at the injector outlet. The director plate has six machined holes that control the fuel flow, generating a conical spray pattern of finely atomized fuel at the injector tip. Fuel from the tip is directed at the intake valve, causing it to become further atomised and vapourised before entering the combustion chamber.

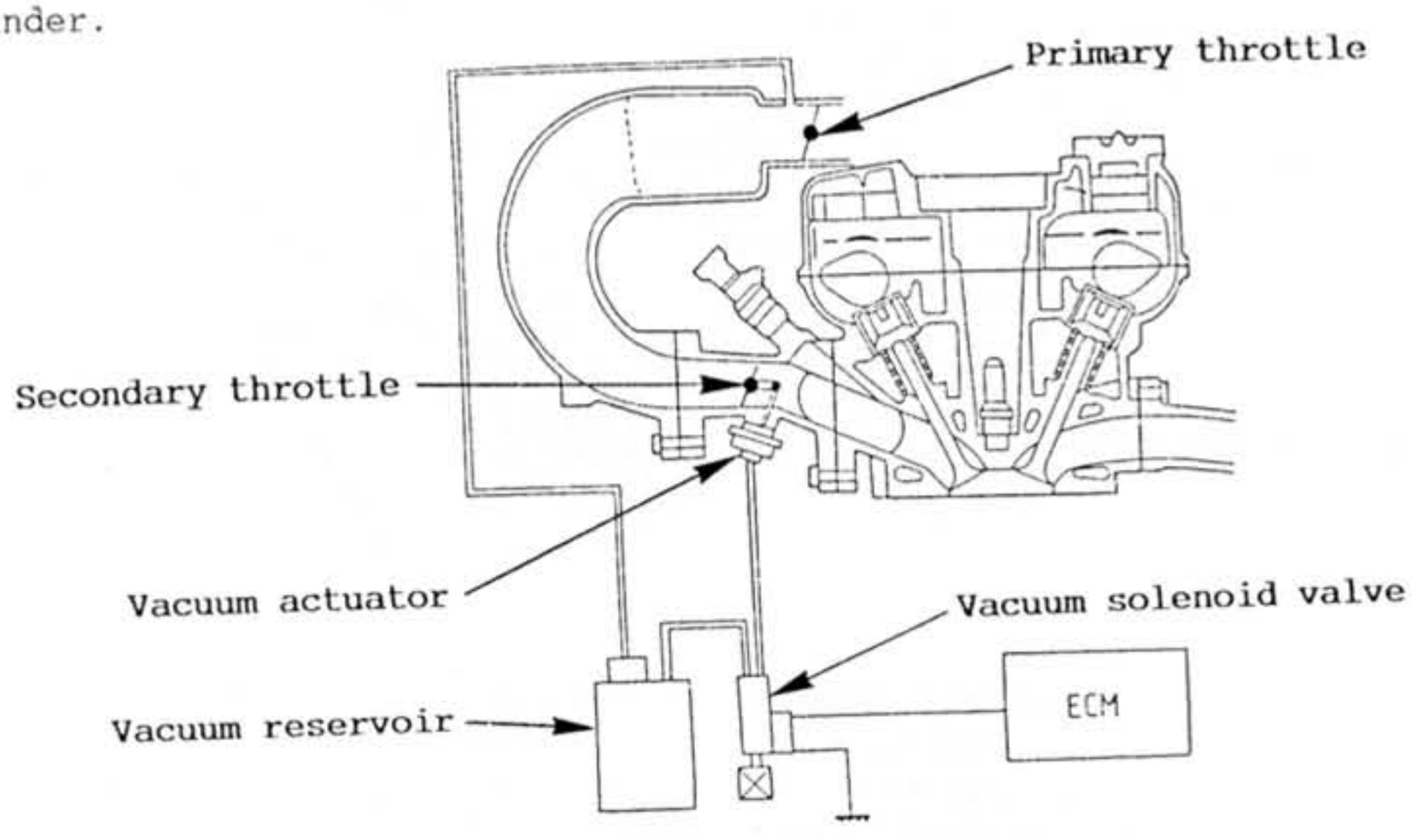
The ECM uses two injector driver circuits, with one circuit controlling injectors 1 and 3, and one controlling 2 and 4. Each circuit pulses both injectors simultaneously once every crankshaft revolution, with half of the fuel necessary for each cylinders combustion delivered by each injector pulse.



The ECM receives a camshaft position signal once per engine cycle (two crankshaft revolutions) from the cam angle sensor, and uses this to trigger the 'alternate pairs' injector timing sequence.

EMJ.2 - N INTAKE SYSTEM

The intake system incorporates a water heated throttle body containing a primary throttle valve; a plenum chamber integral with eight individual intake tracts; and a lower intake manifold feeding the four bifurcated cylinder head ports. The lower intake manifold contains a fuel injector for each of the four ports and a secondary throttle valve controlling one of the two tracts for each cylinder.

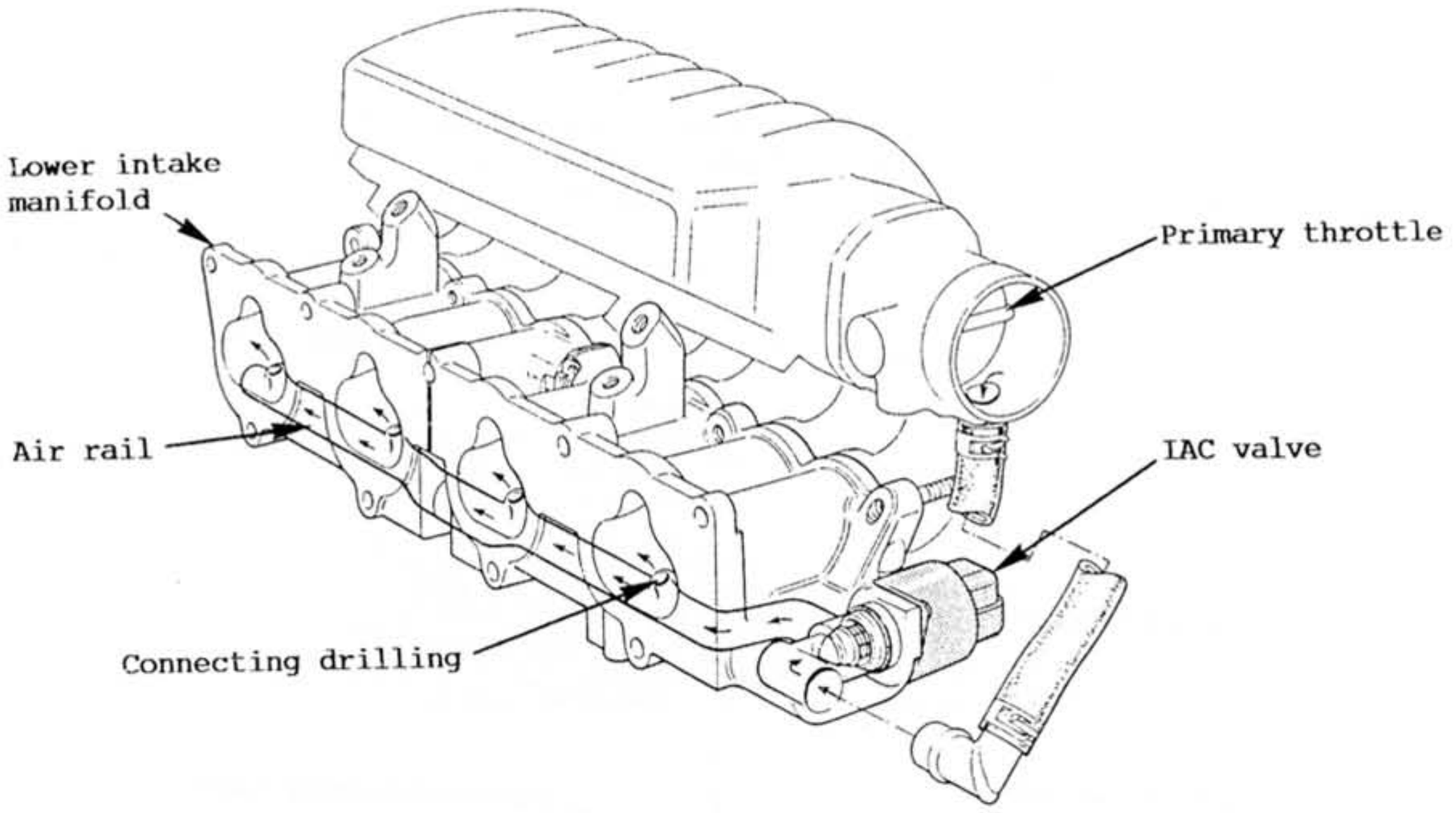


The secondary throttle valves are sprung open, but may be closed by a single vacuum actuator whose vacuum supply is controlled by a vacuum switching solenoid. At engine speeds below 4,700 rpm, the ECM energises the solenoid valve and supplies vacuum to the actuator, which closes the secondary throttles against spring pressure. At higher engine speeds, the solenoid is de-energised and vents the actuator capsule to atmosphere, allowing the throttles to spring open.

By this means, the intake air column inertia effects are tuned both for low speed driveability and idle quality, and also for efficiency at high engine speed. To reduce drain on the battery, the solenoid valve is de-energised with ignition on and engine stopped.

EMJ.2 - O IDLE AIR CONTROL (IAC) VALVE

The purpose of the idle air control (IAC) valve assembly, is to control engine idle speed, and prevent stalls due to changes in engine load. The IAC valve is mounted on the left hand end of the lower intake manifold, and controls an airway between the upstream side of the primary throttle body (to which it is connected by hose), and an air rail on the secondary intake manifold. This air rail runs beneath the manifold and connects with each of the four intake ports. By moving a conical valve (called a pintle) towards the orifice (to decrease air flow) or away from the orifice (to increase air flow), a controlled amount of air is allowed to by-pass the primary throttle plate. If rpm is too low, more air is by-passed around the throttle valve to increase rpm. If rpm is too high, less air is by-passed to decrease rpm. In order to aid starting, the valve is opened during engine cranking to an extent governed by the coolant temperature sensor. The colder the coolant, the greater the valve opening.



The electronic control module (ECM) moves the IAC valve in small steps called 'counts'. These can be measured by the 'Tech 1' scanner tool.

During idle, the proper position of the IAC valve is calculated by the ECM, based on battery voltage, coolant temperature, engine load, and engine rpm. If

the throttle valve is closed and.the rpm drops below idle specification, the ECM senses a near stall condition and calculates a new valve position to prevent stalling. In this way the ECM 'learns' the proper positioning of the IAC valve and retains this information in memory. If the battery, or the power supply to the ECM is disconnected, this part of the ECM memory will be cleared, and idle quality may be degraded slightly until the correct setting is re-learned.

Each time the ignition is switched off, the ECM fully extends the IAC pintle to the fully seated position, which it then uses to reset the position count at '0', before retracting to the 80 count 'park' position. Always allow 10 seconds for this processs to occur before disconnecting the battery.

If the IAC valve or battery is disconnected before this sequence is completed (or whilst the engine is running), the ECM will assume, on reconnection, that the IAC valve is at 80 counts, and will take time to relearn the correct pintle position. To overcome this, after the battery or IAC is reconnected, the ignition should be switched on and then off again for ten seconds. This will allow the IAC to be reset, as described above, before switching on again and starting the engine.

As an additional aid to IAC control, when the engine is first started after a power supply interruption, (which clears the memory), the ECM will carry out an IAC reset when the car is driven above 30 mph on a light throttle, by extending the pintle to the fully seated position for a moment to establish the zero count position. This process, which occurs only once after each power supply re-connection, will not be noticed by the driver, and is designed to regain proper IAC control if the recommended reset procedure is not carried out before starting the engine.

EMJ.2 - P DIRECT IGNITION (DI)

The Direct Ignition (DI) system does not use the conventional distributor and coil. This ignition system consists of two separate double ended ignition coils, and an ignition module mounted on a base plate.

A cam angle sensor, related connecting wires, and the electronic spark timing (EST) portion of the ECM make up the remainder the the system.

A distributorless ignition system, such as this one, uses a 'waste spark' method of spark distribution. Each cylinder is paired with its opposite number (i.e. 1 with 4 and 2 with 3), with each pair of plugs being connected to a single, double-ended coil such that a spark occurs simultaneously in the cylinder coming up on the compression stroke and in the cylinder coming up on the exhaust stroke.

The cylinder on the exhaust stroke requires very little of the available energy to fire the spark plug. The remaining energy will be used as required by the cylinder on the compression stroke. The same process is repeated when the cylinders reverse roles.

Because of the direction of current flow in the primary winding and thus, in the secondary winding, one plug fires from the centre electrode to the side electrode while the other fires from side electrode to centre electrode.

It is possible in a no load condition for one plug to fire even though the spark plug lead from the same coil is disconnected from the other spark plug. The disconnected spark plug lead acts as one plate of a capacitor, with the engine being the other plate. These two 'capacitor plates' are charged as a current surge (spark) jumps across the gap of the connected spark plug. The 'plates' are then discharged as the secondary energy is dissipated in an oscillating current across the gap of the spark plug still connected.

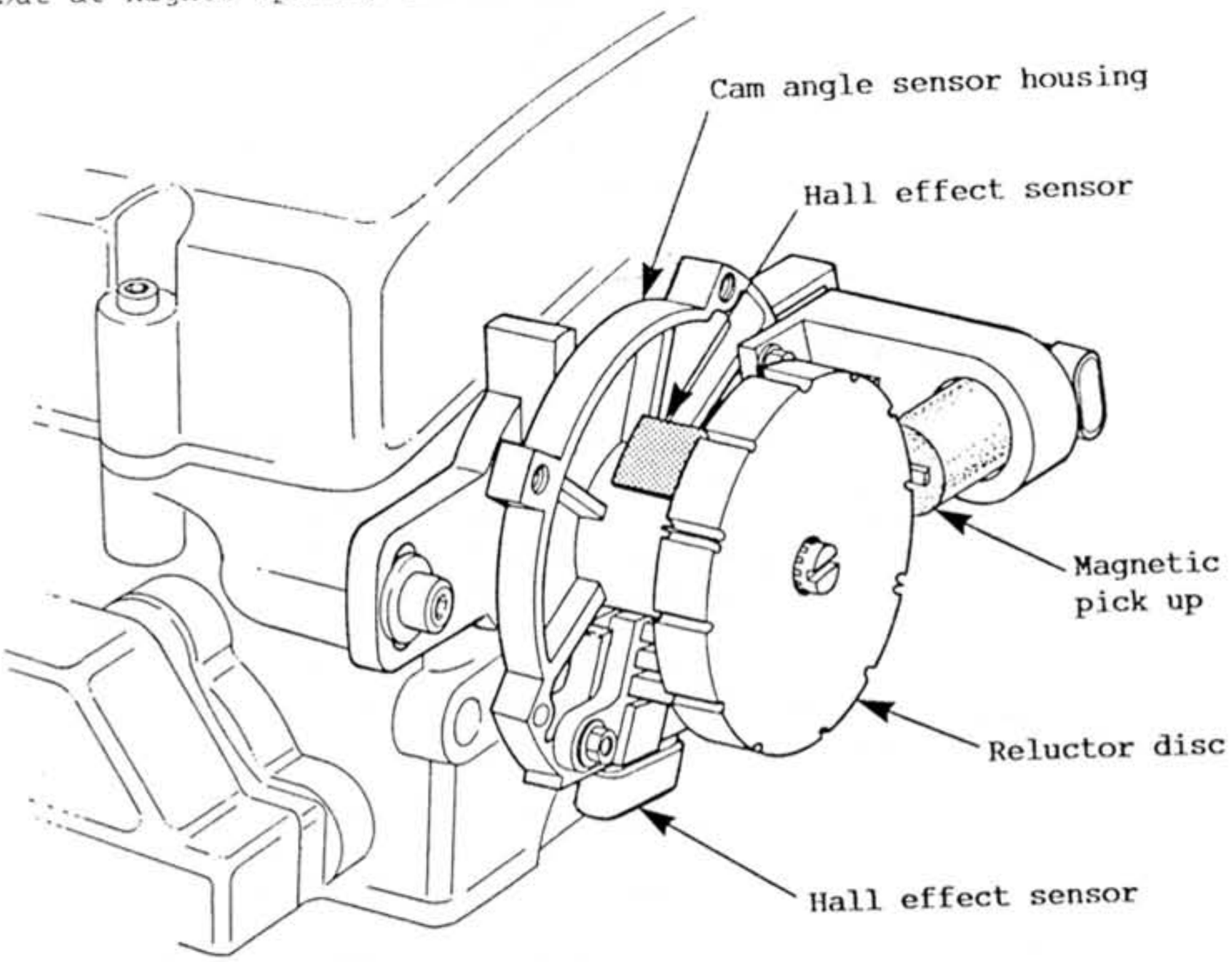
EMJ.2 - Q CAM ANGLE SENSOR

The cam angle sensor consists of a baseplate and insulated cover mounted on the left hand end of the cylinder head, containing two electronic sensors, and a reluctor disc and vane driven by the exhaust camshaft.

A single vane on the back of the reluctor disc, passes through a hall effect sensor mounted at the bottom of the cam angle sensor, and produces a square wave signal ('sync-pulse') once every two crankshaft revolutions to provide a timing reference for the injection sequence.

A magnetic (reluctance) pick up at the rear of the cam angle sensor, detects the grooves in the periphery of the reluctor wheel, and enables the ignition module, by measuring the time interval between these pulses, to interpret engine speed. Twelve grooves are provided for this purpose, with positional reference pulses provided by the doubling up of grooves at diametrically opposite points on the disc, which results in one reference pulse every crankshaft revolution. These signals are used to provide electronic spark timing (EST) data.

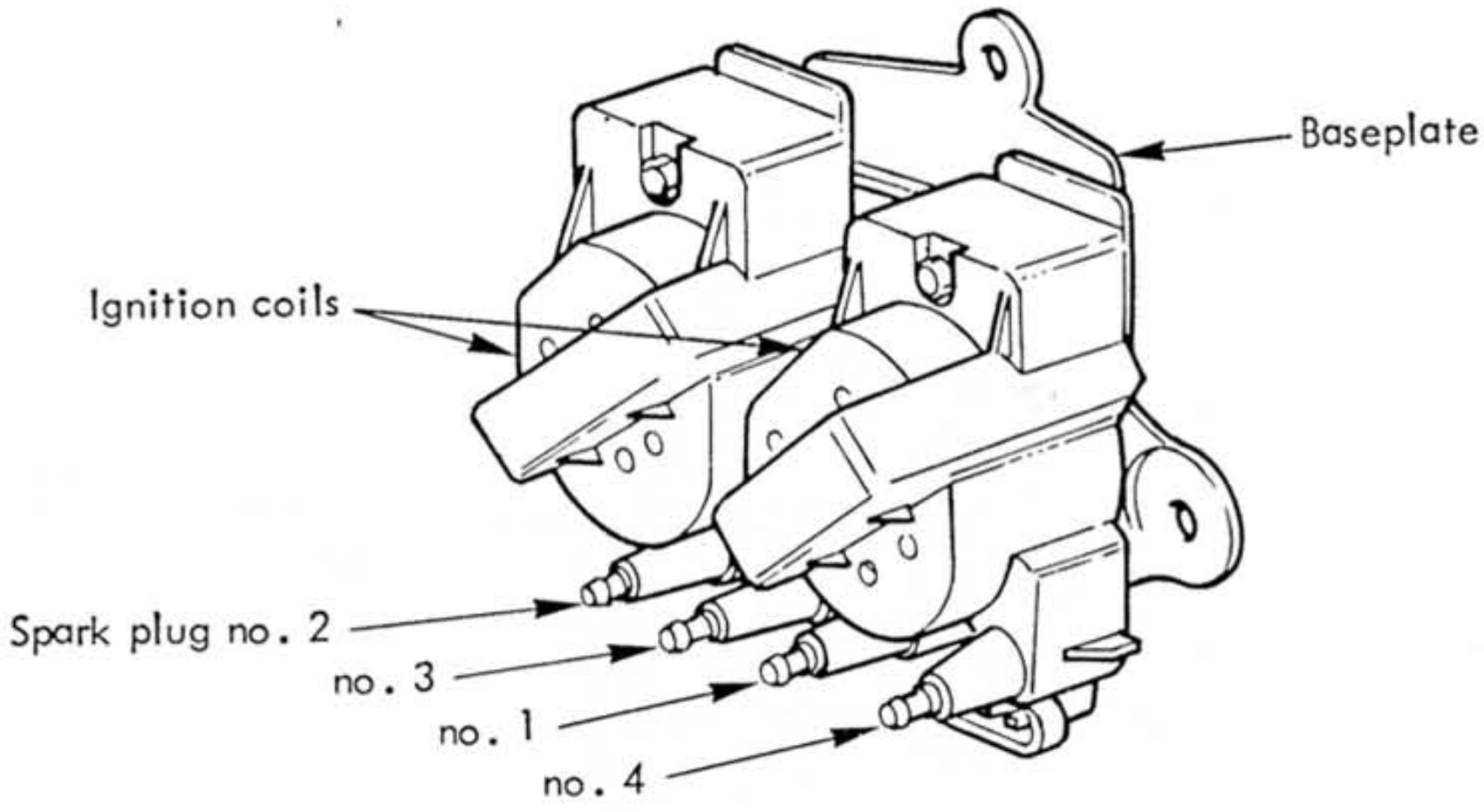
During cranking, and at engine speeds below 800 rpm, the ignition module (part of the ignition coil pack) controls ignition timing based only on engine speed, but at higher speeds, the ECM takes over control of EST.



EMJ.2 - R IGNITION MODULE & HT COILS

The ignition module and HT coils are mounted as a unit at the left hand side of the engine bay. Each coil provides the spark for two plugs simultaneously.

The ignition module monitors the cam angle sensor signals and sends reference signals to the ECM so that correct spark and fuel injector control can be maintained during all driving conditions. During cranking, the ignition module monitors the reference signal to begin the ignition firing sequence, and below 800 rpm the module controls spark advance by triggering each of the two coils at a pre-determined interval based on engine speed only.



Above 800 rpm the ECM controls the spark timing (EST) and compensates for all driving conditions. The ignition module must receive a 'sync-pulse' and then a camshaft reference signal in that order to enable a spark to be generated and the engine to start.

EMJ.2 - S ELECTRONIC SPARK TIMING (EST)

The electronic spark timing function is incorporated into the ECM 'Mem-Cal' cartridge. The ignition module sends a square wave signal, generated from the camshaft sensor pulses, to the ECM which interprets engine speed and crankshaft position. While the engine is being cranked, the ignition module controls spark timing. This is referred to as Bypass Timing Mode because the ignition module 'bypasses' the ECM. When engine speed exceeds 800 rpm the ECM applies a 5 volt signal to the module which then switches spark timing control from the module to the ECM.

In this mode the ECM uses various sensor inputs to determine the optimum ignition timing and sends a square wave signal to the ignition module which then triggers the ignition coils.

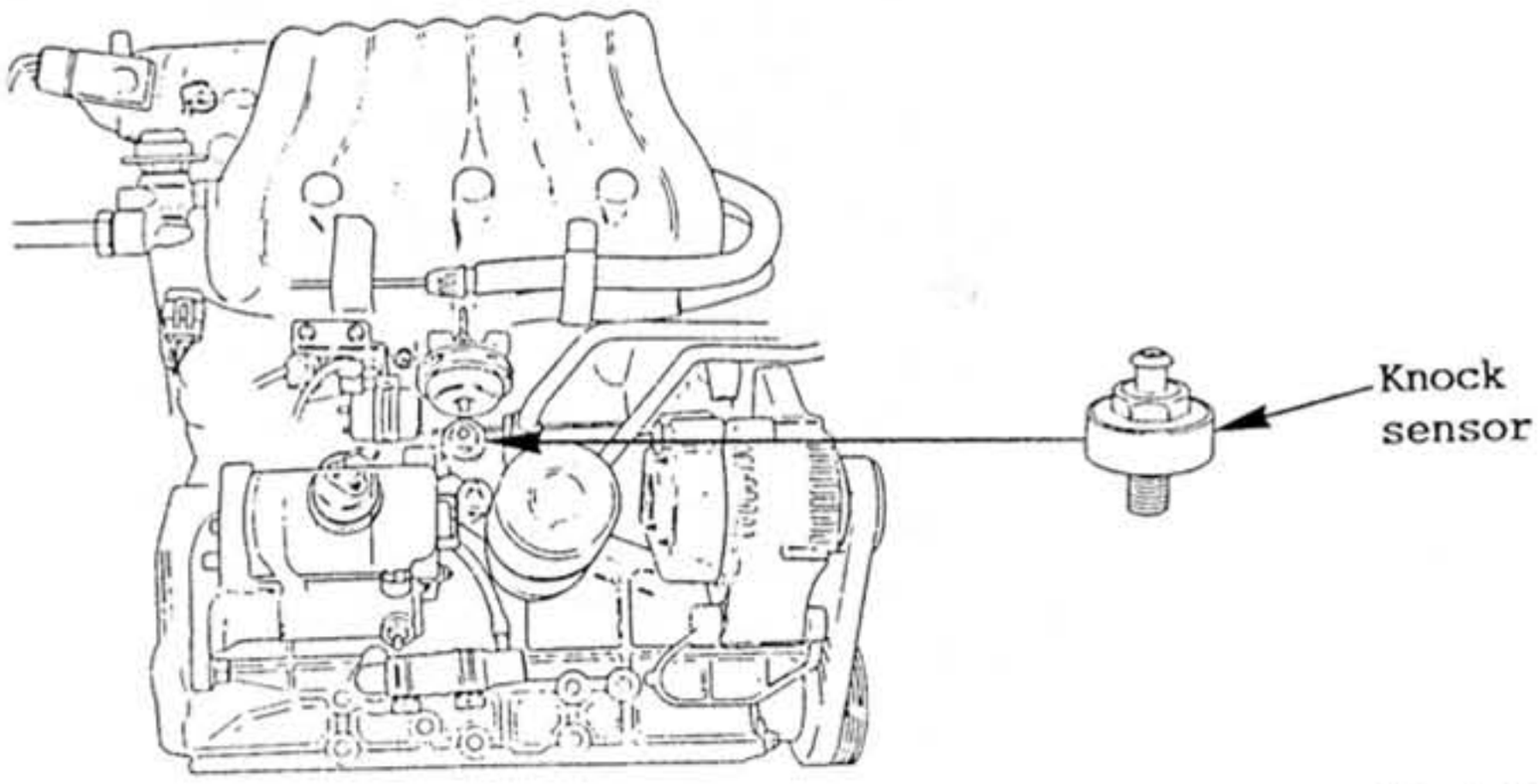
If a fault is detected in the EST circuit, a trouble code will be set, and the ignition module will switch into bypass mode to enable the engine to continue running, albeit with reduced performance.

EMJ.2 - T ELECTRONIC SPARK CONTROL (ESC)

This system comprises an engine 'knock' sensor mounted in the right hand side of the cylinder block, and an ESC module which is incorporated into the ECM 'Mem-Cal' cartridge.

The ignition timing required for optimum performance can lead, under certain operating conditions, to detonation of the fuel mixture in the combustion chamber, causing excessive heat and pressures and a characteristic 'knocking' noise. If allowed to continue unchecked, major engine damage can occur. The ESC system allows the engine to adhere as closely as possible to the optimum ignition timing without a damaging level of detonation. When the knock sensor detects the onset of detonation, the ECM retards the ignition timing sufficiently to stop the knocking, and then progressively advances the timing until the correct spark advance is achieved, or until detonation is again detected and the cycle repeats.

Knock Sensor



The knock sensor is mounted in the cylinder block and is able to identify the detonation 'knocking' noise and produce an AC output voltage which increases with the severity of the knock. The ECM monitors this signal and adjusts the electronic spark timing (EST) as necessary to reduce detonation to a safe level.

EMJ.2 - U EVAPORATIVE EMISSION CONTROL SYSTEM (EECS)

The fuel tank must be vented to allow for the variation in fuel level resultant from both consumption and temperature change, but no fuel vapour must be allowed to escape to atmosphere.

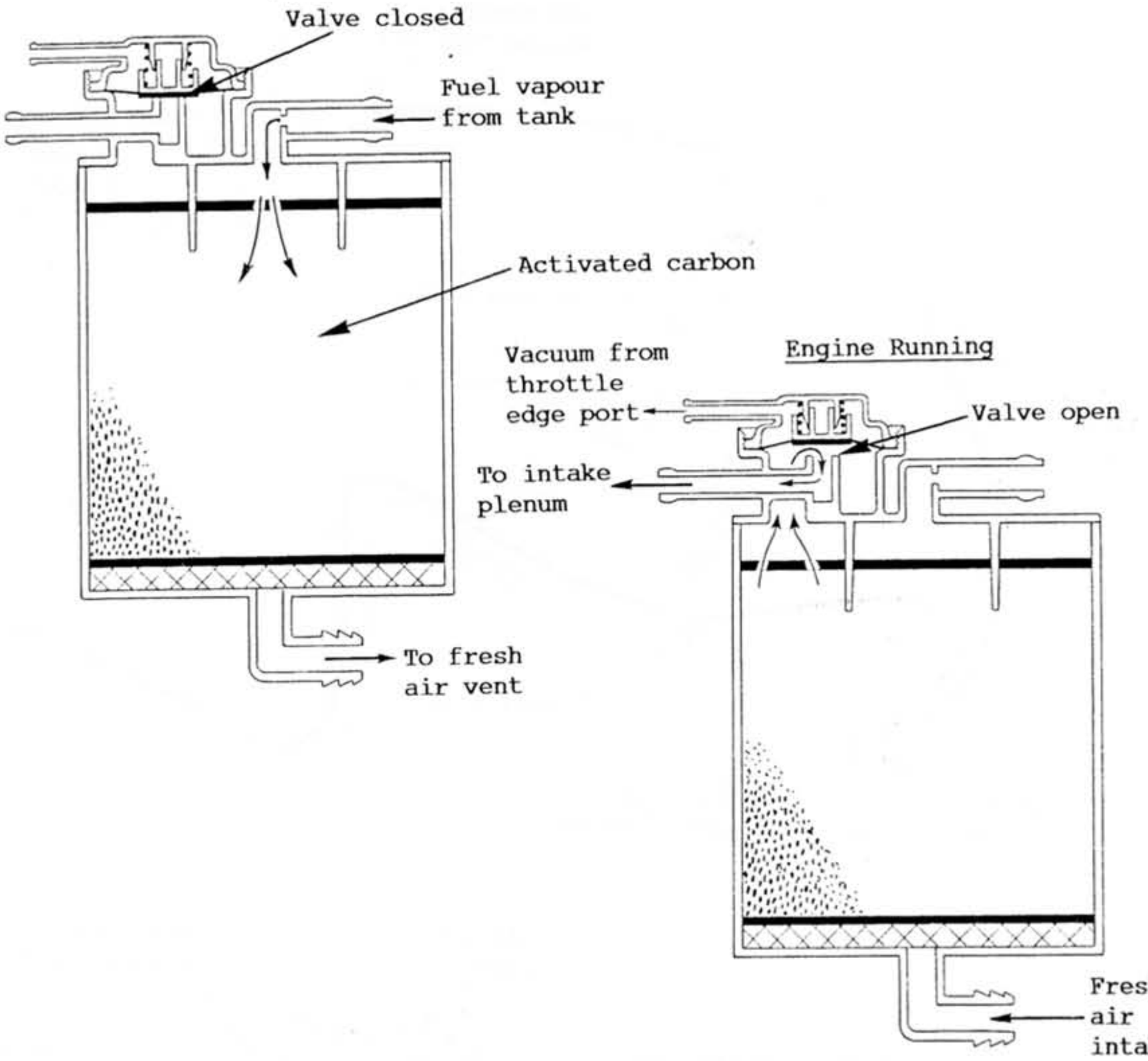
The Evaporative Emission Control System (EECS) uses an activated carbon (charcoal) canister to absorb fuel vapours from the fuel tank breather when the vehicle is not operating. Under certain engine running conditions, the fuel vapour is purged from the charcoal by a flow of fresh air through the unit, with the air/vapour being drawn into the intake plenum and consumed in the normal combustion process. The charcoal is then prepared for optimum absorption of vapour when the engine is stopped again.

Vapour Canister

This cylindrical canister is located behind the left hand door shut post, and is provided with vapour, purge, and signal ports in its top surface. The breather pipe from the fuel tank filler neck is routed via a roll-over valve located behind the filler neck (to prevent fuel spillage if the car is inverted), to the canister vapour port. Ambient air enters the canister through a port in the bottom of the unit, and mixes with the vapour before being drawn through the purge control valve and an in-line restrictor and non return valve into the intake plenum.

Control System

A purge control valve, mounted on top of, and integral with the canister, uses a diaphragm valve to regulate the amount of purging that takes place dependent on intake system pressures. This spring loaded, normally closed valve, controls the purge line between the top of the canister and the intake plenum. The top side of the diaphragm is connected via a vacuum solenoid valve, to a primary throttle edge port. At part throttle, a vacuum signal is applied to this line and the diaphragm valve is opened, allowing the low pressure in the intake plenum chamber to draw fuel vapours from, and fresh air through, the canister element.

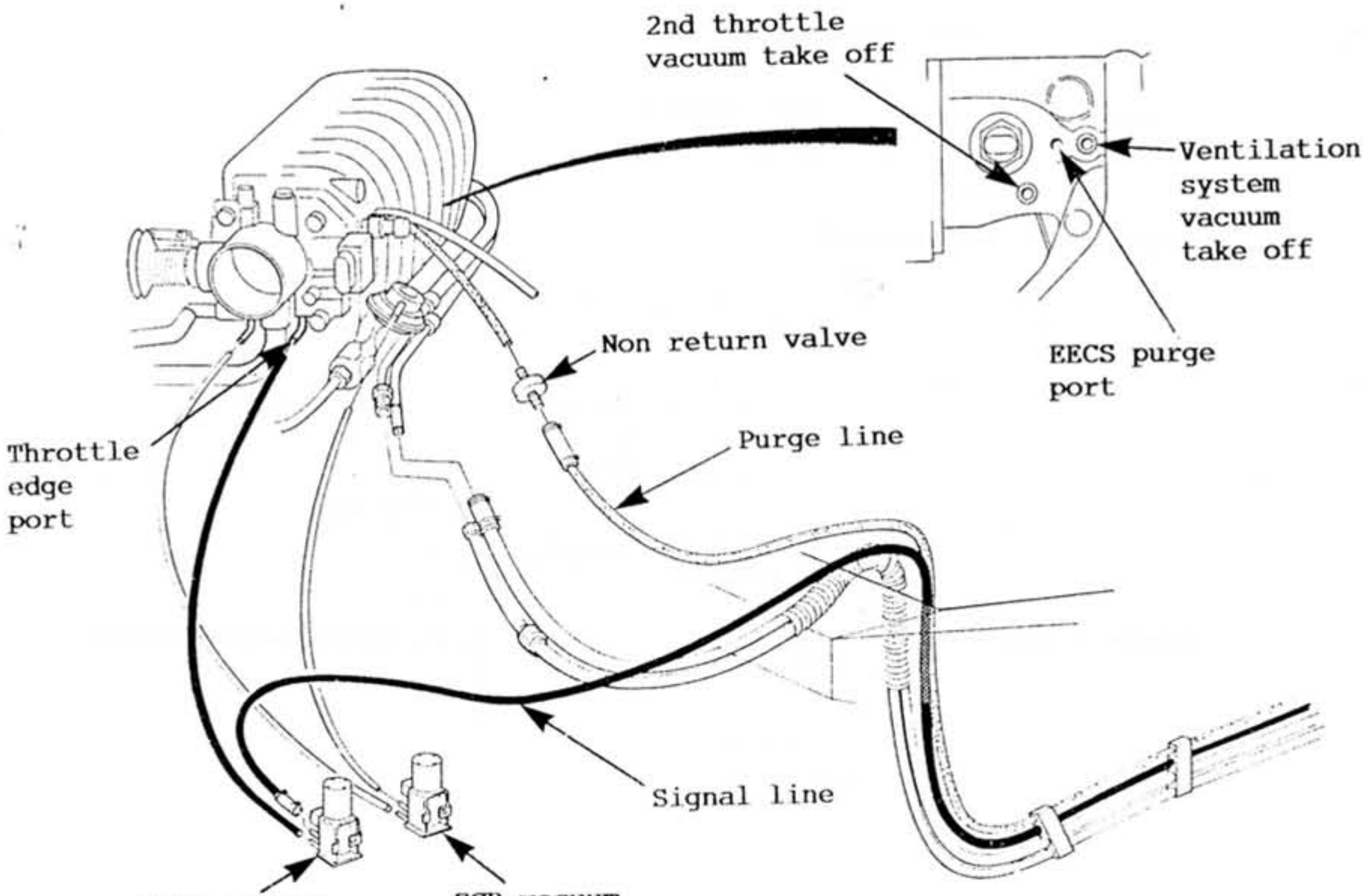


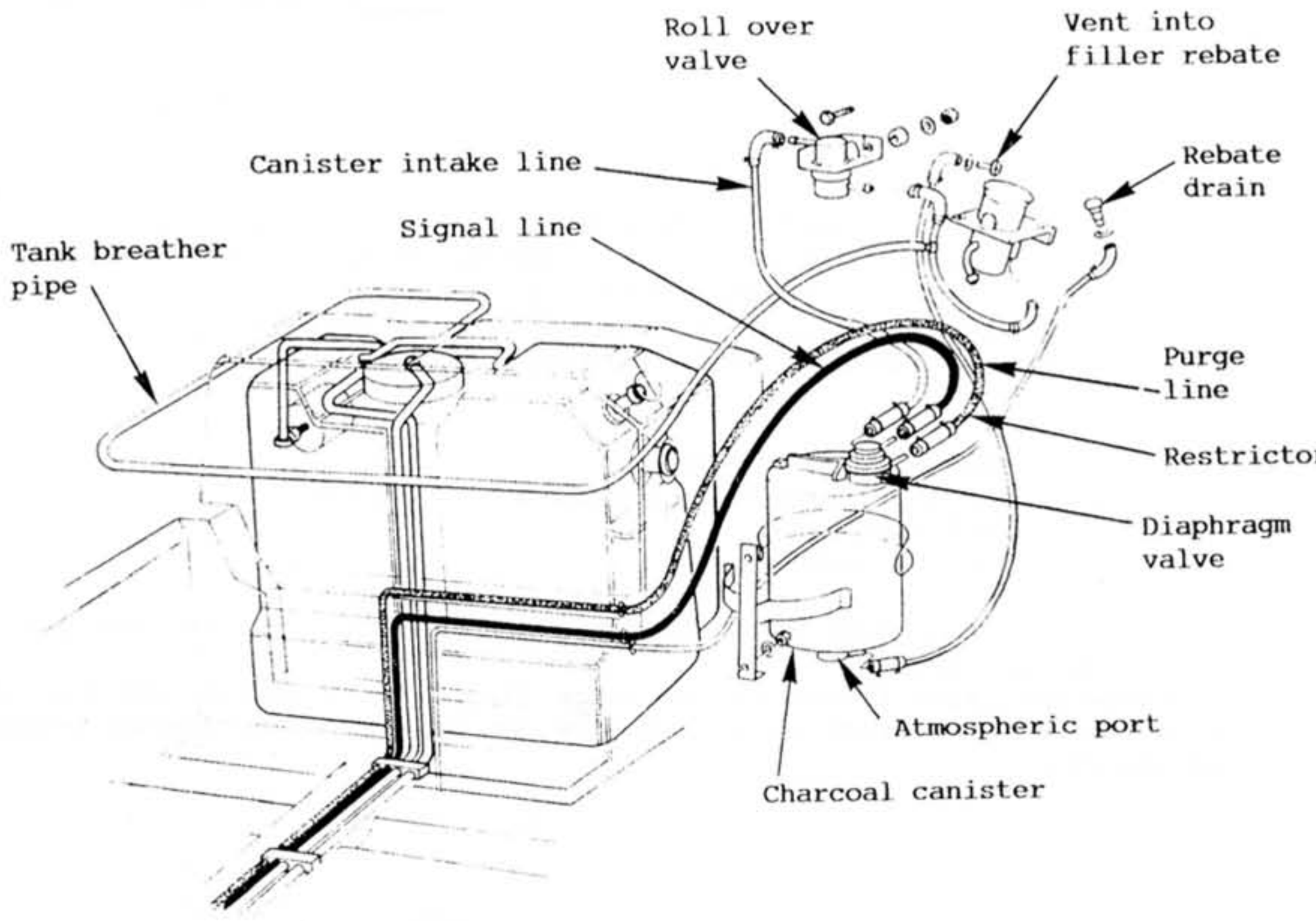
The solenoid valve, mounted on the left hand front wheelarch, and connected between the purge control valve and the throttle body, is controlled by the E.C.M.. Under cold engine, or idle conditions, the solenoid is de-energised and shuts off the purge signal line, so that no purging takes place. The E.C.M. turns on the solenoid valve to permit purging when all the following conditions are met:

- above a specified coolant temperature;
- the engine has been running for a specified time period;
- above a specified road speed;
- above a specified throttle opening.

In addition, there must be sufficient vacuum at the throttle edge port to open the diaphragm valve.

A non-return valve fitted in the purge line between plenum and canister, prevents reverse flow when boost pressure is developed and plenum pressure becomes positive.


2nd throttle vacuum take off
Ventilation system vacuum take off
EECS purge port
Non return valve
Purge line
Throttle edge port
Signal line
EECS vacuum solenoid valve
EGR vacuum solenoid valve


Roll over valve
Vent into filler rebate
Canister intake line
Rebate drain
Signal line
Tank breather pipe
Purge line
Restrictor
Diaphragm valve
Atmospheric port
Charcoal canister

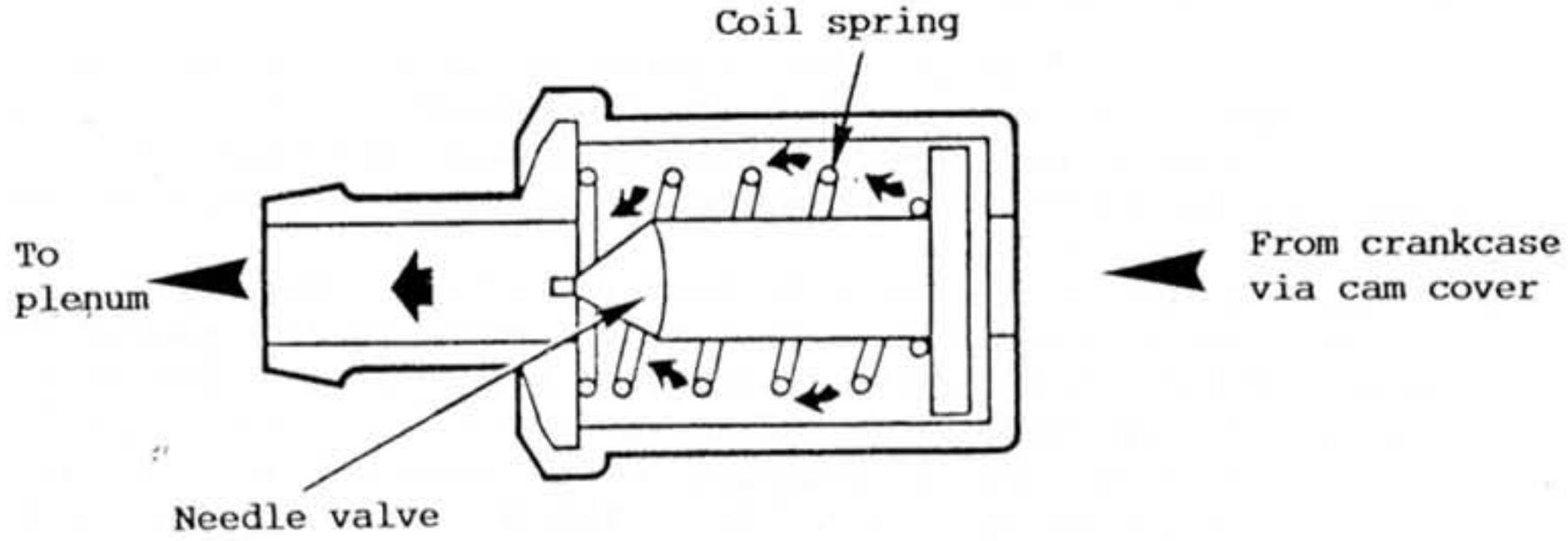
EMJ.2 - V POSITIVE CRANKCASE VENTILATION

A positive crankcase ventilation (PCV) system is used to provide complete scavenging of the crankcase vapours. Fresh air from the air cleaner is supplied to the crankcase, where it mixes with blow-by gases, before being drawn into the intake plenum chamber to be consumed by normal combustion.

The system comprises of a PCV valve fitted into the right hand end of the camshaft cover, and connected to the intake plenum chamber, and an oil seperator located at the left hand end of the camshaft cover, with connections to the cam cover, crankcase and air intake trunking.

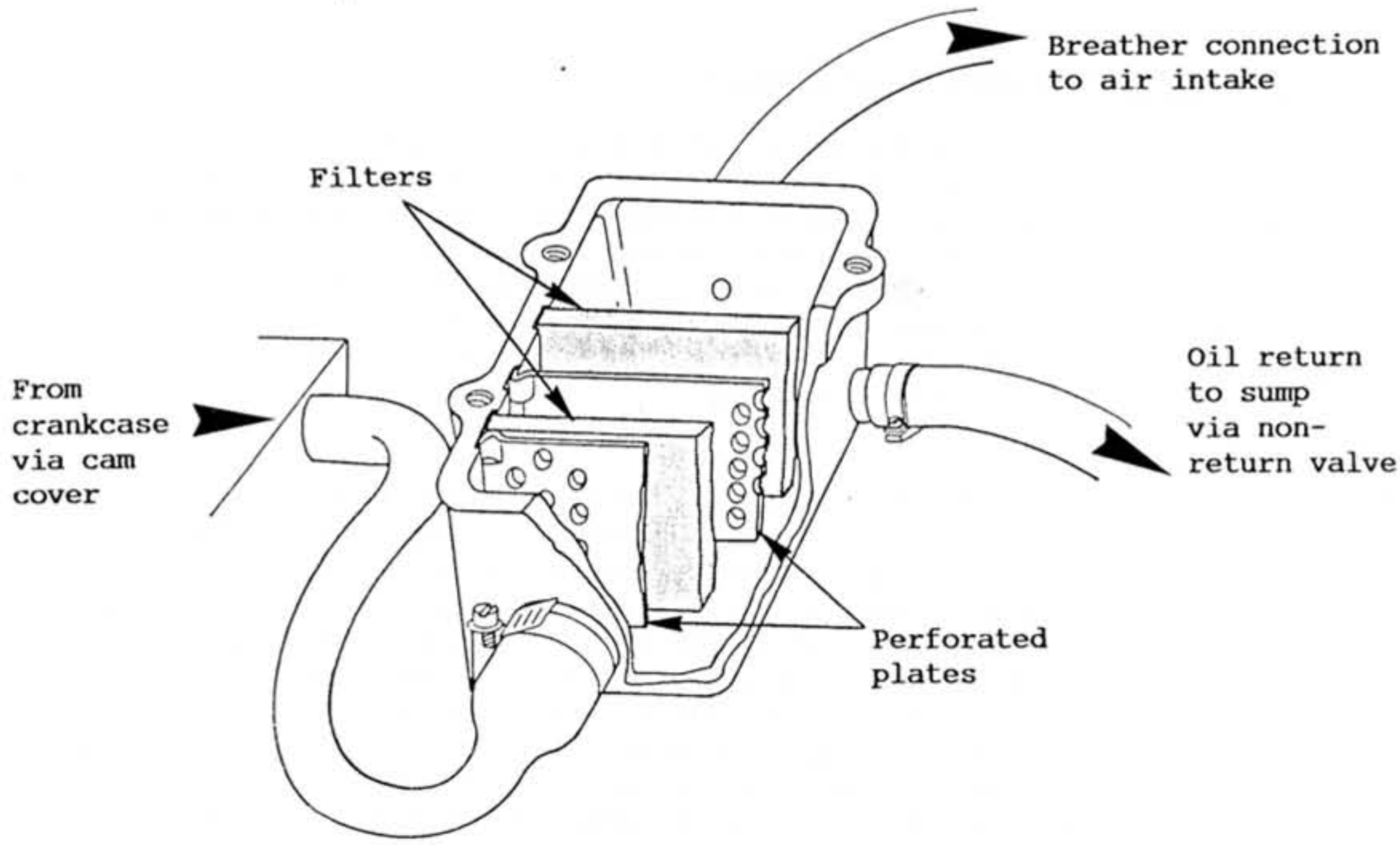
PCV Valve

The PCV valve is a spring loaded needle-type valve pressed into the right hand end of the camshaft cover. A hose connects the valve with the right hand end of the intake plenum chamber. When the engine is stopped, the spring acts to keep the valve closed and prevent any oil/air mixture entering the plenum and causing difficulty in starting. With the engine running, the negative pressure in the intake plenum opens the valve and draws blow-by gases into the engine. At idle, when intake vacuum is high, the needle valve restricts the flow of gases to maintain idle quality. As the throttle opening is increased, and intake plenum vacuum decreases, the needle valve allows a greater degree of purging to take place, until as boost pressure is developed, and plenum pressure starts to become positive, the valve shuts under spring pressure. Purging then takes place via the oil seperator.



Oil Seperator

The oil seperator is mounted on a bracket at the left hand end of the cam cover, and is connected between the cam cover and the intake trunking, downstream of the air cleaner. At high engine speeds, when pressure in the intake hose is negative, or if abnormal crankcase pressure should arise, fumes from the engine pass through the oil seperator into the intake trunking to be consumed by combustion. A labyrinth of perforated plates and filters within the seperator, ensures that oil particles are seperated out from the blow-by gas, and returned to the sump via a hose connected to the bottom of the unit. A non-return valve in this drain hose ensures that no oil can be forced up from the sump into the seperator.



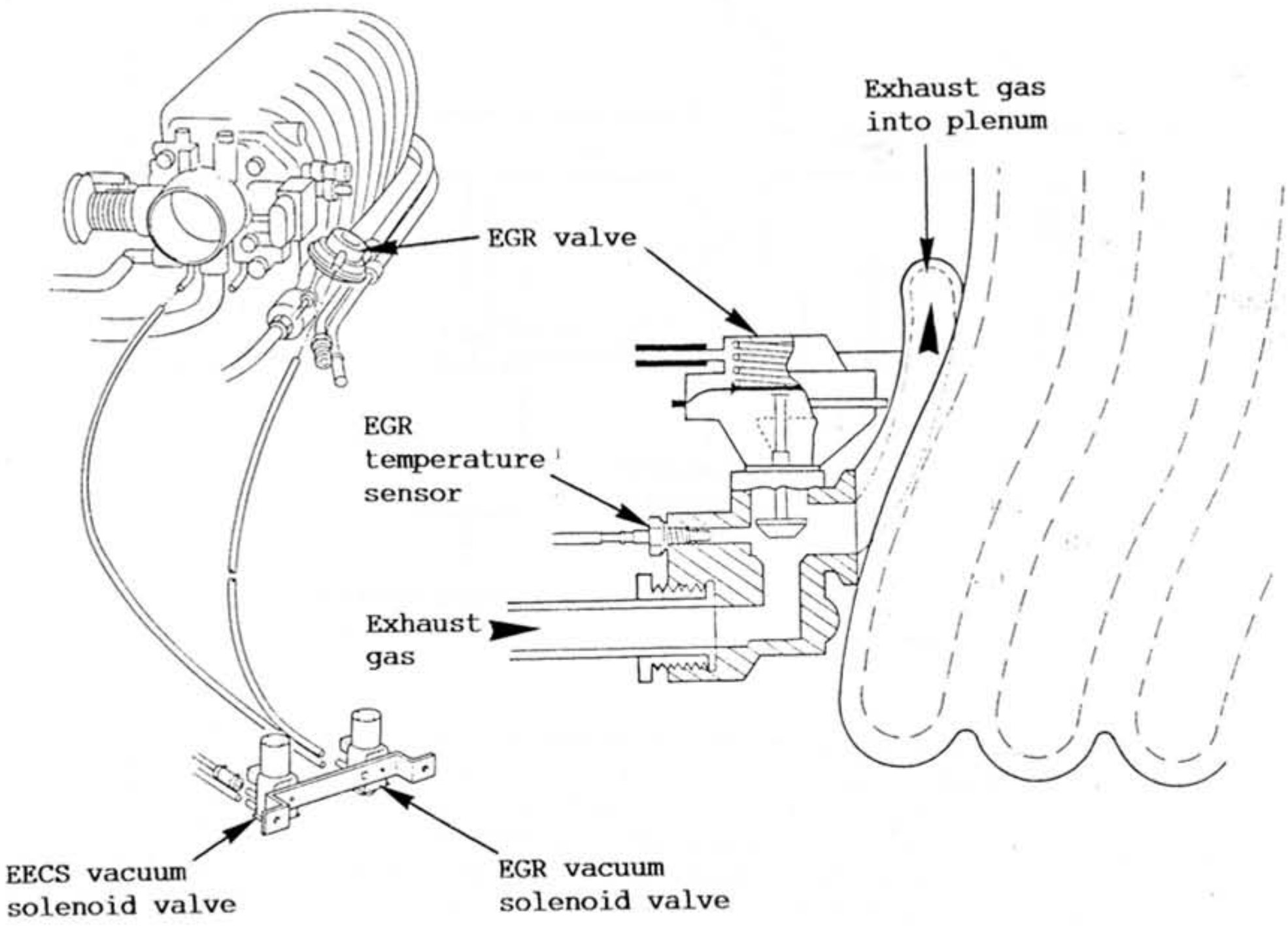
EMJ.2 - W EXHAUST GAS RECIRCULATION

The exhaust gas recirculation (EGR) system is used to lower NOx (nitrous oxide) levels caused by high combustion temperatures. A vacuum operated diaphragm valve is used to feed small amounts of exhaust gas back into the intake plenum chamber in order to reduce combustion temperature. Too much recirculation would result in poor combustion.

The EGR valve is mounted on the left hand end of the intake plenum chamber, and controls the flow of exhaust gas in a pipe connecting the exhaust manifold with the plenum. The diaphragm valve is normally held closed by spring pressure, and is opened by the application of vacuum to the top of the diaphragm. The vacuum line is controlled by a solenoid valve (mounted on the left hand wheelarch), itself switched by the E.C.M.. The E.C.M. energises (opens) the solenoid valve, to permit the throttle edge ported vacuum signal to be applied to the E.G.R. valve and allow exhaust gas to recirculate, under the following conditions:

- above a specified coolant temperature
- throttle opening above idle
- engine speed above idle
- MAP indicating engine under load
- above a certain vehicle speed
- above a certain manifold air temperature (MAT)

A temperature sensor is fitted into the body of the EGR valve, and is used on 1991 model year California cars to verify EGR operation:

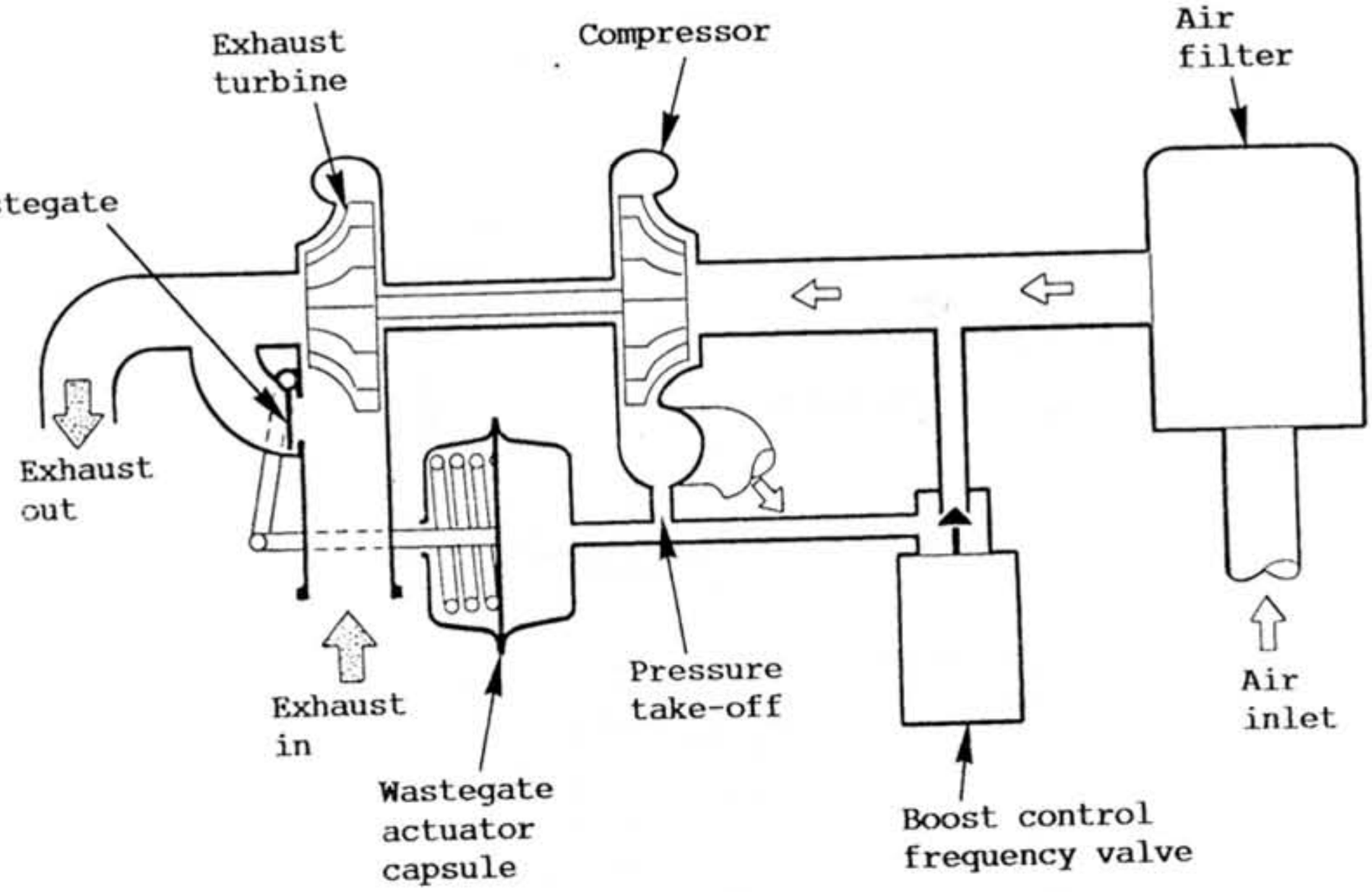


A failure of the EGR system to operate may not be readily detected by the driver, so that in order to verify that recirculation is taking place when commanded by the ECM, an EGR temperature sensor is fitted into the body of the EGR valve. This sensor is able to detect the heat of the recirculating exhaust gas when the EGR valve is open, so that by monitoring the signal received from the sensor, the ECM is able to recognise whether the EGR valve has responded correctly to its command. The ECM will light the check engine tell tale lamp if any EGR problem is detected.

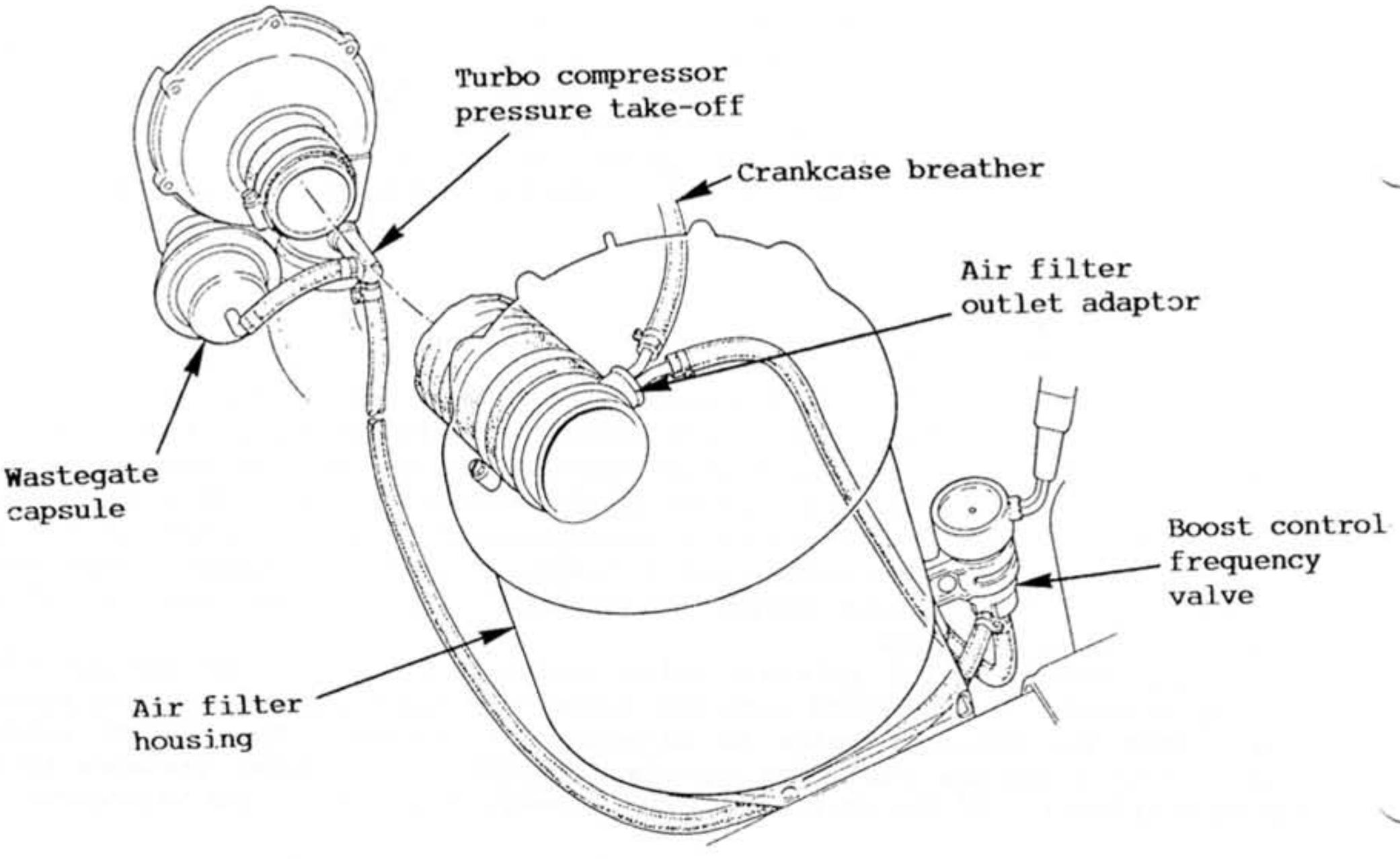
EMK.2 - X TURBO BOOST CONTROL

In order to allow the turbocharger characteristics to be tuned for good mid-range response without excessive boost pressure being delivered at high engine speed, the turbocharger turbine housing incorporates a wastegate valve, which, when open, diverts a proportion of the exhaust gas away from the turbine. The wastegate valve is operated by a spring/pressure capsule which uses a coil spring to hold the valve closed, and a diaphragm pressure chamber connected by hose to the turbo compressor outlet, to oppose the spring, and open the valve at a specified boost pressure.

A turbo boost control solenoid valve, mounted on the rear of the air filter housing bracket, is connected into the turbo wastegate capsule control pressure line. When the solenoid valve is de-energised (closed), the control pressure line is intact and the wastegate capsule controls maximum boost pressure to 0.58 bar (8.6 lb/in^2). If the solenoid valve is energised (open), the wastegate



capsule control pressure line is vented to atmosphere so that the capsule spring acts to keep the wastegate closed, with boost pressure limited only by the engine control system. The solenoid valve functions as a frequency valve, which is pulsed many time a second by a square wave signal of constant frequency but varying pulse width (Pulse Width Modulation). The proportion of time for which the valve is energised controls the amount of 'extra' boost that may be developed.



At engine speeds below 2,900 rpm, the control pressure line is intact, with boost limited by the capsule to 0.58 bar (8.6 lb/in²). At engine speeds above 2,900 rpm with throttle openings greater than 25%, the solenoid valve pulse width is modulated to allow boost pressure to rise in proportion to throttle opening, up to a maximum of 0.65 bar (9.6 lb/in²) at full throttle.

Under wide open throttle transient conditions, a short duration of overboost may occur. As an engine safeguard, in case of a boost control system failure, the ECM will switch off the injectors if boost pressure in excess of 0.92 bar (13.5 lb/in²) is detected for more than 0.5 second. All quoted pressures are approximate and at sea level.

Note that the ECM monitors boost pressure in **absolute** values via the MAP sensor, based on a barometric pressure reading taken at the instant of ignition switch on. If a significant change of altitude and/or atmospheric pressure occurs in one ignition cycle, the maximum readings seen on the boost gauge will be higher with a reduced atmospheric pressure (and vice-versa), until the ignition is turned off/on again.

SECTION EMJ.3

COMPONENT DIAGNOSIS & REPLACEMENT PROCEDURE

EMJ.3 - A ELECTRONIC CONTROL MODULE

If the diagnostic procedures call for the Electronic Control Module (ECM) to be replaced, first check that the correct ECM/Mem-Cal assembly is fitted by using the 'Tech 1' tool to check the PROM ID. On the Lotus Elan, the ECM is serviced only as a complete assembly, including the Mem-Cal cartridge. The Mem-Cal is not serviced as a separate item, but only as part of the sealed ECM assembly. The Mem-Cal access cover on the ECM is sealed at the factory, and if the seal is broken, the engine warranty is invalidated.

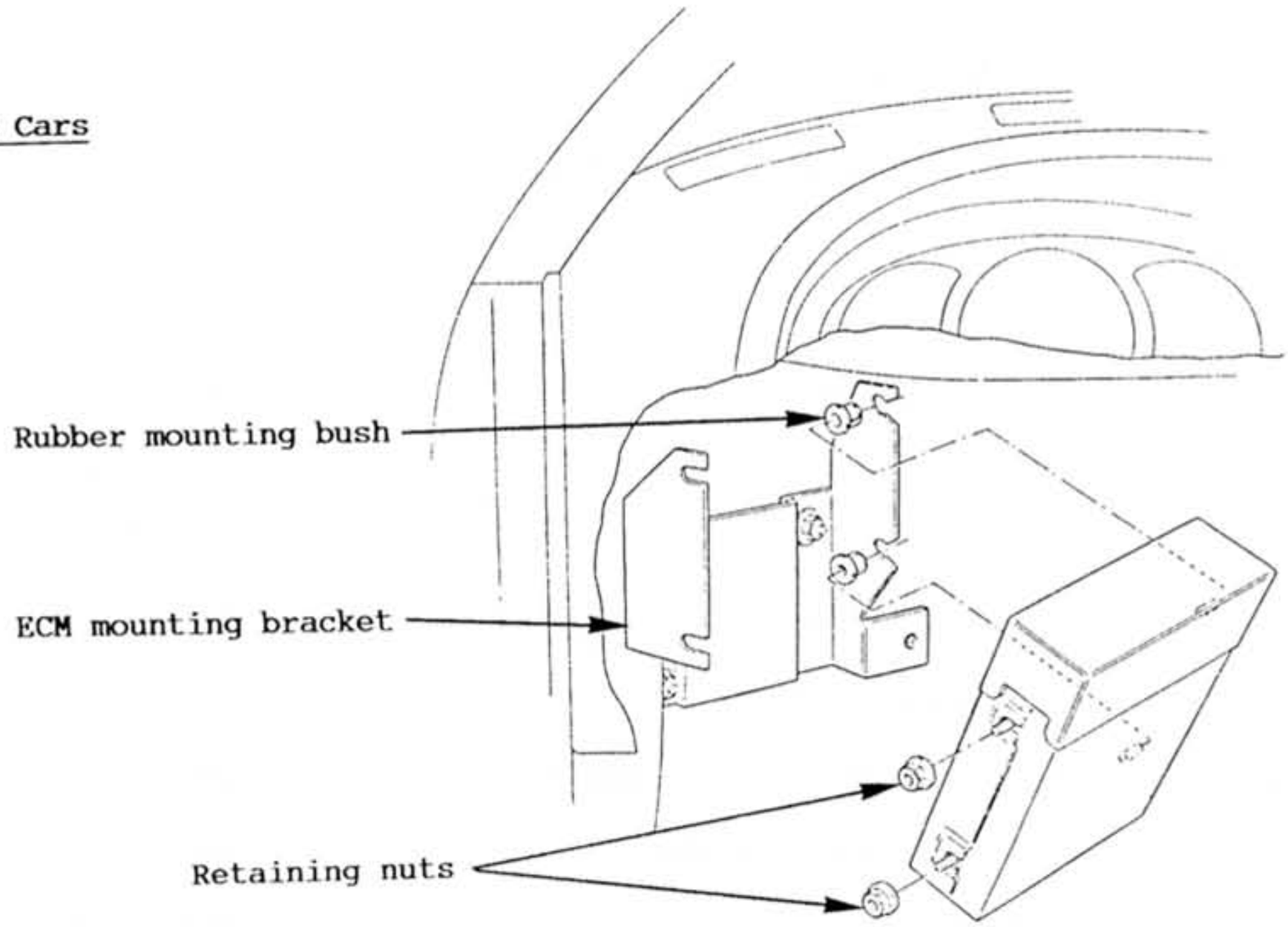
Caution: To prevent internal ECM damage, the ignition must be "OFF" when disconnecting or reconnecting power to ECM (for example, battery cable, ECM pigtail, ECM fuse, jumper cables, etc.). The ignition should be "OFF" for at least 10 seconds before disconnecting power to the ECM so the IAC valve has time to move to its 'park' position.

Replacement of ECM/'Mem-Cal' Assembly

1. Ensure the ignition is switched off for at least 10 seconds before disconnecting the negative battery lead.

2. On left hand drive cars: From within the driver's footwell, slacken the two retaining nuts to allow the ECM to to be tilted clear of the mounting bracket slots, and withdraw the unit from the bracket. Unplug the two harness connector blocks from the ECM and remove the unit from the car.

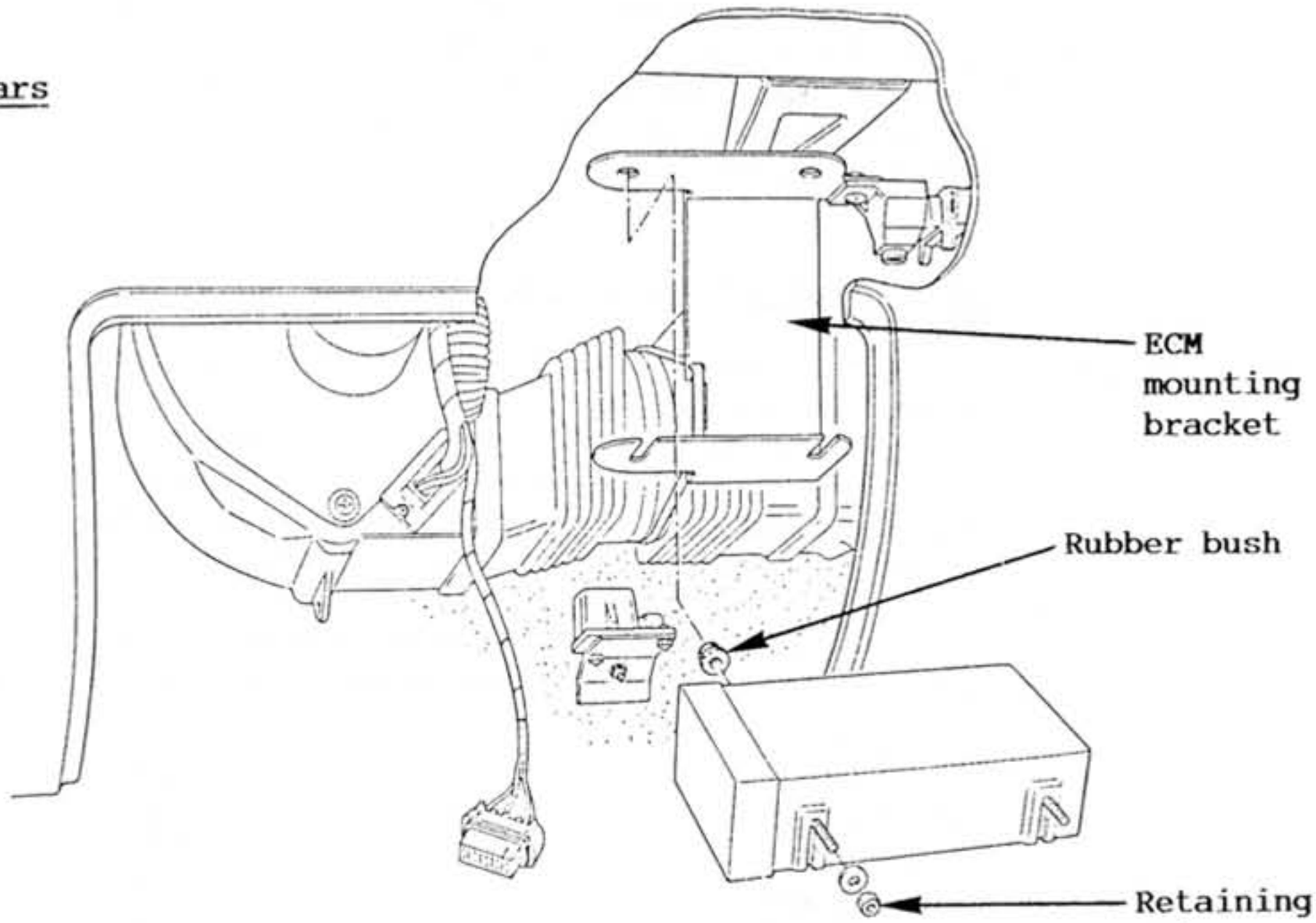
LHD Cars



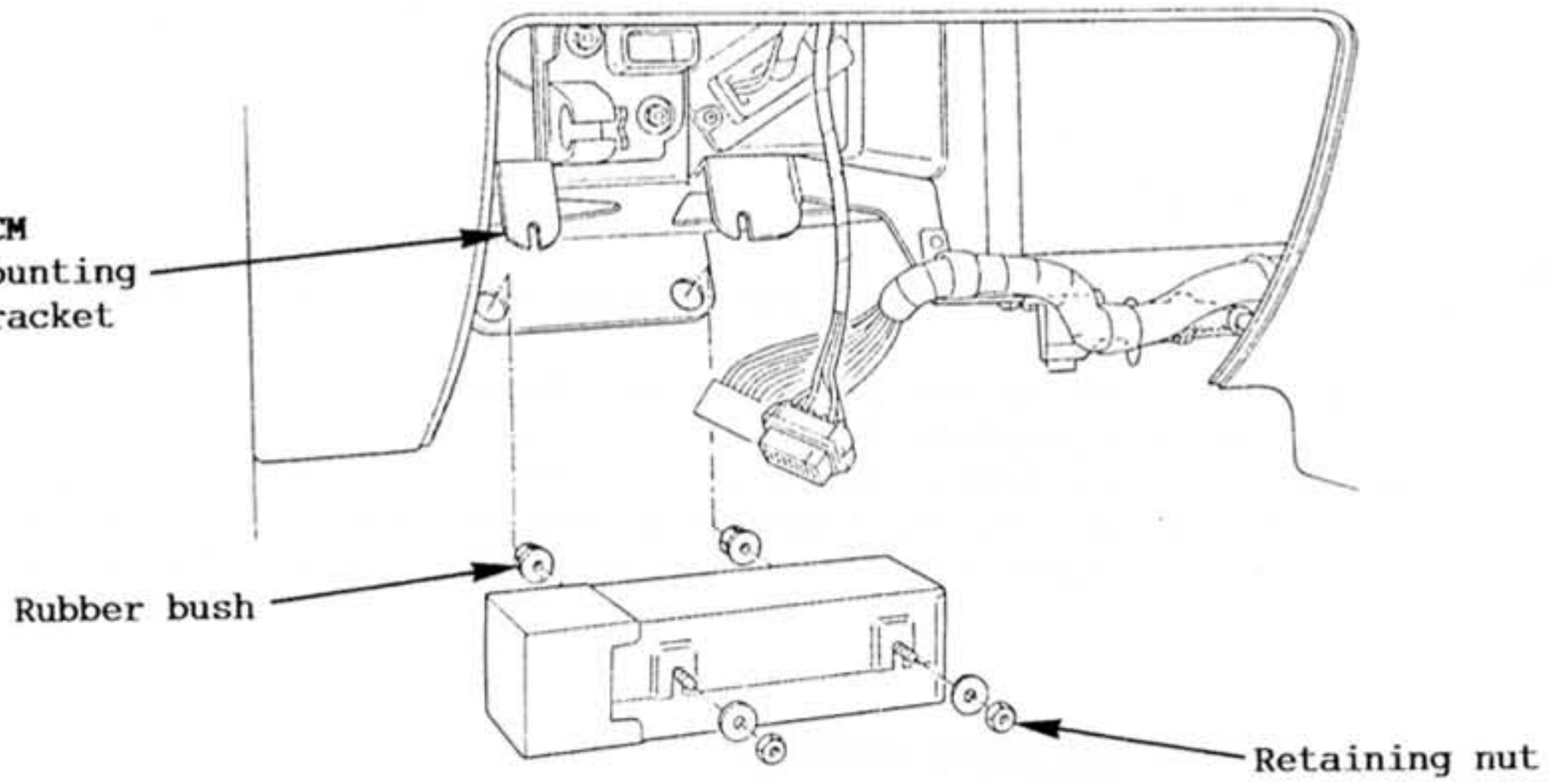
On right hand drive cars: Release the glovebox striker plate to allow the glovebox to swing down fully, or withdraw the pivot pins and remove the glovebox completely.

Slacken the two retaining nuts to allow the ECM to to be tilted clear of the mounting bracket slots, and withdraw the unit from the bracket. Unplug the two harness connector blocks from the ECM and remove the unit from the car.

RHD Heater Cars



RHD Air Conditioned Cars



3. To refit the ECM, plug the two harness connector blocks into the ECM, and locate the studs on one side of the unit into the rubber bushes in the bracket. Fit the remaining studs into the bracket slots, and tighten the two retaining nuts. Refit the glovebox on RHD cars.

4. Reconnect the battery.

Functional Check

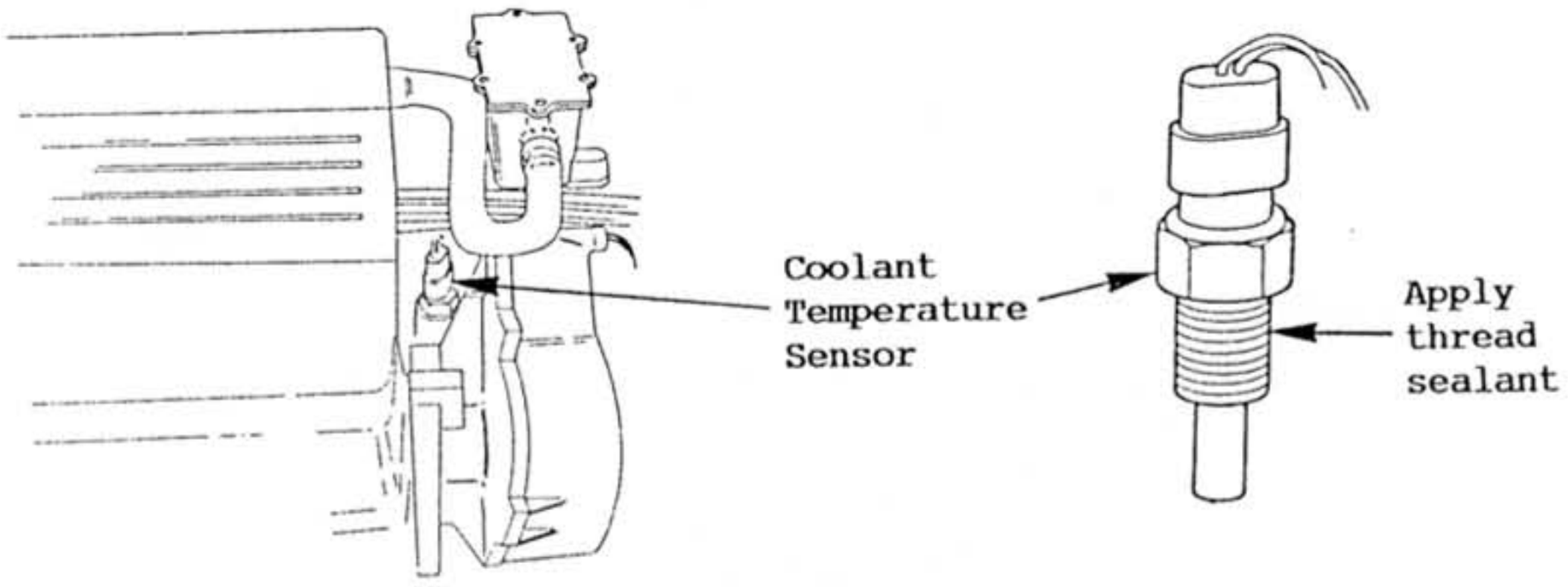
Turn on ignition and enter diagnostics. Code 12 should flash at least 3 times (if no other codes are present). This indicates that the ECM/Mem-Cal assembly is installed and functioning correctly.

If trouble code 51 is displayed, or if the 'check engine' light comes on constantly when the engine is running, but no codes are set, the ECM should be considered defective and replaced.

EMJ.3 - B ENGINE COOLANT TEMPERATURE SENSOR

The coolant temperature sensor is fitted in the thermostat housing on the left hand end face of the cylinder head.

A 'Tech 1' scanner tool displays the engine temperature in degrees Celsius and Fahrenheit. After the engine is started, the temperature should rise steadily to about 82°C then stabilise when the thermostat opens. If the engine has not been run for several hours (overnight) the coolant temperature and MAT temperatures should be close to each other. A fault in the coolant sensor circuit should set a Code 14 or 15. The code charts in section EMJ.4 also contain a chart to check for sensor resistance values relative to temperature.



To Replace

Release the electrical connector and unscrew the sensor from the thermostat housing.

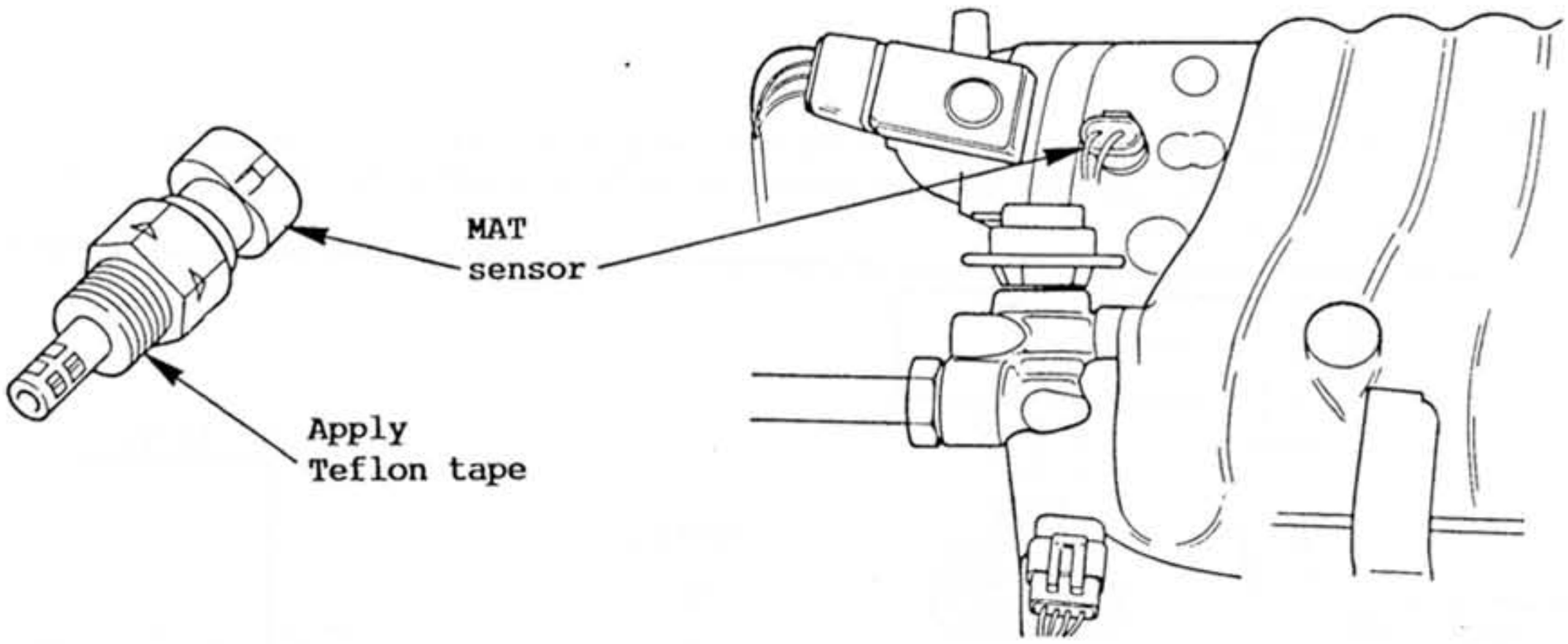
Note: Take care when handling the sensor as any damage may seriously affect the operation of the engine management system.

Before refitting a sensor, apply thread sealant to the thread, (pre-applied on a new sensor) carefully fit into the thermostat housing, and torque tighten to 20 Nm (15 lbf.ft). Refit electrical connector and refill with the approved coolant mixture.

EMJ.3 - C MASS AIR TEMPERATURE (MAT) SENSOR

The MAT sensor is fitted into the inlet of the intake plenum chamber.

A 'Tech 1' scanner tool displays the temperature of the air entering the engine, which should be close to ambient air temperature when engine is cold, and rise as engine bay temperature increases. If the engine has not been run for several hours (overnight), the readout of MAT sensor temperature and coolant temperature should be close to each other. A failure in the MAT sensor circuit should set a Code 23 or 25. The code charts in section EMJ.4 also contain a chart to check for sensor resistance values relative to temperature.



To Replace

Unplug the electrical connection and unscrew the sensor from the plenum chamber.

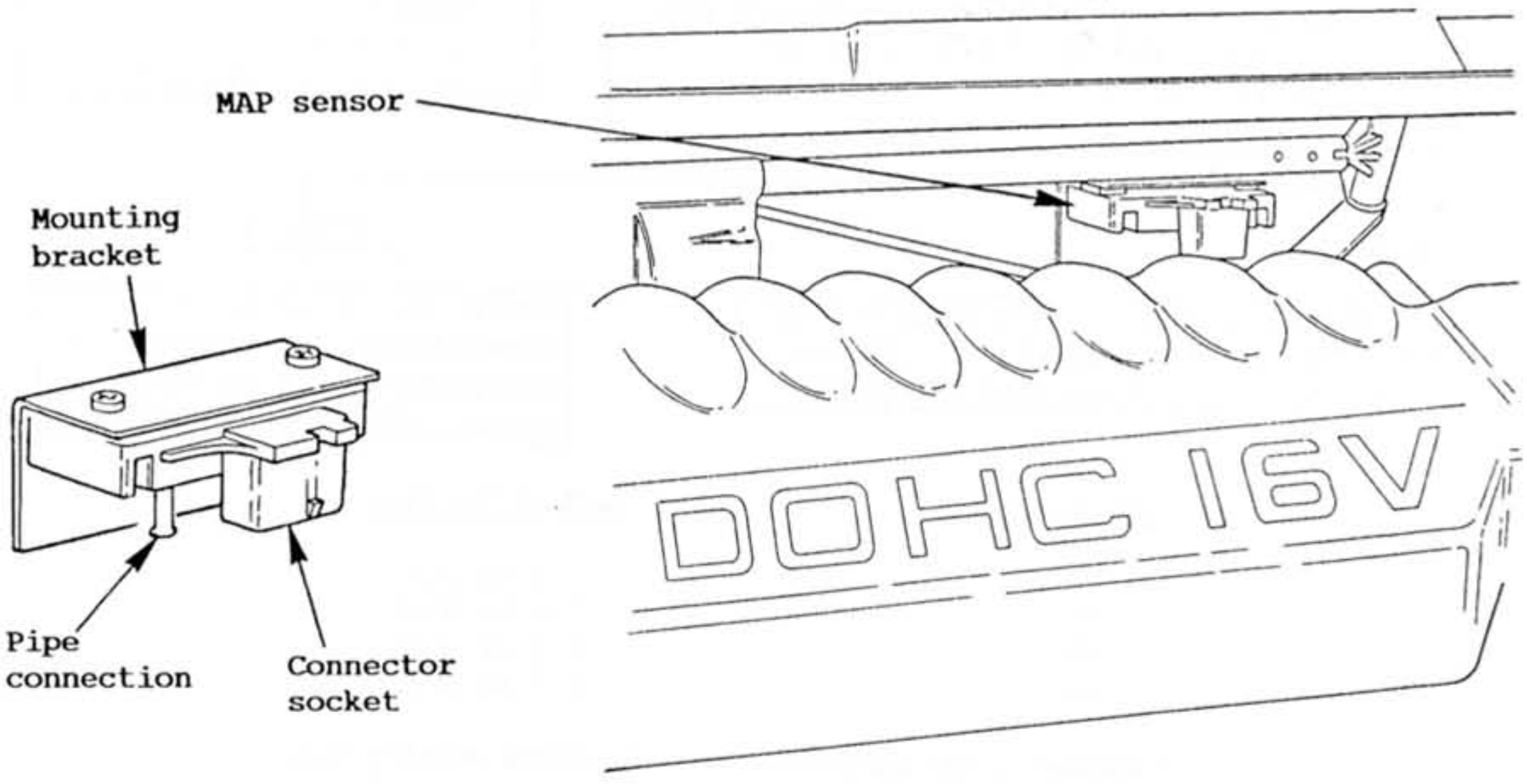
On re-fitting, apply 1½ turns of teflon tape to the threads of the sensor, and torque tighten to 20 Nm (15 lbf.ft).

EMJ.3 - D MANIFOLD ABSOLUTE PRESSURE (MAP) SENSOR

The MAP sensor is fitted in the engine bay at the centre top of the cabin front bulkhead, beneath the windscreen landing.

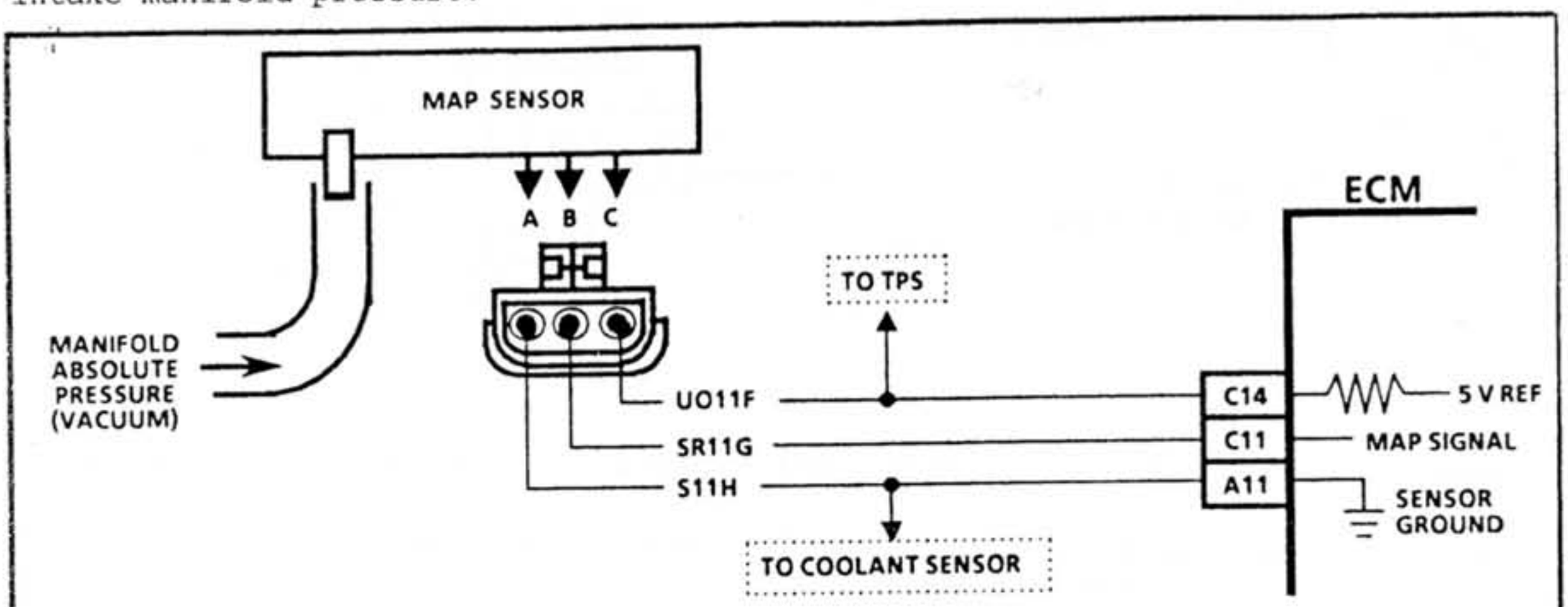
A 'Tech 1' scanner tool displays manifold pressure in kPa and MAP sensor signal voltage. Low pressure (high vacuum) displays a low voltage while a high pressure (low vacuum) displays a high voltage. A failure in the MAP sensor circuit should set a Code 33 or 34 and using the applicable trouble code chart (section EMJ.4) will lead to the cause of the problem. A Code 33 may be set if a rough or unstable idle exists.

For access to the MAP sensor, release the two screws securing the mounting plate to the front bulkhead, and withdraw. Disconnect the electrical and pressure hose connections.



Circuit Description

The MAP sensor is a solid state sensor which is provided with a 5 volt reference source and an earth, and produces an output signal voltage to indicate intake manifold pressure.



Diagnostic Chart - MAP

1. . IGNITION 'ON', ENGINE 'OFF'
. 'TECH 1' TOOL SHOULD INDICATE ATMOSPHERIC PRESSURE (COMPARE WITH A BAROMETER) AND APPROX. 2.5 VOLTS.
. DOES IT?

YES

2. . DISCONNECT VACUUM HOSE FROM MAP SENSOR
. CONNECT A HAND VACUUM PUMP TO MAP SENSOR
. START ENGINE (SEE NOTE 2)
. APPLY VARIOUS VACUUMS TO THE SENSOR AND NOTE OUTPUT VOLTAGE. SHOULD BE IN ACCORDANCE WITH CHART.
IS IT?

NO

. CHECK WIRING BETWEEN
. MAP SENSOR & ECM.
. IF WIRING OK, REPLACE SENSOR.
. IF READING STILL INCORRECT, REPLACE ECM

YES

3. NO TROUBLE FOUND. CHECK SENSOR HOSE FOR LEAKAGE OR RESTRICTION. ENSURE HOSE SUPPLIES VACUUM ONLY TO SENSOR

NO

CHECK SENSOR HOSE AND CONNECTIONS FOR LEAKAGE OR RESTRICTION. IF NO FAULT FOUND, REPLACE MAP SENSOR

Vacuum (kPa)	Output Voltage
0	2.3 to 2.5
20	1.6 to 1.8
40	1.2 to 1.4
60	0.7 to 0.9

Clear codes, confirm closed loop operation and no check engine light.

Test Description

Numbers below refer to underlined numbers on the diagnostic chart.

1. Checks MAP sensor output voltage to the ECM. This voltage, without engine running, represents barometer reading to the ECM. Comparison of this BARO reading with a known good vehicle with the same sensor may identify a faulty MAP sensor. Readings should be within ± 0.4 volts.
2. Checks that the output voltage varies correctly with pressure. Upon applying vacuum to the sensor, the change in voltage should be instantaneous. A slow voltage change indicates a faulty sensor.
   NOTE: The engine must be running in this step or the 'Tech 1' will not indicate a change in voltage. It is normal for the Check Engine light to come on and for the system to set a Code 33 during this step. Make sure the code is cleared when this test is completed.
3. Check vacuum hose to sensor for leaking or restriction. Ensure no other vacuum devices are connected to the MAP sensor.

EMJ.3 - E EXHAUST OXYGEN (O_2) SENSOR

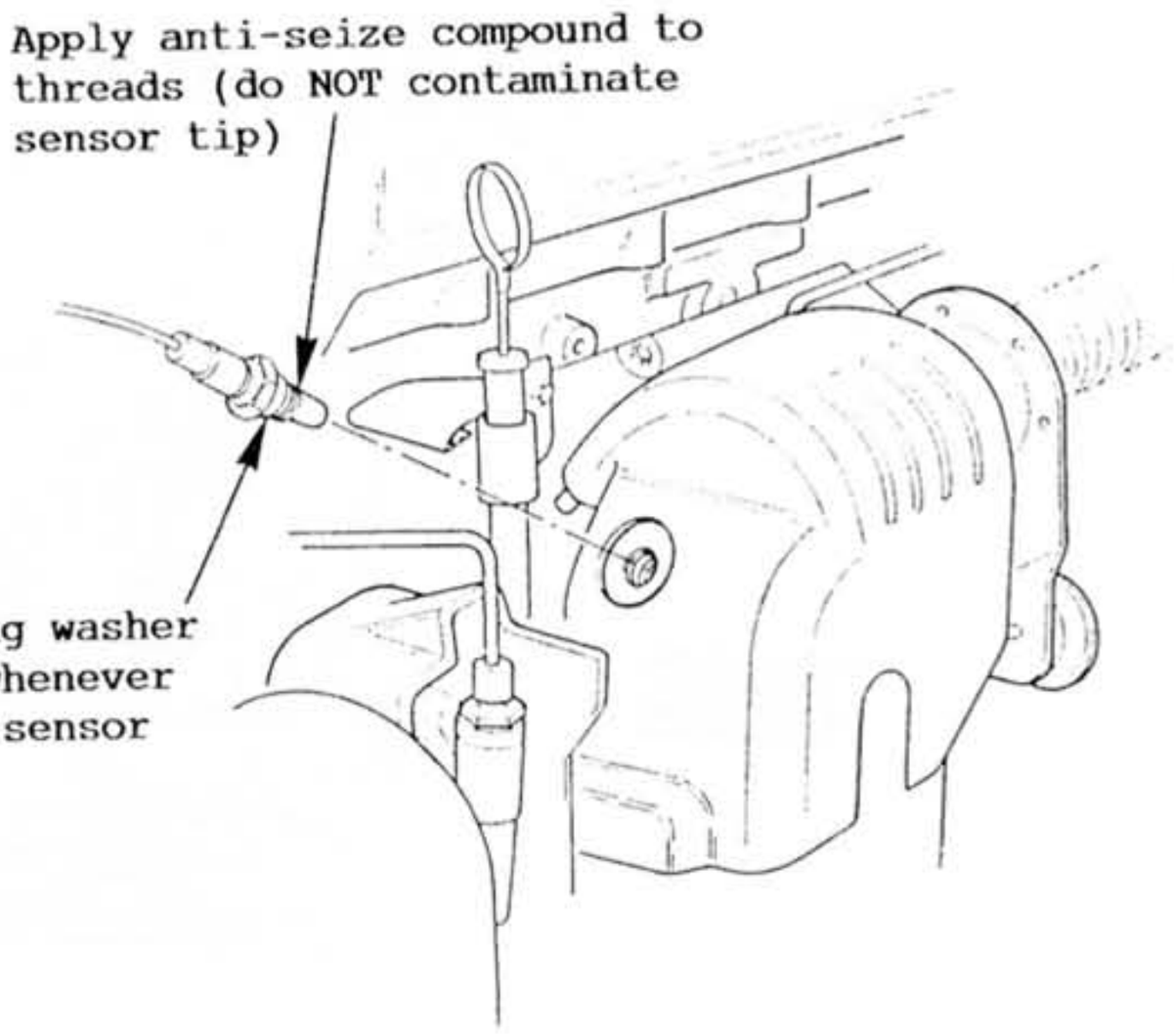
The exhaust oxygen (O_2) sensor is located in the exhaust outlet elbow from the turbocharger.

The 'Tech 1' scanner tool has several displays that indicate the state of the exhaust gases: O_2 voltage, integrator and block learn. See section EMJ.1 - G for information on these displays.

A problem in the O_2 sensor circuit, or fuel system, should set a code 13 (open circuit), Code 44 (lean indication) or Code 45 (rich indication). Refer to the applicable trouble code chart in section EMJ.4 if any of these codes are stored in the memory.

Note that the O_2 sensor incorporates a heating element in order to shorten the time taken to switch to closed loop operation. An abnormal delay in switching to closed loop (i.e. over 2 minutes at ambient temperatures above 0°C) may indicate a fault in the heater circuit.

To Remove



CAUTION: i) The oxygen sensor uses a permanently attached pigtail and connector. This pigtail should not be removed from the oxygen sensor. Damage or removal of the pigtail or connector could affect the proper operation of the oxygen sensor.
ii) Take care when handling the oxygen sensor. The in-line electrical connector and louvred end must be kept free of grease, dirt or other contaminents. Also, avoid using cleaning solvents of any type. Do not drop or roughly handle the oxygen sensor.

Release the electrical connector and unscrew the O_2 sensor from the exhaust outlet elbow from the turbocharger.

Important: A special anti-seize compound is used on the oxygen sensor threads. The compound consists of a liquid graphite and glass beads. The graphite will burn away, but the glass beads will remain, making the sensor easier to remove. New sensors will already have the compound applied to the threads. If a sensor is removed from an engine, and, if for any reason, it is to be re-installed, the threads must have anti-seize compound applied before re-installation.

To Replace

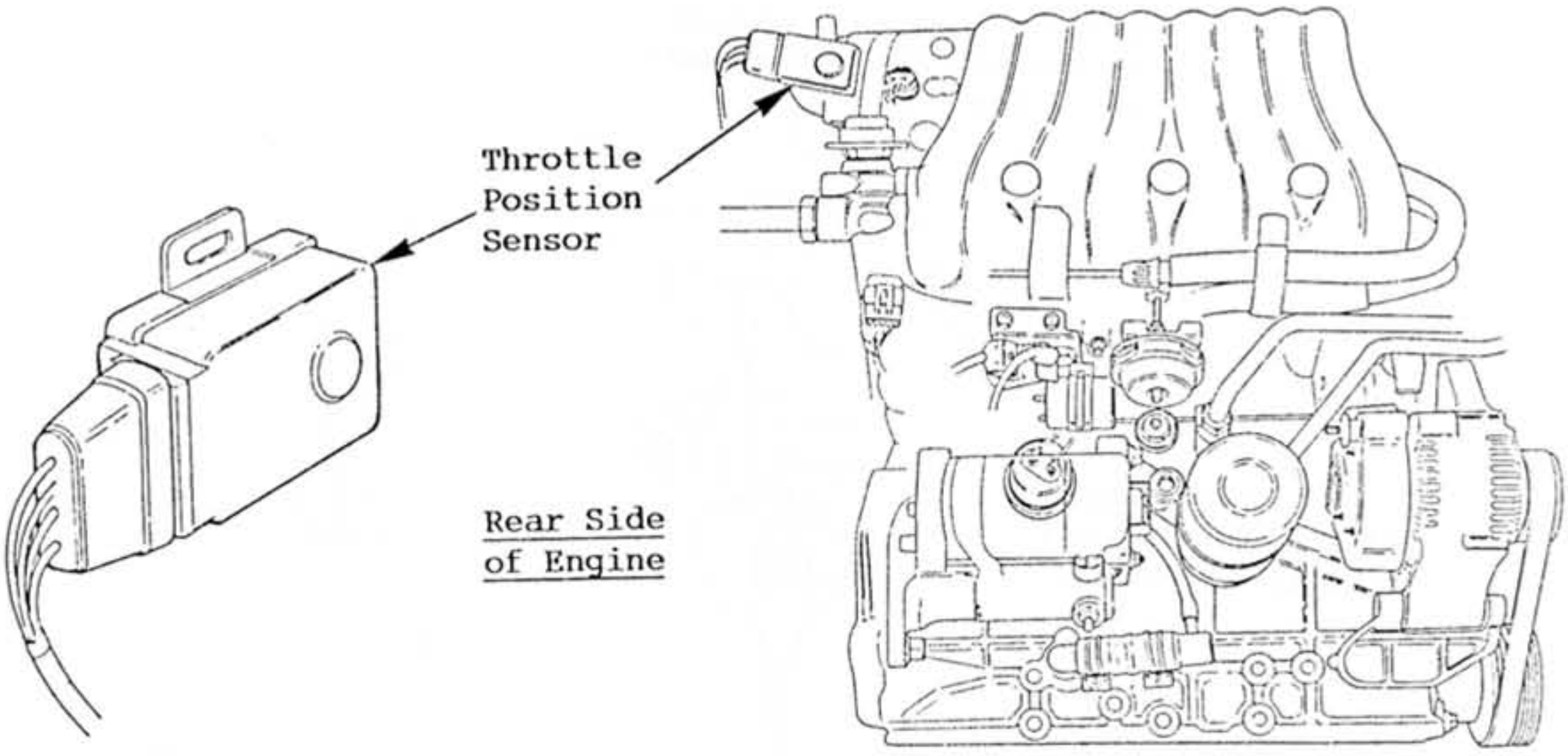
Ensure that the threads of the sensor are coated with anti-seize compound A910E6966 or equivalent, use a new washer, and fit into the exhaust pipe, torque tightening to 41 Nm (30 lbf.ft). Mate electrical connector.

EMJ.3 - F THROTTLE POSITION SENSOR (TPS)

The throttle position sensor (TPS) is fitted to the rear end of the throttle spindle on the primary throttle body.

A 'Tech 1' scanner tool displays throttle position in volts. The 'Tech 1' tool should display 0.4 volts with the throttle closed (as at idle) and ignition "ON". Voltage should increase at a steady rate as the throttle opens. Voltage should be near 4.0 volts at wide open throttle (WOT).

The electronic control module (ECM) has the ability to auto-zero the TPS voltage if it is below about 0.66 volts. This means that any voltage less than 0.66 V will be determined by the ECM to be 0% throttle. 'Tech 1' tools also have



the ability to display the throttle angle and should display 0% when the throttle is closed, and increase smoothly to over 95% at WOT. A failure in the TPS or TPS circuit should set a Code 21 or 22.

To Remove

Unplug electrical connector, release the two fixing screws and withdraw the sensor from the end of the throttle spindle.

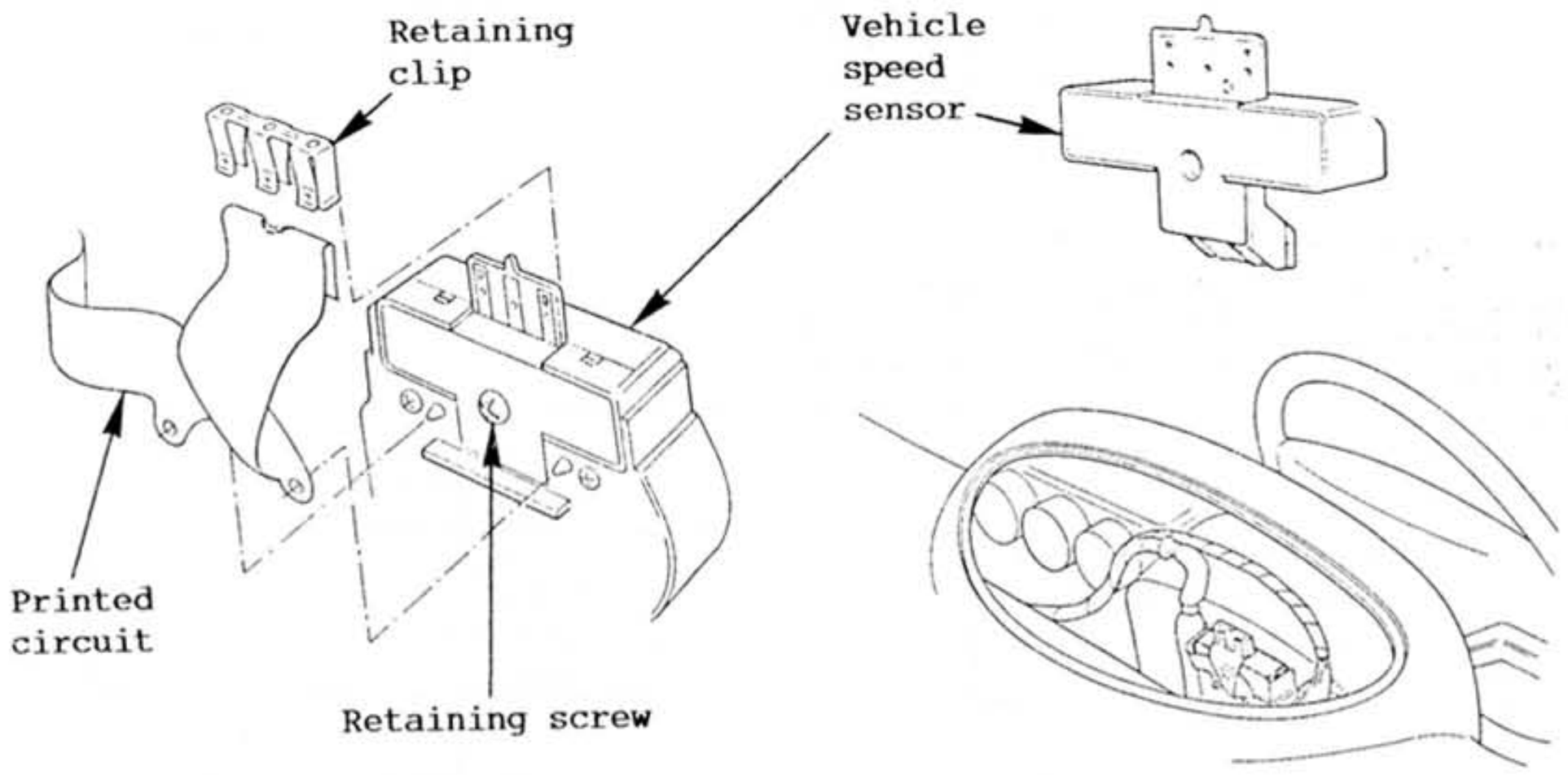
To Replace

Fit the sensor on to the end of the throttle spindle, and retain with the two fixing screws. Select 'TPS' on the 'Tech 1' tool and adjust the position of the sensor to obtain a 0.4 V reading before tightening the screws to 2.0 Nm (18 lbf.in)

EMJ.3 - G VEHICLE SPEED SENSOR (VSS)

The vehicle speed sensor is incorporated into speedometer head.

A 'Tech 1' scanner tool MPH display should closely match the speedometer reading with the drive wheels turning. A failure in the vehicle speed sensor (VSS) circuit should set a code 24.



To Replace

Remove the access panel from the top of the instrument binnacle. The VSS is a small black rectangular module fixed to the top rear of the speedo head. Prise off the printed circuit connector clip from the top of the VSS, and use a small cranked cross head screwdriver to release the single central recessed fixing screw.

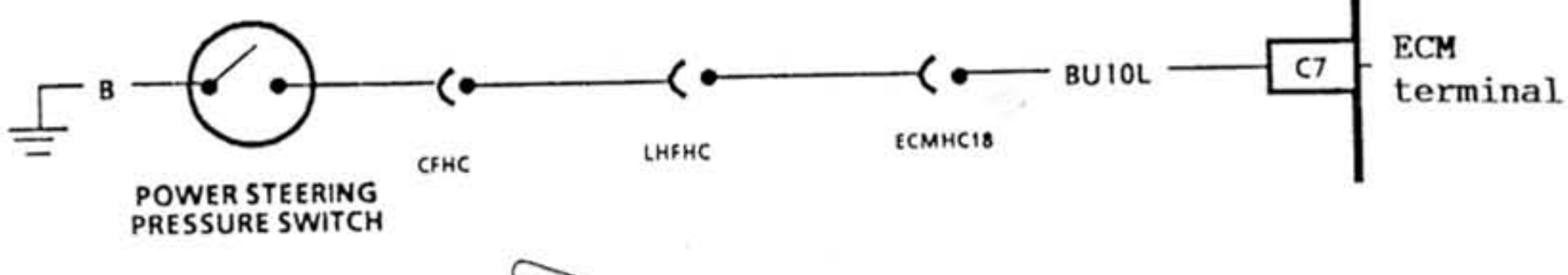
EMJ.3 - H POWER STEERING PRESSURE SWITCH (PSPS)

The PSPS is a normally open switch on the power steering pump, which is closed by high pump pressure, enabling the ECM to command more IAC valve opening and prevent engine stalling.

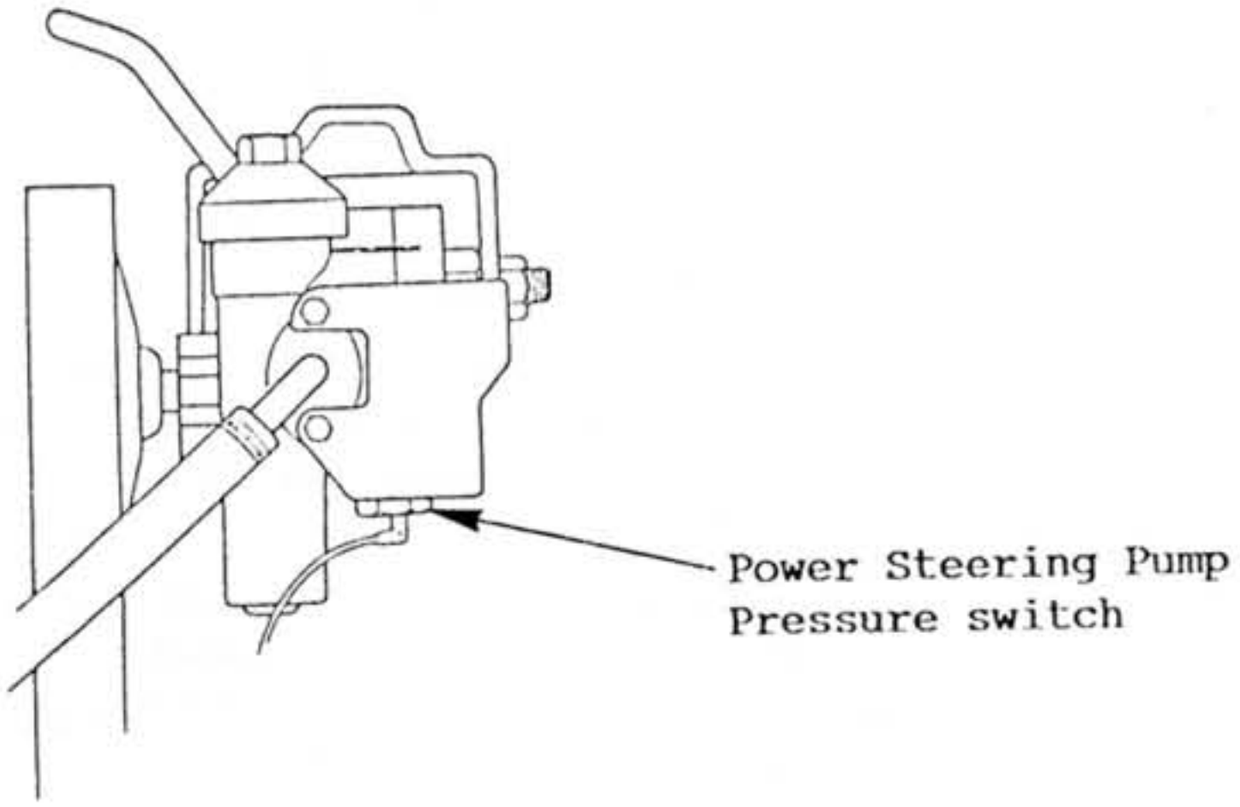
- a switch that will not close, or an open circuit in the supply line may cause engine stalling when steering loads are high.

- a switch that will not open, or an earthed supply line may affect idle quality, and prevent the a/c relay energising.

Circuit Description



Front view of power steering pump



Diagnostic Chart - PSPS

WITH ENGINE IDLING, 'TECH 1' SHOULD DISPLAY PSPS TO BE OPEN. DOES IT?

YES

TURN STEERING TO FULL LOCK 'TECH 1' SHOULD DISPLAY PSPS TO BE CLOSED. DOES IT?

YES

PSPS CIRCUIT OK

NO

2. . DISCONNECT PSPS LEAD
. EARTH ECM LEAD
. 'TECH 1' SHOULD DISPLAY SWITCH CLOSED. DOES IT?

YES

FAULTY CONNECTION OR SWITCH

NO

OPEN CIRCUIT OR FAULTY ECM

NO

1. . DISCONNECT PSPS
. 'TECH 1' SHOULD DISPLAY OPEN SWITCH. DOES IT?

YES

FAULTY SWITCH

NO

SHORT CIRCUIT OR FAULTY ECM

Test Description

1. Checks to determine if supply lead is shorted to ground.
2. This should simulate a closed switch.

EMJ.3 - I FUEL CONTROL SYSTEM

Some failures in the fuel system will result in a condition where the "Engine Cranks But Won't Run". If this condition exists, see chart EMJ.4 - 3. This chart will determine if the problem is caused by the ignition system, ECM or fuel pump circuit. If it is determined to be a fuel problem, Chart EMJ.4 - 5 or EMJ.4 - 7 should be used. This includes the injectors, pressure regulator, fuel pump and fuel pump relay. The fuel system wiring schematic diagram is covered on the facing page of Chart EMJ.4 - 5.

Any malfunction in the fuel control system usually results in either a rich or lean exhaust condition. This is sensed, via the oxygen sensor, by the ECM which changes the fuel calculation (injector pulse width) based on O2 sensor input. The change made to the fuel calculation will be indicated by a change in the integrator values which can be monitored by a 'Tech 1' tool. The normal integrator values are around 128 counts at normal running temperature and steady vehicle speed (cruise), and if the O_2 sensor detects a lean condition, the ECM will add fuel. This will result in integrator values above 128 counts. If integrator values deviate from 128 consistently for a certain time period the ECM will add counts to the block learn memory (BLM), which may also be displayed by the 'Tech 1' tool. By adding counts to the BLM, the integrator values should decrease until they again read about 128 counts.

Variations in block learn values are normal because all engines are not exactly the same. However, if the block learn values are more than 154 counts, or less than 118, and integrator values deviate from 128 by more than ± 10 counts for a long time period at steady speed, a system problem may exist.

If the block learn values are greater than 154 counts and there is a driveability symptom, see Code 44 for items which can cause a lean exhaust condition.

If the block learn values are less than 118 counts and there is a driveability symptom, see Code 45 for items which can cause the exhaust to run rich. If a driveability symptom exists, also refer to the particular symptom in Section EMJ.6 for additional items to check.

WARNING: - Safety Precautions

i) To minimise the risk of fire and personal injury, relieve the fuel system pressure before servicing the fuel rail or any related component. See 'Fuel Pressure Relief Procedure' below.
ii) To reduce the possibility of sparks occurring when a fuel line is disconnected, or when fuel vapour is present, the negative battery cable should be disconnected.
iii) When fuel lines are disconnected, absorb escaping fuel under residual pressure in an absorbent cloth and dispose of safely.

Fuel Pressure Relief Procedure

This procedure should be used prior to disconnecting any part of the fuel line except the unpressurised return line.

- Trip the inertia switch (RHD: in battery compartment; LHD: behind left hand speaker trim panel) to disconnect the fuel pump feed, and start the engine.

- After the engine stops from fuel starvation (crank for at least 60 secs if non starter), crank the engine for at least 5 secs to reduce remaining fuel pressure. Disconnect the negative battery cable.
- Fuel connections may now be opened using a shop towel for protection from any residual fuel pressure, and to absorb the small amount of fuel escaping from the fuel lines.

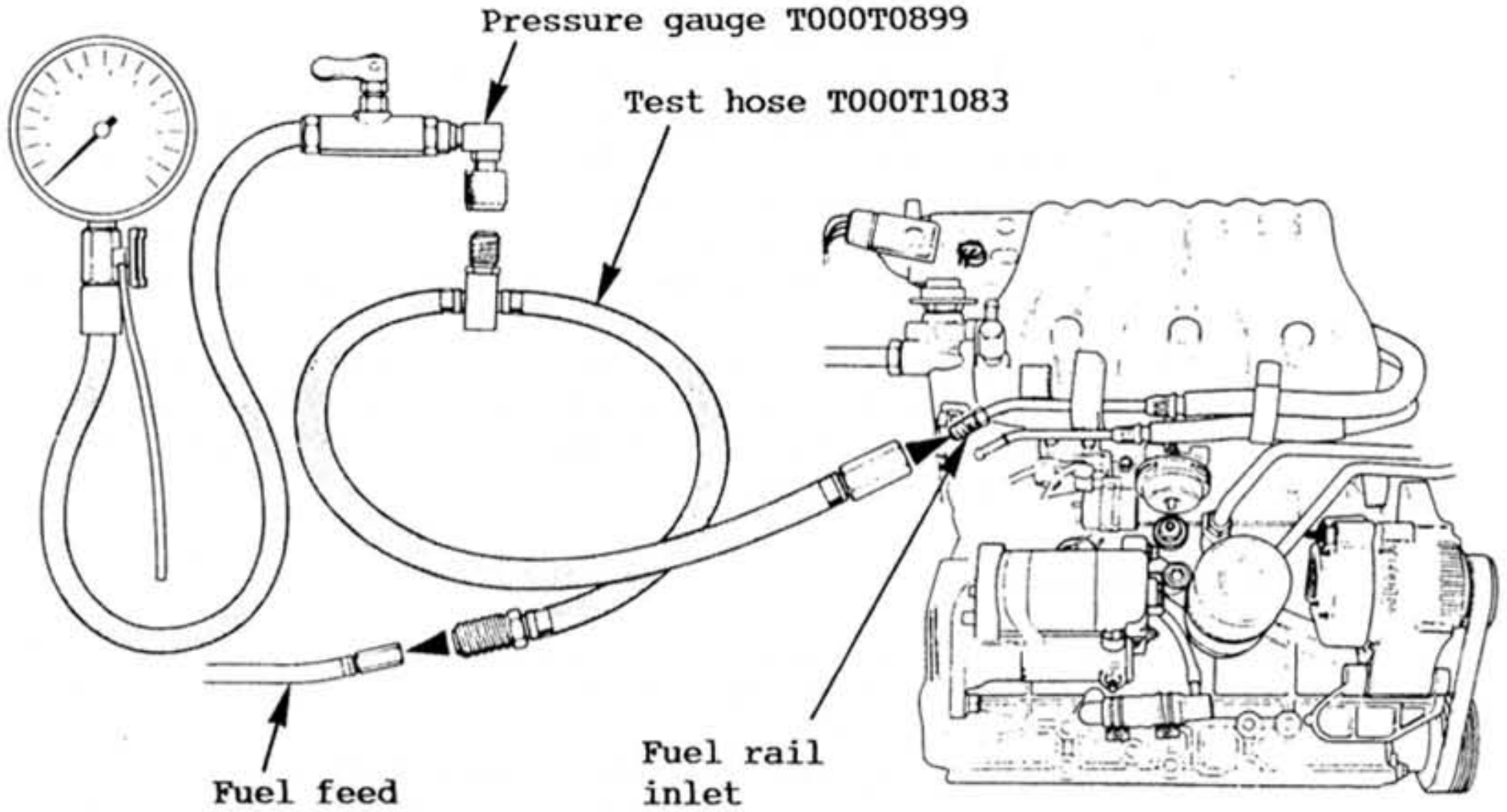
EMJ.3 - J FUEL PUMP

To establish if fuel pump performance is satisfactory, proceed as follows:

1. **WARNING:** Relieve system fuel pressure as detailed in section EMJ.3 - I.

2. Use a shop towel for protection from any residual fuel pressure, and to absorb the small amount of fuel escaping as the fuel feed line connection to the fuel rail inlet pipe is released at the back of the engine using two spanners.
   Fit test hose T000T1083 between the feed line and fuel rail inlet pipe.

3. Connect fuel pressure gauge T000T0899 to the adaptor in the test hose. Bleed the gauge during the two second period for which the pump runs after switching on the ignition. Repeat as necessary, noting that the ignition must be switched off for five seconds before the pump will again run for two seconds after switch on.



4. After bleeding the gauge, switch on the ignition and observe the build up of pressure during the two second period for which the pump runs. A pressure of between 280 - 325 kPa (40 - 47 lb/in²) should be recorded. If outside of this range, refer to chart EMJ.4 - 7.

5. Progressively clamp off the test hose between gauge and engine whilst repeating step (4). The pressure should build up to at least maximum gauge pressure of 400 kPa. **Do not exceed max. gauge pressure.** A pressure relief

valve in the pump is designed to open at 450 - 650 kPa. If 400 kPa cannot be achieved, check the in-line fuel filter and fuel feed pipe for blockage or restriction, and replace if necessary. If specification can still not be achieved, check the fuel pump intake filter for contamination, and if O.K., replace the fuel pump assembly.

6. Relieve system fuel pressure using the gauge bleed valve and remove the gauge and test hose. Reconnect the fuel feed line.

To Remove Fuel Pump

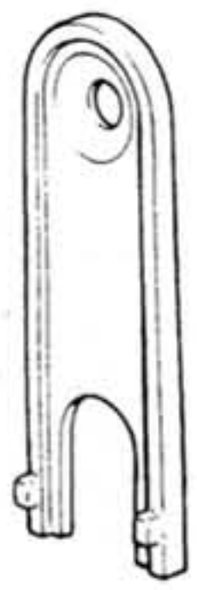
The fuel pump is located, submerged within the fuel tank.

1. **WARNING:** Relieve system fuel pressure as detailed in section EMJ.3 - I.

2. Remove the roof stowage compartment floor and fuel pump access panel.

Using release tool

T000T0989

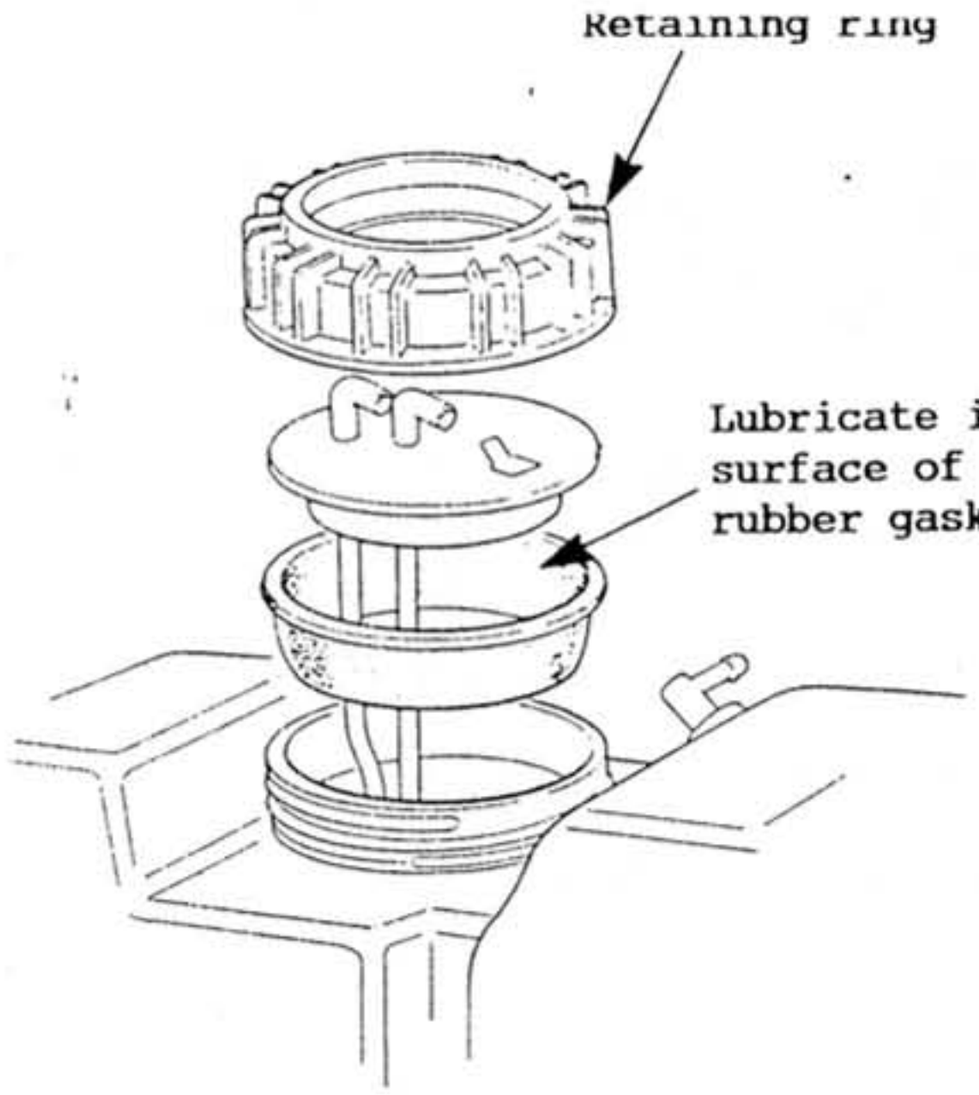


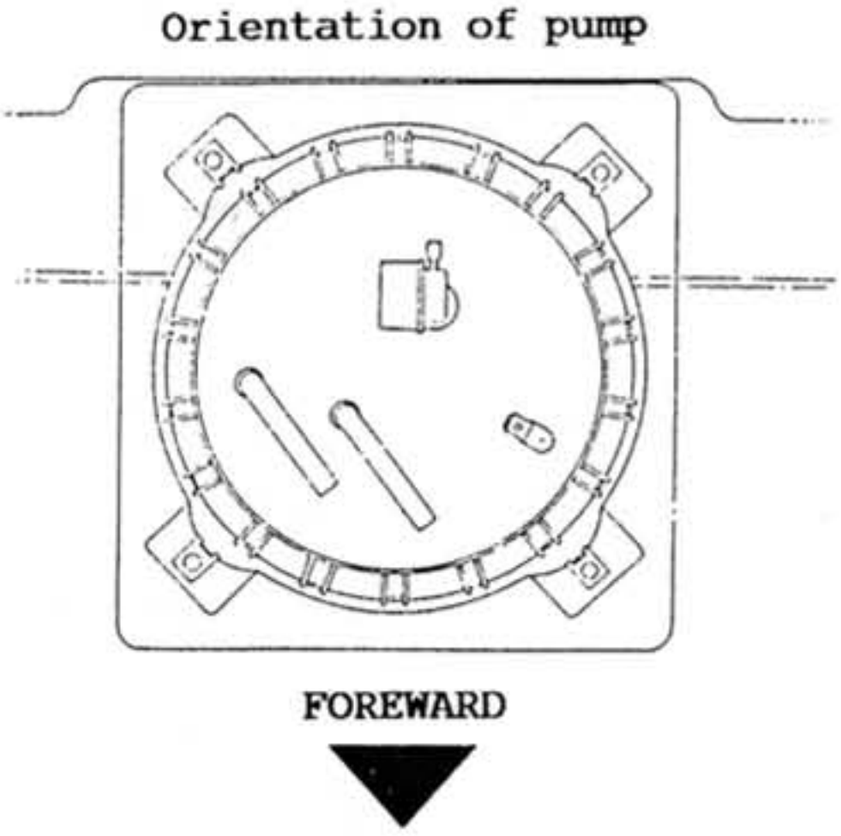
3. Disconnect fuel feed and return lines from fuel pump assembly. The special fuel pipe connectors are released by using a two prong tool (T000T0989) inserted into the holes in the connector end; press in to release the grip collar and pull each connector off the feed and return spigot. Unplug the electrical connector and earth lead.

4. Unscrew the fuel pump retaining ring to release the fuel pump assembly retaining ring and withdraw complete fuel pump/gauge sender unit assembly using an absorbent cloth to catch dripping fuel. Temporarily cap fuel tank aperture to reduce fire risk.

To Replace

1. Check condition and cleanliness of pump intake filter, and condition of sealing collar around tank aperture. Replace if necessary. Fit the seal into the tank aperture and smear the inside surface with engine oil before fitting the pump assembly and retaining with the threaded ring. Ensure the pump is orientated as shown before tightening the ring as fully as possible by hand. Mark the position of the ring, and use a hardwood or plastic drift and a mallet to further tighten the ring a ¼ turn. Recheck orientation after tightening.





2. Push on the fuel feed and return pipes, mate the electrical connector plug, and connect the earth lead.

3. Refit the fuel pump access panel and roof stowage compartment floor.

EMJ.3 - K FUEL RAIL, PRESSURE REGULATOR & INJECTORS

The system operates, with the engine running, in an acceptable pressure range of 211 - 379 kPa (30.5 - 55 lb/sq.in) depending on engine conditions. If the pressure is too low, poor performance and a Code 44 could result. If the pressure is too high, excessive odour and Code 45 could result. Chart EMJ.4 - 5 and EMJ.4 - 7 should be used to diagnose fuel pressure irregularities.

Important: When servicing any part of the fuel rail assembly, take care to prevent dirt and other contaminants from entering the fuel passages. Fittings should be capped, and holes plugged during servicing.

Fuel Rail & Injectors

Before removing the fuel rail assembly, it is recommended to use a spray type engine cleaner such as AC Delco X-30A following package instructions to help prevent dirt ingress into the open ports of the assembly.

1. **WARNING:** Relieve system fuel pressure as detailed in section EMJ.3 - I.

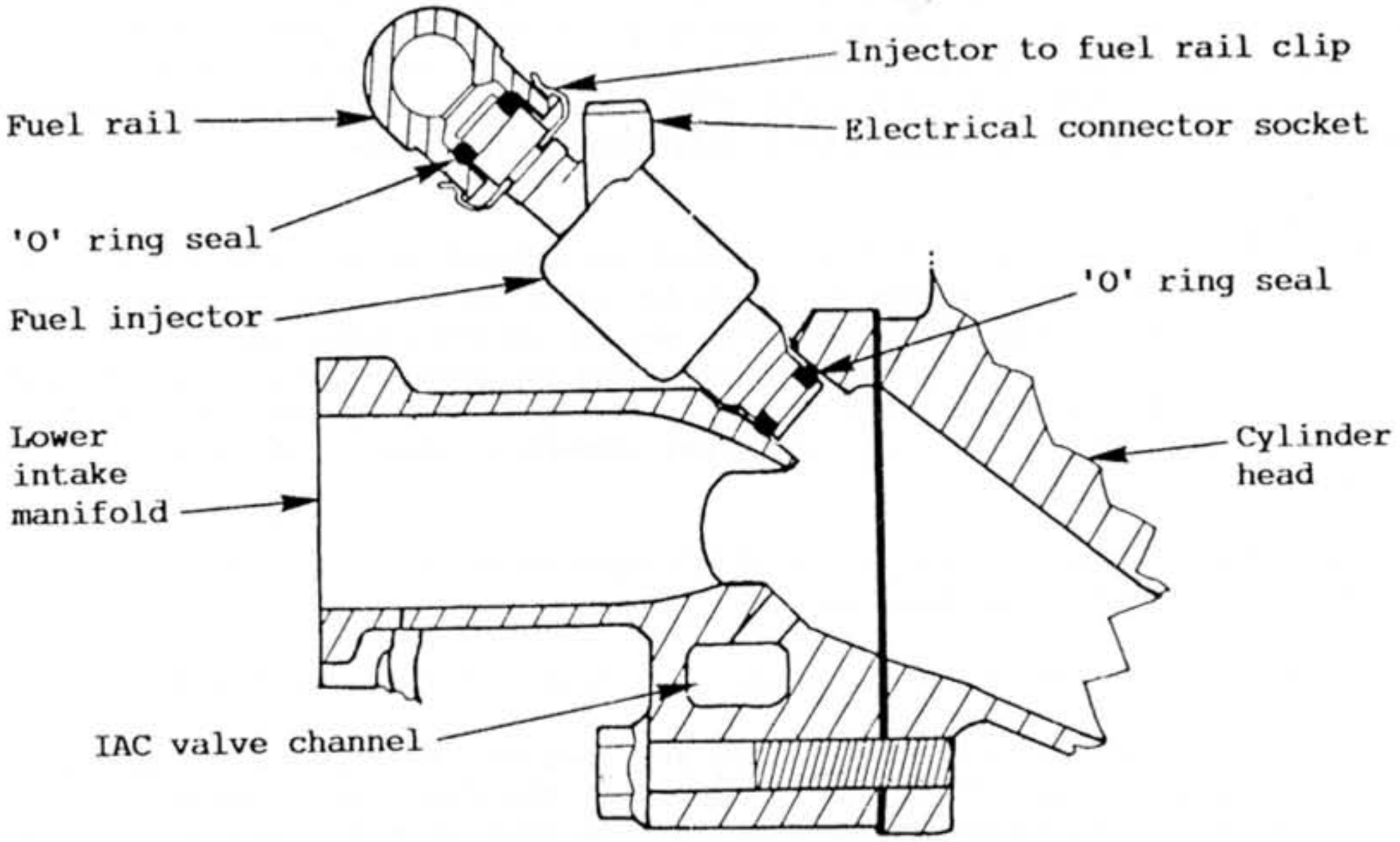
2. Use an airline to blow any dirt from around the injectors, and disconnect the electrical plug from each injector. If necessary, use an open ended 14 mm spanner as a lever to release the injector connector plugs.

3. Release the pressure sensing hose from the top of the regulator valve. Using a back up wrench to prevent the fuel rail outlet from turning, release the fuel return pipe from the right hand end of the rail. Use a shop towel to absorb any escaping fuel.

4. Pull off the clips securing each injector to the fuel rail, and remove the two bolts securing the rail to the manifold. Carefully push the rail off the

injectors, whilst holding the injectors in the manifold. Remove the injectors from the manifold..

Caution: Take care to prevent damage to the injector electrical connector sockets and injector spray tips. Each fuel injector is serviced only as a complete assembly, and since it is an electrical component, must not be immersed in any cleanser.



5. To remove the fuel rail, use a back up wrench to prevent the fuel rail inlet connector from turning, and release the fuel inlet pipe from the rail. Use an absorbent cloth to soak up any escaping fuel. If necessary, remove the cam cover for improved access. Withdraw the rail and pressure regulator valve assembly.
   Note: Do not attempt to remove the fuel inlet adaptor from the front end of the rail, since it is retained by staking of the rail end.

6. Before re-assembly, fit new 'O' rings to the top and bottom of each injector and lubricate with red silicone rubber grease. Fit new injector retaining clips to each injector. Renew the fuel rail inlet connection 'O' ring and lubricate with rubber grease.

7. Feed the fuel rail into position, and connect the fuel inlet pipe using a back up wrench to prevent the inlet connection turning whilst torque tightening to 30 Nm (22 lbf.ft).

8. Carefully fit the four injectors into the fuel rail, and check that each retaining clip is fully engaged in its machined slot. Position the electrical connectors uppermost. Carefully fit the four injectors into their inlet manifold bores, and press in until the rail fixing holes are aligned with those in the manifold. Fit and tighten the two bolts.

9. Connect the fuel return and pressure sensor lines to the pressure regulator.

10. Plug in each fuel injector electrical connector. Energise the fuel pump and check for leaks.

Pressure Regulator

Check using chart EMJ.4 - 7. The valve may be removed with the fuel rail 'in situ', but **first carry out the 'Fuel Pressure Relief Procedure' in EMJ.3 - I.**

Disconnect the fuel return pipe and pressure sensing hose. Remove the single Torx screw retaining the valve and carefully withdraw the valve from the rail.

Before replacing the valve assembly, renew the sealing ring on the valve spigot, and lubricate with silicone rubber grease. Carefully push the valve spigot into the fuel rail, and retain with the fixing screw.

Injector Balance Test

The injector balance tester is a tool contained within the fuel injection diagnostic kit T000T0899 which is used to turn an injector on for a precise period of time, thus spraying a measured amount of fuel into the manifold. This causes a drop in fuel rail pressure which can be recorded and compared between each injector. Any injector with a pressure drop that is 10kPa (or more) greater or less than the average drop of the other injectors should be considered faulty and replaced.

1. Allow an engine cool down period of 10 minutes to avoid irregular readings due to 'hot soak' fuel boiling.

2. **WARNING:** Relieve system fuel pressure as detailed in section EMJ.3 - I.

3. Use a shop towel for protection from any residual fuel pressure, and to absorb the small amount of fuel escaping as the fuel feed line connection to the fuel rail inlet pipe is released at the back of the engine using two spanners.
   Fit test hose T000T1083 between the feed line and fuel rail inlet pipe.

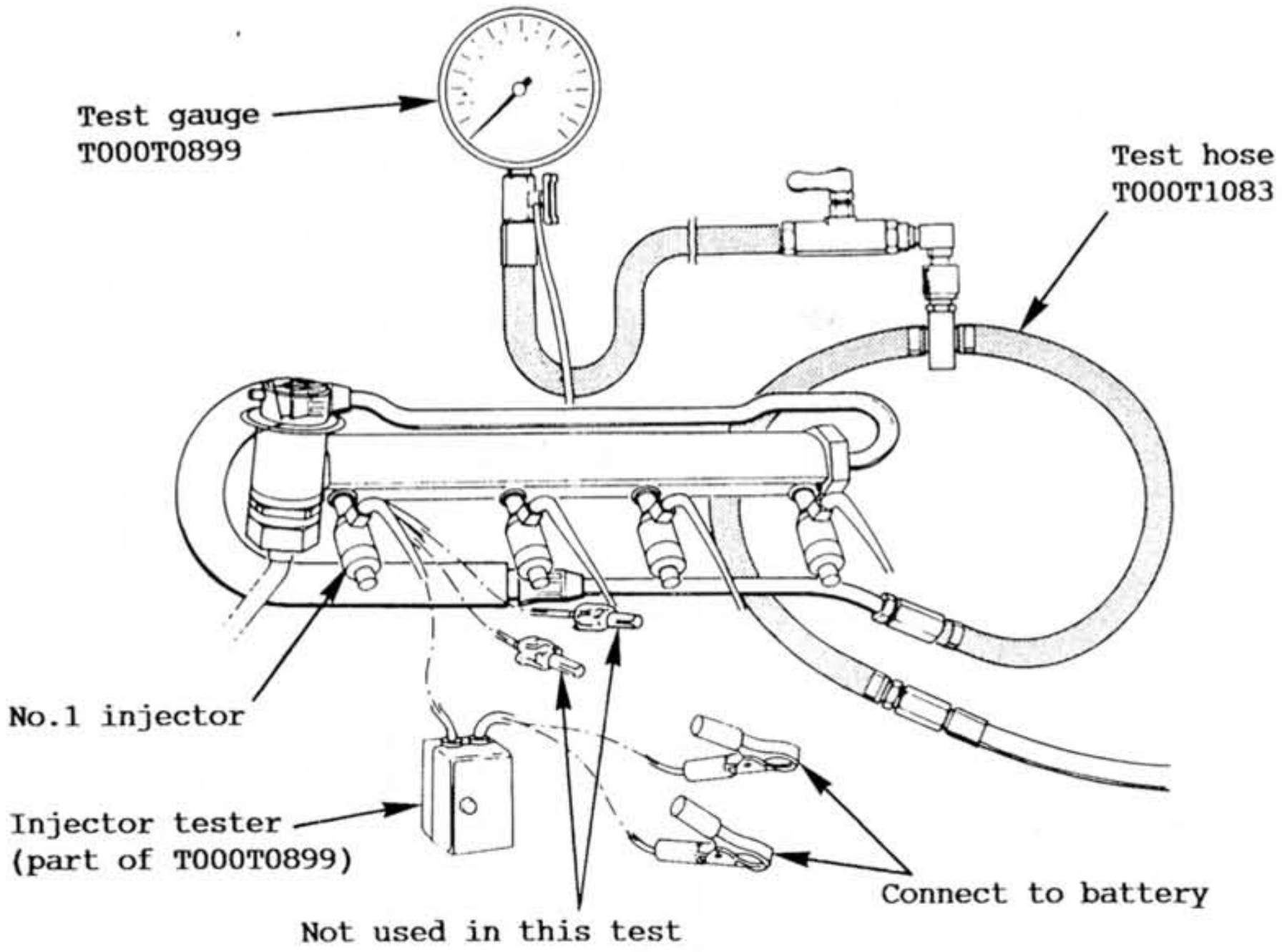
4. Connect fuel pressure gauge T000T0899 to the adaptor in the test hose. Bleed the gauge during the two second period for which the pump runs after switching on the ignition. Repeat as necessary, noting that the ignition must be switched off for five seconds before the pump will again run for two seconds after switch on.

5. Switch ignition off for at least 10 seconds to complete ECM shutdown cycle. Connect injector tester (part of kit T000T0899) to no.1 injector.

6. Turn on ignition, and record steady fuel pressure reading. (If reading is not steady, refer to chart EMJ.4 - 7.)

7. Energise the tester once, and note pressure drop at lowest point (disregard any slight pressure increase after drop hits low point). By subtracting this second pressure reading from the initial pressure, the individual pressure drop may be calculated.

8. Transfer the tester to the other injectors in turn and repeat step 7 recording the readings. Good injectors will record virtually the same pressure drop. Retest any injector that has a pressure difference of 10 kPa from the average of the other 3 injectors. Replace any injector that fails the retest.



CAUTION: To prevent flooding the engine, the entire test should not be repeated more than once without running the engine. This includes any retest on faulty injectors.

EMJ.3 - L SECONDARY THROTTLE VALVE CONTROL

The system consists of the four throttle valves mounted in the lower intake manifold, a vacuum operated actuator with reservoir, a vacuum solenoid valve, and a control circuit within the ECM.

Test Description: Numbers below refer to underlined numbers on the diagnostic chart.

1. If sufficient vacuum is not available at the solenoid valve, the system will not function correctly.

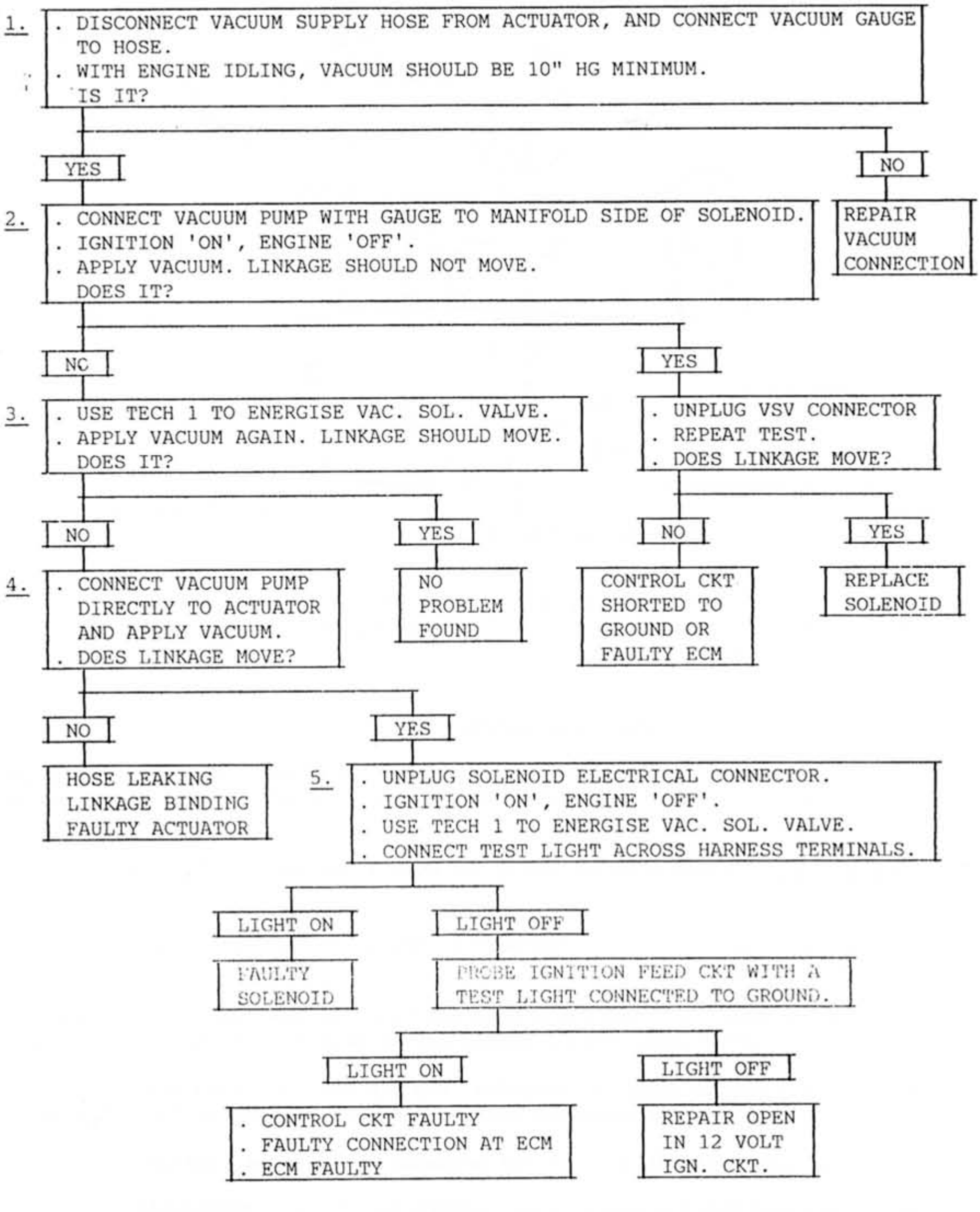
2. With the ignition 'on' and the engine not running, the solenoid should be de-energised and closed. Vacuum should not be able to pass to the actuator.

3. With the diagnostic terminal grounded, the ECM should ground the control circuit to energise the solenoid and allow vacuum to pass to the actuator.

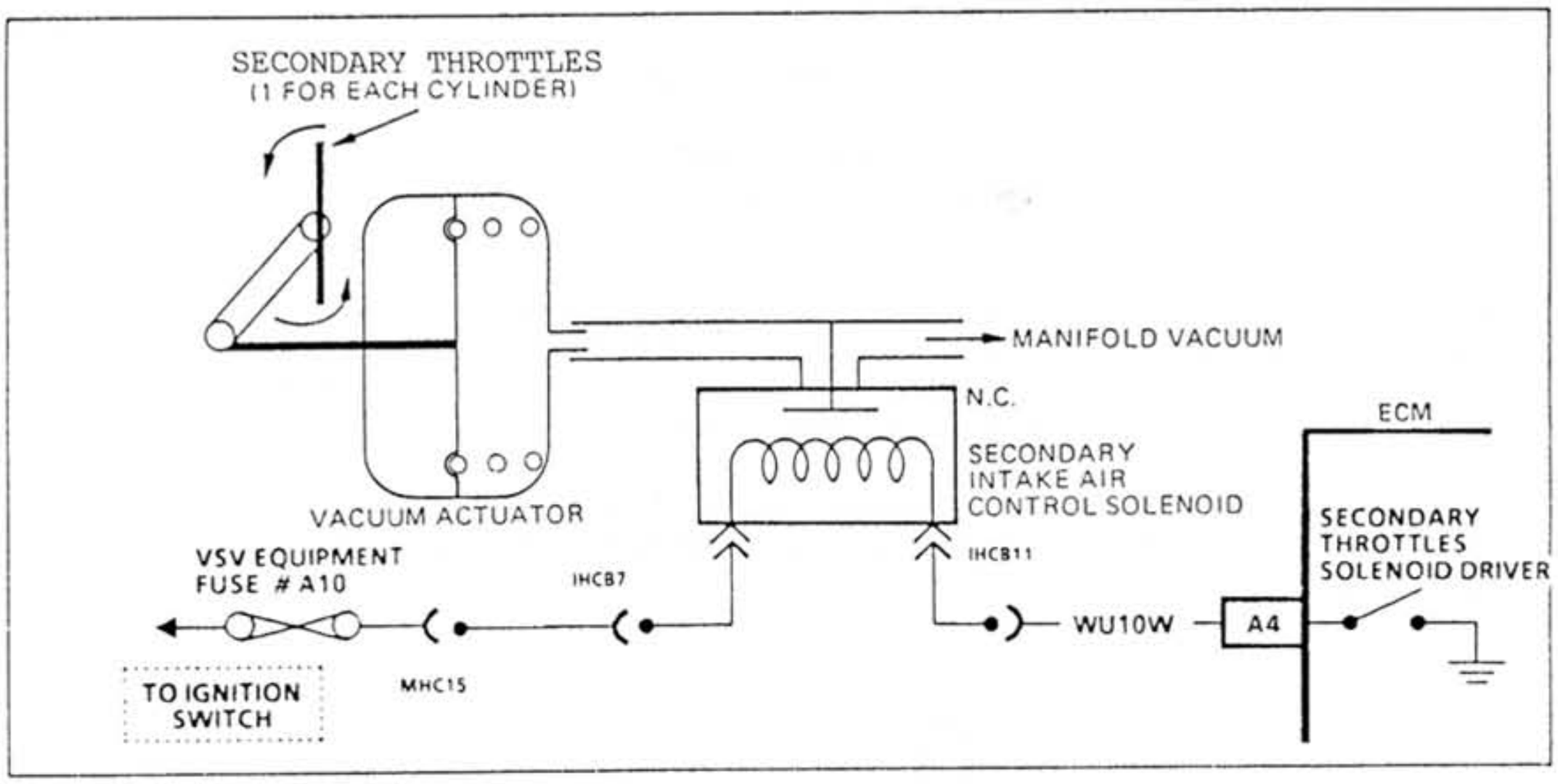
4. This step checks the ability of the actuator to move the linkage.

5. This step, and the following steps, checks for circuit continuity.

Diagnostic Chart - Secondary Throttle



Secondary Throttle Schematic Diagram



EMJ.3 - M IDLE AIR CONTROL (IAC) VALVE

A 'Tech 1' scanner tool will display idle air control (IAC) valve position in 'Counts' or steps. '3' steps indicates that the electronic control module (ECM) is commanding the IAC valve to be fully extended to a fully seated position. This condition is usually caused by a vacuum leak. The higher the number of counts, the more air is being allowed to pass the IAC valve. If the IAC valve is unable to control the idle speed within calibrated limits, chart EMJ.4 - 9 (in section EMJ.4) should be used to diagnose the IAC system. Refer to 'Rough, Unstable, or Incorrect Idle, Stalling' in the Symptoms Section EMJ.6 for other possibilities of the cause of idle problems.

For schematic wiring diagram and diagnostic chart, refer to EMK.4 - 9 in section EMK.4.

The throttle by-pass screw on the throttle body is pre-set at the factory and should require no adjustment. If necessary however, the screw may be reset as follows:

1. Run engine to normal operating temperature and check that all electrical loads including the cooling fans and a/c are off. Power down the ECM (switch off ignition for at least 5 seconds) to reset the IAC valve.

2. Start engine and idle for 30 seconds. Enter field service mode (fit bridging plug T000T0909 or use 'Tech 1' tool), to set the IAC at the 20 count position.

3. Check ignition timing is 16° BTDC (see EMJ.3 - N).

4. Remove the rubber plug from the top of the primary throttle body, and turn the throttle by-pass screw to adjust idle speed to 950 rpm.

5. Recheck ignition timing is 16° BTDC and exit field service mode.

To Remove

1. Release the electrical connector, remove the two retaining screws and withdraw the valve from the manifold.

2. Remove the mating spigot 'O' ring and discard.

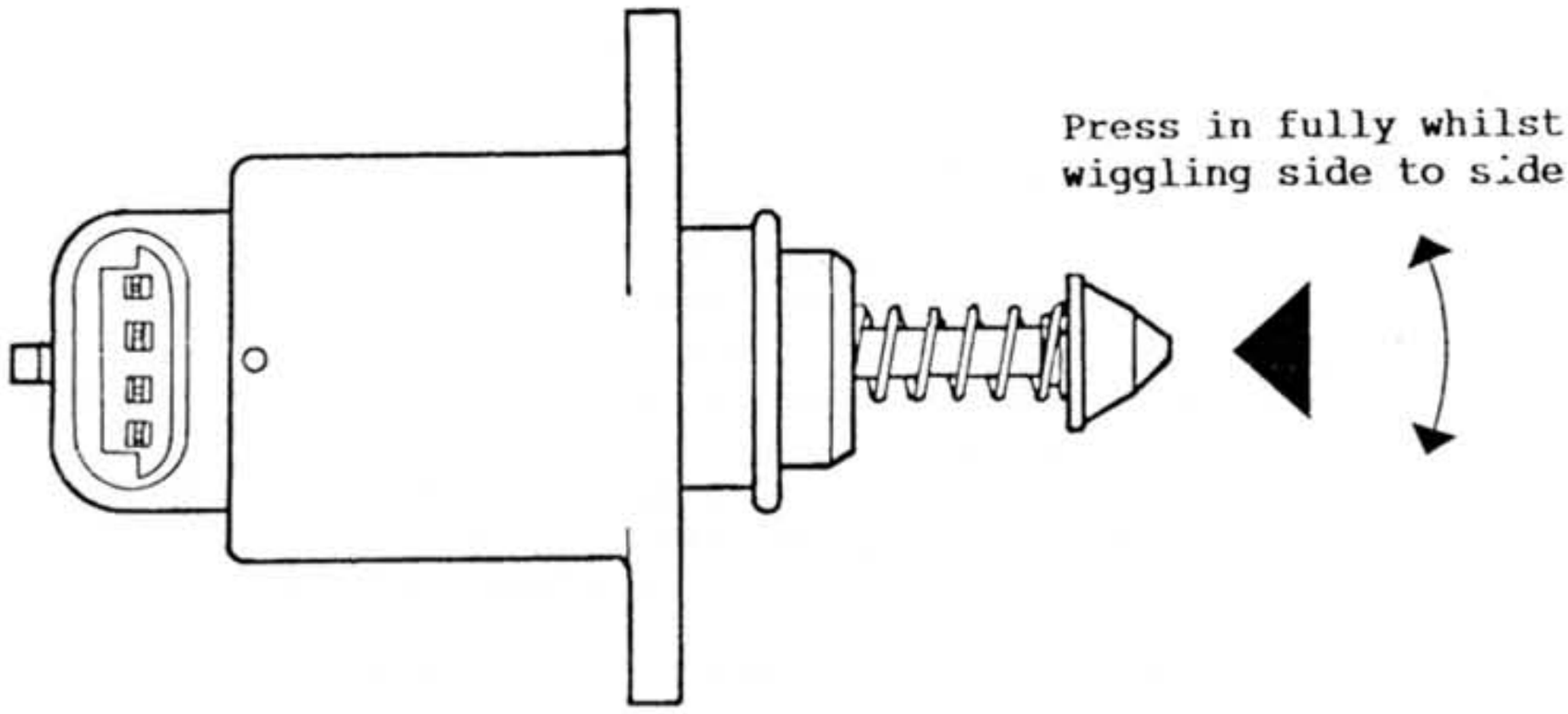
Note: As the IAC valve is an electrical component, it must not be soaked in any liquid cleaner or solvent, or damage may result.

To Replace

The IAC valve used on the Elan has a dual taper pintle. Check that any replacement valve has the correct part number and pintle shape.

Before fitting a replacement IAC valve, the plunger should be fully retracted to ensure that no damage is caused to the valve during installation:

1. Carefully press the plunger inwards whilst 'wiggling' from side to side until fully retracted. If too much force is applied to the pintle, the worm drive mechanism may be damaged.



2. Fit a new IAC valve 'O' ring and lubricate with engine oil.

3. Clean the IAC valve sealing surfaces on the manifold and fit the valve in position. Fit and tighten the two retaining screws to 3.4 Nm (30 lbf.in).

4. Refit electrical connector, switch on the ignition and then switch off again. This will cause the ECM to carry out an IAC valve reset, and park at 80 counts. If this is not done, the idle speed will be incorrect on initial start up, until the IAC position is relearnt.

EMK.3 - N DIRECT IGNITION

The ECM uses information from the MAP and coolant sensors in addition to rpm to calculate spark advance as follows:

. Low MAP Output Voltage = More spark advance
. Cold engine = More spark advance
. High MAP Output Voltage = Less spark advance
. Hot engine = Less spark advance

Therefore, detonation could be caused by low MAP output or high resistance in the coolant sensor circuit.

Poor performance could be caused by high MAP output or low resistance in the coolant sensor circuit.

If the engine cranks but will not run or immediately stalls, CHART EMK.4 - 3 must be used to determine if the failure is in the DI system or the fuel system.

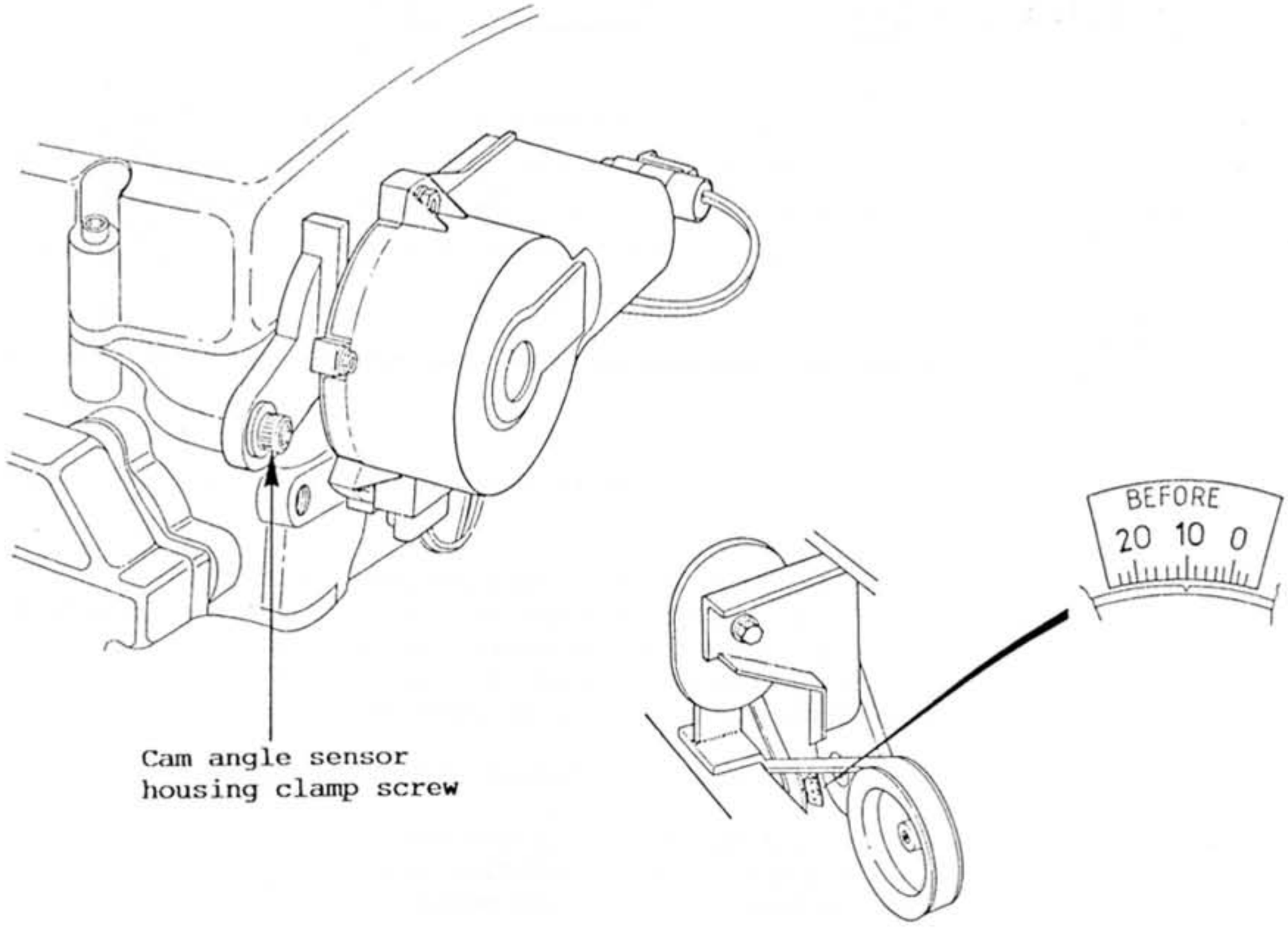
If the symptom is engine miss and the DI system is suspected, the following diagnostic chart should be used.

Code 42: If Code 42 is set, the code chart in section EMK.4 must be used for diagnosis. If the symptom is 'Engine Misses' and the ignition system is suspected, the following diagnostic chart should be used.

Code 41: Code 41 is set if the timing reference signal is not received by the ECM. Refer to the trouble code chart in section EMK.4.

Setting Timing

The base ignition timing is set by altering the position of the magnetic pick-up reletive to the reluctor wheel, by rotating the cam angle sensor housing.



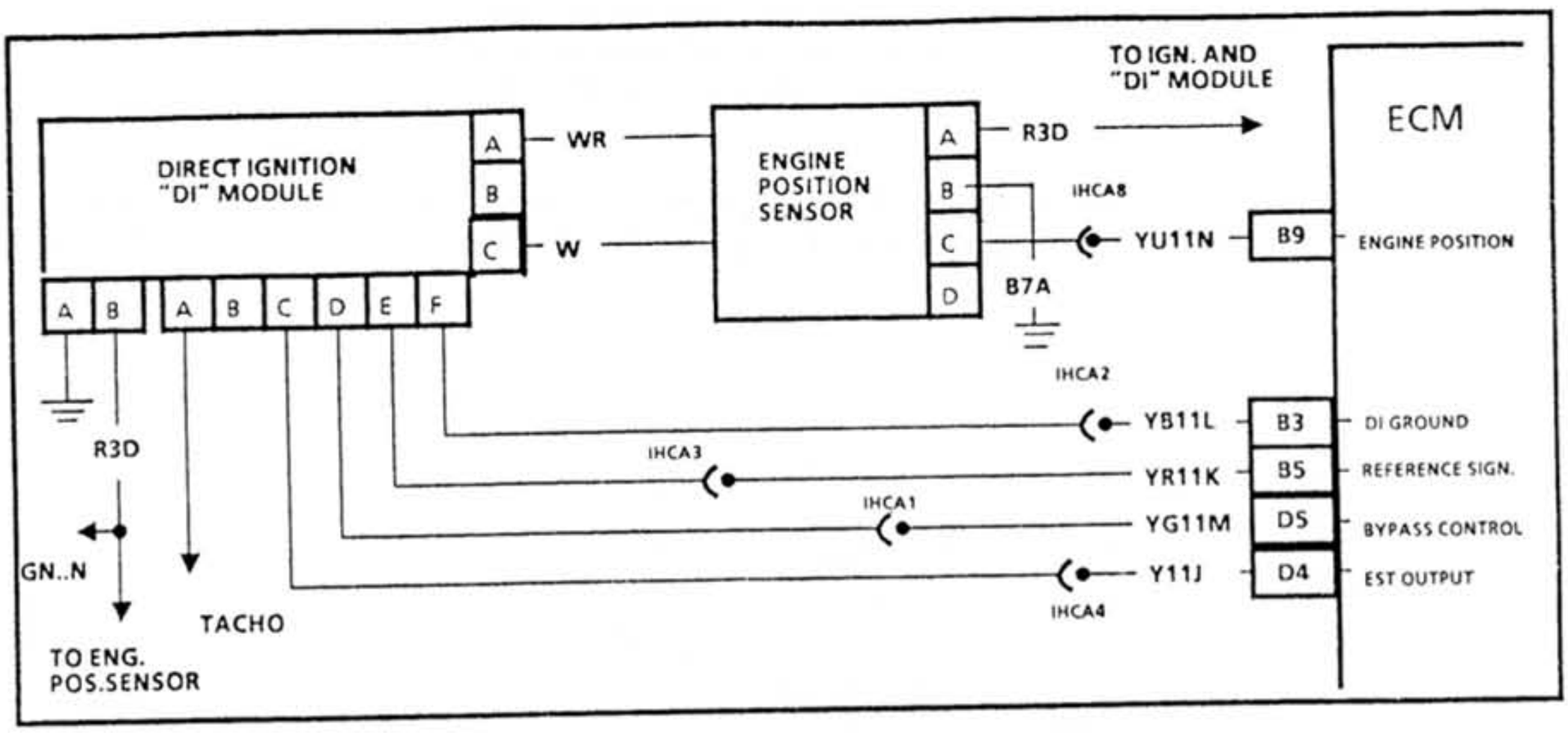
1. The engine should be running at idle, at normal running temperature with the air conditioning and all ancillary equipment (inc. cooling fans) switched off;

2. Fit the bridging plug T000T0909 into the ALDL connector ('Check Engine' light will flash), or use the 'Tech 1' tool to enter field service mode.

3. Slowly raise engine speed over 2,000 rpm, and throttle opening above 10%, and return to idle slowly to reset the IAC valve at the 20 count position.

4. Connect a stroboscopic timing light to no.1 spark plug lead, and using the timing marks on the front pulley, note the base ignition timing.
   Specification = 16° BTDC
   If necessary, slacken the cam angle sensor housing clamp bolt, and rotate the housing as required to achieve specification. Tighten the clamp bolt to 24 Nm (17 lbf.ft).

D.I. System Circuit



Test Description: Numbers below refer to underlined numbers on the diagnostic chart.

1. This checks for equal relative power output between the cylinders. Any injector, which when disconnected did not result in an rpm drop approximately equal to the others, is located on the misfiring cylinder.
2. If a plug lead is faulty, the other plug on that coil may still fire at idle. This step tests the system's ability to produce at least 25,000 volts at each spark plug.
3. Check for ignition voltage feed to injector and for an open injector driver circuit.
4. An injector driver circuit shorted to ground would result in the test light 'ON' steady, and possibly a flooded condition which could damage engine. A shorted injector (less than 2 ohms) could cause incorrect ECM operation.

Diagnostic Chart - EST

1 . ENGINE AT NORMAL OPERATING TEMPERATURE DISCONNECT IAC
. MOMENTARILY DISCONNECT EACH INJECTOR CONNECTOR WHILE OBSERVING ENGINE RPM
. NOTE ANY INJECTOR(S) NOT RESULTING IN AN RPM DROP
. INSTALL INJECTOR TEST LIGHT IN INJECTOR HARNESS CONNECTOR WHICH DID NOT RESULT IN RPM DROP. LIGHT SHOULD BLINK.
DOES IT?

YES

2 .CHECK FOR SPARK WITH SPARK TESTER ON PLUG WIRE FOR CYLINDER(S) NOTED ABOVE WHILE CRANKING WITH REMAINING PLUG WIRES STILL CONNECTED
.SPARK SHOULD JUMP TESTER GAP
.DOES IT?

NO

YES

INSPECT SPARK PLUG FOR DAMAGE. IF OK SUBSTITUTE A KNOWN GOOD INJ IF ENGINE STILL MISSES SEE 'CUTS OUT/MISSES' IN SECTION EMJ.6

NO

.SWOP PLUG LEAD (INTERCHANGE) WITH KNOWN GOOD LEAD AND RECHECK WITH SPARK TESTER
.SPARK SHOULD JUMP TESTER GAP
DOES IT?

YES

REPLACE FAULTY PLUG LEAD

NO

CHECK FOR CORROSION AT COIL SECONDARY TERMINAL.
IF TERMINAL IS OK, THE IGN COIL IS FAULTY. REPLACE IGN MODULE/COIL ASSEMBLY

NO

LIGHT "OFF"

3 .DISCONNECT INJ TEST LIGHT
.PROBE INJ HARNESS CONN IGN FEED (RG10J) TERMINAL AT INJ WITH A TEST LIGHT TO GRND
.IGNITION ON
.LIGHT SHOULD BE ON
IS IT?

YES

IF SINGLE INJECTOR FAULT, CHECK CKT BETWEEN INJ & INJ HARNESS CONN. FOR OPEN OR SHORT TO VOLTAGE (SHORTED CKT MAY DAMAGE ECM) IF PAIRED INJECTOR FAULT, CHECK ABOVE PLUS CKTS UW10R & UY10T TO ECM. IF CKTS OK, FAULT IS IN ECM.

NO

REPAIR OPEN OR GROUNDED CIRCUIT BETWEEN CAVITY 'A' OF 3 TERMINAL INJ HARNESS CONN. & INJ CONNECTOR

STEADY LIGHT

4 .CHECK INJ DRIVER CIRCUIT WHICH HAD THE STEADY LIGHT FOR A SHORT TO GROUND
.IF CIRCUIT IS NOT SHORTED, CHECK RESISTANCE ACROSS EACH INJECTOR IN THE CIRCUIT
.RESISTANCE SHOULD BE BETWEEN 1.8 AND 2.2 OHMS FOR EACH INJ
IS IT?

NO

REPLACE ANY INJECTOR THAT MEASURES UNDER 1.8 OHMS AND RECHECK FOR MISFIRE BEGINNING WITH STEP 1 AGAIN

YES

FAULTY ECM

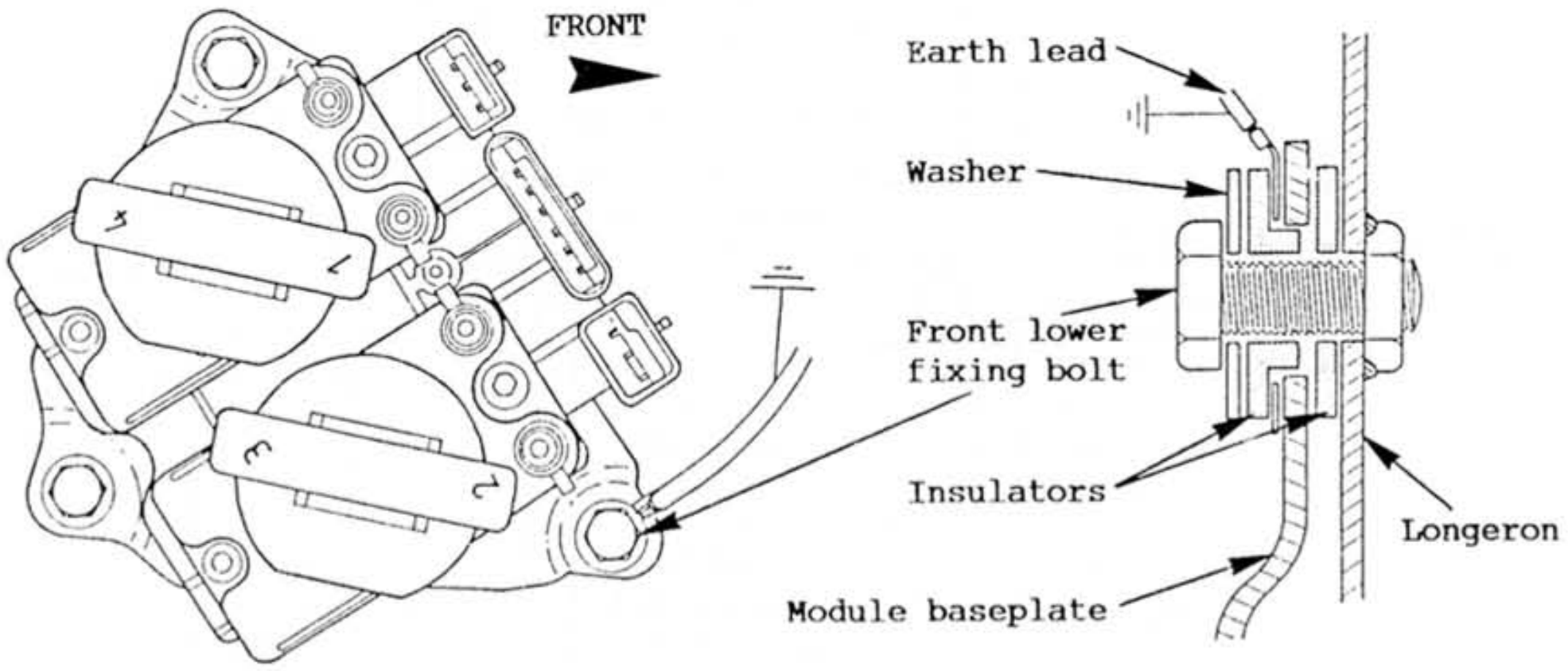
EMJ.3 - O CAM ANGLÉ SENSOR

The cam angle sensor, mounted on the left hand end of the cylinder head, contains the injector timing Hall effect sensor, and the ignition timing engine speed magnetic sensor.

To replace the complete cam angle sensor assembly, unplug the harness connector from each sensor, remove the single base housing clamping bolt, and withdraw the assembly from the cylinder head. On refitting, engage the drive tongue on the sensor with the offset slot in the end of the exhaust camshaft, adjust the base ignition timing as above, and tighten the clamp screw to 24 Nm (17 lbf.ft).

EMJ.3 - P IGNITION MODULE & HT COILS

The ignition module and the two high tension coils are assembled as a sealed unit which is serviced only as a complete assembly. If any of these components are diagnosed as being faulty, (see section EMJ.3 - N) the complete assembly must be replaced.



The assembly is mounted on a baseplate, itself secured to the chassis left hand front longeron, at the left hand side of the engine bay with 3 fixing bolts and insulated spacers. A separate lead is used to earth the baseplate. To remove the unit, disconnect the 4 spark plug leads and the 3 harness connector sockets, release the 3 fixing bolts and withdraw the assembly from the car.

EMJ.3 - Q ELECTRONIC SPARK TIMING (EST)

The following is a brief description of each of the EST circuits:

. Reference Signal Input Circuit YR11K
The cam angle sensor generates a signal to the igition module which results in a reference pulse (square wave signal) being sent to the ECM. The ECM uses this signal to calculate crankshaft position, engine speed, and injector pulse width. The engine will not start or run if this circuit is open or grounded.

. Reference Ground - Circuit YB11L
This wire is grounded through the module and ensures that the ground circuit has no voltage drop between the ignition module and the ECM which could affect performance.

. Bypass - Circuit YG11M
While the engine is being cranked, the ignition module controls spark timing. This is known as bypass timing mode because the ignition module 'bypasses' the ECM. When the engine reaches 800 rpm, the ECM applies 5 volts to the bypass circuit which switches spark timing control from the ignition module to ECM controlled electronic spark timing (EST). This switching action also changes the resistance on the EST circuit, through the module to the ground, as noted in the EST circuit description. If the bypass circuit is open or shorted to ground, a code 42 will be set, and the ignition module will operate in bypass timing mode. Bypass timing may cause poor performance and reduced fuel economy, and the 'Check Engine' light will be 'ON', except as noted in the EST circuit description.

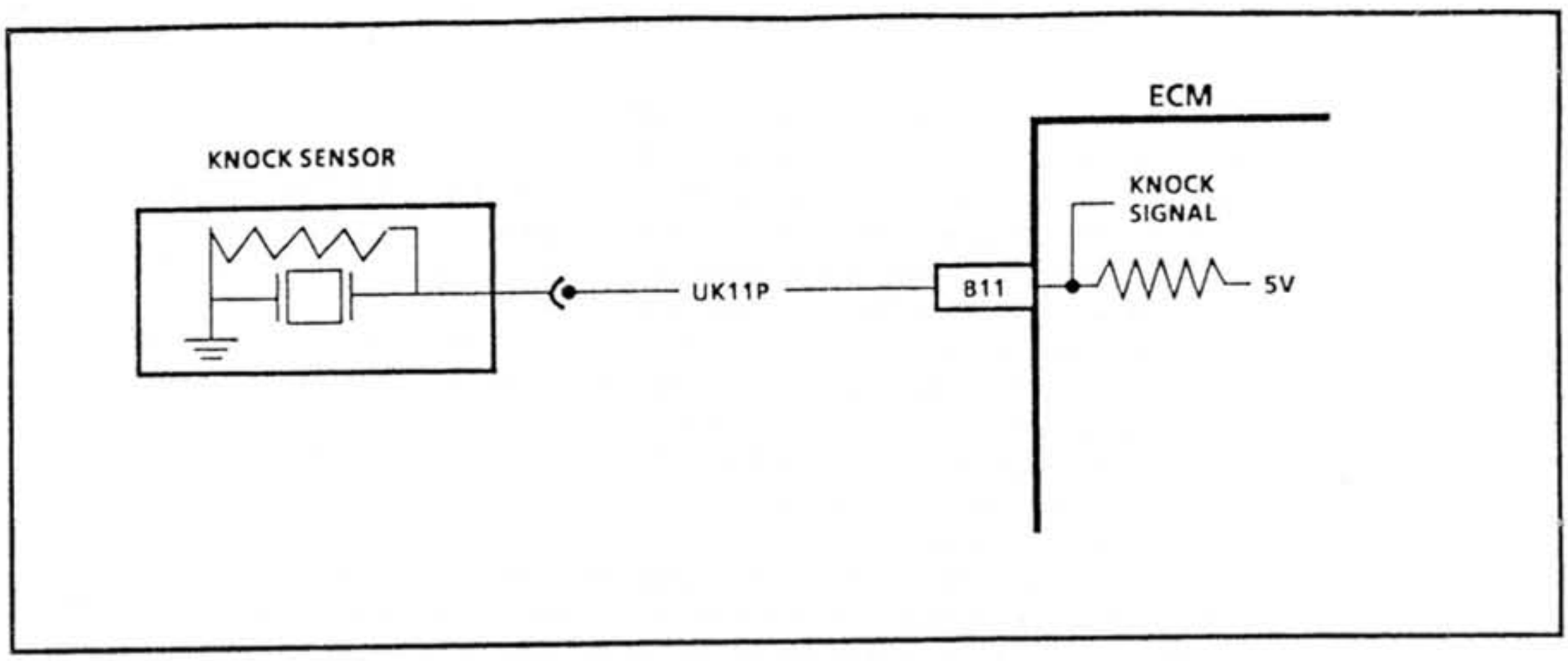
. EST - Circuit Y11J
The ECM sends the electronic spark timing (EST) pulses to the ignition module on this circuit, and also monitors these pulses. This signal is similar to the ignition reference pulse square wave except that the ECM uses sensor inputs to determine the pulse timing to control spark advance. When the engine is below 800 rpm, the ignition module controls spark timing (operating bypass mode), and does not use the EST pulses.
The resistance to ground from the EST input through the ignition module is less than 500 ohms in bypass mode, resulting in lower EST pulse voltage. When the engine reaches 800 rpm, the 5 volt signal on the bypass circuit switches the ignition module to EST mode. The resistance to ground through the ignition module from the EST input increases to over 8000 ohms, resulting in a higher EST pulse voltage.
If the EST circuit is grounded, the EST pulse voltage will remain low after the 5 volt bypass signal is applied (above 800 rpm), causing Code 42 to be set. The engine will continue running in bypass mode with the 'Check Engine' light 'ON'.
If the EST circuit is grounded after the engine is running, the ignition module will switch itself back to bypass timing after it sends a certain number of reference pulses to the ECM with no corresponding return of EST pulses. The engine will continue running if rpm is high enough and load is low enough, with Code 42 set and the 'Check Engine' light 'ON'.
An open or grounded bypass circuit will have an effect on the EST pulse voltage similar to a grounded EST circuit. The ignition module will not receive the 5 volt bypass signal and will remain in or return to bypass mode. The low resistance to ground in bypass mode will result in lower EST pulse voltage, causing Code 42 to set and the 'Check Engine' light to be 'ON'. An open EST circuit is only recognised by the ECM when the engine is cranking, because the EST pulse voltage is expected to be low at that time, due to the low resistance through the ignition module. With an open EST circuit, the pulse voltage will be high while cranking. Code 42 will be set, the ignition module will operate in bypass mode, and the 'Check Engine' light will be 'ON'.
If the EST circuit opens after the engine is running, the ignition module will switch itself back to bypass mode after it sends a certain number of reference pulses with no corresponding return of EST pulses. The ignition module will operate in bypass mode and the engine will remain running if rpm is high enough and load is low enough. However, the EST pulse voltage will

remain high, as expected, and the ECM will not recognise the open EST circuit. The 'Check Engine' light will remain 'OFF', although bypass timing may result in poor performance and reduced fuel economy. The ECM will recognise the open EST circuit the next time the engine is cranked.

EMJ.3 - R ELECTRONIC SPARK CONTROL (ESC)

The 'Tech 1' tool has two positions to help diagnose a problem in this circuit. 'Knock signal' is used to monitor the input signal from the knock sensor. In this position, a 'YES' is displayed when knock is being detected and a 'NO' when it is not. 'Knock Retard' displays how much the ECM is retarding spark timing in crankshaft degrees.

Circuit Description

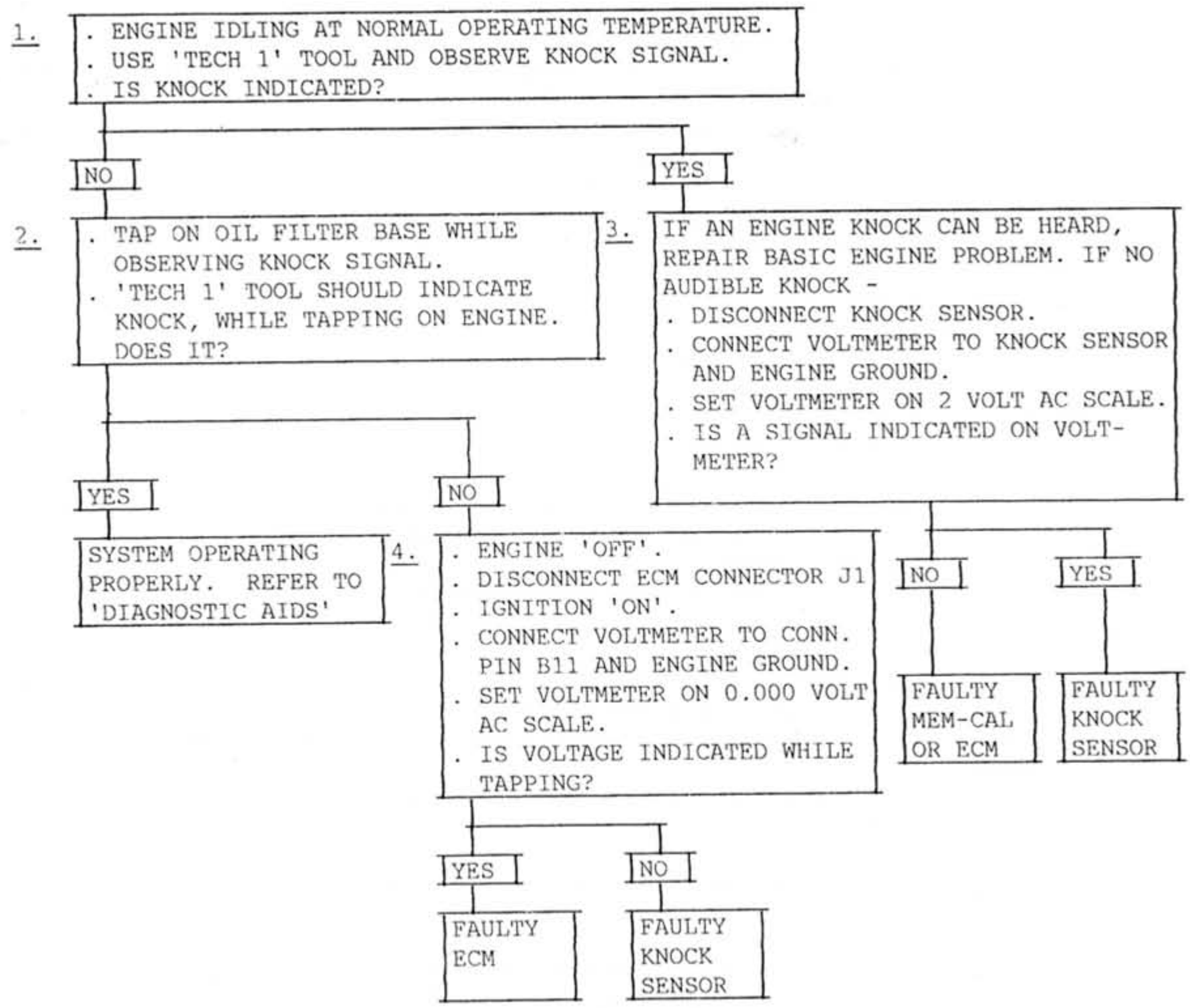


The knock sensor is used to detect engine detonation and the ECM will retard the electronic spark timing based on the signal being received. The circuitry within the knock sensor causes the ECM's 5 volts to be pulled down so that Circuit UK11P would measure about 2.5 volts. The knock sensor produces an AC signal which rides on the 2.5 volts DC voltage. The amplitude and frequency are dependent upon the knock level. The ESC portion of the Mem-Cal then sends a signal to other parts of the ECM which adjust the spark timing to reduce detonation.

Test Description: Numbers below refer to underlined numbers on the diagnostic chart.

1. With engine idling, there should not be a knock signal present at the ECM because detonation is not likely under a no load condition.
2. Tapping on the oil filter base casting should simulate a knock signal to determine if the sensor is capable of detecting detonation.
3. If the engine has an internal problem which is creating a knock, the knock sensor may be responding to the internal failure.
4. This test determines if the knock sensor is faulty or if the ESC portion of the ECM/Mem-Cal is faulty.

Diagnostic Chart - Knock Sensor



Diagnostic Aids

While observing 'knock signal' on the 'Tech 1' tool, there should be a 'YES' display when detonation can be heard. Detonation is most likely to occur under high engine load conditions.

Knock Sensor Replacement

The knock sensor is fitted into the RH side of the engine block. To remove the sensor, access must be provided by first removing the engine bay underframe and starter motor. Release the knock sensor electrical connector, and unscrew the sensor from the block.

When refitting, note that the sensor uses a taper thread, and should be fitted DRY to a torque tightness of 17 - 21 Nm (13 - 15 lbf.ft).

EMJ.3 - S EVAPORATIVE EMISSION CONTROL SYSTEM (EECS)

Circuit Description

Canister purge is controlled by a solenoid that allows manifold vacuum to purge the canister when energised. The electronic control module (ECM) supplies a ground to energise the solenoid (purge 'ON').

If the ALDL diagnostic test terminal is grounded with the engine stopped, or the following conditions are met, the purge solenoid is energised (purge 'ON').

- engine run time more than 20 seconds.
- coolant temperature above 60°C.
- vehicle speed above 12 mph.
- throttle off idle.

Symptoms of Incorrect Operation

Poor idle, stalling and poor driveability can be caused by:

- Inoperative purge solenoid
- . Damaged canister
- Hoses split, cracked and/or not connected to the proper fittings.

Evidence of fuel loss or fuel vapour odour can be caused by:

- Liquid fuel leaking from fuel lines, or fuel pump
- Cracked or damaged canister
- Disconnected, mis-routed, kinked, deteriorated or damaged vapour hoses or control hoses.

If the solenoid is always open, the canister is abie to purge to the intake manifold at any part throttle condition. This can allow extra fuel at low road speeds or during warm up, which can cause rough or unstable running due to over-rich operation.

If the solenoid is always closed, the canister can become over-loaded, resulting in fuel odour.

Test Description: Numbers below refer to underlined numbers on the diagnostic chart.

1. Checks to see if the solenoid is opened or closed. The solenoid is normally de-energised in this step, so it should be closed.

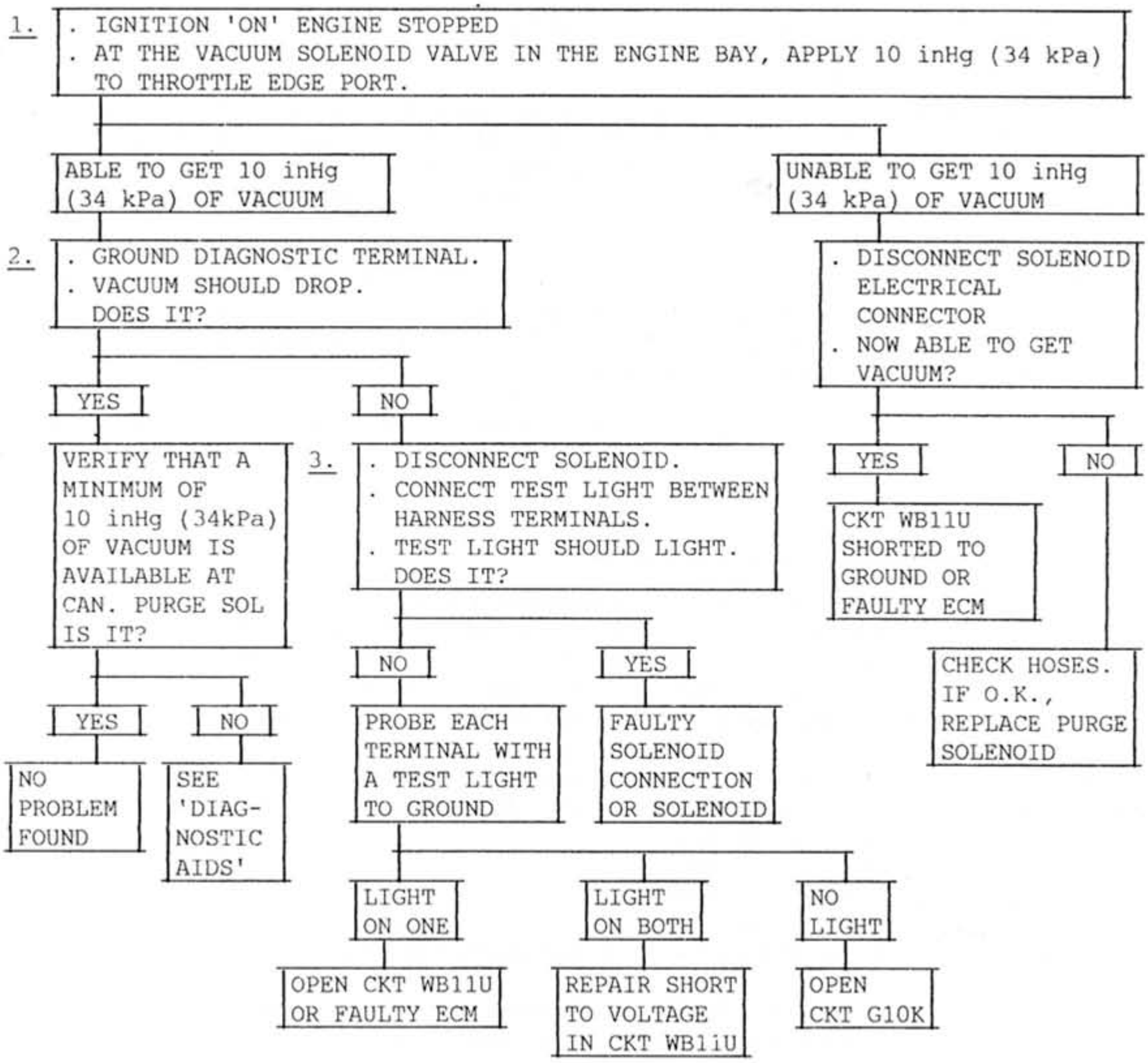
2. Grounding the diagnostic terminal should energise the solenoid, open the valve, and allow the vacuum to drop (purge 'ON').

3. Checks complete circuit. Should be ignition voltage on solenoid feed wire, and ground via ECM when purge commanded 'ON'.

Diagnostic Aids:

Make a visual check of vacuum hose(s). Check throttle edge vacuum take-off, non-return valve and restrictor for leakage or blockage. Check engine for possible mechanical problem.

Diagnostic Chart - EECS



EMJ.3 - T POSITIVE CRANKCASE VENTILATION

If the PCV valve is stuck closed, or the hose blocked, the following symptoms could be caused:

- rough idle
- stalling or slow idle speed
- oil leaks
- oil in air cleaner
- sludge in engine

A leaking valve or hose could cause:

- rough idle
- stalling
- high idle speed

Functional check of PCV valve

To check the correct operation of the valve:

1. Remove the valve from the cam cover, but leave attached to the hose.
2. Run the engine at idle.
3. Place a thumb over the end of the valve to check for vacuum. If no vacuum can be detected, check the hose for blockage, and replace the valve if necessary.
4. Stop engine and remove the valve. Shake the valve and listen for the rattle of the check needle. Blow down the plenum end of the valve to check that it seals.

With this system, any blow-by in excess of system capacity (from a badly worn engine, sustained heavy load etc.) is exhausted into the intake tract via the oil seperator. Check that there is no build up of oil in the seperator, and that oil is freely able to drain back into the sump.

Proper operation of the PCV system is dependent upon a sealed engine. If oil sludging or dilution is noted, and the PCV system is functioning correctly, check the engine for possible causes.

EMJ.3 - U EXHAUST GAS RECIRCULATION (EGR)

The EGR system consists of an EGR diaphragm valve, an EGR temperature sensor (used on 1991 MY California cars), a controlling vacuum solenoid valve, the connecting pipework and the control circuitry within the ECM. The ECM energises (opens) the solenoid valve to turn on EGR, when coolant temperature is above 30°C, TPS above idle, rpm above 1,000, and MAP indicating the engine is under load.

Too much EGR flow tends to weaken combustion, causing the engine to run roughly or stop. With too much EGR flow at idle, cruise, or cold operation, any of the following conditions may occur:

- engine stops after cold start.
- engine stalls after deceleration.
- car surges during cruise.
- rough idle. If the EGR valve is stuck open, the engine may not idle.

Too little, or no EGR flow allows combustion temperatures to get too high during acceleration and high load conditions, which could cause:

- high emissions of NOx.
- engine detonation.

Test Description

Numbers below refer to underlined numbers on the diagnostic chart.

1. With ignition on and engine stopped, the vacuum solenoid valve should not be energised and vacuum should not pass to the EGR valve.

2. Grounding the ALDL diagnostic terminal, or using the TECH 1 tool in 'Single Test' mode will energise the solenoid and allow vacuum to pass to the valve.

3. When the VSV is de-energised, the vacuum in the EGR valve should bleed off through the vent.

4. Checks for blocked EGR passages. If the passages are blocked, the engine may have severe detonation on acceleration.

Diagnostic Chart - EGR

1. . DISCONNECT VACUUM HOSE AT THE VSV LEADING TO THROTTLE BODY.
. CHECK THAT MINIMUM OF 7" HG VACUUM IS AVAILABLE AT THIS HOSE @ 2,000 RPM
. IGNITION ON, ENGINE STOPPED.
. FIT HAND VACUUM PUMP WITH GAUGE TO VSV VACUUM SOURCE PORT.
. APPLY VACUUM AND OBSERVE EGR VALVE DIAPHRAGM.
. DIAPHRAGM SHOULD NOT MOVE. DOES IT?

NO

2. . USE TECH 1 TO ENERGISE VSV.
. REPEAT TEST. DIAPHRAGM SHOULD NOW MOVE.
DOES IT?

YES

. UNPLUG VSV ELECTRICAL CONNECTOR
. REPEAT TEST. DOES DIAPHRAGM MOVE?

YES

FAULTY VSV

NO

CHECK VSV CKT WK 10X FOR SHORT TO GROUND.
IF CKT IS OK, ECM IS FAULTY

YES

3. . DE-ENERGISE VSV.
. EGR VALVE SHOULD CLOSE.
DOES IT?

NO

. UNPLUG VSV ELEC. CONNECTOR.
. FIT TEST LIGHT BETWEEN HARNESS TERMINALS

YES

. RECONNECT VAC HOSES
. START & IDLE ENGINE
. LIFT UP EGR DIAPHRAGM.
IDLE SHOULD GET ROUGH.
DOES IT?

NO

CHECK FOR BLOCKED VENT FILTER

LIGHT ON

CONNECT VAC PUMP DIRECT TO EGR VALVE & APPLY VACUUM.
DOES DIAPHRAGM MOVE?

LIGHT OFF

PROBE VSV CKT G10K WITH TEST LIGHT TO GROUND

YES

EGR SYSTEM OK NO TROUBLE FOUND

NO

4. . REMOVE EGR VALVE
. CHECK PASSAGES FOR BLOCKAGE.
. IF NOT BLOCKED REPLACE EGR VALVE

YES

DISCONNECTED OR BLOCKED HOSE BETWEEN VSV & EGR VALVE, OR FAULTY VSV

NO

FAULTY EGR VALVE

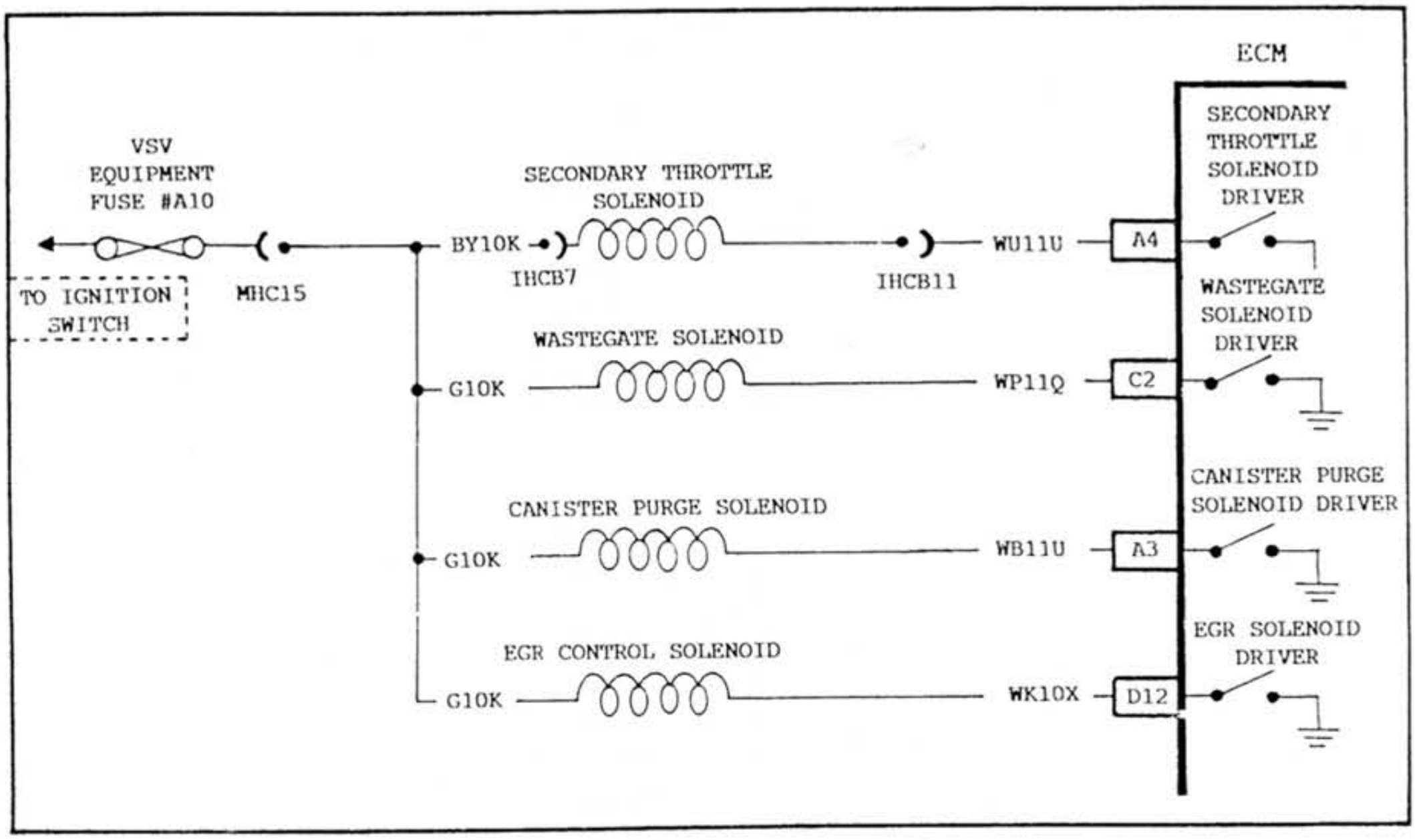
LIGHT OFF

REPAIR WIRING

LIGHT ON

CHECK VSV CONTROL CKT WK10X FOR OPEN OR BAD CONNECTIONS.
IF OK, THE ECM IS FAULTY

Circuit Diagram



To Replace EGR Valve

- Disconnect the EGR pipe from the valve.
- Disconnect the vacuum pipe from the EGR capsule.
- On 1991 M.Y. California cars, disconnect the wire from the EGR temperature sensor.
- Release the two valve fixing screws, and remove the valve from the plenum tract.

Refit the valve in the reverse order to removal, and torque tighten the EGR pipe to 45 Nm (33 lbf.ft).

EMJ.3 - V TURBO BOOST CONTROL

The pulse width modulated turbo boost control vacuum solenoid valve is fixed to the rear of the air filter mounting bracket.

At engine speeds below 2,900 rpm, the wastegate capsule control pressure line is intact (solenoid valve de-energised and closed), so that boost pressure is limited by the capsule to 0.58 bar. If higher boost pressures are recorded at these engine speeds:

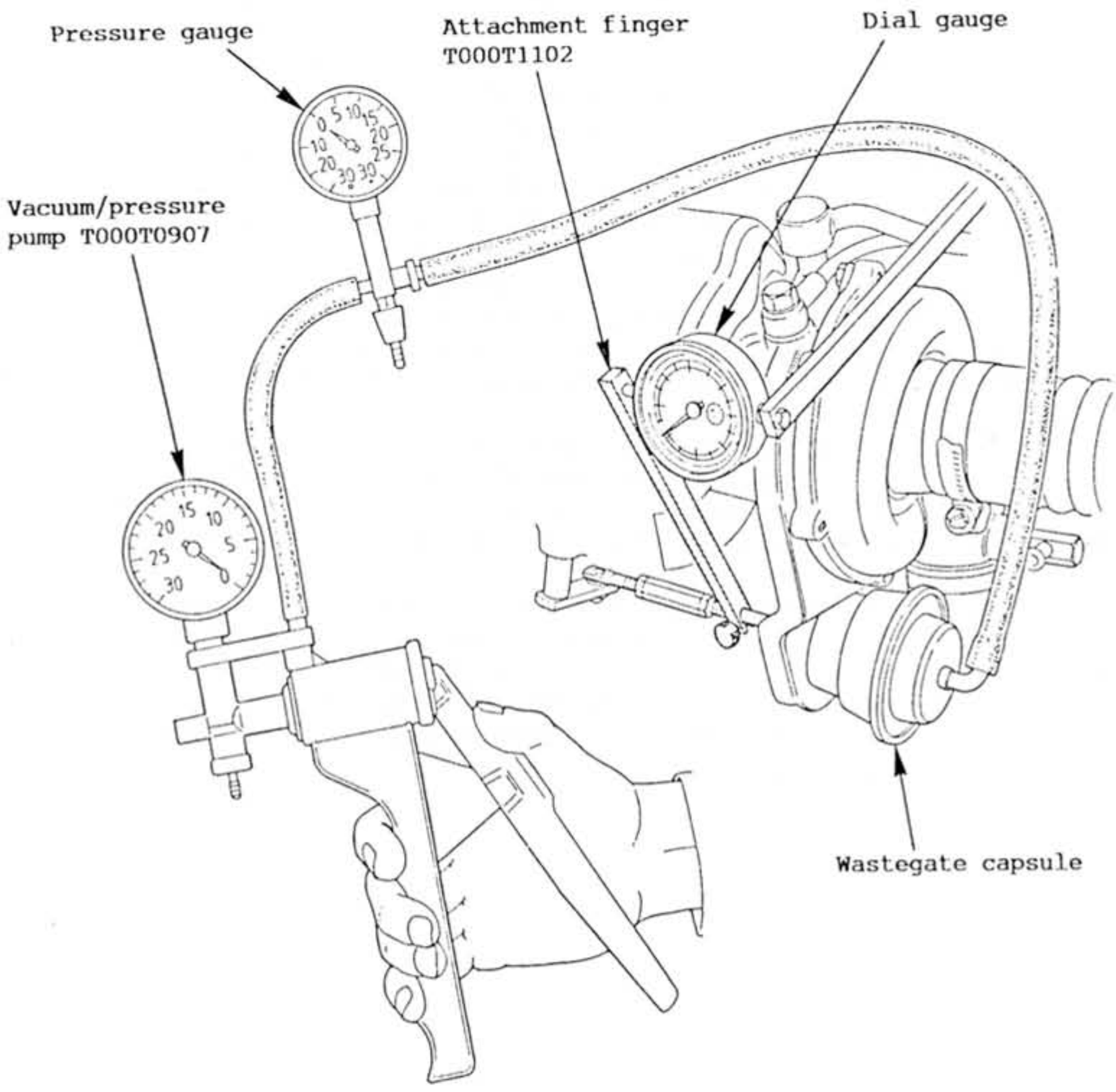
- verify gauge accuracy;
- clamp off the VSV hose to check for valve or hose leakage;
- check the capsule diaphragm for rupture, and the wastegate setting by the following procedure:

Tools Required:
- Dial gauge .
- Attachment finger T000T1102
- Hand operated vacuum/pressure pump T000T0907
- 0 - 20 psi pressure gauge (e.g. Mityvac 6810B)

1. Remove the turbocharger heat shield by releasing the three fixing screws.

2. Fit the attachment finger T000T1102 to the capsule rod and tighten the fixing screw. Fix the dial gauge parallel to the capsule rod and abutting the finger. Zero the gauge.

3. Disconnect the capsule pressure hose, and connect the hand pump and a suitable pressure gauge to the capsule as shown in the diagram.



4. Use the hand pump to slowly increase pressure in the capsule, until the rod has moved 2 mm. Record the pressure reading.
Specification:
Pressure on rise to produce 2 mm rod movement = 9.8 - 10.2 psi.

Note that as the pressure is increased, a small amount of creep may occur before 'crack off' when the rod starts to move rapidly. If the 2 mm point is overshot, release all pressure and begin again, as hysteresis in the system results in different readings for increasing and decreasing pressures.

5. If specification is not achieved, the control capsule and rod must be replaced:
Release the actuator rod from the wastegate lever after removing the 'C' clip, and remove the three screws securing the capsule bracket to the turbocharger. Fit the new capsule and tighten the bracket fixings to 5 Nm. Retain the rod to the wastegate lever with the 'C' clip, and reconnect the pressure hose. Refit the heat shield.

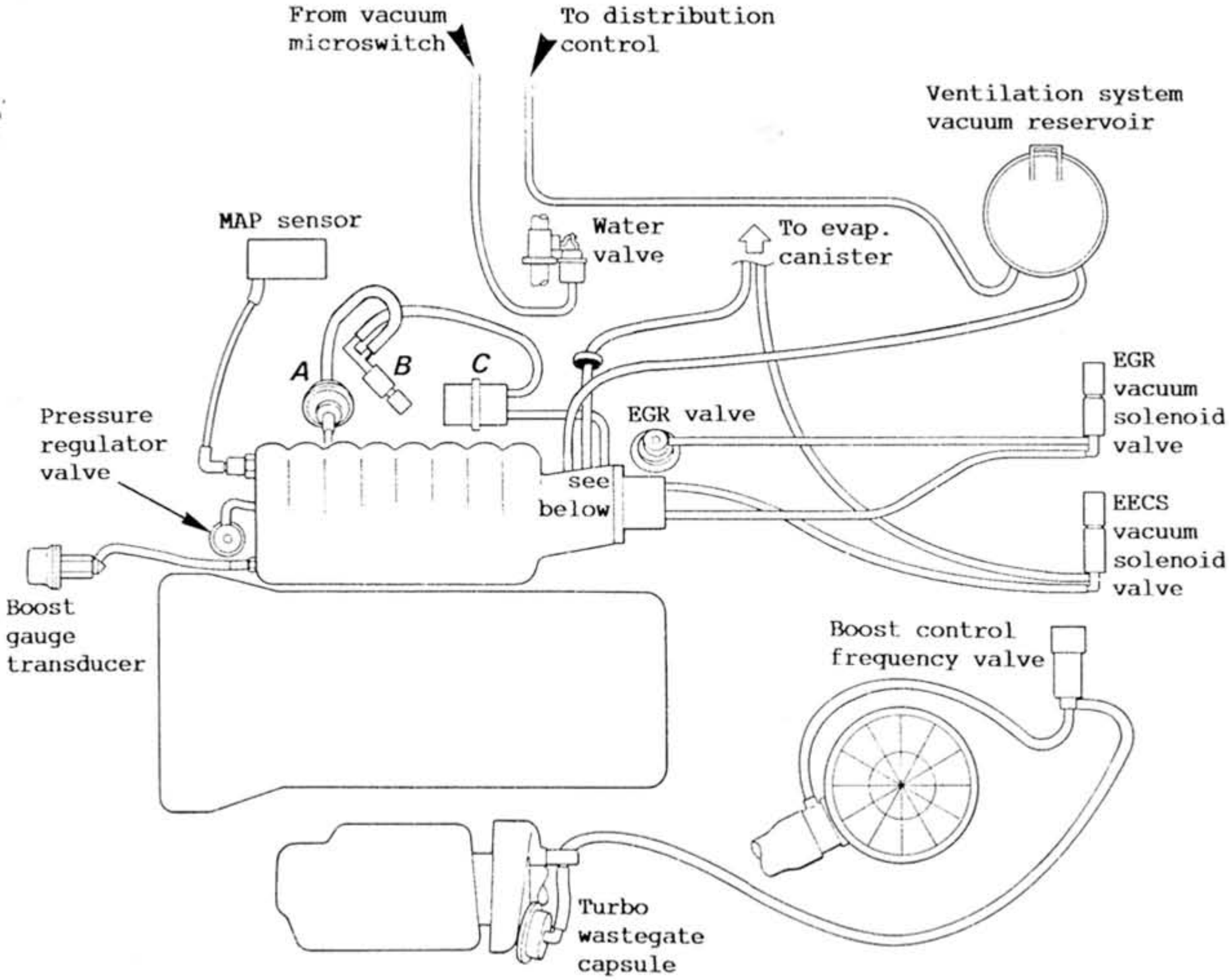
If 0.58 bar cannot be achieved at engine speeds below 2,900 rpm, check the general engine condition, turbocharger and wastegate for damage. Check exhaust manifold and intake system for air leaks.

At engine speeds above 2,900 rpm with throttle openings over 25%, the solenoid valve pulse width is modulated to allow boost pressure to rise in proportion to throttle opening, up to a maximum of 0.65 bar at full throttle. If the maximum figure cannot be achieved, use the 'Tech 1' tool to check that the throttle position sensor is correctly adjusted (see section EMK.3 - F) and that 100% throttle opening can be achieved. If TPS adjustment is correct, ventilate the wastegate capsule line and drive the car to check boost pressure - but do not exceed the specified maximum. If 0.65 bar can now be achieved, the solenoid pipework may be blocked or restricted, or the solenoid valve or ECM may be faulty. If the specification cannot be achieved, check the general engine condition, and turbocharger for damage. Check exhaust manifold and intake system for air leaks.

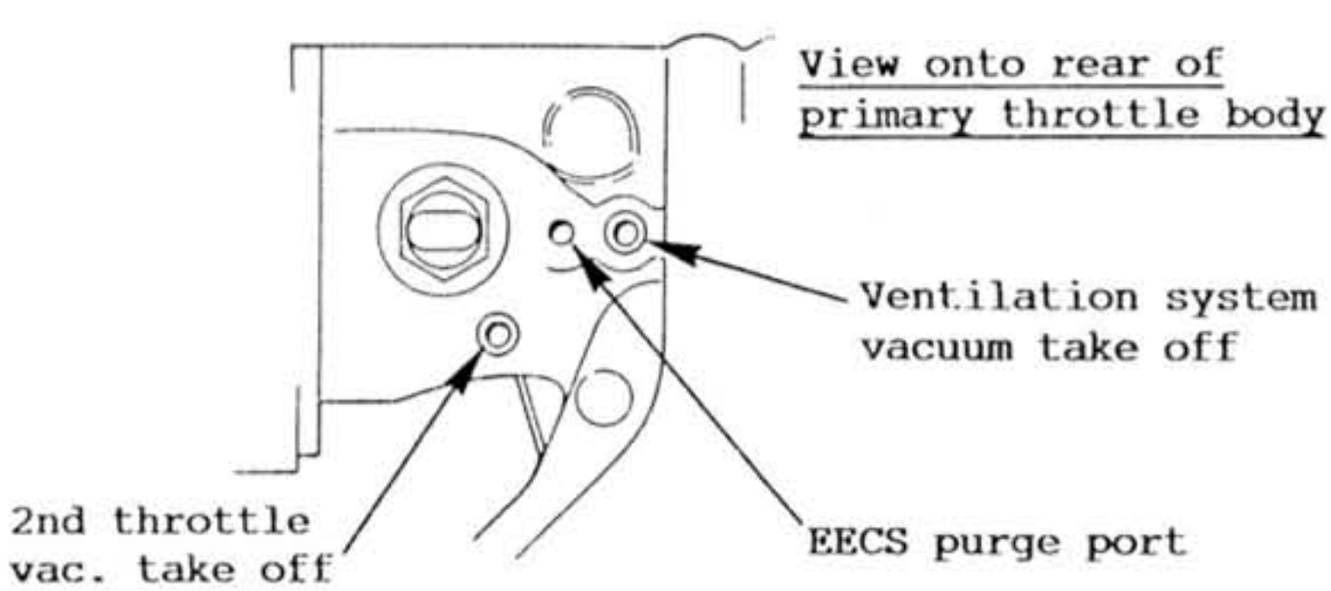
Under wide open throttle transient conditions, a short duration of overboost may occur. As an engine safeguard, in case of a boost control system failure, the ECM will switch off the injectors if boost pressure in excess of 0.92 bar (13.5 lb/in^2) is detected for more than 0.5 second. All quoted pressures are approximate and at sea level.

Note that the ECM monitors boost pressure in **absolute** values via the MAP sensor, based on a barometric pressure reading taken at the instant of ignition switch on. If a significant change of altitude and/or atmospheric pressure occurs during one driving cycle, the maximum readings seen on the boost gauge will be higher with a reduced atmospheric pressure (and vice-versa), until the ignition is turned off/on again.

EMJ.3 - W VACUUM CONNECTION DIAGRAM



A - 2nd throttle actuator
B - 2nd throttle vac. sol. valve
C - 2nd throttle vac. reservoir



SECTION EMJ.4

1.6L LOTUS ELAN TURBO
(WITH CATALYTIC CONVERTER)

ENGINE COMPONENTS / WIRING DIAGRAMS / DIAGNOSTIC CHARTS

DIAGNOSTIC CIRCUIT CHECK

The "Diagnostic Circuit Check" verifies the system is functioning correctly. Some special considerations to keep in mind while making the "Diagnostic Circuit Check" are:

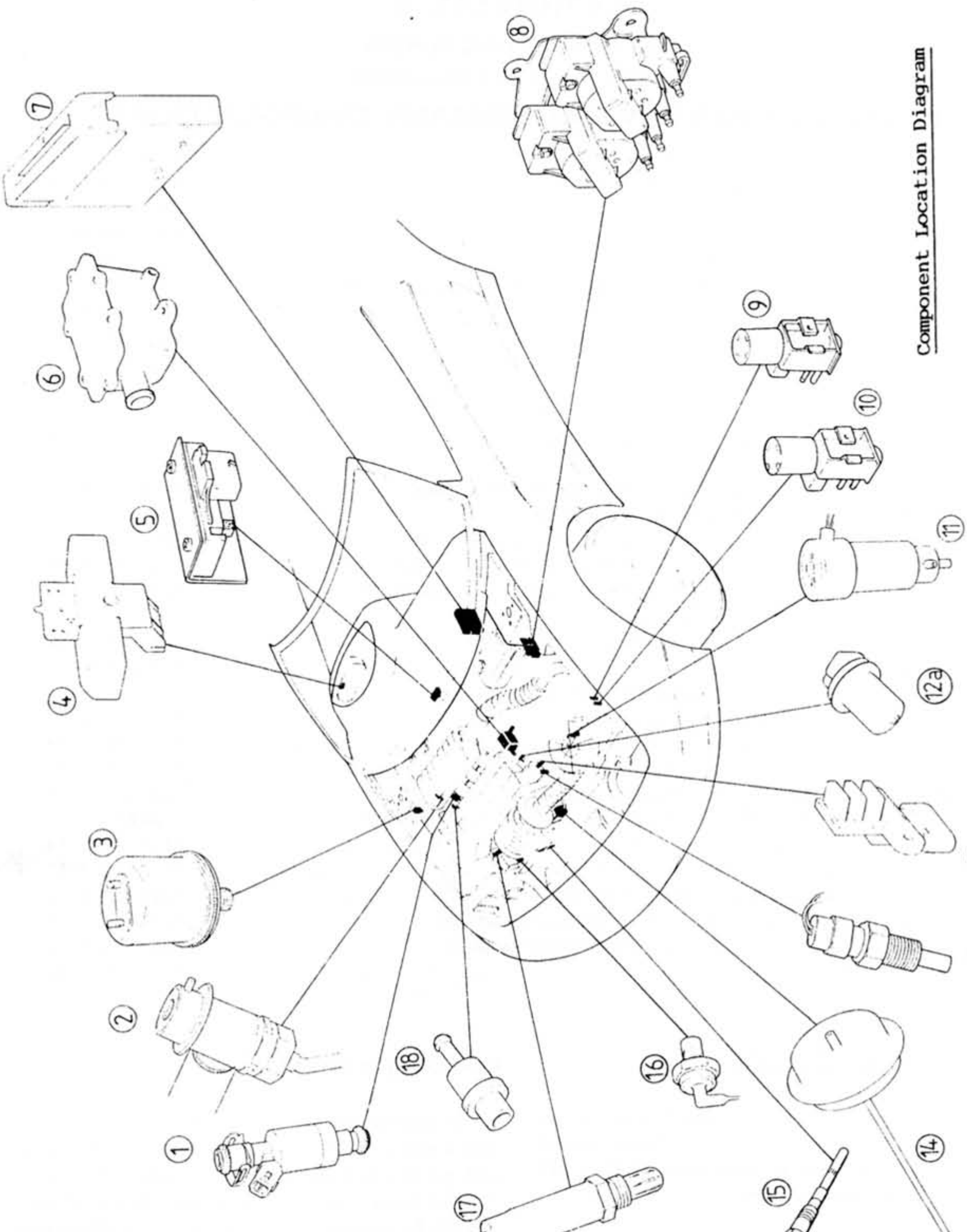
Blocking Drive Wheels

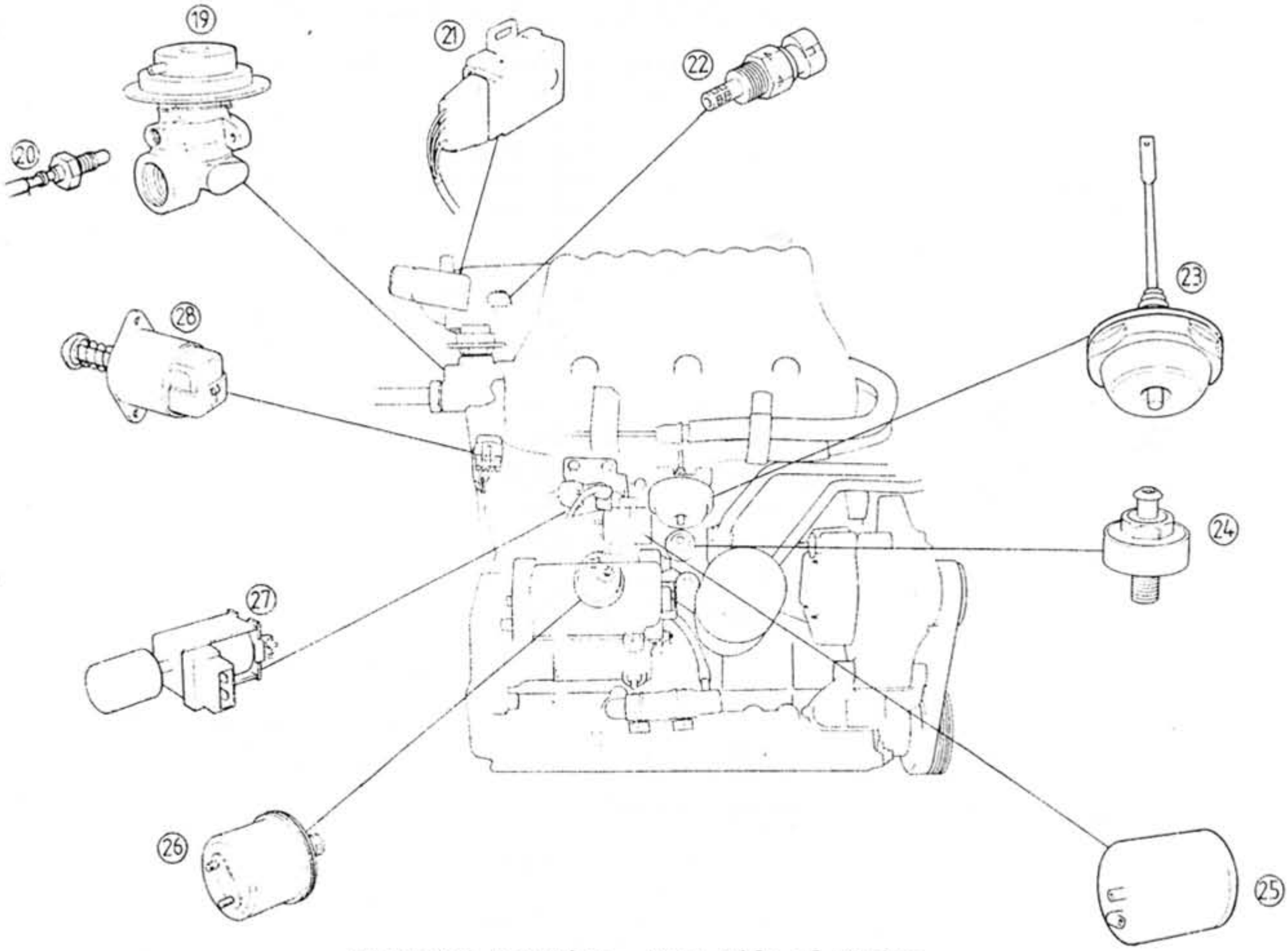
The vehicle drive wheels should always be blocked hile checking the system.

Cold Oxygen Sensor

In general, the Oxygen Sensor will cool off after only a short period of engine being turned off. This will put the system into "Open Loop". To restore "Closed Loop" operation, run the engine at part throttle for a minute and accelerate from idle to part throttle a few times.

Component Location Diagram





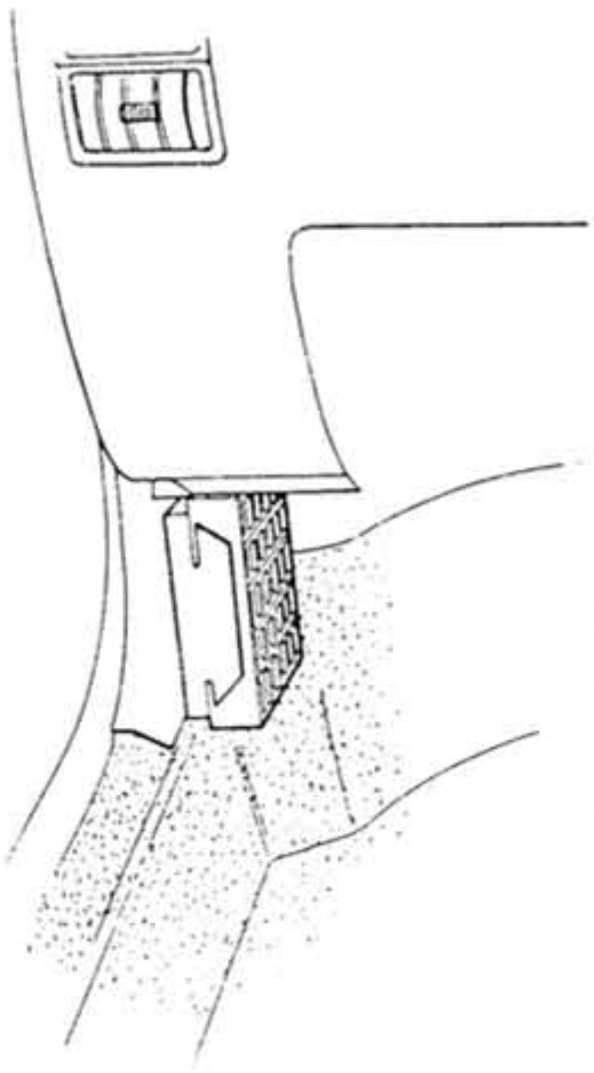
Component Location - Rear Side of Engine

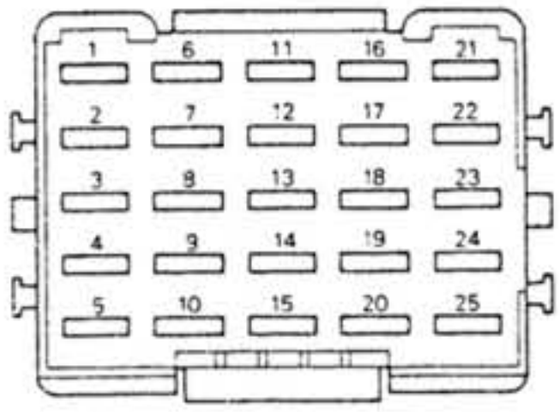
Key to Component Location Diagram

1. Fuel injector
2. Fuel pressure regulator valve
3. Boost gauge transducer
4. Vehicle Speed Sensor (VSS)
5. Manifold Air Pressure (MAP) sensor
6. Crankcase breather oil seperator
7. Electronic Control Module (ECM)
8. Ignition module & H.T. coils
9. Exhaust Gas Recirculation (EGR) vacuum solenoid valve
10. Evaporative Emission Control System (EECS) vacuum solenoid valve
11. Boost control frequency valve
12. Cam angle sensor:
    12a. Magnetic pick up
    12b. Hall effect sensor
13. Coolant Temperature Sensor (CTS)
14. Wastegate actuator capsule
15. Catalyst overheat sensor (Japan)
16. Power Steering Pressure Switch (PSPS)
17. Oxygen (O_2) sensor
18. Positive Crankcase Ventilation (PCV) valve
19. Exhaust Gas Recirculation (EGR) valve
20. EGR temperature sensor
21. Throttle Position Sensor (TPS)
22. Manifold Air Temperature (MAT) sensor
23. Secondary throttle vacuum actuator
24. Knock sensor
25. Secondary throttle vacuum reservoir
26. Oil pressure transducer
27. Secondary throttle vacuum solenoid valve
28. Idle Air Control (IAC) valve

FUSES & RELAYS

Right Hand Drive Shown





Main Fusebox (A) - ahead of passenger door hingepost

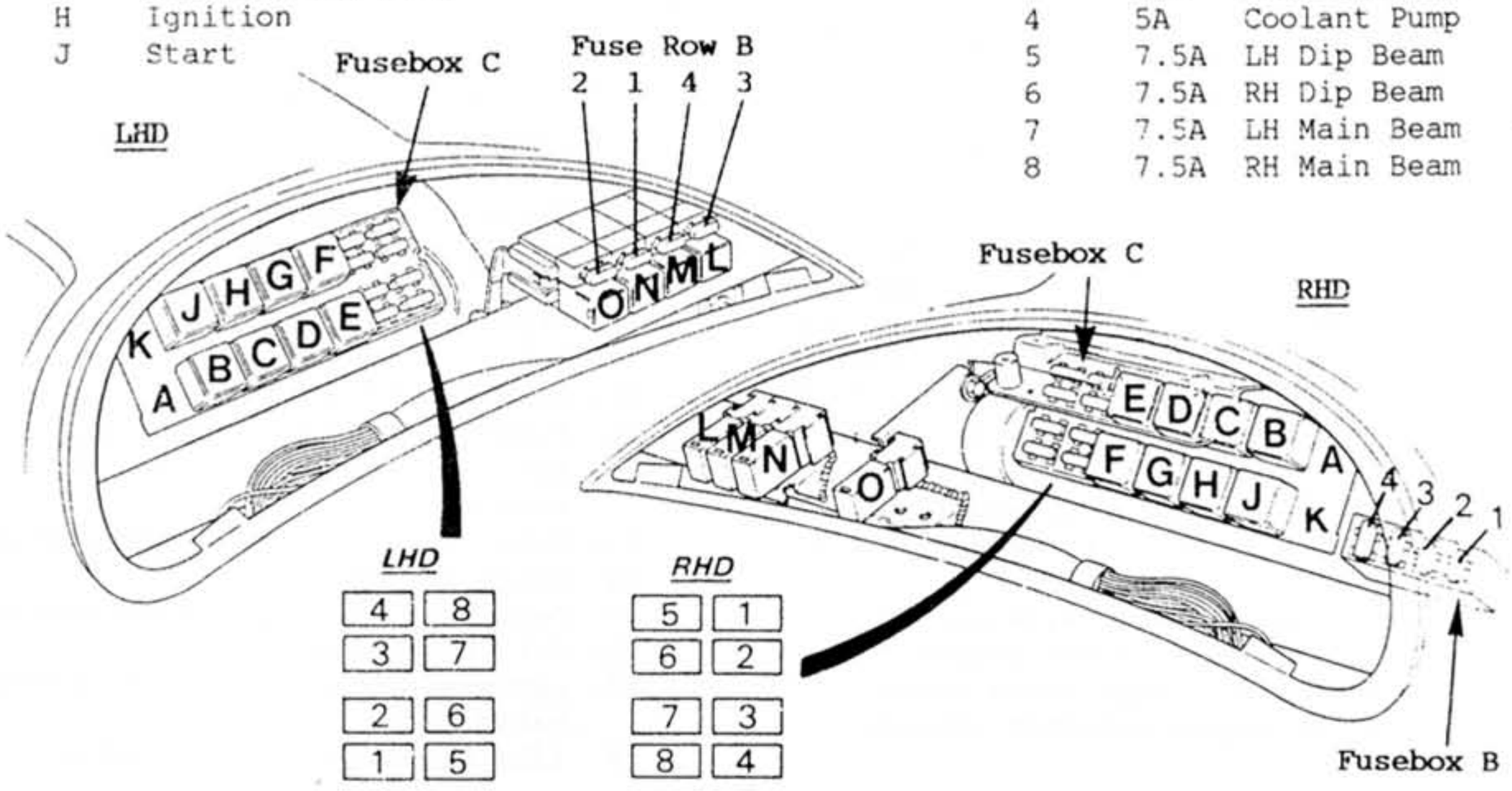
Fuse	Rating	Circuit	Fuse	Rating	Circuit
1	15A	Horns	9	-	
2	7.5A	Air Cond.	10	3A	VSV
3	7.5A	Fuel Pump	11	10A	Hazard
4	10A	RHD Lighting	12	3A	Batt Services
	7.5A	LHD CDL	13	5A	Stoplamps
5	10A	ECM	14	5A	Int. Lamps
6	5A	RH Sidelamps	15	15A	Rear Fog
7	5A	LH Sidelamps	16	10A	DI & Reverse
8	3A	Radio Relay Logic (USA)	17	15A	Wash/wipe
			18	3A	Ignition 1
			19	3A	Mirror Timer
			20	3A	Ign. Relay
			21	5A	Mirrors
			22	3A	Window Switch
			23	20A	Heater Blower
			24	15A	Cigar Lighter
			25	-	

Relays Above Instrument Cluster

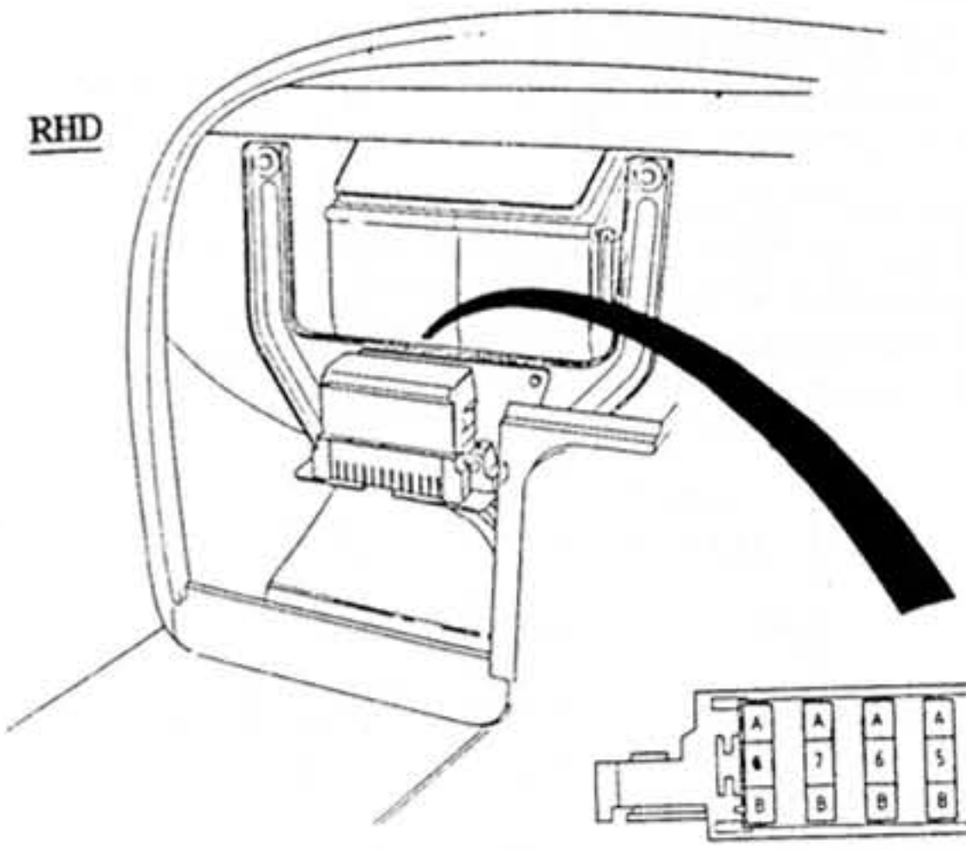
Relay	Circuit	Relay	Circuit
A	-	K	-
B	Air Conditioning	L	Rear Fog Lamps
C	Cooling Fans	M	ECM
D	Blower Fan Fast	N	Blower Fan Slow (a/c cars only)
E	Main Beam	O	Horns
F	Dip Beam		
G	Elec Coolant Pump		
H	Ignition		
J	Start		

Fuses Above Instrument Cluster

Fuse	Rating	Circuit
Fusebox/Row B		
1	20A	RH Window Lift
2	20A	LH Window Lift
3	15A	RH Cooling Fan
4	15A	LH Cooling Fan
Fusebox C		
1	15A	LH H/L Motor
2	15A	RH H/L Motor
3	7.5A	RHD CDL
	10A	LHD Lighting
4	5A	Coolant Pump
5	7.5A	LH Dip Beam
6	7.5A	RH Dip Beam
7	7.5A	LH Main Beam
8	7.5A	RH Main Beam

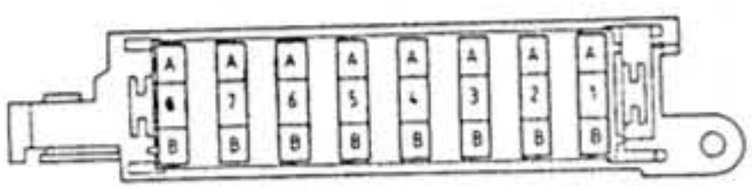


RHD

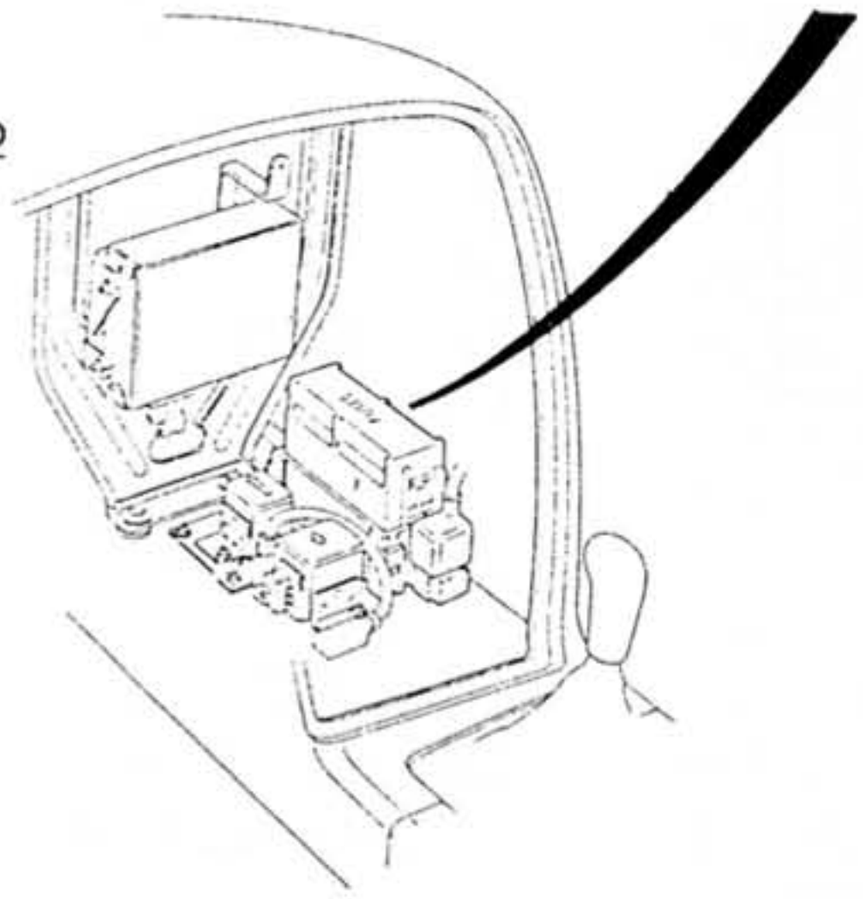


'Maxi' Fusebox (D) on Tunnel Top

Fuse	Rating	Circuit
1	50A	Window Lift Motors
2	40A	Horn,A/C,Fuel Pump,Lights RHD Lights, LHD CDL
3	40A	Haz,Batt Serv,Stop Lamps, Int Lamps,Rear Fog
4	40A	Ignition Switch
5	50A	Start Relay
6	40A	H/lamps & Mtrs,LHD Lights
7	30A	Cooling Fans Relay
8	30A	ECM



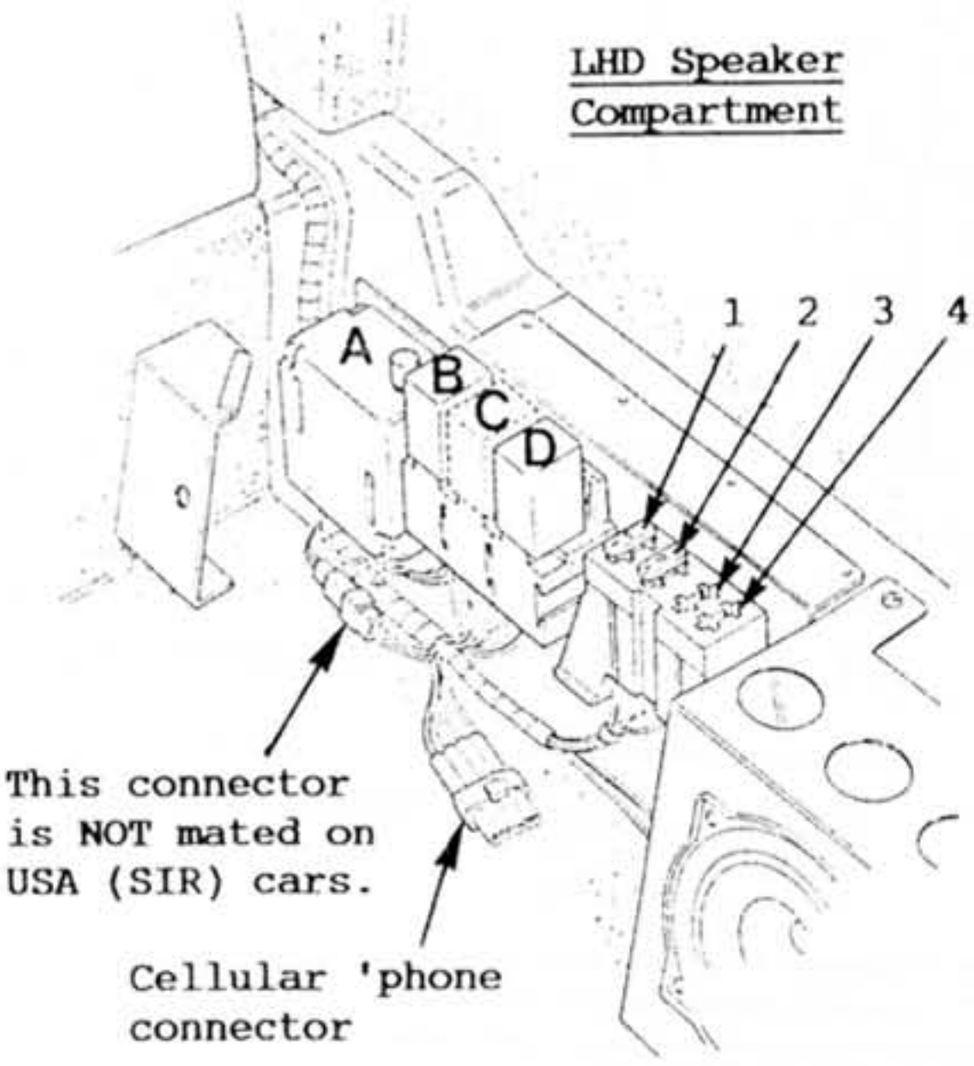
LHD



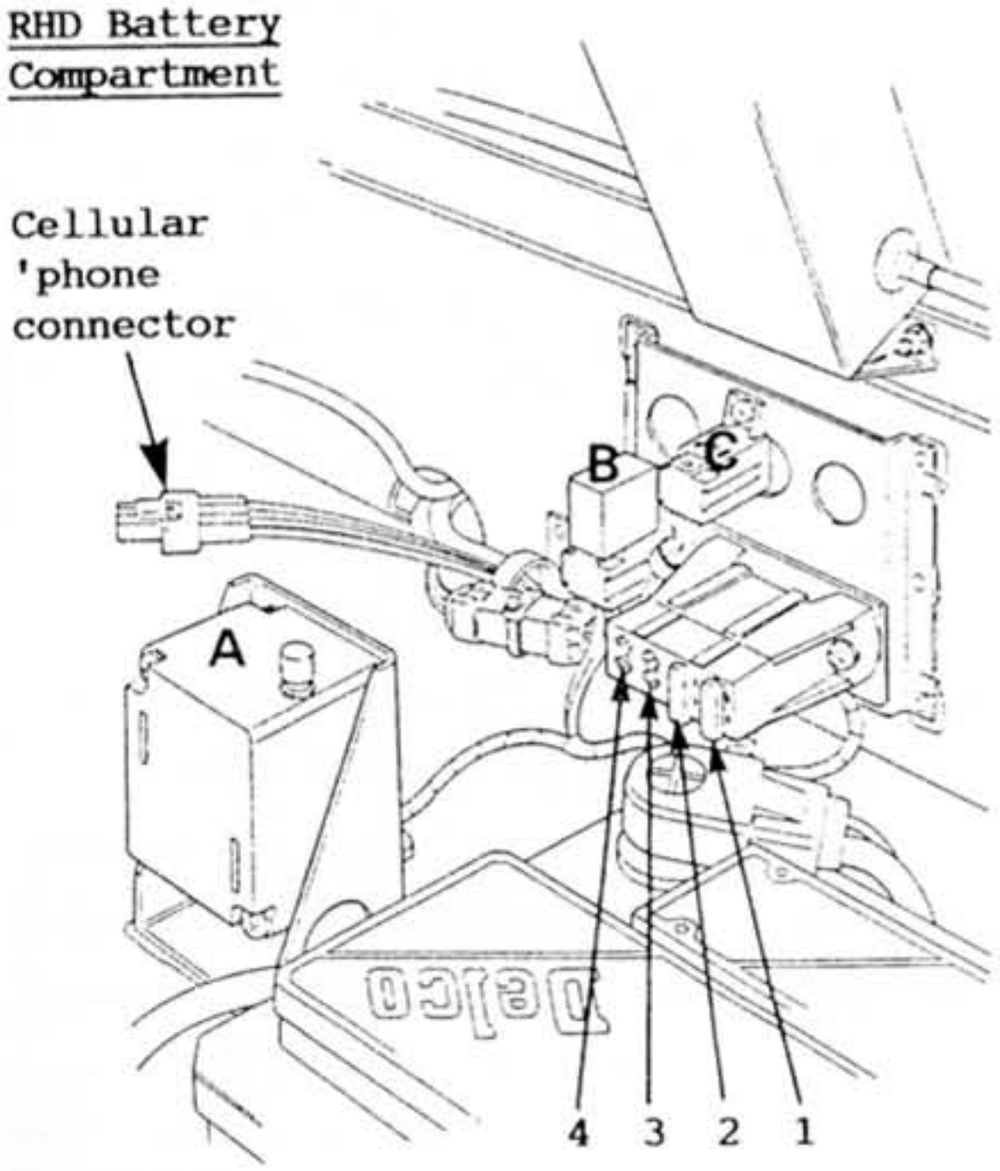
Fuses & Relays in Battery Compartment & Speaker Compartment

Fuse	Rating	Circuit
1	5A	Radio
2	7.5A	Radio Antenna
3	-	'phone +12V Battery
4	-	'phone +12V Ignition
Relay	**Circuit**	
A	Inertia Switch	
B	Fuel Pump	
C	Cellular 'Phone	
D	Radio Feed (USA only)	

LHD Speaker Compartment



RHD Battery Compartment



ECM CONNECTOR IDENTIFICATION

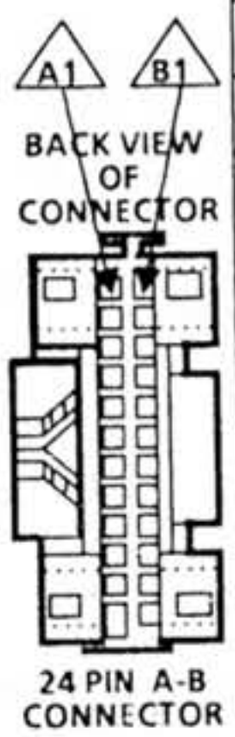
This ECM voltage chart is for use with a digital voltmeter to further aid in diagnosis. The voltages you get may vary due to low battery charge or other reasons, but they should be very close.

THE FOLLOWING CONDITIONS MUST BE MET BEFORE TESTING:

- Engine at operating temperature
- Ignition "ON" or engine idling
- A/C "OFF"
- ALDL Test terminal not grounded
- Tech 1 not installed
- All voltages showing "B +" indicates battery or charging system voltage
- All voltages showing "0" are ground circuits, and should read less than 0.10 volts

J1

VOLTAGE DC KEY "ON"	VOLTAGE DC ENG. RUN	CIRCUIT	PIN	WIRE COLOUR
*	B +	FUEL PUMP RELAY	A1	WLG
0	0	A/C CLUTCH CONTROL	A2	KG
0	0	CANISTER PURGE SOLENOID	A3	WB
B +	0.2	SEC. THROTTLES CONTROL SOLENOID	A4	WU
.1	B +	CHECK ENGINE LIGHT	A5	PLG
B +	B +	12 VOLT IGNITION	A6	RG
			A7	
5.0	5.0	SERIAL DATA OUTPUT	A8	OY
5.0	5.0	DIAGNOSTIC REQUEST	A9	WB
**	**	VSS SIGNAL INPUT	A10	BY
0	0	MAT-, CTS-, EGR-SENSOR GROUND	A11	S
0	0	ENGINE GROUND	A12	B

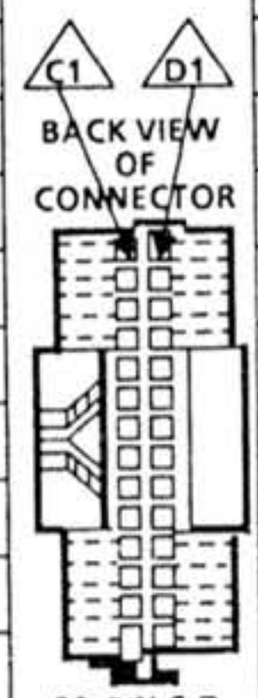


24 PIN A-B CONNECTOR

WIRE COLOUR	PIN	CIRCUIT	VOLTAGE DC KEY "ON"	VOLTAGE DC ENG. RUN
NP	B1	12V BATTERY	B +	B +
WG	B2	FUEL PUMP INPUT	*	B +
YB	B3	REFERENCE SIGNAL GROUND	0	0
B	B4	ENGINE GROUND	0	0
YR	B5	REFERENCE INPUT SIGNAL	0	1.5
	B6			
	B7			
KU	B8	AIR CONDITIONING REQUEST INPUT	0	0
YU	B9	ENGINE POSITION INPUT	***	0.5
	B10			
UK	B11	KNOCK SENSOR INPUT	2.5	2.5
	B12	EGR SENSOR INPUT	***	4.0 to 1.0

J2

			C1	
B +	B +	WASTEGATE SOLENOID	C2	WP
NOT VALID		IAC (COIL B LOW)	C3	NY
NOT VALID		IAC (COIL B HIGH)	C4	NR
NOT VALID		IAC (COIL A HIGH)	C5	NB
NOT VALID		IAC (COIL A LOW)	C6	NW
B +	B +	POWER STEERING SWITCH INPUT	C7	BU
			C8	
			C9	
****	2.4TO 1.0	COOLANT TEMP SENSOR SIGNAL INPUT	C10	SB
2.5	0.6TO 1.0	MAP SENSOR SIGNAL INPUT	C11	SR
****	4.0TO 1.5	MAT SENSOR SIGNAL INPUT	C12	UB
0.4 ±0.02	0.4 ±0.02	TPS SIGNAL INPUT	C13	UR
5.0	5.0	+5V REFERENCE VOLTAGE OUTPUT	C14	UO
B +	B +	INJECTOR 2 & 4	C15	UY
B +	B +	12V BATTERY	C16	NP



32 PIN C-D CONNECTOR

B	D1	ENGINE GROUND	0	0
BW	D2	TPS-, MAT-SENSOR GROUND	0	0
KO	D3	PEAK & HOLD JUMPER	0	0
Y	D4	EST OUTPUT	.1	1.2
YG	D5	BYPASS CONTROL CIRCUIT	0	4.5
B	D6	ENGINE GROUND	0	0
SG	D7	O2-SENSOR SIGNAL INPUT	320 to 450	50 to 999
KS	D8	PEAK & HOLD JUMPER	0	0
KO	D9	PEAK & HOLD JUMPER	0	0
	D10			
	D11			
WK	D12	EGR CONTROL	B +	B +
KS	D13	PEAK & HOLD JUMPER	0	0
	D14			
UW	D15	INJECTOR 1 & 3 DRIVE	B +	B +
	D16			

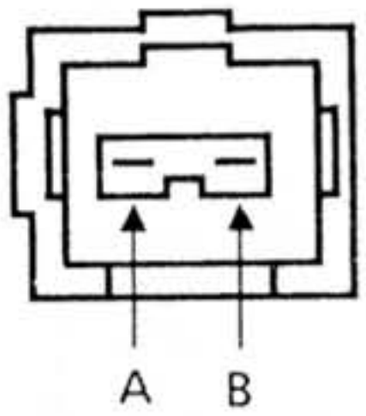
* B + for 2 seconds after key "ON", then 0 volt --- **Signal voltage alternates between 0 and 12 volts depending on drive wheel position ---

*** 0 to 5 volts depending on camshaft position --- **** depending on ambient or coolant temperature ---

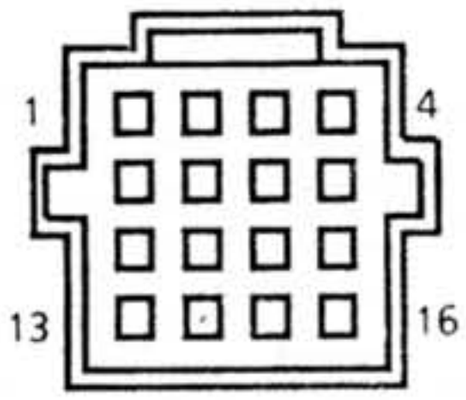
Figure EMJ.4-3 - ECM Terminal End Views

LOTUS ELAN WIRING CONNECTOR FACE VIEWS

INJECTOR CONNECTOR

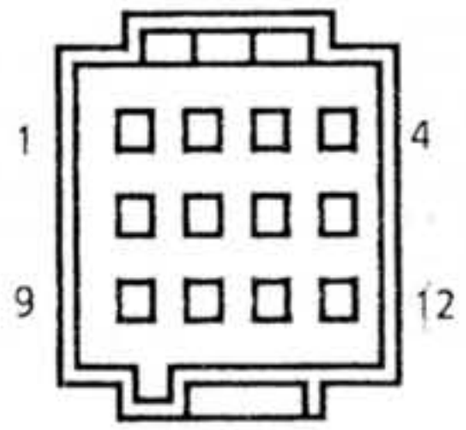


INJECTOR HARNESS CONNECTOR A
IHCA (ECM SIDE VIEW)



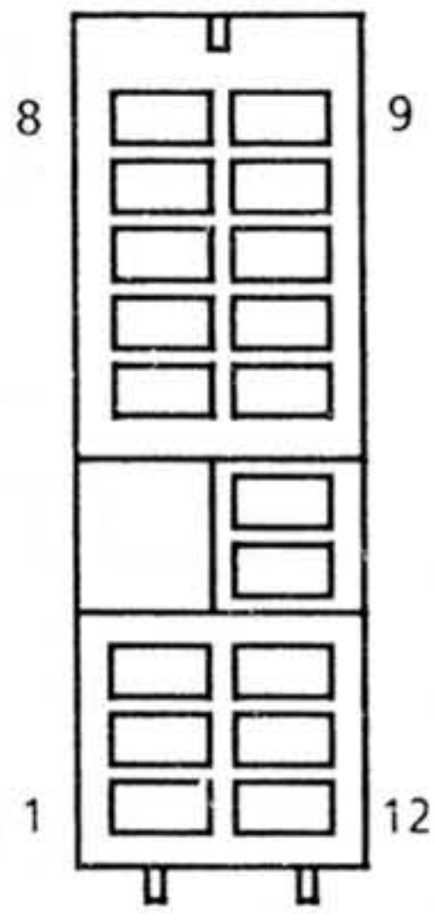
LOCATED AT THE LEFT HAND SIDE OF ENGINE BAY

INJECTOR HARNESS CONNECTOR B
IHCB (ECM SIDE VIEW)



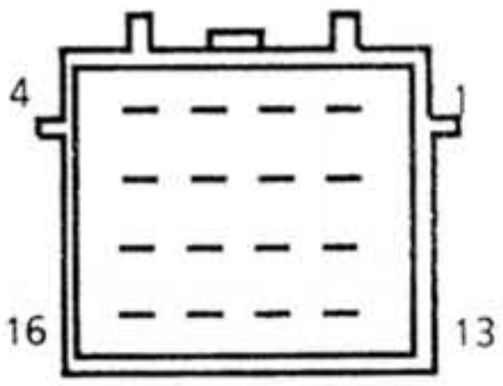
LOCATED AT THE LEFT HAND SIDE OF ENGINE BAY

MAIN HARNESS CONNECTOR
MHC



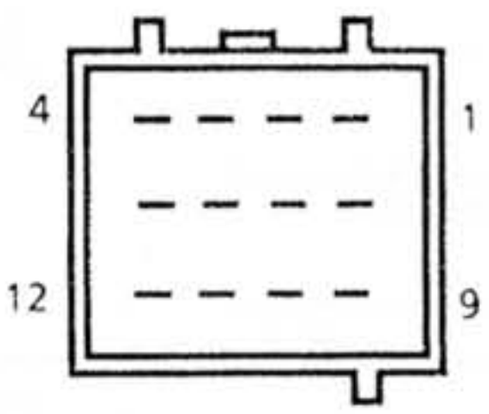
LOCATED UNDER INSTRUMENT PANEL (BEHIND RADIO)

INJECTOR HARNESS CONNECTOR A
IHCA (INJECTOR SIDE VIEW)



LOCATED AT THE LEFT HAND SIDE OF ENGINE BAY

INJECTOR HARNESS CONNECTOR B
IHCB (INJECTOR SIDE VIEW)



LOCATED AT THE LEFT HAND SIDE OF ENGINE BAY

Figure EMJ. 4-4- Wiring Harness Connector Face Views - LOTUS ELAN TURBO

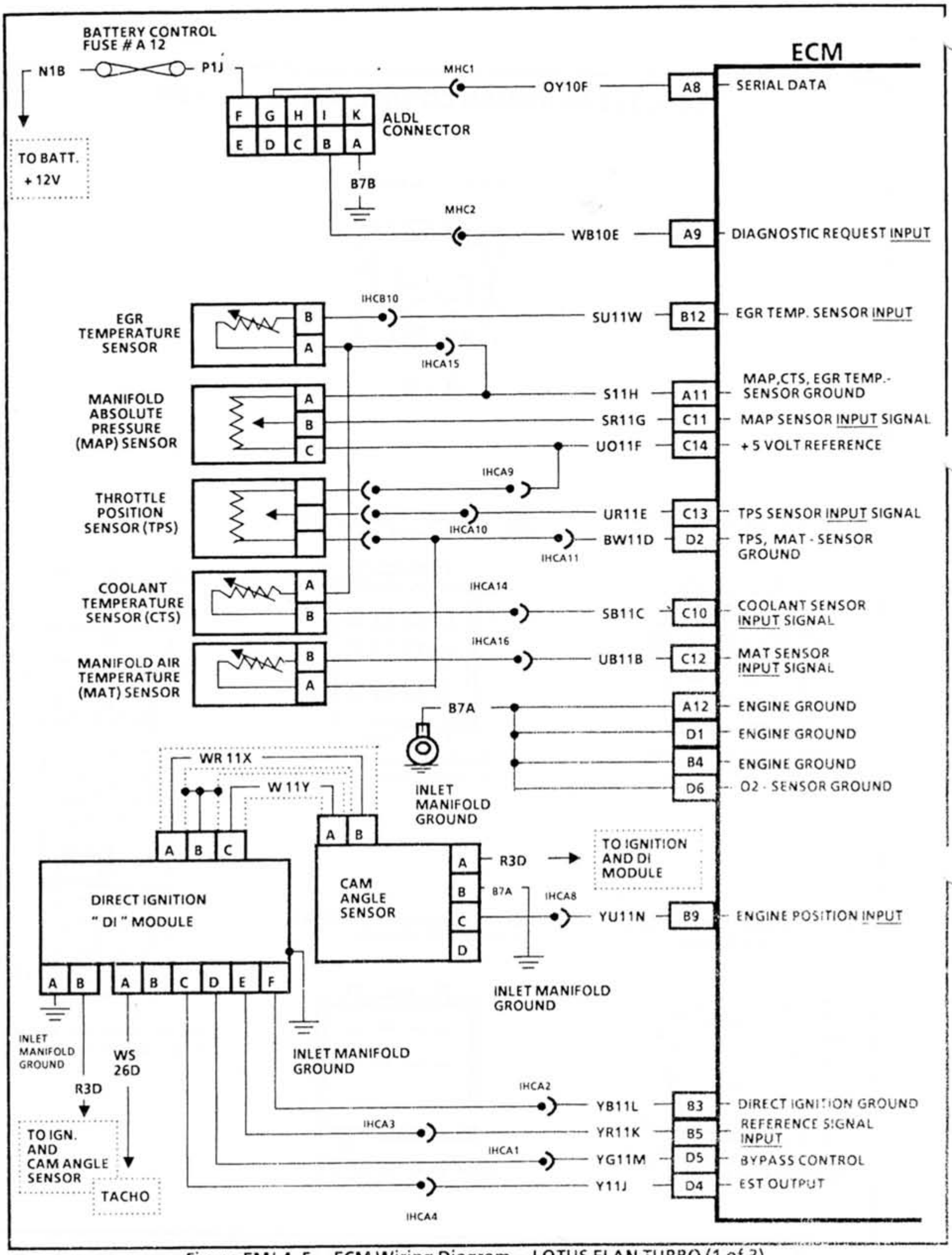


Figure EMJ.4-5 - ECM Wiring Diagram - LOTUS ELAN TURBO (1 of 3)

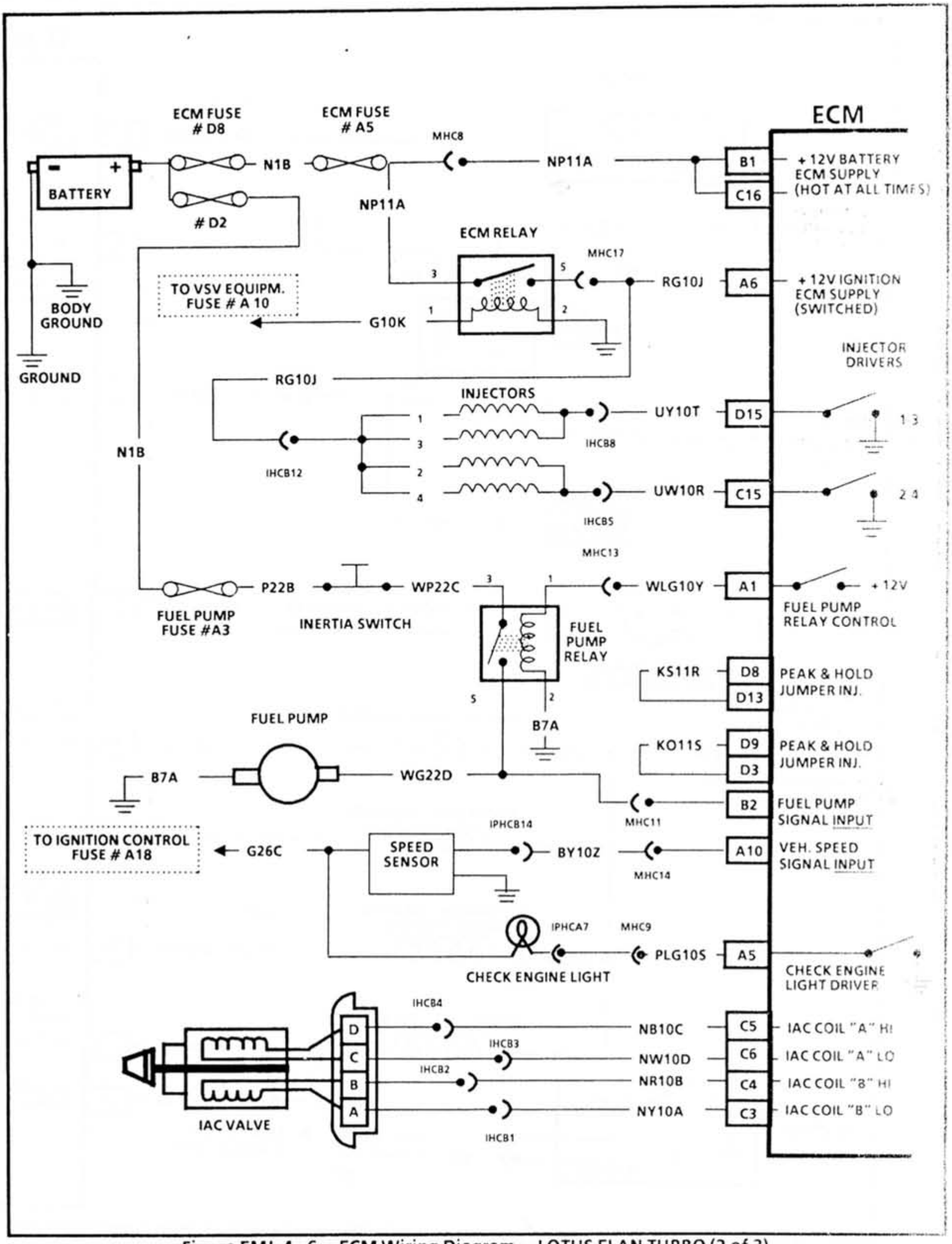


Figure EMJ. 4 - 6 - ECM Wiring Diagram - LOTUS ELAN TURBO (2 of 3)

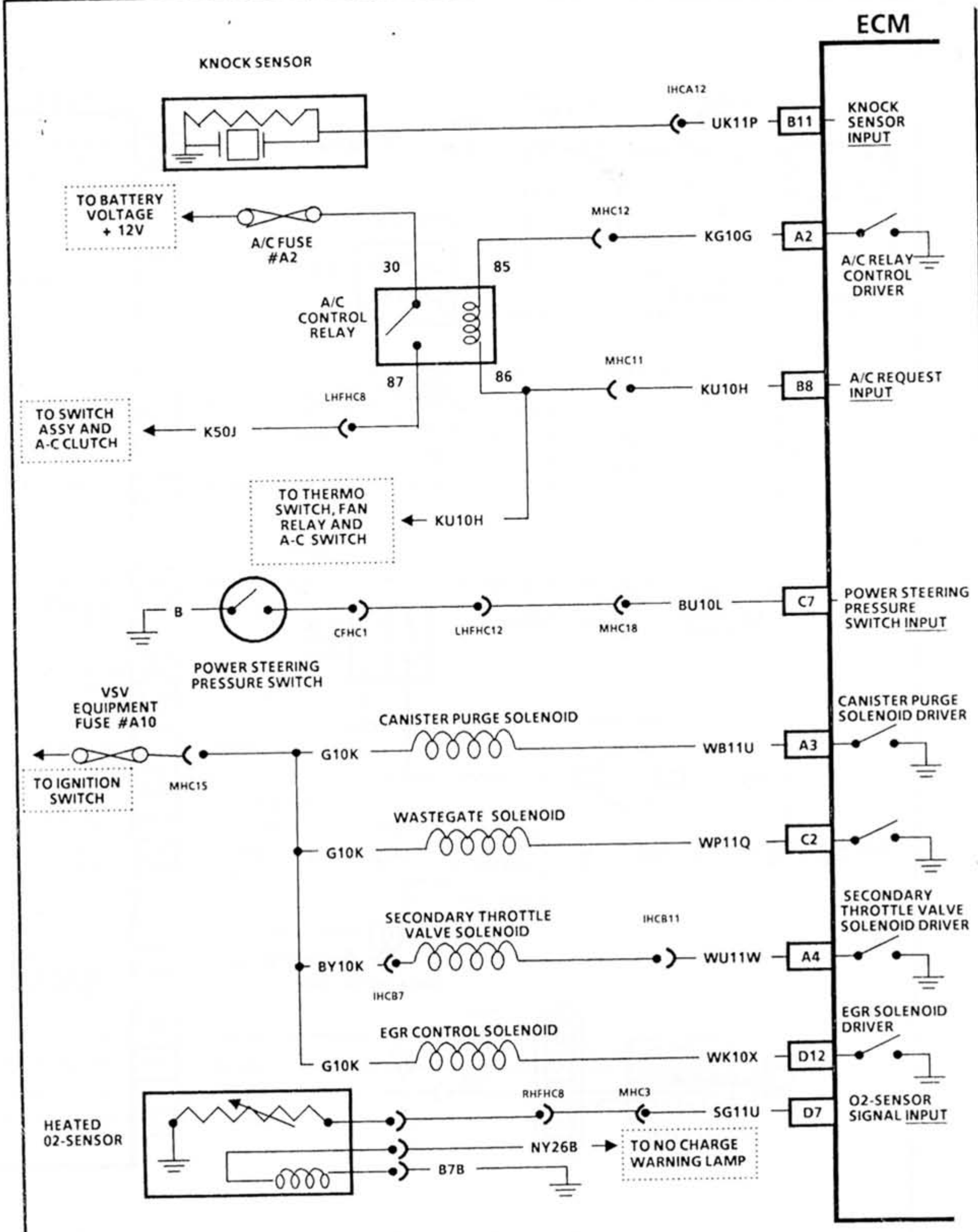


Figure EMJ.4 - 7 - ECM Wiring Diagram - LOTUS ELAN TURBO (3 of 3)

DIAGNOSTIC CIRCUIT CHECK

LOTUS ELAN TURBO

The Diagnostic Circuit Check is an organized approach to identifying a problem created by an Electronic Engine Control System malfunction. It must be the starting point for any driveability complaint diagnosis, because it directs the Service Technician to the next logical step in diagnosing the complaint.

The TECH 1 Data listed in the figures EMJ. 4-8 and EMJ. 4-9 are to be used for comparison as part of the Diagnostic Circuit Check and finding the on-board diagnostics functioning properly and no trouble codes displayed. The "Typical Values" are an average of display values recorded from normally operating vehicles and are intended to represent what a normally functioning system would typically display.

Only the parameters listed in figures EMJ. 4-8 and EMJ. 4-9 are used in this manual for diagnosis. If TECH 1 reads other parameters, check if the correct Lotus cartridge is inserted. Check engine according to figure EMJ.4-8 first and correct problems refering to the charts specified. If all values are within the range illustrated, start engine, run it up to normal operating temperature and proceed checking according to figure EMJ.4-9.

Eng. "OFF" / Ign. "ON" / Eng. Cold (parked overnight)

TECH 1 Position	Units Displayed	Typical Data Value (Range)	If Data Out Of Range, Refer To ...
Engine Speed	RPM	0	-
Desired Idle	RPM	depends on coolant	-
Coolant Temp.	C/F	close to ambient	Code 14 / 15 Charts
Mass Air Temp.	C/F	ambient	Code 23 / 25 Charts
MAP	kPa, V	close to baro	Code 33 / 34 Charts
BARO	kPa, V	dep. on altitude and baro	Code 33 / 34 Charts
Idle Air Control	0-255 Counts	80	-
Engine Speed	RPM	0	-
Throt. Position	V	0.40 ± 0.02 (closed)	Code 21 / 22 Chart
Throttle Angle	0 to 100%	0 closed, >95 at WOT	Code 21 / 22 Chart
Oxygen Sensor	mV	approx. 450 mV	-
Inj. Pulse Width	ms	depends on coolant	-
Spark Advance	Degrees	0	-
MPH KPH	Units per hour	0 0	-
Fuel Integrator	Counts	128	-
Block Learn	Counts	128	-
Open/Closed Loop	Open/Closed Loop	Open Loop	-
Block Learn Cell	No.	1	-
Knock Retard	Degrees	0	-
Knock Signal	Yes/No	No	-
Battery Voltage	Volts	11.0 - 12.5	Check Battery Voltage
Purge Duty Cycle	Active / Inactive	Inactive	-
A/C Request	Yes/No	No	-
A/C Control	On/Off	Off	-
Sync Pulses	0-255	0	EMJ.4-3 Chart, Test step "A"
Park /Neutral	P- N / - R DL	- R - DL	-
Power Steering	High Press./Normal	Normal	EMK.3-H
2nd Throttle Sol	Active / Inactive	Inactive	-
Air Control Sol	Active/Inactive	Not used	-
EGR Solenoid	Active/Inactive	Inactive	-
CO Adj. Volts	V	Not used	-
Wastegate D.C.	%	0	-
PROM ID	#	Exc. Jap & Cal 5849 or 1499 Japan 8055 or 1499 California 9949	PROM Specification
Time from Start	min:sec	0:00	-

Figure EMJ.4-8 - LOTUS TECH 1 DATA

TECH 1 DATA

The TECH 1 Data listed in the figure EMJ. 4-9 are to be used for comparison as part of the Diagnostic Circuit Check with engine running at idle speed and thermostat open. The "Typical Values" are an average of display values recorded from normally operating vehicles and are intended to represent what a normally functioning system would typically display.

IF THE TECH 1 DISPLAYS FAULTY DATA IT SHOULD NOT BE USED, AND THE PROBLEM SHOULD BE REPORTED TO THE MANUFACTURER. THE USE OF A FAULTY "TECH 1" CAN RESULT IN MISDIAGNOSIS AND UNNECESSARY PARTS REPLACEMENT.

Idle / Upper Radiator Hose Hot / Closed Throttle / A/C "OFF"

TECH 1 Position	Units Displayed	Typical Data Value (Range)	If Data Out Of Range, Refer To ...
Engine Speed	RPM	950	EMK.4-9 Chart
Desired Idle	RPM	950	-
Coolant Temp.	C/F	80 to 110 / 176 to 230	Code 14 / 15 Charts
Mass Air Temp.	C/F	20 to 60 / 68 to 140	Code 23 / 25 Charts
MAP	kPa, V	30 to 40, 0.56 to 0.82	Code 33 / 34 Charts
BARO	kPA, V	dep. on altitude and baro	Code 33 / 34 Charts
Idle Air Control	0-255 Counts	10 to 30	EMK.4-9 Chart
Engine Speed	RPM	950	-
Throt. Position	V	0.40 ± 0.02	Code 21 / 22 Charts
Throttle Angle	0 to 100%	0	-
Oxygen Sensor	mV	50 to 950, switching	Code 13 / 44 / 45 Charts
Inj. Pulse Width	msec	1.5 - 2.0	-
Spark Advance	Degrees	8 - 20	-
MPH KPH	Units per hour	0 0	Code 24 Chart
Fuel Integrator	Counts	80 to 208, varying	Code 13 / 44 / 45 Charts, EMK.4-7 Chart
Block Learn	Counts	118 to 160	Code 13 / 44 / 45 Charts, EMK.4-7 Chart
Open/Closed Loop	Open/Closed Loop	Closed Loop	Code 13 Chart
Block Learn Cell	No.	0	-
Knock Retard	Degrees	0	Code 43 Chart
Knock Signal	Yes/No	No	Code 43 Chart
Battery Voltage	V	13.0 - 15.0	Check Battery
Purge Duty Cycle	Active / Inactive	Inactive	-
A/C Request	Yes/No	No	Check A/C System
A/C Control	On/Off	Off	Check A/C System
Sync Pulses	0-255	0	Code 41 Chart
Park /Neutral	P- N / - R DL	- R - DL	-
Power Steering	High Press./Normal	Normal	EMK.3-H
2nd Throttle Sol	Active / Inactive	Active	EMK.3-L
Air Control Sol	Active/Inactive	Not used	-
EGR Solenoid	Active/Inactive	Inactive	EMK.3-T
CO Adj. Volts	V	Not used	-
Wastegate D.C.	%	0	Code 31 Chart, EMK.3-R
PROM ID	#	Exc. Jap & Cal 5849 or 1499 Japan 8055 or 1499 California 9949	Prom Specification
Time from Start	min:sec	depends on time	-

Figure EMJ.4 - 9 - LOTUS TECH 1 DATA

DIAGNOSTIC CIRCUIT CHECK

LOTUS ELAN TURBO

- IGNITION "ON" ENGINE "OFF".
- NOTE "CHECK ENGINE" LIGHT.

STEADY LIGHT

- JUMPER ALDL TERMINAL "A" TO "B".
- DOES "CHECK ENGINE" LIGHT FLASH CODE 12?

YES

- CONNECT TECH 1
- SELECT "ELAN 1.6L TURBO CLOSED LOOP SYSTEM".
- SELECT "FO: ECM"
- SELECT "FO: DATA LIST"

DOES THE TECH 1 DISPLAY ECM DATA?

YES

COMPARE TECH 1 WITH TYPICAL VALUES SHOWN IN FIGURE EMJ. 4-8 "TECH 1 DATA". ARE VALUES NORMAL OR WITHIN TYPICAL RANGES?

YES

DOES ENGINE START?

YES

ARE ANY CODES DISPLAYED?

YES

REFER TO APPLICABLE CODE CHART. START WITH LOWEST CODE.

NO

- COMPARE TECH 1 DATA WITH "TYPICAL DATA VALUES" ACCORDING TO FIGURE EMJ.4-9. REFER TO CHARTS INDICATED.

IF DATA ARE OK,

- CONDUCT TEST DRIVE WITH TECH 1 IN SNAPSHOT MODE REPRODUCING THE CONDITIONS THE CUSTOMER COMPLAINED.
- TRIGGER "SNAPSHOT" IN CASE OF PROBLEM BY PRESSING "ENTER" KEY.
- CHECK VALUES IF THEY MAKE SENSE UNDER THE DRIVING CONDITIONS TESTED.
- REFER TO CHARTS ACCORDING TO FIGURE EMJ. 4-9 TO LOCATE PROBLEM THEN.
- REPEAT "DIAGNOSTIC CIRCUIT CHECK".

NO

SEE CHART EMJ. 4-3

NO

- REFER TO CHARTS INDICATED IN FIGURE EMJ. 4-8.
- REPAIR SYSTEM AS NEEDED.
- REPEAT "TECH 1 DATA" CHECK ACCORDING TO FIG. EMJ.4-8.

NO

SEE CHART EMJ. 4-2

NO

SEE CHART EMJ. 4-2

NO

SEE CHART EMJ. 4-2

YES

DOES THE ENGINE START?

NO

SEE CHART EMJ. 4-1

FLASHING LIGHT

ERRATIC OR INTERMITTENT AT TIMES

CHECK CKT PLG10S FOR INTERMITTENT CONTACT TO GROUND. IF OK, SEE "INTERMITTENTS" SECTION EMJ.6.

FLASHING CODE 12

CHECK DIAGNOSTIC CKT WB10E FOR SHORT TO GROUND BETWEEN ALDL CONN. TERM. "B" AND ECM.

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.

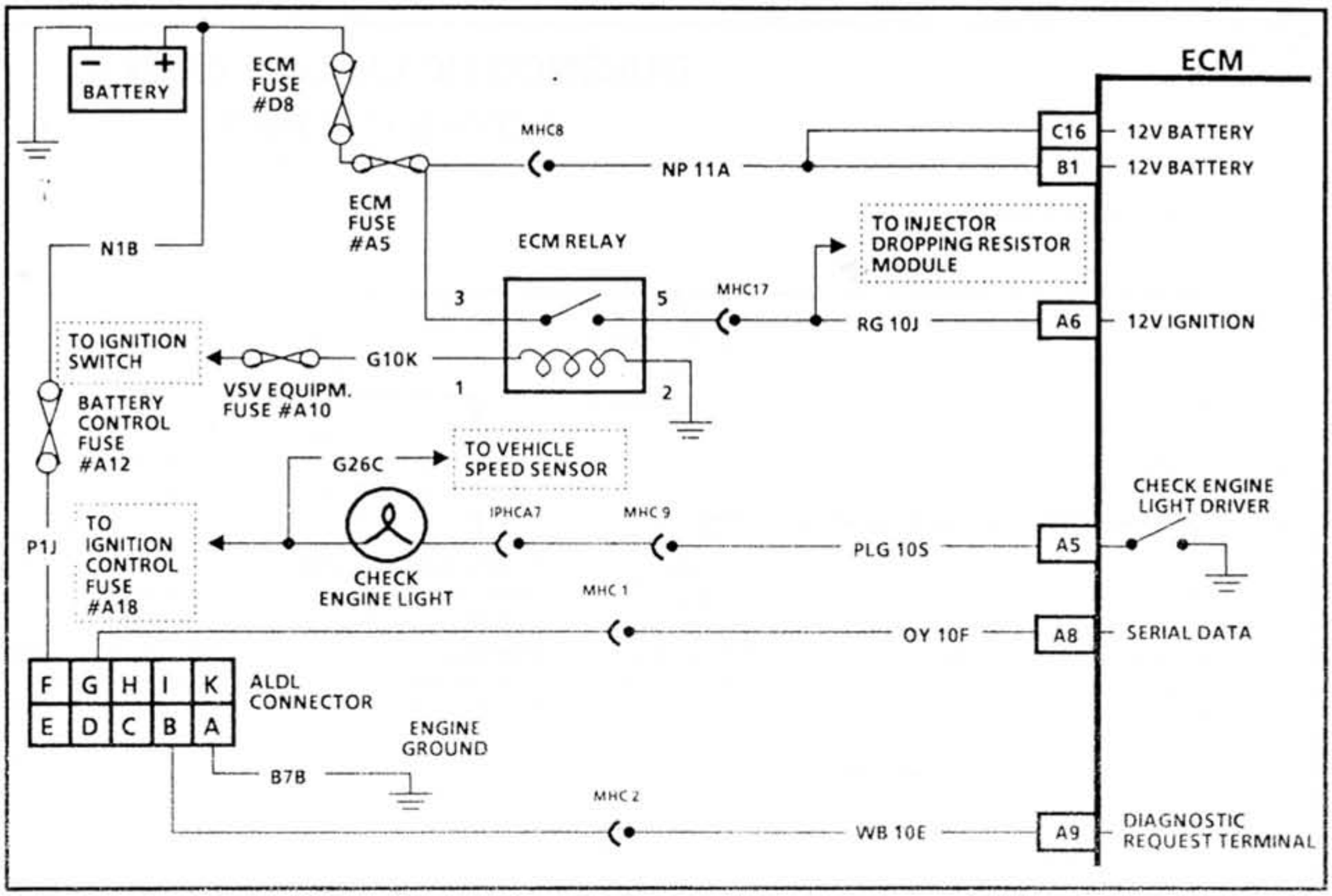


CHART EMJ.4-1

NO "CHECK ENGINE" LIGHT LOTUS ELAN TURBO

Circuit Description:

There should always be a steady "Check Engine" light when the ignition is "ON" and engine stopped. Battery ignition voltage is supplied directly to the light bulb from fuse A18. The Electronic Control Module (ECM) will control the light and turn it on by providing a ground path through CKT PLG 10S to the ECM.

Test Description:

Number below refers to circled number on the diagnostic chart.

1. Engine runs ok, check:
   - Faulty light bulb.
   - CKT PLG 10S open.
   - Ignition control fuse #A18 blown (Battery charge warning light would be on).

Engine cranks but will not run. Possible causes:

- ECM fuses # D8 or # A5 open.
- VSV equipment fuse # A10 blown.
- Battery CKT NP11A to ECM open
- Ignition CKT RG10J to ECM open.
- Ignition CKT G10K to ECM relay open.
- Poor connection to ECM.
- Faulty ECM relay located under binnacle cover.

CHART EMJ.4-1

NO "CHECK ENGINE" LIGHT LOTUS ELAN TURBO

1 DOES THE ENGINE START?

NO

ARE
- ECM FUSES #D8 AND # A5
- VSV EQUIPMENT FUSE #A10

BLOWN?

NO

- IGNITION "OFF".
- DISCONNECT ECM CONNECTORS.
- IGNITION "ON"
- PROBE ECM CONNECTOR CAVITIES B1 AND C16 WITH TEST LIGHT TO GROUND. IS THE LIGHT "ON" AT BOTH CKT'S?

YES

LOCATE AND CORRECT SHORT TO GROUND IN CIRCUIT(S) THAT HAD A BLOWN FUSE.

YES

- PROBE ECM CONNECTOR CAVITY A6 WITH TEST LIGHT TO GROUND. IS LIGHT ON?

NO

REPAIR OPEN IN CKT THAT DID NOT LIGHT THE TEST LIGHT

YES

FAULTY ECM CONNECTION, ECM GROUNDS OR ECM.

NO

- REMOVE ECM RELAY.
- CHECK FOR 12 VOLTS SUPPLY AT RELAY BASE CAVITIES 1 AND 3 AND FOR GOOD GROUND AT CAVITY 2. ARE CKT'S OK?

YES

REPLACE ECM RELAY.

NO

REPAIR OPEN CKT.

YES

- IGNITION "OFF".
- DISCONNECT ECM CONNECTORS.
- IGNITION "ON".
- PROBE CKT PLG10S (TERMINAL A5) WITH TEST LIGHT TO GROUND. IS THE CHECK ENGINE LIGHT "ON"?

YES

FAULTY ECM CONNECTION OR ECM.

NO

CHECK:
- IGN. CONTROL FUSE #A18
- FAULTY BULB
- OPEN IGN. FEED TO BULB.
- OPEN CKT PLG10S

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.

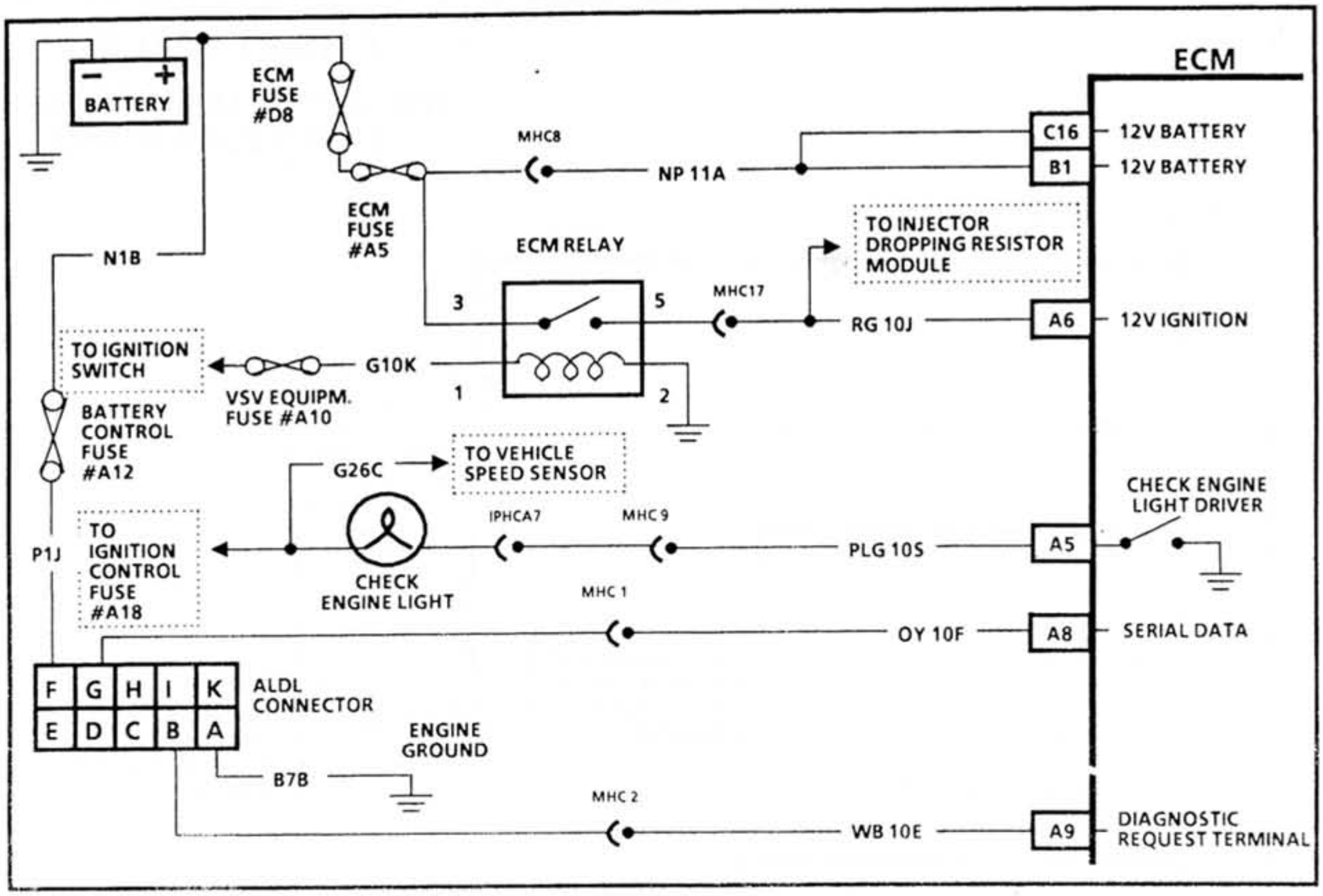


CHART EMJ. 4-2

NO ALDL DATA OR WON'T FLASH CODE 12
("CHECK ENGINE" LIGHT ON STEADY)
LOTUS ELAN TURBO

Circuit Description:

There should always be a steady "Check Engine" light when the ignition is "ON" and engine stopped. Battery ignition voltage is supplied to the light bulb. The Electronic Control Module (ECM) will turn the light on by grounding CKT PLG10S to the ECM.

With the diagnostic terminal grounded, the light should flash a Code 12, followed by any trouble code(s) stored in memory.

A steady light suggests a short to ground in the light control CKT PLG10S, or an open in diagnostic CKT WB10E. The CHART EMJ. 4-2 will confirm and suggest the cause.

Test Description:

Number below refers to circled number on the diagnostic chart.

1 If the light goes off when the ECM connector is disconnected, then CKT PLG10S is not shorted to ground. Take this opportunity to physically check the connector terminals for proper contact .

2. If there is a problem with the ECM that causes the Tech 1 tool to not read serial data, then the ECM should not flash a Code 12. If Code 12 does flash, be sure that the Tech 1 is working properly on another vehicle. If the Tech 1 is functioning properly and CKT's OY10F and P1J are OK, the ECM may be at fault for the NO ALDL symptom.

3. This step will check for an open diagnostic CKT WB10E.

CHART EMJ. 4-2

NO ALDL DATA OR WON'T FLASH CODE 12
("CHECK ENGINE" LIGHT ON STEADY)
LOTUS ELAN TURBO

1. • IGNITION "0FF"
   • DISCONNECT BOTH ECM CONNECTORS
   • IGNITION "ON" AND NOTE "CHECK ENGINE" LIGHT

- LIGHT "OFF"
- LIGHT "ON" → REPAIR SHORT TO GROUND IN CKT PLG10S

2. • IGNITION "OFF"
   • RECONNECT ECM
   • IGNITION "ON", ENGINE "OFF".
   • GROUND DIAGNOSTIC TERMINAL CKT WB10E. DOES LIGHT FLASH CODE 12?

- NO

3. • CHECK FOR OPEN CKT WB10E OR POOR CONNECTION AT ECM TERMINAL A9. IF OK, REPLACE ECM.

- YES

IF PROBLEM WAS NO ALDL DATA:
- CHECK SERIAL DATA CKT OY1GF FOR AN OPEN OR SHORT TO GROUND BETWEEN ECM & ALDL CONNECTOR.
- CHECK FOR CKT P1J OPEN OR BATTERY CONTROL FUSE #A12 BLOWN.
- MAKE SURE THE TECH 1 IS WORKING PROPERLY. CONDUCT TECH 1 SELFTEST OR TEST ON ANOTHER VEHICLE. IF OK, IT IS A FAULTY ECM.

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.

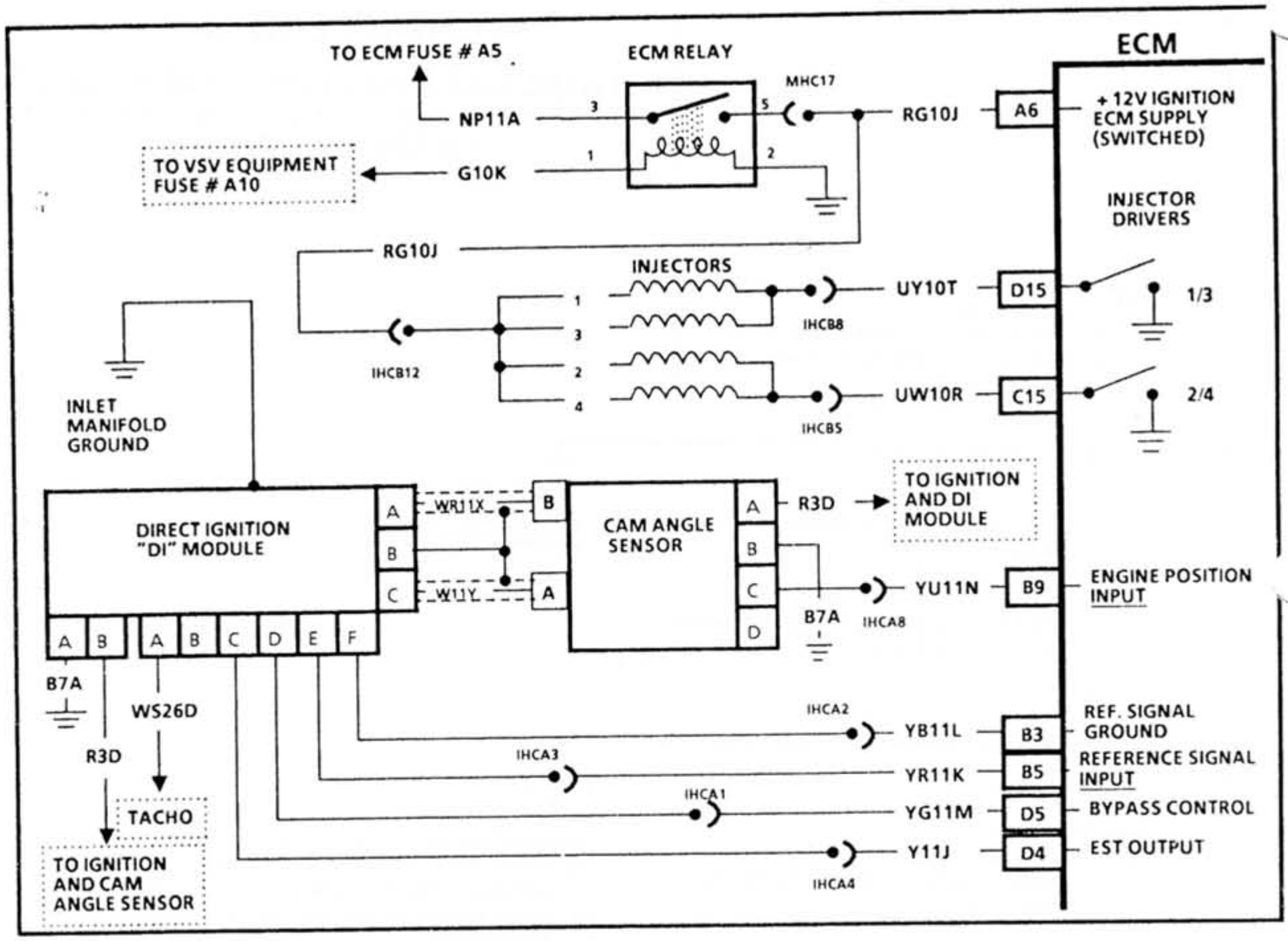


CHART EMJ. 4-3

(Page 1 of 3)
ENGINE CRANKS BUT WON'T RUN
LOTUS ELAN TURBO

Circuit Description:

This chart assumes that battery condition and engine cranking speed are OK, and there is adequate fuel in the tank.

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

1. A "Check Engine" light "ON" is a basic test to determine if there is a 12 volt supply and ignition 12 volts to ECM. No ALDL may be due to an ECM problem and CHART EMJ.4-2 will diagnose the ECM. If TPS is over 2.5 volts the engine may be in the clear flood mode which will cause starting problems.
2. The engine will not start without reference pulses and therefore the Tech 1 should read rpm during crank. The voltmeter should indicate voltage above 0.1 volt.
3. No spark may be caused by one of several components related to the Ignition System. CHART EMJ.4-3, page 3 of 3 will address all problems related to the causes of a no spark condition.
4. The test light should blink, indicating the ECM is controlling the injectors ok. How bright the light blinks is not important. The engine may not start if only 2 injectors are functioning and therefore each injector should be tested.
5. Use fuel pressure gauge T000T0899 and test hose T000T1083 as detailed in Section EMJ.3 - J.

Diagnostic Aids:

- An EGR valve sticking open can cause a low air/fuel ratio during cranking.
- An injector stuck open could flood the engine and result in a no start. In "Clear Flood" mode the engine might start. Check for fouled spark plugs.

If above are all OK, refer to "Symptoms" in Section EMJ.6, "Hard Start".

CHART EMJ. 4-3

(Page 1 of 3)

ENGINE CRANKS BUT WON'T RUN LOTUS ELAN TURBO

1
- FUEL QUANTITY OK.
- IGNITION "ON". IF "CHECK ENGINE" LIGHT IS "OFF", SEE CHART EMJ. 4-1.
- INSTALL TECH 1 TOOL. IF "NO ALDL", SEE CHART EMJ. 4-2
- CHECK TECH 1 DATA ACCORDING TO FIGURE EMJ.4-8. ARE DATA WITHIN RANGE SPECIFIED?

YES

A
- DISCONNECT INJECTORS
- IGNITION "OFF" FOR 10 SECONDS
- IGNITION "ON". LISTEN FOR IN-TANK FUEL PUMP.
- PUMP SHOULD RUN FOR 2 SECONDS AFTER IGNITION "ON". DOES IT?

YES

2
- CHECK "ENGINE SPEED" ON TECH 1 WHILE CRANKING. SPEED INDICATED? IF NO TECH 1 AVAILABLE:
- IGNITION ON
- VOLTMETER ON AC SCALE
- BACKPROBE ECM CONNECTOR TERMINAL B5 WITH VOLTMETER TO GROUND. SHOULD BE 0.5 VOLTS AC OR MORE WHILE CRANKING. IS IT?

YES

3
- INSTALL SPARK TESTER T000T0901 ON 2 ADJACENT PLUG WIRES 1 & 2, THEN 3 & 4 WHILE CRANKING WITH REMAINING PLUG WIRES STILL CONNECTED.
- SPARK SHOULD JUMP TESTER GAP ON ALL WIRES. DOES IT?

YES

4
- INSTALL INJECTOR TESTER T000T0900 AT EACH INJECTOR CONNECTOR.
- CRANK ENGINE AND OBSERVE TEST LIGHT. SHOULD BLINK ON ALL TESTS. DOES IT?

YES

- WITH DVM ON 200 OHM SCALE MEASURE RESISTANCE OF INJECTORS SHOULD BE BETWEEN 1.6 AND 2.2 OHMS* IS IT?

YES

5
- IGNITION "OFF".
- INSTALL FUEL PRESSURE GAUGE AND NOTE PRESSURE WHILE CRANKING ENGINE. SHOULD BE 280-325 kPa (40.5-47 psi) AND SHOULD HOLD WHEN ENGINE STOPS.

OK

- SEE DIAGNOSTIC AIDS ON FACING PAGE FOR ADDITIONAL ITEMS TO CHECK. IF ALL OK, FUEL INJECTION SYSTEM OK. REFER TO "HARD START" IN SECTION EMJ.6.

NOT OK

SEE CHART EMJ. 4-7

NO

REFER TO SYSTEM CHECKS AS INDICATED IN FIGURE EMJ.4-8

NO

SEE CHART EMJ. 4-5

NO

SEE CHART EMJ. 4-3 (3 OF 3)

NO

- INSTALL NEW SPARK PLUG WIRE WHERE NO SPARK WAS OBSERVED.
- REPEAT TEST. SPARK SHOULD JUMP TESTER GAP ON ALL WIRES. DOES IT?

YES

FAULTY SPARK PLUG WIRES OR POOR CONNECTION

NO

FAULTY DI MODULE CONNECTION OR MODULE

NO

SEE CHART EMJ.4-3 (2 OF 3)

NO

REPLACE INJECTOR

* NOTE: INJECTOR RESISTANCE SPECIFICATIONIS AT 60°C (140°F) AND MAY BE SLIGHTLY HIGHER IF THE INJECTOR IS HOTTER

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.

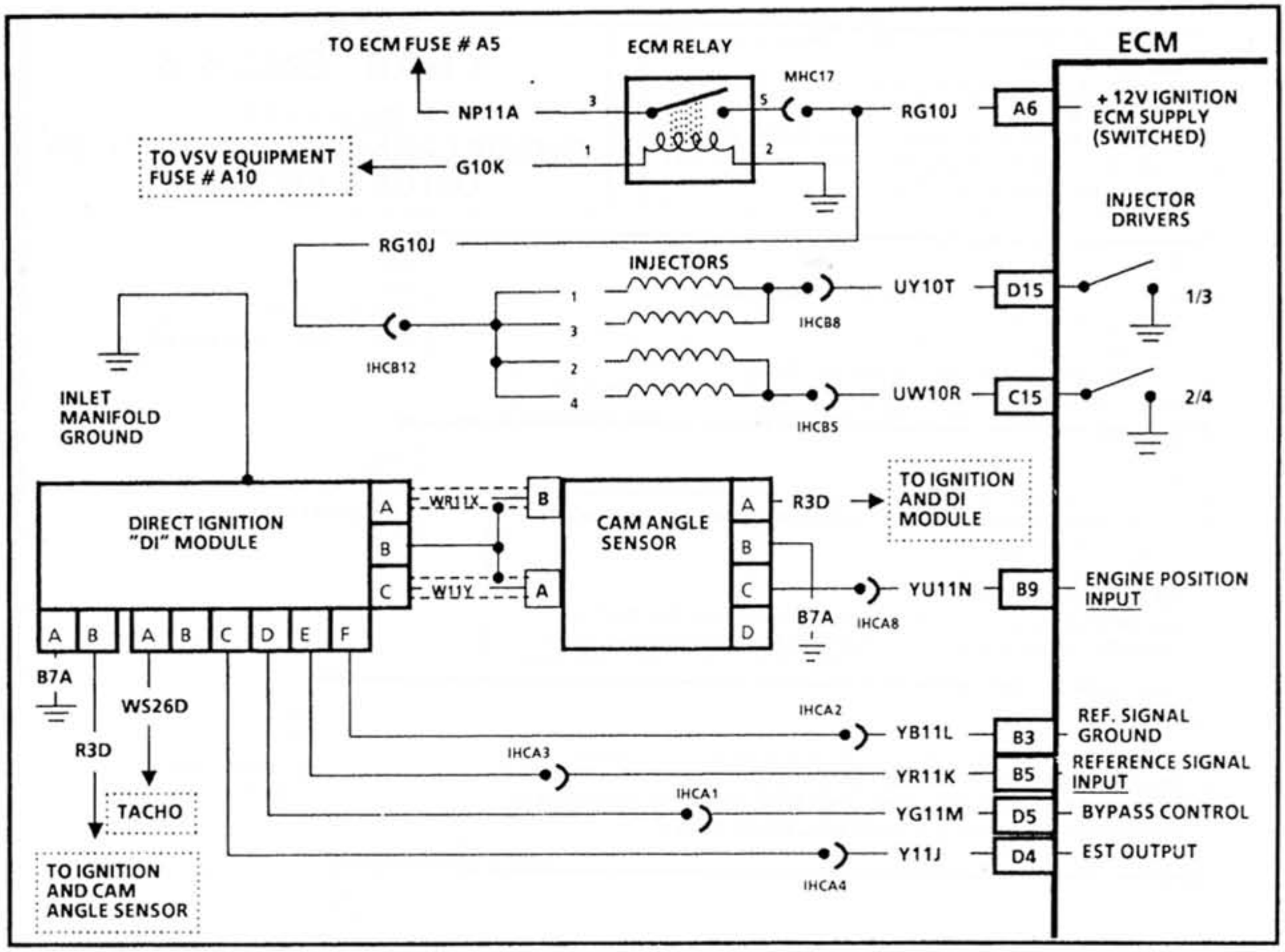


CHART EMJ. 4-3

(Page 2 of 3)

ENGINE CRANKS BUT WON'T RUN
1.6L LOTUS ELAN TURBO

Circuit Description:

This chart assumes that battery condition and engine cranking speed are OK, and there is adequate fuel in the tank.

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

6. Checks where the problem is located in the injector circuitry.
7. This test determines if there is an ECM or wiring harness problem.

Diagnostic Aids:

- An EGR valve sticking open can cause a low air/fuel ratio during cranking.
- An injector stuck open could flood the engine and result in a no start. In "Clear Flood" mode the engine might start. Check for fouled spark plugs.

If above are all OK, refer to Symptoms in Section EMJ.6, "Hard Start".

CHART EMJ. 4-3

(Page 2 of 3)
ENGINE CRANKS BUT WON'T RUN
LOTUS ELAN TURBO

FROM CHART EMJ. 4-3 PAGE (1 OF 3)

WAS LIGHT "ON" OR "OFF" STEADY?

LIGHT "OFF"

(6)
- IGNITION "ON"
- PROBE INJECTOR CONNECTOR TERMINALS A WITH A TEST LIGHT TO GROUND.
- LIGHT SHOULD BE "ON" AT ALL TERMINALS.

LIGHT "OFF" ALL

OPEN CKT RG10J

STEADY LIGHT

- CHECK INJECTOR DRIVER CKT's UW10R OR UY10T WITH STEADY LIGHT FOR SHORT TO GROUND.

OK

FAULTY ECM

NOT OK

REPAIR SHORT TO GROUND.

LIGHT "ON" ALL

(7)
- RECONNECT INJECTOR(S)
- IGNITION "OFF"
- DISCONNECT ECM
- IGNITION "ON
- PROBE ECM TERMINALS D15 AND C15 WITH A TEST LIGHT TO GROUND

LIGHT "ON"

POOR CONNECTION OR FAULTY ECM

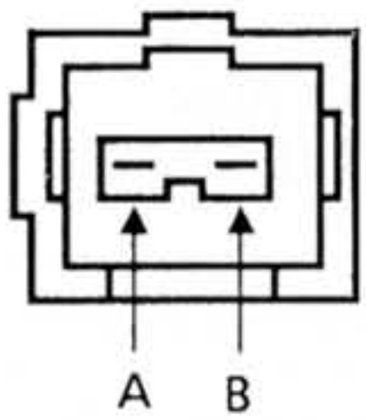
LIGHT "OFF"

OPEN CKT'S UW10T AND UY10R

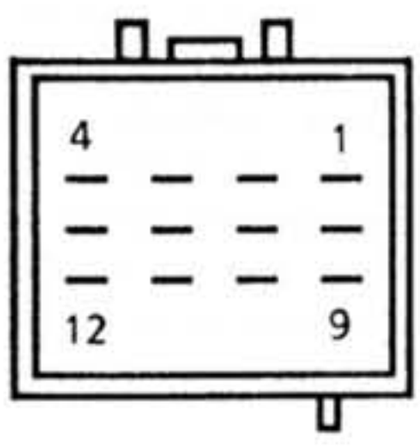
LIGHT "ON" LESS THAN ALL

OPEN CKT BETWEEN INJECTOR CONNECTOR AND INJECTOR HARNESS CONNECTOR CAVITY B12.

INJECTOR CONNECTOR



INJECTOR HARNESS CONNECTOR B



CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.

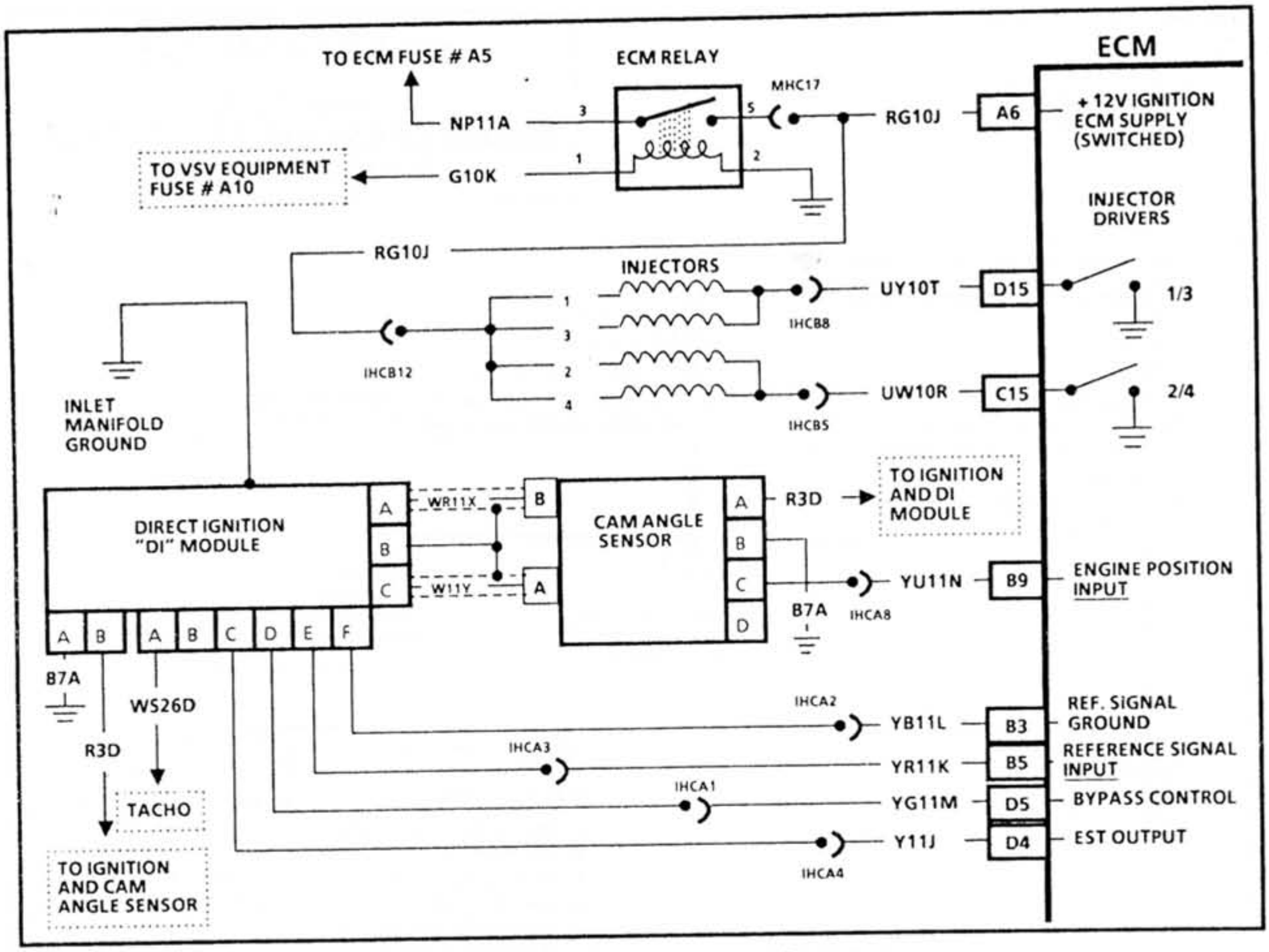


CHART EMJ. 4-3

(Page 3 of 3)
ENGINE CRANKS BUT WON'T RUN
1.6L LOTUS ELAN TURBO

Circuit Description:

The "Direct Ignition" system (DI) uses a waste spark method of distribution. In this type of system the ignition module triggers the #1-4 coil pair resulting in both #1 and #4 spark plugs firing at the same time. #1 cylinder is on the compression stroke at the same time #4 is on the exhaust stroke, resulting in a lower energy requirement to fire #4 spark plug. This leaves the remainder of the high voltage to be used to fire #1 spark plug.

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

8. Battery voltage should be available at terminal "B" of the DI 2 pin connector, and terminal "A" should be a good ground.
9. The test light to 12V simulates a reference signal to the ECM which will result in an injector test light blink for every other touch of the test light, if CKT YR11K, the ECM and the injector driver circuit are all functioning properly.
10. The engine position sensor should output a voltage as the crankshaft turns. If no voltage is produced, the indication is a poor sensor connection or faulty sensor.
11. The engine position sensor`s core is a magnet, therefore, it should be magnetized and the resistance should be within a range of 1250 to 1450 ohms.

CHART EMJ. 4-3

(Page 3 of 3)

ENGINE CRANKS BUT WON'T RUN
1.6L LOTUS ELAN TURBO

FROM CHART EMJ. 4-3 (PAGE 1 OF 3)

(8)
- IGNITION "OFF", DISCONNECT 2-WAY DI HARNESS CONNECTOR.
- IGNITION "ON", CONNECT A TEST LIGHT BETWEEN HARNESS TERMINALS "A" AND "B" (CIRCUITS R3D AND B7A).
- TEST LIGHT SHOULD BE "ON". IS IT?

NO
- CONNECT TEST LIGHT BETWEEN HARNESS TERMINAL "B", CIRCUIT R3D AND GROUND.
- TEST LIGHT SHOULD BE "ON". IS IT?

NO → OPEN CKT R3D.

YES → OPEN CKT B7B

YES

(9)
- RECONNECT 2-WAY CONNECTOR, DISCONNECT 6-WAY DI AND INJECTOR CONNECTOR CYL.1
- CONNECT INJ. TEST LIGHT T000T0900 AT INJ. CONNECTOR 1.
- CONNECT A TEST LIGHT TO 12 VOLTS AT REVERSE LAMP SWITCH CONNECTOR LOCATED UNDER AIR FILTER AND REPEATEDLY TOUCH TO DI HARNESS TERMINAL "E".
- REPEAT TEST WITH INJ. TEST LIGHT CONNECTED TO INJECTOR CONNECTOR CYL. 2. INJECTOR TEST LIGHT SHOULD BLINK ON BOTH CONNECTORS. DOES IT ?

YES

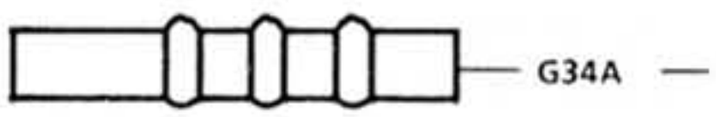
NO
- CHECK INJECTOR DRIVER CKT UW10R & UY10T FOR OPEN OR SHORT TO VOLTAGE. ARE CIRCUITS OK?

NO → REPAIR INJECTOR DRIVER CIRCUITS

YES → CHECK CKT YR11K FOR OPEN OR SHORT TO GROUND OR TO VOLTAGE. IF CKT YR11K IS OK, FAULT IS A POOR CONNECTION AT ECM TERMINAL "B5" OR FAULTY ECM.

(10)
- DISCONNECT 3-WAY DI CONNECTOR.
- CHECK VOLTAGE (DVM ON 2 VOLT AC SCALE) BETWEEN TERM A & B AT VARIABLE RELUCT CAM ANGLE SENSOR DURING CRANK. READING
- SHOULD BE 400 - 1000mV. IS IT?

(GREEN) REVERSE LAMP SWITCH CONNECTOR



YES → FAULTY DI MODULE

NO

(11)
- DISCONNECT 2-WAY CAM ANGLE SENSOR CONNECTOR.
- WITH DVM IN 2KOHM POSITION, MEASURE RESISTANCE ACROSS SENSOR TERMINALS (RESISTANCE SHOULD BE BETWEEN 1250 AND 1450 OHMS).
- VERIFY THAT SENSOR IS STILL MAGNETIC AND INSPECT FOR DAMAGED TERMINALS. IS SENSOR OK?

NO → REPLACE CAM ANGLE SENSOR

YES → CKT'S WR11X OR W11Y GROUNDED, CONNECTED TO VOLTAGE OR OPEN

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.

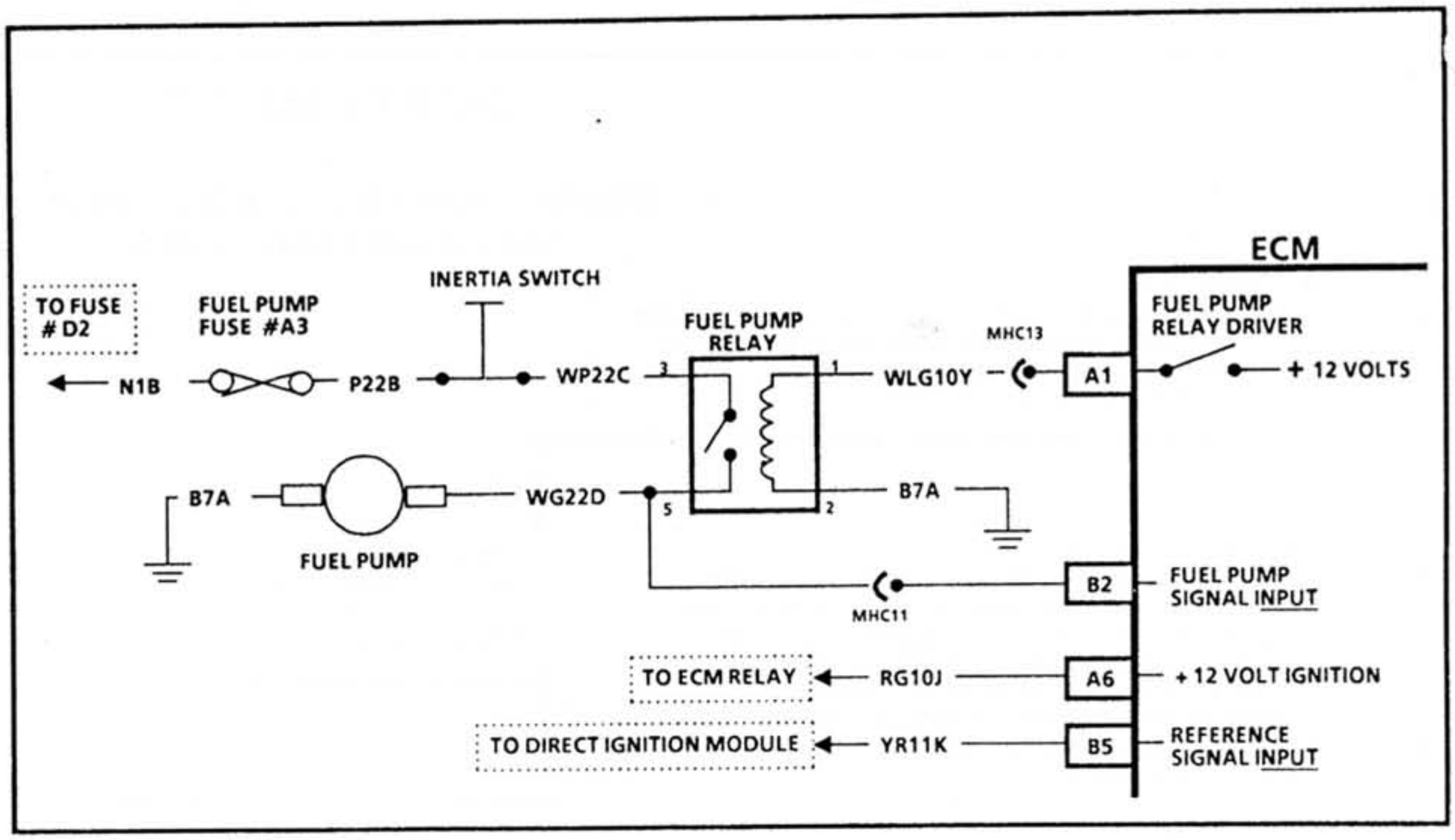


CHART EMJ. 4-5

FUEL PUMP RELAY CIRCUIT 1.6L LOTUS ELAN TURBO

Circuit Description:

When the ignition switch is turned "ON", the Electronic Control Module (ECM) energizes its fuel pump relay control output. It will provide +12 volts to the fuel pump relay, as long as the engine is cranking or running, and the ECM is receiving reference input signal pulses.

If there are no reference pulses, (key "ON", engine stopped) the ECM will shut "OFF" the fuel pump relay within 2 seconds.

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

1. The fuel pump only runs if the inertia switch is closed and operative.
2. Determines if the ECM and fuel pump relay circuit is operating correctly. The ECM should turn "ON" the pump relay. Since the engine is not cranking or running, the ECM will turn "OFF" the relay within 2 seconds after ignition is turned "ON".
3. If the fuse is blown, this test will check for short to ground on CKT WP22D. To prevent misdiagnosis, be sure fuel pump is disconnected and ignition is "OFF" before performing this test.

Diagnostic Aids:

See figures EMJ. 4-1 and 4-2 for location of fuses and relays.

CHART EMJ. 4-5

FUEL PUMP RELAY CIRCUIT 1.6L LOTUS ELAN TURBO

(1) • IGNITION "OFF" FOR 10 SECONDS. INERTIA SWITCH CLOSED
• IGNITION "ON" LISTEN FOR IN-TANK FUEL PUMP
• PUMP SHOULD RUN FOR 2 SEC. AFTER IGNITION "ON". DOES IT?

NO

IS FUEL PUMP FUSE #A3 BLOWN?

NO

(2) • IGNITION "OFF" FOR TEN SECONDS.
• BACKPROBE ECM TERMINAL B2 CKT WG22D WITH A TEST LIGHT CONNECTED TO GROUND.
• IGNITION "ON". NOTE TEST LIGHT WITHIN 2 SECONDS AFTER IGNITION "ON".

LIGHT "OFF"

• DISCONNECT FUEL PUMP RELAY.
• IGN. "ON", ENGINE STOPPED.
• PROBE RELAY HARNESS CONNECTOR TERMINAL 3 WITH A TEST LIGHT TO GROUND.

LIGHT "ON"

CONNECT A TEST LIGHT BETWEEN RELAY HARNESS CONNECTOR TERMINALS 3 AND 2 (CKT'S WP22C &B7A).

LIGHT "ON"

• CONNECT TEST LIGHT BETWEEN TERMINAL 1 (CKT WLG10Y) AND GROUND.
• IGN. "OFF" FOR 10 SECONDS.
• NOTE TEST LIGHT DURING 2 SECONDS AFTER IGN. "ON".

LIGHT "ON"

FAULTY RELAY

LIGHT "OFF"

CHECK FOR OPEN OR SHORT TO GROUND IN CKT WLG10Y. IF OK, IT'S A FAULTY ECM.

LIGHT "OFF"

REPAIR OPEN GROUND CIRCUIT B7B.

LIGHT "ON"

SEE CHART EMJ. 4-7

LIGHT "OFF"

CHECK FOR OPEN CKT WP22C. IF OK, FAULTY INERTIA SWITCH.

YES

(3) • DISCONNECT FUEL PUMP ELECTRICAL CONNECTOR AND FUEL PUMP RELAY.
• PROBE FUEL PUMP RELAY CKT WG22D (FUEL PUMP RELAY BASE CAVITY 5) WITH A TEST LIGHT CONNECTED TO 12 VOLTS.

LIGHT "OFF"

• REPLACE FUEL PUMP FUSE AND RECONNECT FUEL PUMP RELAY.
• IGNITION "ON" AND RECHECK FUSE

FUSE "OK"

• IGNITION "OFF"
• RECONNECT FUEL PUMP
• IGNITION "ON"
• RECHECK FUSE

FUSE "OK"

PROBLEM WAS AN INTERMITTENT SHORT TO GROUND IN FUEL PUMP CIRCUIT. CHECK WIRING FOR CUTS, KINKS, ETC.

FUSE "NOT OK"

SHORTED FUEL PUMP

FUSE "NOT OK"

REPLACE FUEL PUMP RELAY.

LIGHT "ON"

REPAIR SHORT TO GROUND IN CKT WG22D

YES

NO TROUBLE FOUND.

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.

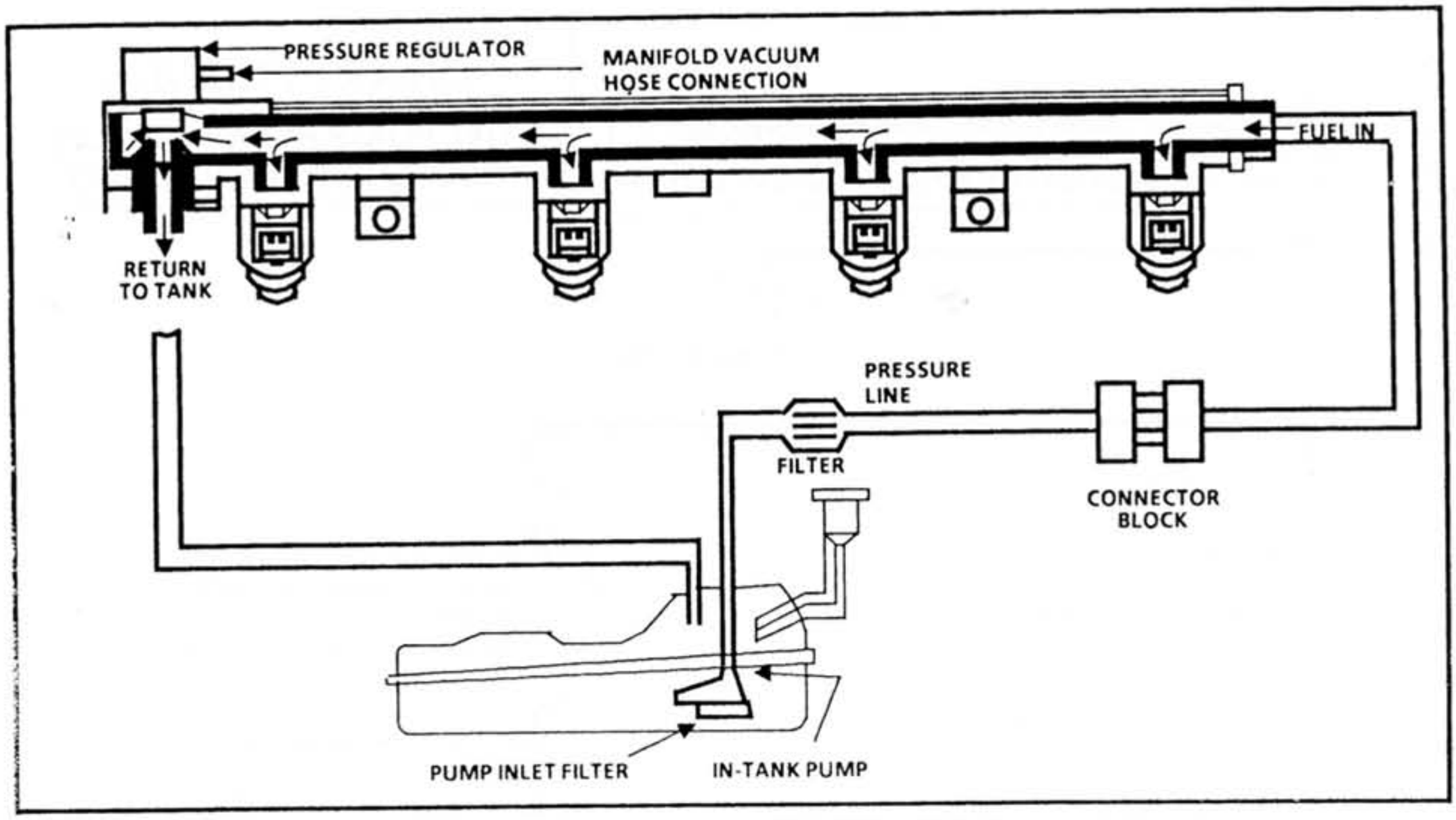


CHART EMJ. 4-7

(Page 1 of 2)

FUEL DELIVERY SYSTEM

1.6L LOTUS ELAN TURBO

Circuit Description:

Fuel is drawn from the tank by the electric fuel pump and is fed under pressure through a fuel filter and continues on into the fuel rail and then is injected into the ports through the fuel injectors.

Fuel pressure in the system is governed by the pressure regulator, in such a manner that a certain pressure difference between fuel pressure and inlet manifold pressure is maintained. Excess fuel above the regulated pressure is returned to the fuel tank by the pressure regulator and the fuel return lines.

- Continued on Chart EMJ.4-7 (Page 2 of 2) -

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

1. If the engine does not start, be sure to start with CHART EMJ. 4-3 to prevent misdiagnosis.
2. ② is to purge any air from the lines after installing the gauge. It also serves to cool the fuel rail for more accurate pressure testing if the engine is hot. ④ is to allow the ECM to "power down", so the next time the ignition is turned "ON", the ECM will energize its fuel pump relay control for 2 seconds. ⑤ & ⑥ indicate what the pressure should do when the ignition is turned "ON". There are two things to note: (A) - pressure reading, and (B) - that the pressure does not continue to drop after the pump stops running.
3. At this point, the regulated pressure should be within specification, and the pressure does not drop when the pump stops running. This check is to see if the pressure regulator will modulate the regulated fuel pressure when the vacuum signal to it changes. During normal engine operation, the regulated pressure can change, based on intake manifold pressure. When the manifold pressure is at its lowest (engine idling), fuel pressure will be at its lowest regulated pressure. When intake manifold pressure is at its highest (wide open throttle), regulated fuel pressure will be at its highest regulated pressure.
4. If the pressure continues to drop after the pump stops running, there is a leak somewhere. Either the check valve in the pump is leaking pressure back into the tank, the regulator has an internal leak allowing fuel to leak from the pressure side to the return side, or an injector is leaking (dripping).

CHART EMJ. 4-7

(Page 1 of 2)

FUEL DELIVERY SYSTEM 1.6L LOTUS ELAN TURBO

THIS CHART ASSUMES THERE IS SUFFICIENT FUEL IN THE TANK.

(1) IF ENGINE CRANKS BUT WON'T RUN, START WITH CHART EMJ. 4-3 (1 OF 3).

(2)
① - IGNITION "OFF", REMOVE FUEL PUMP RELAY.
② - INSTALL FUEL PRESSURE GAUGE AT PRESSURE LINE CONNECTOR BLOCK (REFER TO SECTION EMJ.3-J FOR INSTRUCTIONS).
③ - JUMPER CKT'S WP22C AND WG22D. IGNITION "ON". ALLOW PUMP TO RUN 1 MINUTE. THIS IS TO PURGE THE LINES OF ANY AIR BEFORE PRESSURE TESTING.
④ - IGNITION "OFF" FOR 10 SECONDS. REMOVE JUMPER AND RECONNECT RELAY.
⑤ - OBSERVE FUEL PRESSURE WHEN IGNITION IS TURNED "ON".
⑥ - PRESSURE SHOULD BE 280 - 325 kPa (40 - 47 psi), & NOT CONTINUE TO DROP AFTER PUMP STOPS RUNNING. (Pump should run about 2 seconds, then shut off.) SEE *NOTE.

*NOTE: *It is normal for the pressure to drop slightly after the pump stops running, but should then hold steady and drop no further.*

If the engine is hot when this pressure test is performed, it is OK if the pressure very slowly begins to rise after the pump stops.

OK

(3)
- DISCONNECT FUEL PUMP RELAY
- JUMPER CKT'S WP22C AND WG22D AND NOTE FUEL PRESSURE.
- CONNECT A HAND VACUUM PUMP TO THE REGULATOR VACUUM FITTING, AND APPLY 50 kPa OF VACUUM TO THE REGULATOR.
- NOTE FUEL PRESSURE WITH VACUUM APPLIED TO REGULATOR. IT SHOULD BE AT LEAST 15 kPa LESS THAN WHEN NO VACUUM WAS APPLIED. IS IT?

YES → NO TROUBLE FOUND

NO → REPLACE PRESSURE REGULATOR

NOT OK

(4) PRESSURE, BUT CONTINUES TO DROP AFTER PUMP STOPS

- IGNITION "OFF" FOR 10 SECONDS.
- IGNITION "ON".
- WHEN THE PUMP STOPS RUNNING (after 2 seconds), AND WHILE THE PRESSURE IS DROPPING, PINCH SHUT THE TEST HOSE . PRESSURE NOW HOLDS ?

YES → CHECK FOR LEAKS IN THE "PRESSURE-SIDE" OF THE FUEL SYSTEM. IF OK, REPLACE FUEL PUMP.

NO → CHECK FOR LEAKING INJECTORS, IF OK REPLACE PRESSURE REGULATOR.

HOLDS PRESSURE BUT LESS THAN 280 kPa (40 psi) -OR- MORE THAN 325 kPa (47 psi)

SEE CHART EMJ. 4-7 (PAGE 2 OF 2)

NO PRESSURE

CHECK FOR:
- FUEL PRESSURE LINE RESTRICTED BETWEEN PUMP AND TEST POINT.
- FUEL SUPPLY LINE BETWEEN TANK AND PUMP EITHER RESTRICTED -OR- LEAKING (sucking air).
- RESTRICTED FUEL FILTER.
- RESTRICTED IN-TANK FUEL STRAINER.
- DEFECTIVE FUEL PUMP.

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.

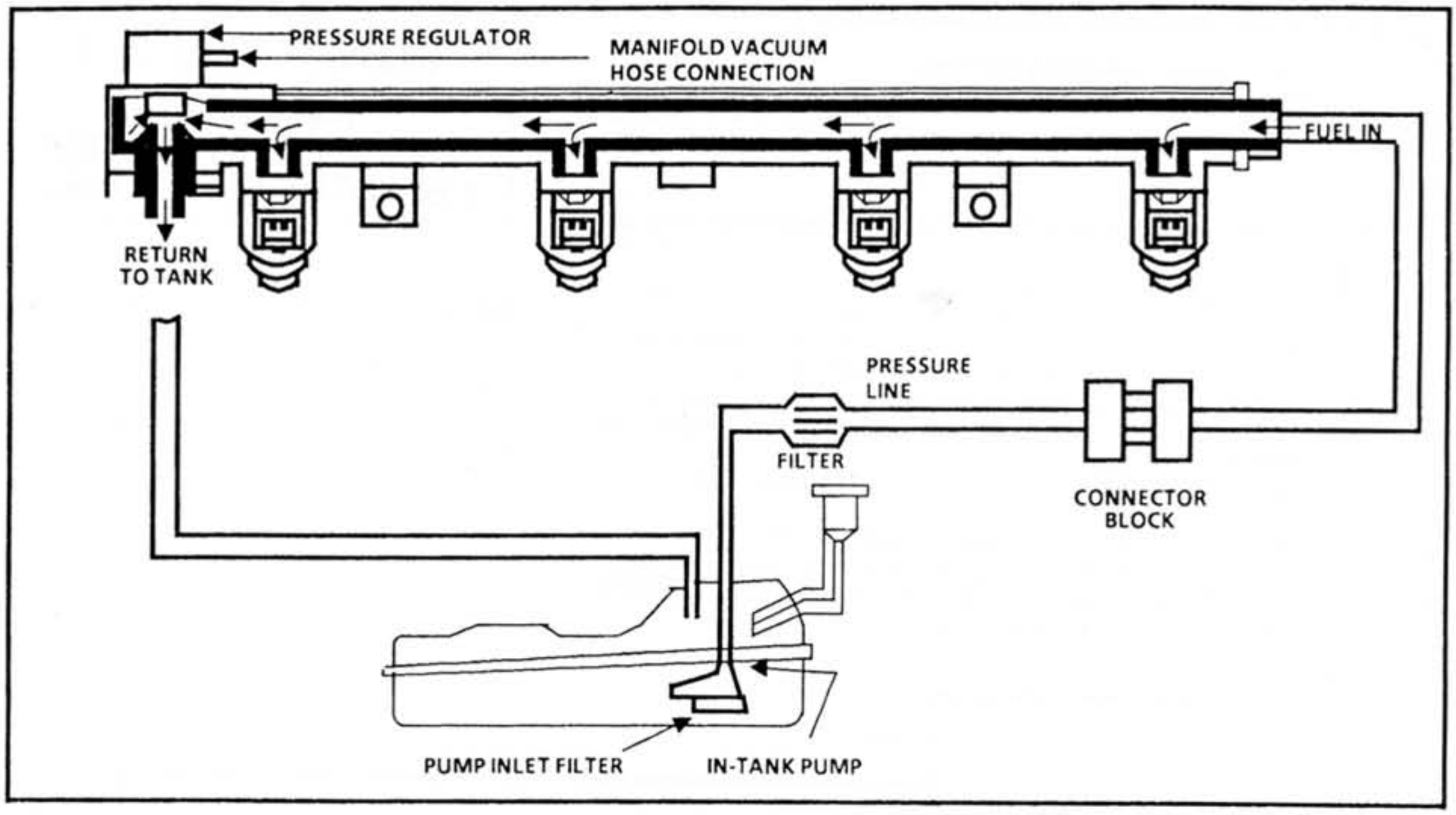


CHART EMJ. 4-7

(Page 2 of 2)

FUEL DELIVERY SYSTEM
1.6L LOTUS ELAN TURBO

Circuit Description:

- Continued from Chart EMJ.4-7 (Page 1 of 2) -

The fuel pump has a check valve in it to maintain pressure at the fuel rail after the pump stops running. The check valve plays an important part in the fuel delivery system: to keep the fuel rail "charged" with fuel after the pump shuts off. When the engine begins cranking to start, there is *no delay* before fuel injection begins, and quick starting is insured. The check valve is part of the fuel pump, and is not serviced seperately.

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

5. If any fuel lines, fittings, filter, or components are restricted, full pressure cannot be attained.
6. At this point, the pressure checks are OK, but a complete test has not been performed. Return to CHART EMJ.4-7 (page 1 of 2) step 4 to complete the testing.
7. When the fuel pressure test hose is pinched shut, there is no pressure regulator control to limit the pressure. The pressure reading will be whatever the fuel pump is capable of producing . This is the same as attaching a pressure gauge directly to the output of the fuel pump. The pressure reading would be a "maximum pressure - no flow" reading, and should be well over 325 kPa.

CHART EMJ. 4-7

(Page 2 of 2)
FUEL DELIVERY SYSTEM
1.6L LOTUS ELAN TURBO

FROM CHART EMJ. 4-7 (PAGE 1 OF 2)

HOLDS PRESSURE BUT / LESS THAN 280 kPa (40 psi) -OR- MORE THAN 325 kPa (47 psi)

FUEL PRESSURE LESS THAN 280 kPa (40 psi)

NO PRESSURE

FUEL PRESSURE MORE THAN 325 kPa (47 psi)

5
- MAKE CLOSE INSPECTION OF ALL FUEL LINES BETWEEN FUEL TANK AND FUEL RAIL FOR RESTRICTIONS.

  THIS INCLUDES THESE LINES:
  - TANK-TO-PUMP
  - PUMP-TO-DAMPER
  - DAMPER-TO-FILTER
  - FILTER-TO-FUEL RAIL

RETURN TO CHART EMJ. 4-7 (PAGE 1 OF 2)

CHECK FOR RESTRICTION / KINKS IN FUEL RETURN LINE. IF OK, REPLACE PRESSURE REGULATOR.

ALL OK

NOT OK

REPLACE FUEL FILTER, THEN RECHECK PRESSURE.

REPAIR, THEN RECHECK PRESSURE.

PRESSURE STILL LESS THAN 280 kPa (40 psi)

PRESSURE NOW 280 - 325 kPa (40 - 47 psi), AND DOES NOT CONTINUE DROPPING WHEN PUMP STOPS.

6 RETURN TO CHART EMJ. 4-7 (PAGE 1 OF 2) STEP 4

7
- IGNITION "OFF".
- JUMPER CKT 'S WP22C AND WG22D AT FUEL PUMP RELAY AND NOTE FUEL PRESSURE.
- PINCH SHUT THE FUEL PRESSURE TEST HOSE. **

PRESSURE NOW MORE THAN 325 kPa

PRESSURE STILL LESS THAN 325 kPa

REPLACE PRESSURE REGULATOR AND RECHECK PRESSURE.

REPLACE FUEL PUMP, AND RETURN TO CHART EMJ. 4-7 (PAGE 1 OF 2) STEP 3

** NOTE: BE SURE NOT TO EXCEED MAX. ALLOWED GAUGE PRESSURE OR 400 KPA.

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.

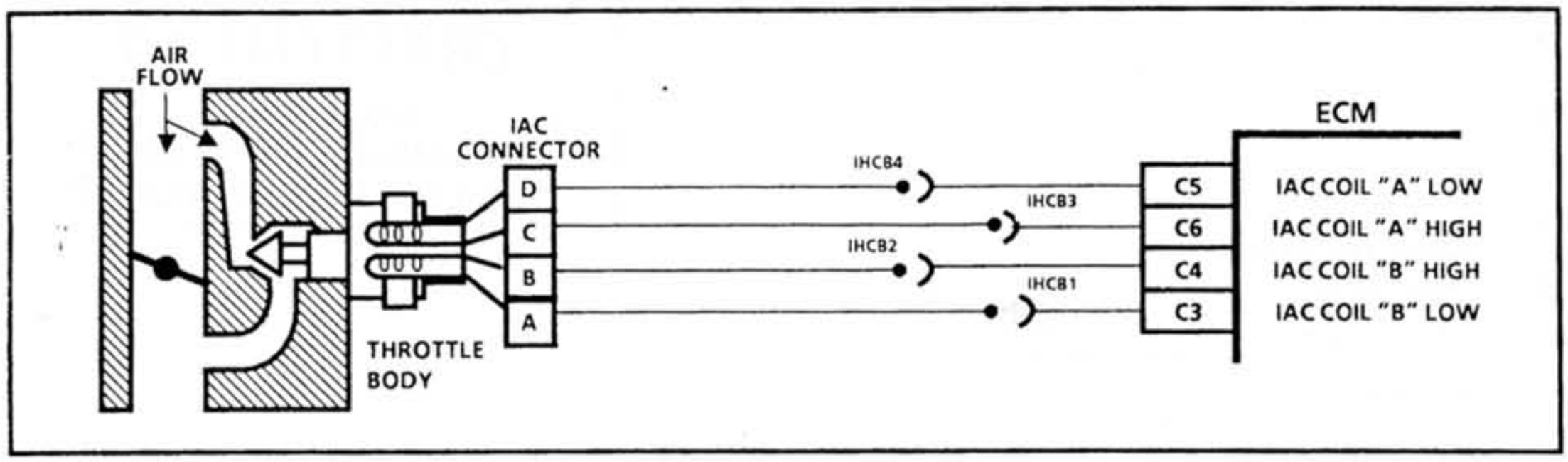


CHART EMJ. 4-9

IDLE SPEED ERROR
1.6L LOTUS ELAN TURBO

Circuit Description:

This chart should be used, when the closed throttle engine speed is 50 rpm above or below the desired idle speed for 20 seconds with engine fully warmed up and idle speed stabilized for at least 20 seconds. Compare actual "Engine Speed" and "Desired Idle" speed on Tech1. The ECM controls idle rpm with the IAC valve. To increase idle rpm, the ECM moves the IAC valve in, allowing more air to bypass the throttle plate. To decrease rpm, it moves the IAC valve out, reducing air flow by- passing the throttle plate. The Tech 1 will read the ECM commands to the IAC valve in counts. The higher the counts, the more air allowed (higher idle). The lower the counts, the less air allowed (lower idle).

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

1. Run test, even if engine will not idle. If idle is too low, the Tech 1 will display 60 or more counts, or steps. If idle is high, it will display "5" counts or less. Occasionally an erratic or unstable idle may occur. Engine speed may vary 200 rpm or more up and down. Disconnect IAC. If the condition is unchanged, the IAC is not at fault.
2. When the engine was stopped, the IAC Valve retracted (more air) to a fixed "Park" position for increased air flow and idle speed during the next engine start. The Tech 1 will display 80 counts on engine stopped, ignition "ON".
3. The IAC valve should extend as the ECM commands idle speed to decrease to <u>desired</u> rpm.
4. The test light will confirm the ECM signals by a steady or flashing light on all circuits.
5. There is a remote possibility that one of the circuits is shorted to voltage, which would have been indicated by a steady light. Disconnect the ECM and turn the ignition "ON" and probe terminals to check for this condition.

Diagnostic Aids:

A slow unstable idle may be caused by a system problem that cannot be overcome by the IAC.
Tech 1 counts will be above 60 counts if idle is too low, and "5" counts if idle is too high. If idle speed is excessively high, check for and correct any trouble code problem or vacuum leak.

- <u>System too lean</u>
  Idle speed may be rough or even too high or low. Engine speed may vary up and down, disconnecting IAC does not help. Check fuel pressure , "Integrator " and "Block Learn " values .
- <u>System too rich</u>
  Idle speed rough or too low. System obviously rich and may exhibit "rotten egg " smell.
  Check : - "Integrator" and "Block Learn "
  - High fuel pressure
  - Injector leaking or sticking
- <u>Intake Manifold</u> - Remove IAC and inspect bore for foreign material or evidence of IAC valve seat or pintle damage.
- Refer to "Rough, Unstable, Incorrect Idle or Stalling" in "Symptoms" in Section EMJ. 6.
- A faulty TPS or TPS circuit causes unstable or elevated idle speed.

CHART EMJ. 4-9

IDLE SPEED ERROR 1.6L LOTUS ELAN TURBO

(1)
- CHECK FOR ANY OTHER CODES SET. ADDRESS THESE PROBLEMS FIRST BEFORE PROCEEDING TO CHART EMJ. 4-9.
- CHECK TECH1 PARAMETERS ACCORDING TO FIGURE EMJ.9.
- ENGINE IDLING AT NORMAL OPERATING TEMPERATURE.
- REV ENGINE A FEW TIMES, THEN NOTE RPM AT IDLE.

(2)
- IGNITION "OFF" FOR 10 SECONDS.
- DISCONNECT IAC VALVE HARNESS.
- START ENGINE AND IMMEDIATELY NOTE RPM.

IDLE RPM, NO INCREASE

IDLE RPM, INCREASE

(3)
- IGNITION "OFF" FOR 10 SECONDS.
- RECONNECT IAC VALVE HARNESS.
- START ENGINE, NOTE RPM.

WILL NOT RETURN TO IDLE RPM RECORDED IN STEP 1

RETURNS TO IDLE RPM RECORDED IN STEP 1

IDLE AIR CONTROL CIRCUIT OK. SEE FACING PAGE "DIAGNOSTIC AIDS".

(4)
- ENGINE IDLING.
- DISCONNECT IAC VALVE HARNESS.
- DISCONNECT VACUUM HOSE TO CREATE A VACUUM LEAK.
- CONNECT A TEST LIGHT BETWEEN EACH IAC HARNESS CONNECTOR TERMINAL AND GROUND.

LIGHT "OFF" ONE OR MORE CIRCUIT(S)

CHECK FOR OPEN OR SHORT TO GROUND IN CIRCUIT WITH NO LIGHT

ARE ALL CIRCUITS OK?

(5) LIGHT FLASHING ALL CIRCUITS

PERFORM "RPM CONTROL" TEST WITH TECH 1. IS RPM CONTROLLED?

YES

IDLE AIR CONTROL CIRCUIT OK. SEE FACING PAGE "DIAGNOSTIC AIDS".

NO

FAULTY IAC CONNECTION OR IAC VALVE.

YES

- CHECK RESISTANCE ACROSS IAC COILS. SHOULD BE MORE THAN 20 OHMS BETWEEN IAC TERMINALS OPPOSITE HARNESS CONNECTOR TERMINALS "A" TO "B" AND "C" TO "D".

NO

REPAIR WIRING AND RECHECK

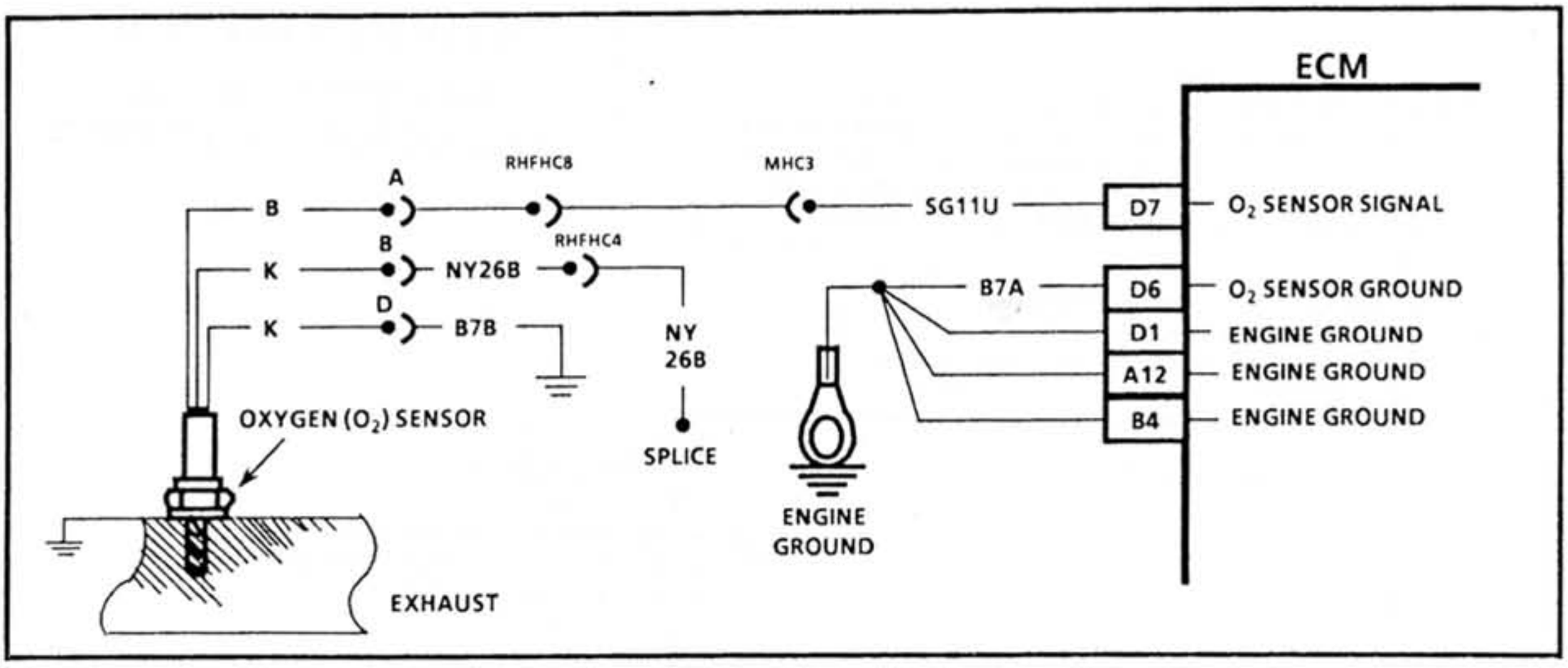
OK

FAULTY ECM CONNECTION OR ECM

NOT OK

REPLACE IAC VALVE AND RECHECK

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 13

OXYGEN SENSOR CIRCUIT (OPEN CIRCUIT) LOTUS ELAN TURBO

Circuit Description:

The ECM supplies a voltage of about of .45 volt between terminals "D7" and "D6". (If measured with 10 megohm digital voltmeter, this may read as low as .32 volts).

The O_2 sensor varies the voltage within a range of about 1 volt, if the exhaust is rich, down through about .10 volt, if exhaust is lean.

The sensor is like an open circuit and produces no voltage, when it is below 360° C (600°F). An open sensor circuit or defective heater circuit causes "Open Loop" operation at idle or delayed "Closed Loop" after cold start.

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

1. Code 13 will set if:
   - Engine at normal operating temperature.
   - At least 2 minutes engine run time after start.
   - O_2 signal voltage steady between .42 and .55 volts.
   - Throttle angle above 10%.
   - All conditions must be met for more than 6 seconds.

   If the conditions for a Code 13 exist, the system will not go "Closed Loop".

   If the transition from "Open Loop" to "Closed Loop" takes more than 2 minutes at idle with coolant temperature above 20°C the O_2 sensor heater or circuitry might be faulty.
2. This test determines if the O_2 sensor is the problem, or, if the ECM and wiring are at fault.
3. In doing this test, use only a high impedence digital volt ohm meter. This test checks the continuity of CKT's SG11U and B7A. If CKT B7A is open, the ECM voltage on CKT SG11U will measure over .6 volts (600 mV).

Diagnostic Aids:

Normal voltage reading on TECH 1 varies between 100 mv to 999 mv (.1 and 1.0 volt), while in "Closed Loop". Code 13 sets in two minutes, if voltage remains between .42 and .55 volts, but the system will go "Open Loop" in about 15 seconds.

Verify a clean, tight ground connection for CKT B7A. Open CKT(s) SG11U or B7A will result in a Code 13.

If Code 13 is intermittent:

- Check (wiggle) ECM connector pins D7, D6, 0_2-Sensor wires and connectors in circuit between sensor and ECM while watching "OXYGEN SENSOR" voltage on TECH 1 display. Voltage should continue to vary.
- Refer to "Intermittents" in Section EMJ. 6.

CODE 13

OXYGEN SENSOR CIRCUIT (OPEN CIRCUIT) LOTUS ELAN TURBO

1 • ENGINE IDLING AT NORMAL OPERATING TEMPERATURE (ABOVE 85°C) FOR 2 MINUTES.
DOES TECH 1 INDICATE CLOSED LOOP?

- **YES** → CODE 13 IS INTERMITTENT. IF NO ADDITIONAL CODES WERE STORED, REFER TO "DIAGNOSTIC AIDS" ON FACING PAGE.
- **NO**

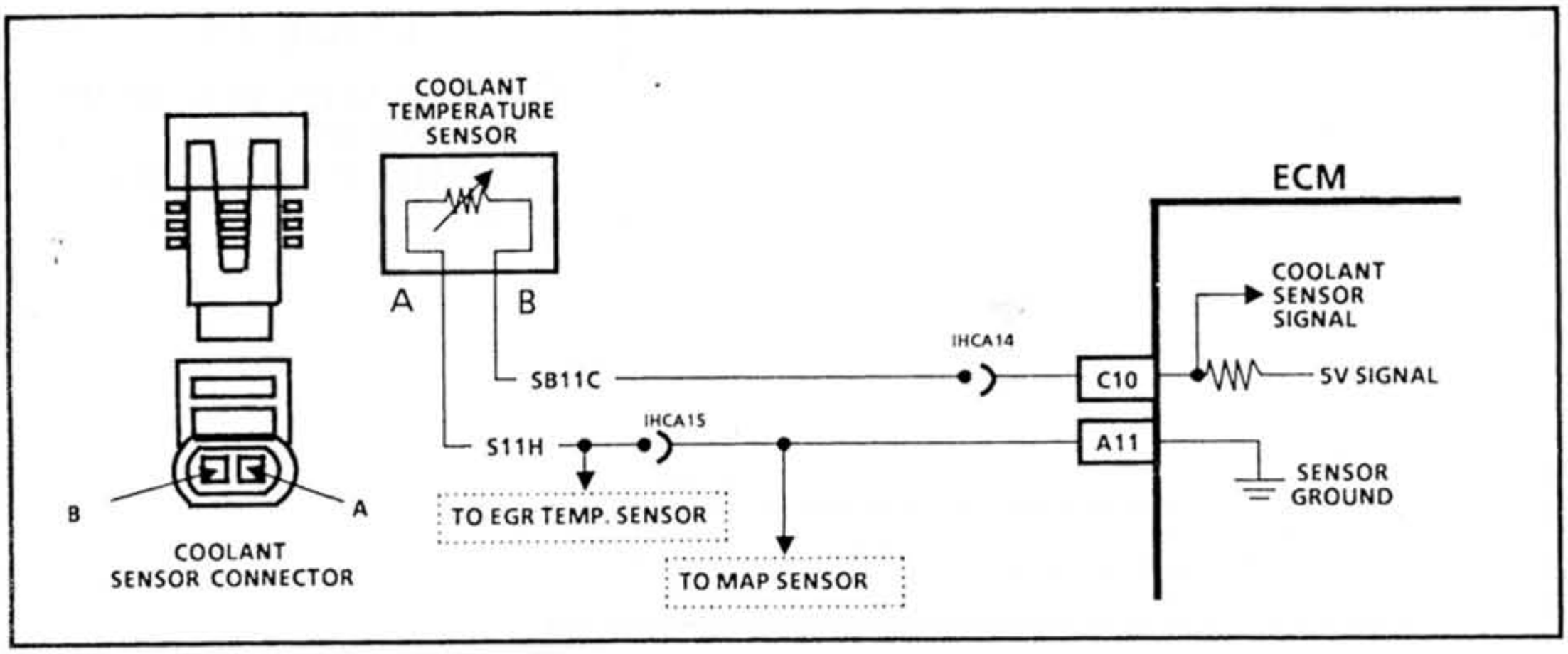
2 • DISCONNECT O_2 SENSOR
• JUMPER HARNESS CKT SG11U TO GROUND. TECH 1 SHOULD DISPLAY O_2 VOLTAGE BELOW .2 VOLTS (200 mV) WITH ENGINE RUNNING. DOES IT?

- **YES** → CHECK FOR FAULTIY HEATER CKT'S NY26B AND B7B. IF OK, FAULTY O_2 SENSOR CONNECTION OR SENSOR.
- **NO**

3 • REMOVE JUMPER .
• IGNITION "ON", ENGINE "OFF".
• CHECK VOLTAGE OF CKT SG11U AT O_2 SENSOR HARNESS CONNECTOR USING A DVM. IT SHOULD BE .3-.6V (300 - 600 mV).

- **.3-.6 VOLTS (300 - 600 mV)** → FAULTY ECM
- **OVER .6 VOLT (600 mV)** → CHECK FOR OPEN CKT B7A. IF OK, FAULTY ECM CONNECTION OR ECM.
- **LESS THAN .3 VOLT (300 mV)** → CHECK FOR OPEN CKT SG11U. IF OK, FAULTY ECM CONNECTION OR ECM.

CLEAR CODES AND CONFIRM "CLOSED LOOP " OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 14

COOLANT TEMPERATURE SENSOR CIRCUIT
(SIGNAL VOLTAGE LOW - HIGH TEMPERATURE INDICATED)
LOTUS ELAN TURBO

Circuit Description:

The Coolant Temperature Sensor uses a thermistor to control the signal voltage at the ECM. The ECM applies a voltage on CKT SB11C to the sensor. When the engine is cold, the sensor (thermistor) resistance is high, therefore, the ECM will see high signal voltage.

As the engine warms, the sensor resistance becomes less, and the voltage drops. At normal engine operating temperature, the voltage will measure about 1.0 to 2.4 volts at the ECM terminal "C10".

Coolant temperature is one of the inputs used to control:

- Fuel delivery
- Engine Spark Timing (EST)
- Idle (IAC)
- Evaporative Emission Control (Purge)
- Exhaust Gas Recirculation (EGR)
- Secondary Throttles
- Boost Control
- Air Conditioning

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

1. Checks to see if code was set as result of hard failure or intermittent condition.
   Code 14 will set if:
   - Engine has been running for 2 minutes.
   - Signal Voltage indicates a coolant temperature above 145°C (275°F).
2. This test simulates conditions for a Code 15. If the ECM recognizes the open circuit (high voltage), and displays a low temperature, the ECM and wiring are OK.

Verify that engine is not overheating and has not been subjected to conditons which could create an overheating condition (i.e. overload, trailer towing, hilly terrain, heavy stop and go traffic, etc.). The "Temperature To Resistance Value" scale at the right may be used to test the coolant sensor at various temperature levels to evaluate the possibility of a "shifted" (mis-scaled) sensor. A "shifted" sensor could result in poor driveability complaints.

If Code 14 is intermittent:

- Check (wiggle) ECM connector pins C10 and A11, sensor wires and connector while watching "COOLANT TEMP on TECH1 display. Temperature should be stable.
- Clear Code and conduct a test drive with TECH 1 in "Snapshot" mode. Set trigger on Code 14.
- Refer to "Intermittents" in Section EMJ.6.

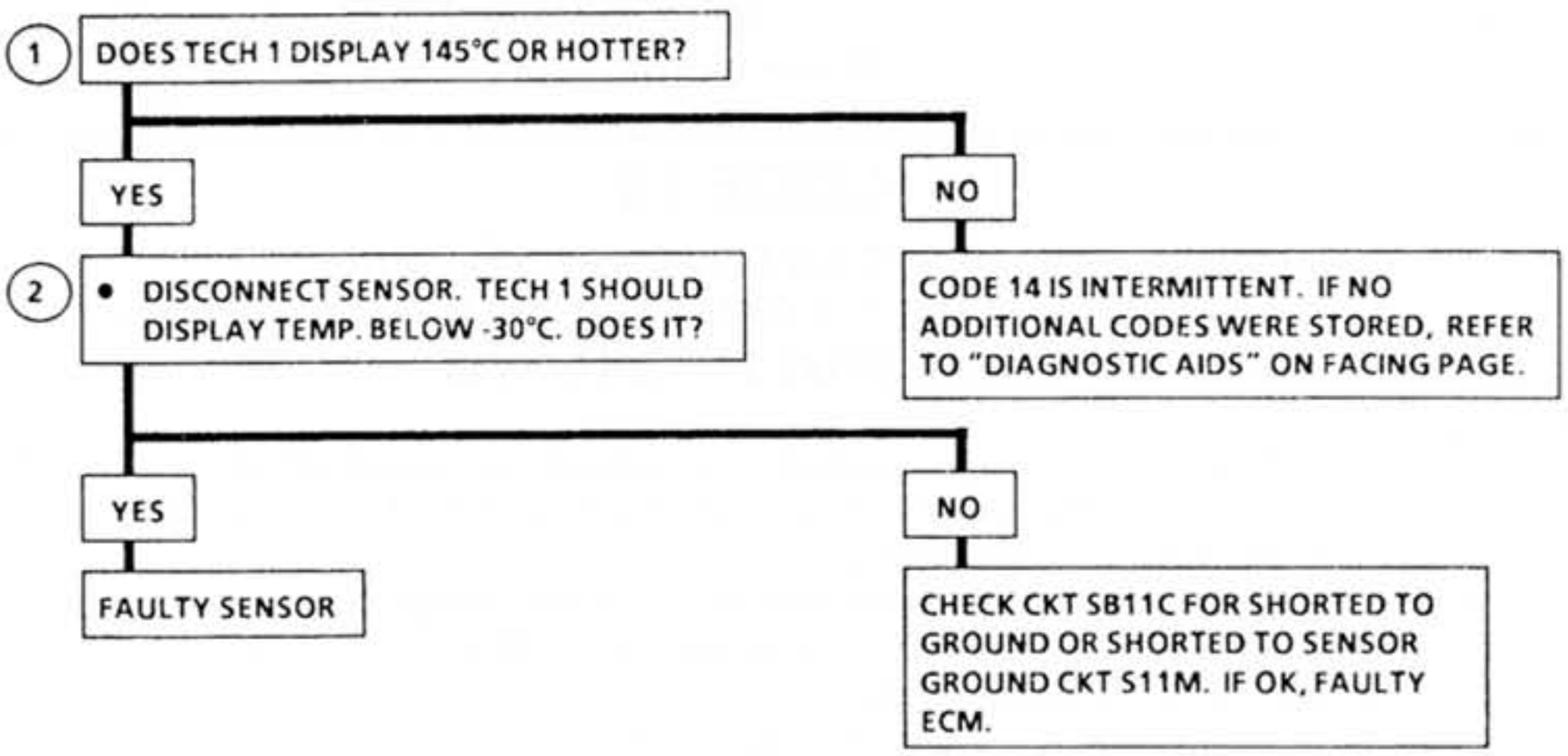
Diagnostic Aids:

Check harness routing for a potential short to ground in SB11C.

The Tech 1 displays engine temperature in degrees celcius. After engine is started, the temperature should rise steadily to about 87°C, and then stabilize when thermostat opens.

CODE 14

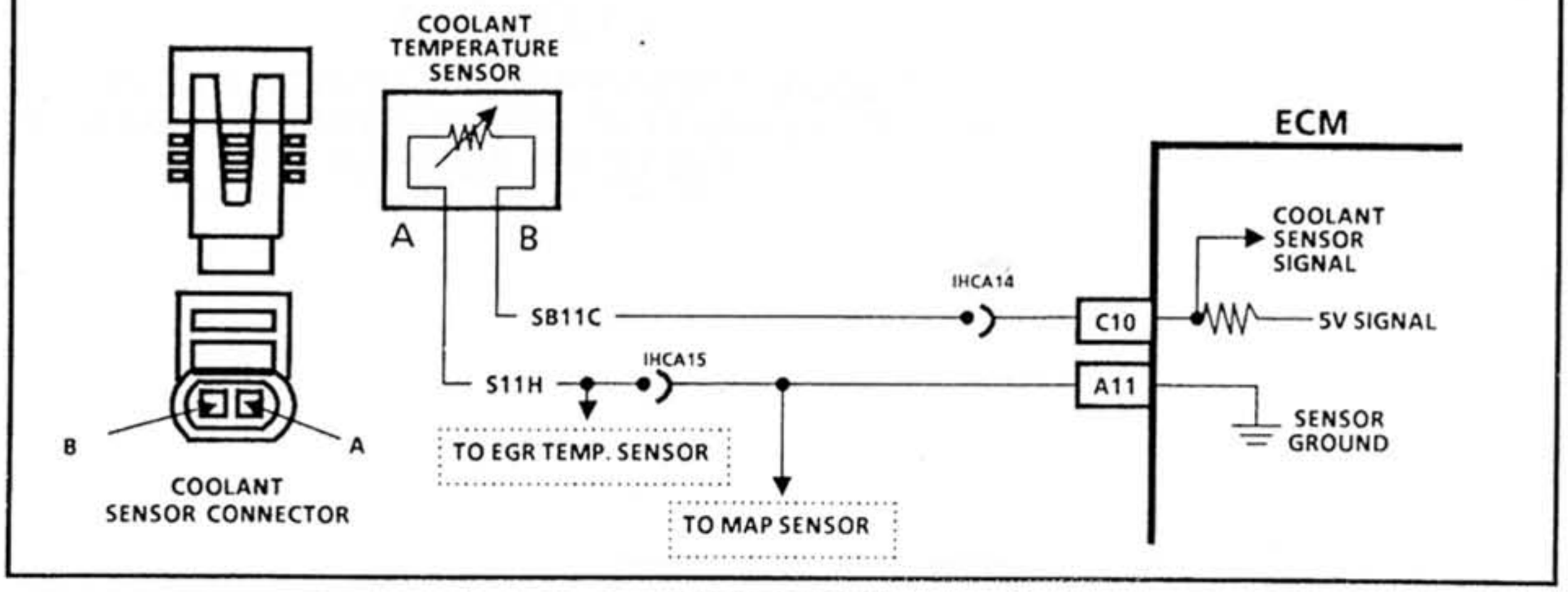
COOLANT TEMPERATURE SENSOR CIRCUIT
(SIGNAL VOLTAGE LOW - HIGH TEMPERATURE INDICATED)
1.6L LOTUS ELAN TURBO



DIAGNOSTIC AID

COOLANT SENSOR		
TEMPERATURE TO RESISTANCE VALUES (APPROXIMATE)		
°F	°C	OHMS
210	100	185
160	70	450
100	38	1,800
70	20	3,400
40	4	7,500
20	-7	13,500
0	-18	25,000
-40	-40	100,700

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 15

COOLANT TEMPERATURE SENSOR CIRCUIT
(SIGNAL VOLTAGE HIGH - LOW TEMPERATURE INDICATED)
1.6L LOTUS ELAN TURBO

Circuit Description:

The Coolant Temperature Sensor uses a thermistor to control the signal voltage at the ECM. The ECM applies a voltage on CKT SB11C to the sensor. When the engine is cold, the sensor (thermistor) resistance is high, therefore, the ECM will see high signal voltage.

As the engine warms, the sensor resistance becomes less, and the voltage drops. At normal engine operating temperature, the voltage will measure about 1.0 to 2.4 volts at the ECM terminal "C10".

Coolant temperature is one of the inputs used to control:

- Fuel delivery
- Engine Spark Timing (EST)
- Idle (IAC)
- Boost Control
- Air Conditioning
- Secondary Throttles
- Exhaust Gas Recirculation (EGR)
- Evaporative Emission Control (Purge)

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

1. Checks to see if code was set as result of hard failure or intermittent condition.
   Code 15 will set if:
   - The engine has been running for 1 minute.
   - Signal Voltage indicates a coolant temperature below -37°C.
2. This test simulates conditions for a Code 14. If the ECM recognizes the grounded circuit (low voltage), and displays a high temperature, the ECM and wiring are OK.
3. This test will determine if there is a wiring problem or a faulty ECM. If CKT S11H is open, there may also be a Code 33 stored. Be sure to carefully check terminals at the engine harness connectors.

Diagnostic Aids:

The Tech 1 displays engine temperature in degrees Celsius and Fahrenheit. After engine is started the temperature should rise steadily to about 82°C, and then stabilize when thermostat opens.

A faulty connection or an open in CKT SB11C or CKT S11H can result in a Code 15.

Codes 15 and 33 stored at the same time could be the result of an open CKT S11H.

The " Temperature to Resistance Value" scale at the right may be used to test the coolant sensor at various temperature levels to evaluate the possibility of a "shifted" (mis-scaled) sensor. A "shifted" sensor could result in poor driveability complaints.

If Code 15 is intermittent:

- Check (wiggle) ECM connector pins C10 and A11, sensor wires and connector while watching "COOLANT TEMP" on Tech 1 display. Temperature should be stable.
- Clear Code and conduct a test drive with Tech 1 in "Snapshot" mode. Set trigger on Code 15.
- Refer to "Intermittents" in Section EMJ.6.

CODE 15

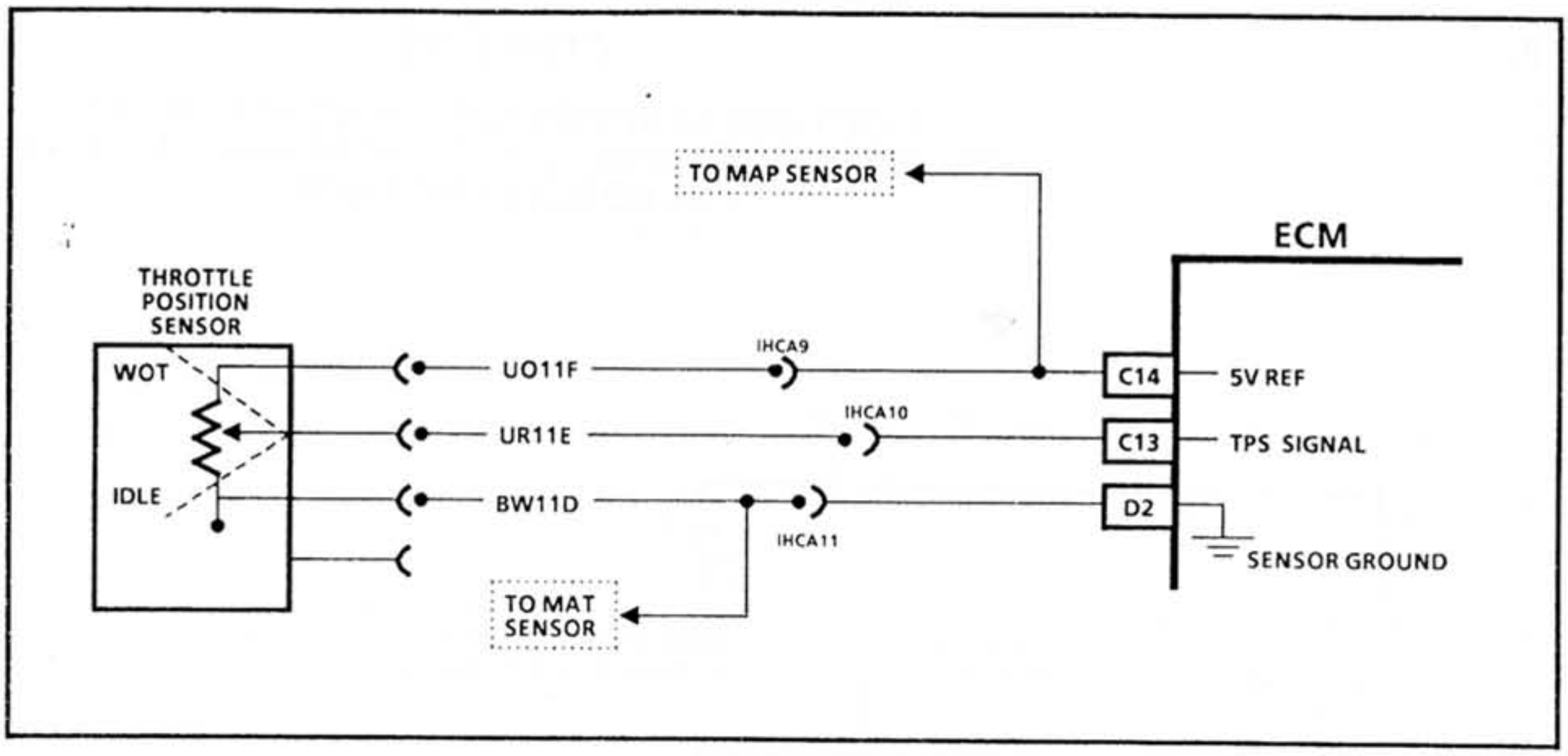
COOLANT TEMPERATURE SENSOR CIRCUIT
(SIGNAL VOLTAGE HIGH - LOW TEMPERATURE INDICATED)
1.6L LOTUS ELAN TURBO

1. DOES TECH 1 DISPLAY COOLANT -35°C OR COLDER?
   - NO → CODE 15 IS INTERMITTENT. IF NO ADDITIONAL CODES WERE STORED, REFER TO DIAGNOSTIC AIDS ON FACING PAGE.
   - YES →
2. • DISCONNECT SENSOR
   • JUMPER HARNESS TERMINALS A AND B. TECH 1SHOULD DISPLAY 130°C OR MORE. DOES IT?
   - YES → FAULTY CONNECTION OR SENSOR
   - NO →
3. • JUMPER SB11C (CAVITY B) TO ENGINE GROUNDS. TECH 1 SHOULD DISPLAY OVER 130°C. DOES IT?
   - YES → OPEN SENSOR GROUND CIRCUIT S11H, FAULTY CONNECTION OR FAULTY ECM.
   - NO → OPEN CKT SB11C, FAULTY CONNECTION AT ECM, OR FAULTY ECM.

DIAGNOSTIC AID

COOLANT SENSOR		
TEMPERATURE TO RESISTANCE VALUES (APPROXIMATE)		
°F	°C	OHMS
210	100	185
160	70	450
100	38	1,800
70	20	3,400
40	4	7,500
20	-7	13,500
0	-18	25,000
-40	-40	100,700

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 21

THROTTLE POSITION SENSOR (TPS) CIRCUIT
(SIGNAL VOLTAGE HIGH)
1.6L LOTUS ELAN TURBO

Circuit Description:

The Throttle Position Sensor (TPS) provides a voltage signal that changes relative to the throttle valve position. Signal voltage will vary from 0.40 ± 0.02 volts at idle to about 4.0 volts at wide open throttle (WOT).

The TPS signal is one of the most important inputs used by the ECM for fuel control and for many of the ECM controlled outputs.

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

1. This step checks to see if Code 21 is the result of a hard failure or an intermittent condition.
   A Code 21 will set if:
   - TPS reading above 4.7 volts.
   - Engine speed less than 1800 rpm.
   - MAP reading below 45 kPa.
   - All of the above conditions present for 5 seconds.
2. This step simulates conditions for a Code 22. If the ECM recognizes the change of state, the ECM and CKT's UO11F and UR11E are OK.
3. This step isolates a faulty sensor, ECM, or an open CKT BW11D.

Diagnostic Aids:

The Tech 1 displays throttle position in volts. It should display 0.40 ± 0.02 volt with throttle closed and ignition "ON" or at idle. Voltage should increase at a steady rate as throttle is moved towards wide open throttle (WOT).

The Tech 1 will also display throttle angle %, 0% = closed throttle, >95% = WOT.

An open in CKT BW11D will result in a Code 21. Codes 23 and 21 stored at the same time could be the result of an open CKT BW11D. Scan TPS while depressing accelerator pedal with engine stopped and ignition "ON". Display should vary from 0.40 ± 0.02 volt when throttle is closed, to about 4.0 volts when throttle is held wide open.

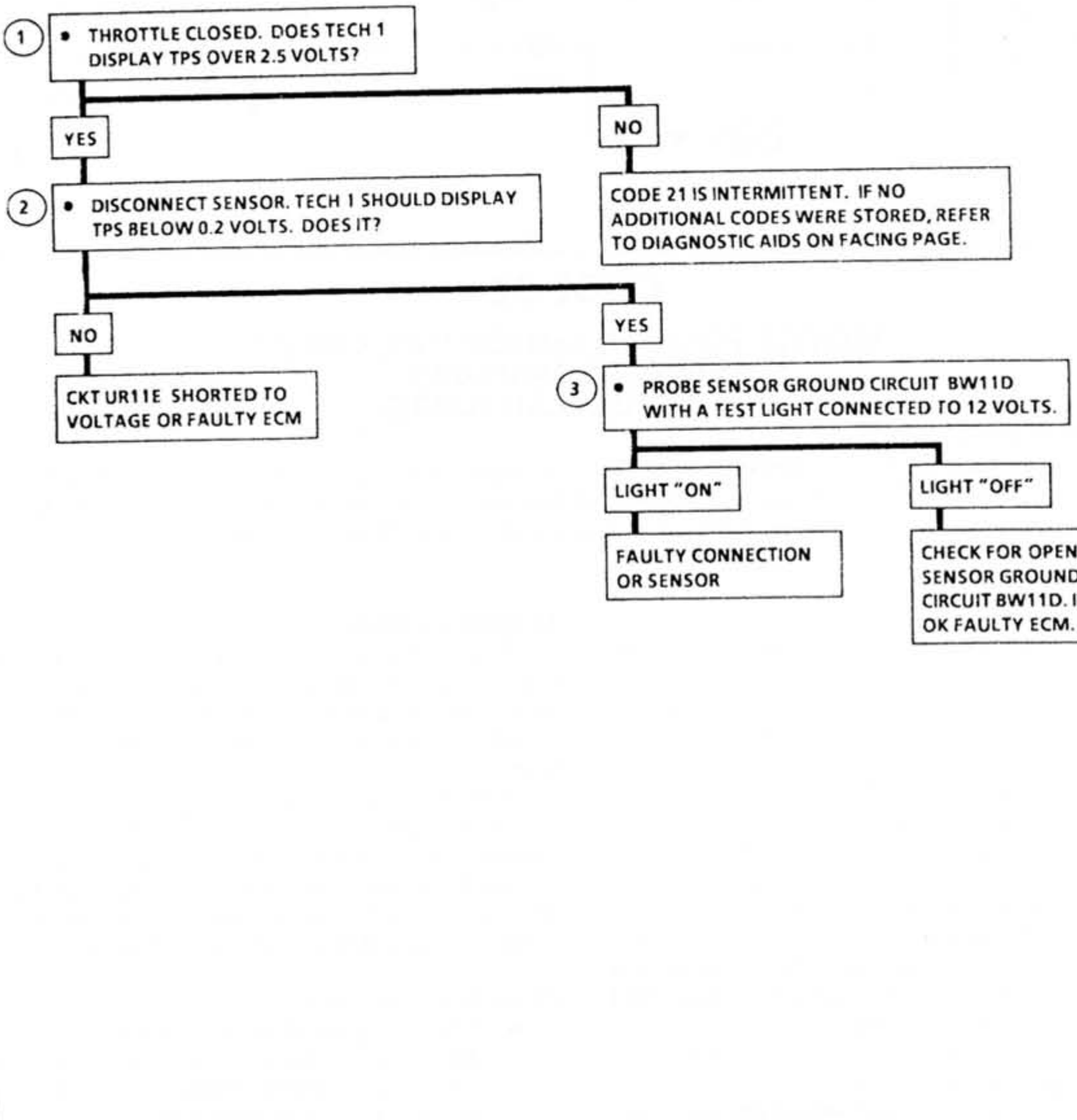
Check condition of connector and sensor terminals for corrosion, and clean or replace as necessary. If corrosion found, check condition of connector seal, repair and/or replace if necessary.

If Code 21 is intermittent:

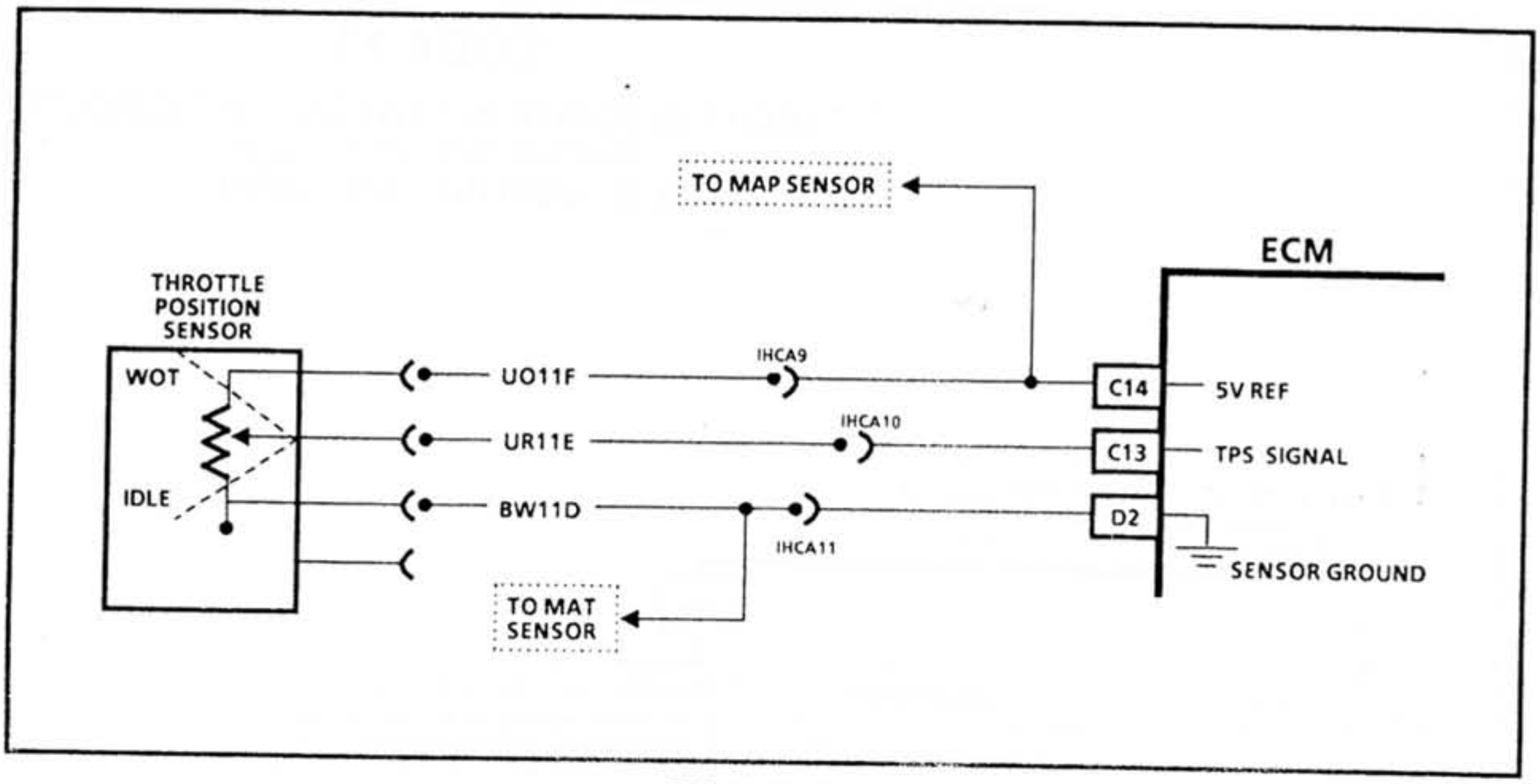
- Check (wiggle) ECM connector pins C14, C13, D2, sensor wires and sensor connector while watching "THROT POSITION" on Tech1 display. Voltage should be constant.
- Clear Code and conduct test drive with Tech 1 in "Snapshot" mode. Set trigger on Code 21.
- Refer to "Intermittents" in Section EMJ.6.

CODE 21

THROTTLE POSITION SENSOR (TPS) CIRCUIT (SIGNAL VOLTAGE HIGH) 1.6L LOTUS ELAN TURBO



CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 22

THROTTLE POSITION SENSOR (TPS) CIRCUIT
(SIGNAL VOLTAGE LOW)
1.6L LOTUS ELAN TURBO

Circuit Description:

The Throttle Position Sensor (TPS) provides a voltage signal that changes, relative to the throttle valve position. Signal voltage will vary from 0.4 ± 0.02 volts at idle to about 4.0 volts at wide open throttle (WOT).

The TPS signal is one of the most important inputs used by the ECM for fuel control and for many of the ECM controlled outputs.

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

1. This step checks to see if Code 22 is the result of a hard failure or an intermittent condition.
   A Code 22 will set if:
   - The engine is running.
   - TPS voltage is below .20 volts.
2. This step simulates conditions for a Code 21. If a Code 21 is set, or the Tech 1 tool displays over 4 volts, the ECM and wiring are OK.
3. The Tech 1 does not display 12 volts. The important thing is that the ECM recognizes the voltage as over 4 volts, indicating that CKT UR11E and the ECM are OK.
4. If CKT UO11F is open or shorted to ground, there may also be a stored Code 34.
5. An internally shorted MAP sensor can pull down 5V REF voltage.

Diagnostic Aids:

Scan TPS while depressing accelerator pedal with engine stopped and ignition "ON". Display should vary from about 0.40 ± 0.02 volt when throttles is closed, to about 4.0 volt when throttle is held wide open.

Also, Tech 1 will display throttle angle %:
0% = closed throttle; >95% = WOT

Should check condition of connector and sensor terminals for corrosion, and clean and/or replace as necessary. If corrosion is found, check condition of connector seal and repair or replace if necessary.

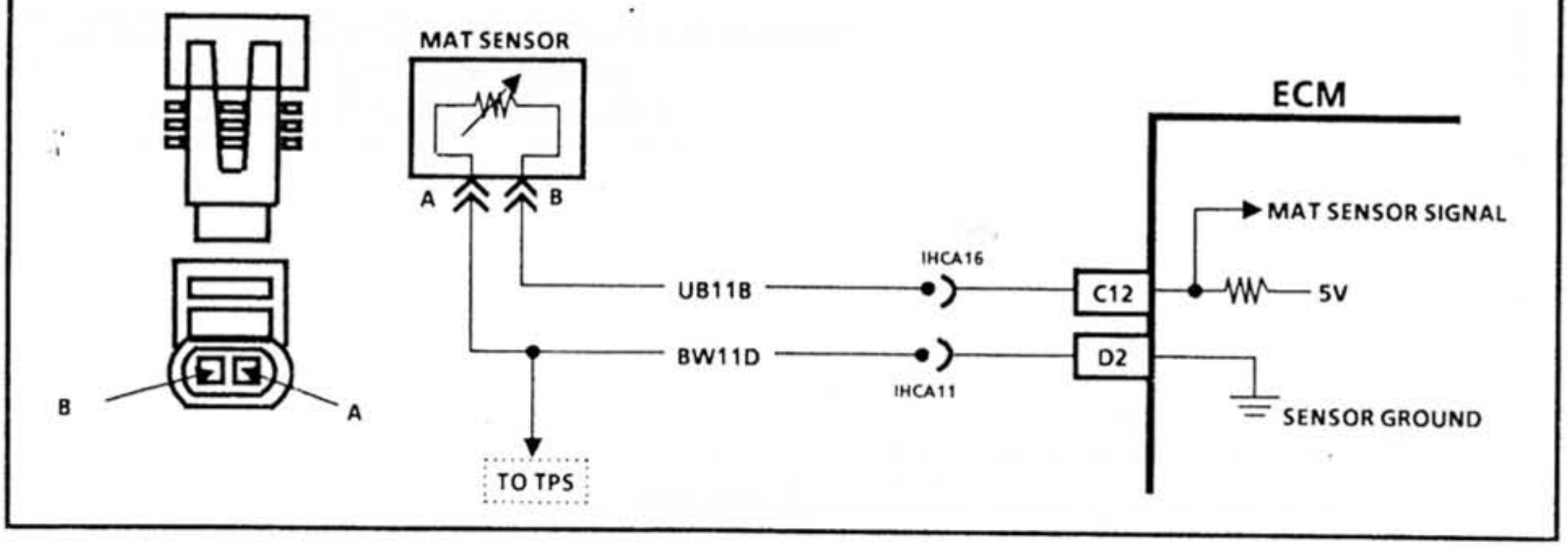
If Code 22 is intermittent:

- Check (wiggle) ECM connector pins C14, C13, D2, sensor wires and connector while watching "THROT POSITION" on Tech1 display. Voltage should be constant.
- Clear Code and conduct test drive with Tech 1 in "Snapshot" mode. Set trigger on Code 22.
- Refer to "Intermittents" in Section EMJ.6.

CODE 22

THROTTLE POSITION SENSOR (TPS) CIRCUIT (SIGNAL VOLTAGE LOW) 1.6L LOTUS ELAN TURBO

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 23

MANIFOLD AIR TEMPERATURE (MAT) SENSOR CIRCUIT
(LOW TEMPERATURE INDICATED)
1.6L LOTUS ELAN TURBO

Circuit Description:

The Manifold Air Temperature Sensor uses a thermistor to control the signal voltage to the ECM. The ECM applies a voltage of about 5 volts on CKT UB11B to the sensor. When manifold air is cold, the sensor (thermistor) resistance is high, therefore, the ECM will see a high signal voltage. As the air warms, the sensor resistance becomes less and the voltage drops.

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

1. This step checks to see if Code 23 is the result of a hard failure or an intermittent condition.
   A Code 23 will set if:
   - Signal voltage indicates a MAT temperature less than -35°C.
   - Engine is running for longer than 1 minute.
2. This test simulates conditions for a Code 25. If the Tech 1 tool displays a high temperature, the ECM and wiring are ok.
3. This step checks continuity of CKT's UB11B and BW11D. If CKT BW11D is open there may also be a Code 21.

Diagnostic Aids:

The Tech 1 displays temperature of the air entering the engine, which should be close to ambient air temperature, when engine is cold, and rise as underhood temperature increases.

A faulty connection, or an open in CKT UB11B or CKT BW11D can result in a Code 23.

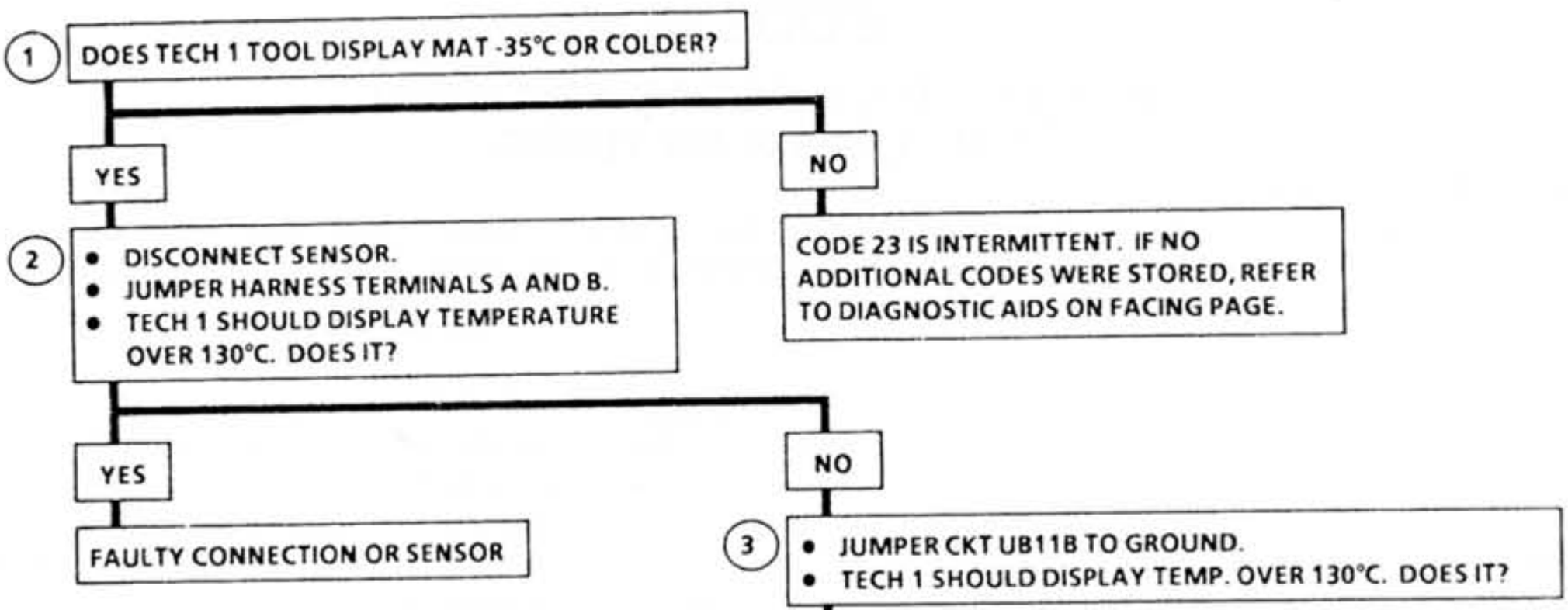
Codes 23 an 21 stored at the same time, could be the result of an open CKT BW11D. The "Temperature to Resistance Values" scale at the right may be used to test the MAT sensor at various temperature levels to evaluate the possibility of a "slewed" (mis-scaled) sensor. A "slewed" sensor could result in poor driveability complaints.

If Code 23 is intermittent:

- Check (wiggle) ECM connector pins C12, D2, sensor wires and connector while watching "MASS AIR TEMP" on Tech 1 display. Temperature should be constant.
- Clear Code and conduct test drive with Tech 1 in "Snapshot" mode while watching "MASS AIR TEMP".
- Refer to "Intermittents" in Section EMJ.6.

CODE 23

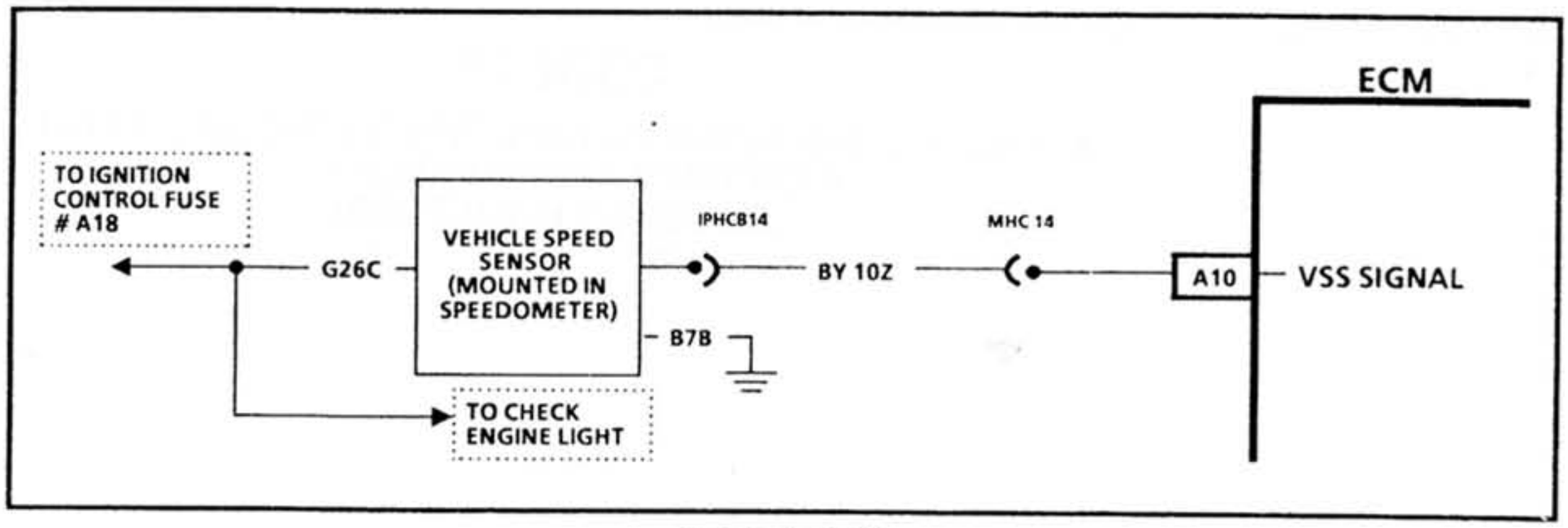
MANIFOLD AIR TEMPERATURE (MAT) SENSOR CIRCUIT (LOW TEMPERATURE INDICATED) 1.6L LOTUS ELAN TURBO



DIAGNOSTIC AID

MAT SENSOR		
TEMPERATURE TO RESISTANCE VALUES (APPROXIMATE)		
°F	°C	OHMS
210	100	185
160	70	450
100	38	1,800
70	20	3,400
40	4	7,500
20	-7	13,500
0	-18	25,000
-40	-40	100,700

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 24

VEHICLE SPEED SENSOR (VSS) CIRCUIT 1.6L LOTUS ELAN TURBO

Circuit Description:

Vehicle speed information is provided to the ECM by the vehicle speed sensor which is an optical device mounted in the back of the speedometer head. The VSS driven by the tacho cable produces electrical pulses which the ECM uses to calculate mph or kph.

Test Description:

Code 24 will set if vehicle speed is less than 2 mph when:

- Engine speed is between 2400 and 4400 rpm.
- MAP signal is less than 20 kPa.
- All conditions met for 10 seconds.
- No Code 21, 22, 33 or 34.

These conditions are met during deceleration with throttle fully closed. Disregard Code 24 that sets when drive wheels are not turning.

Diagnostic Aids:

Tech 1 should indicate a vehicle speed whenever drive wheels are turning greater than 1 mph.

Check CKT's BY10Z, G26C and B7B for proper connections. Be sure they are clean and tight and the harness is routed correctly.

If Code 24 is intermittent:

- Clear Code and conduct test drive with TECH 1 in "Snapshot" mode watching "MPH KPH" display. Vehicle speed displayed on TECH 1 should always be approx. speedometer reading.
- Refer to "Intermittents" in Section EMJ.6.

CODE 24

VEHICLE SPEED SENSOR (VSS) CIRCUIT 1.6L LOTUS ELAN TURBO

DISREGARD CODE 24, IF SET WHILE DRIVE WHEELS ARE NOT TURNING.

- RAISE DRIVE WHEELS
- KEY "ON", ENGINE "OFF"
- SPIN WHEELS, TECH1 SHOULD DISPLAY VEHICLE SPEED ABOVE 0. DOES IT?

YES → CODE 24 IS INTERMITTENT. REFER TO DIAGNOSTIC AIDS ON FACING PAGE.

NO

- IGNITION "OFF". DISCONNECT ECM CONNECTOR J1.
- BACK PROBE ECM CAVITY A10 WITH DVM TO GROUND.
- IGNITION "ON".
- SLOWLY TURN DRIVE WHEEL. VOLTAGE SHOULD ALTERNATE BETWEEN 0 AND 12 VOLTS. DOES IT?

YES → FAULTY ECM CONNECTION OR ECM

NO

- KEY "ON", ENGINE "OFF".
- DISCONNECT "VSS" CONNECTOR AT INSTRUMENT CLUSTER.
- PROBE CKT G26C WITH TEST LIGHT CONNECTED TO GROUND.

LIGHT "OFF" → REPAIR OPEN CKT G26C

LIGHT "ON"

- PROBE CKT B7B WITH TEST LIGHT CONNECTED TO 12 VOLTS.
- LIGHT SHOULD BE "ON". IS IT ?

NO → REPAIR OPEN CKT B7B

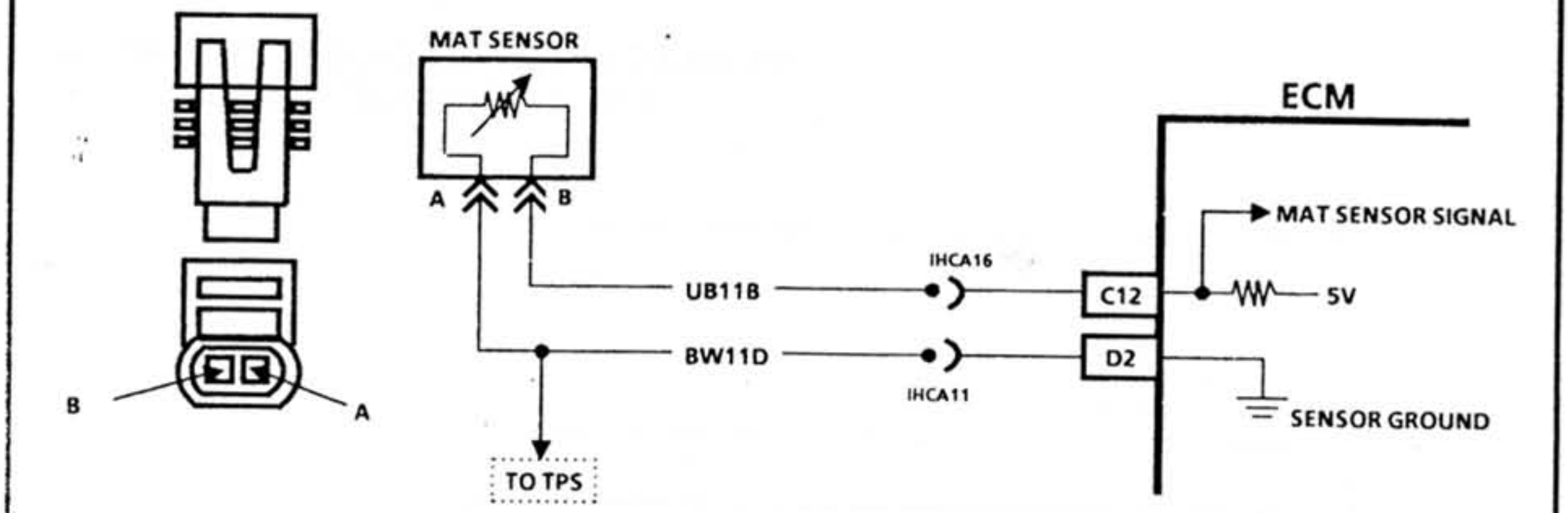
YES

- CHECK CKT BY10Z FOR OPEN OR GROUNDED . IS CKT OK?

YES → FAULTY VSS CONNECTION OR FAULTY VSS

NO → REPAIR CKT

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 25

MANIFOLD AIR TEMPERATURE (MAT) SENSOR CIRCUIT (HIGH TEMPERATURE INDICATED) 1.6L LOTUS ELAN TURBO

Circuit Description:

The Manifold Air Temperature Sensor uses a thermistor to control the signal voltage to the ECM. The ECM applies a voltage of approx. 5 volts on CKT UB11B to the sensor. When manifold air is cold, the sensor (thermistor) resistance is high, therefore, the ECM will see a high signal voltage. As the air warms, the sensor resistance becomes less and the voltage drops.

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

1. This check determines if the Code 25 is the result of a hard failure or an intermittent condition.
   A Code 25 will set if:
   - Engine has been running for 2 minutes.
   - A MAT temperature greater than 145°C is detected.

Diagnostic Aids:

If the engine has been allowed to cool to an ambient temperature (overnight), coolant and MAT temperatures may be checked with a Tech 1 and should read close to each other.

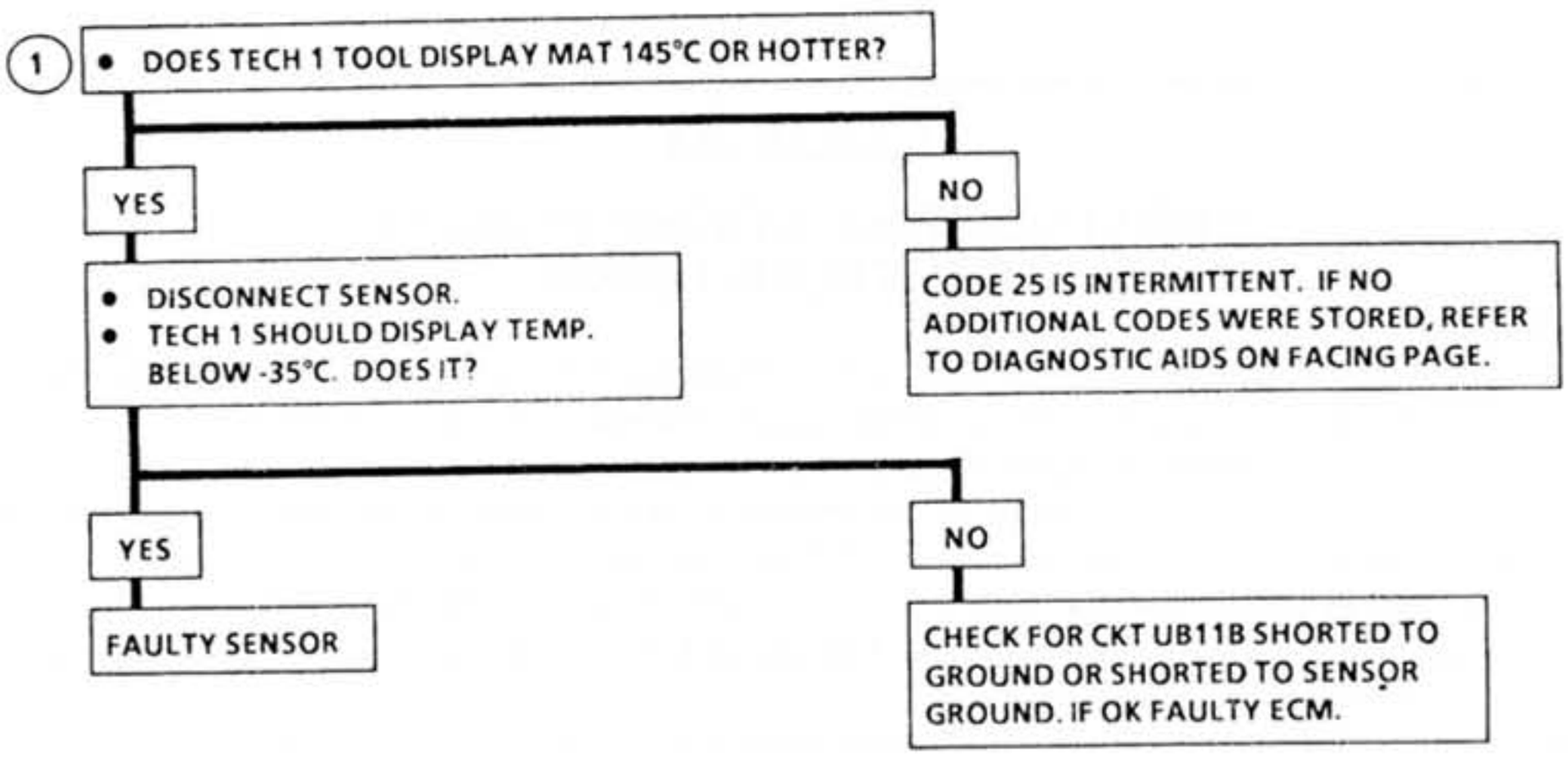
The "Temperature To Resistance Value" scale at the right may be used to test the MAT sensor at various temperature levels to evaluate the possibility of a "slewed" (mis-scaled) sensor. A "slewed" sensor could result in poor driveability complaints.

If Code 25 is intermittent:

- Check (wiggle) ECM pins C12 and D2 sensor wires and connector while watching "MASS AIR TEMP" on Tech 1 display. Temperature should be stable.
- Clear Code and conduct test drive with Tech 1 in "Snapshot" mode. In case of a drastic change of MAT reading trigger manually by pressing Tech 1 "ENTER" key.
- Refer to "Intermittents" in Section EMJ.6.

CODE 25

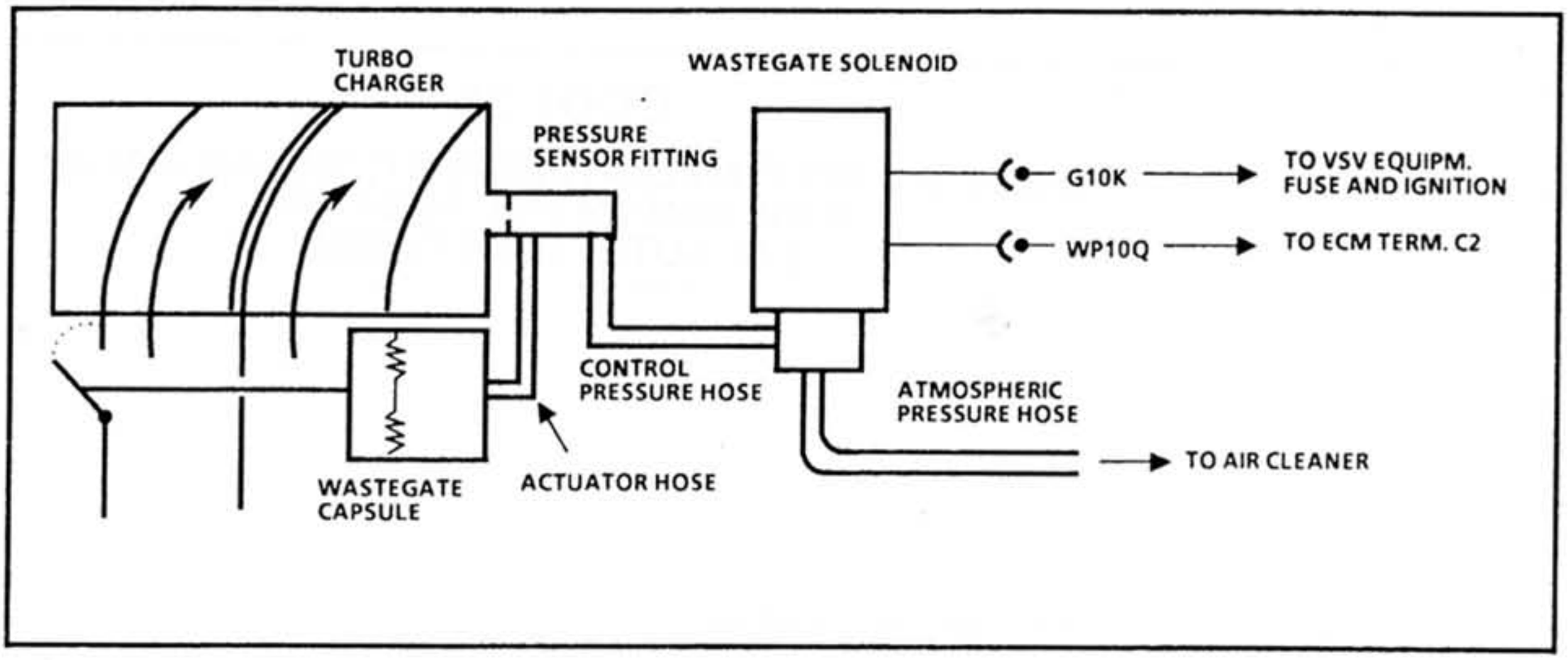
MANIFOLD AIR TEMPERATURE (MAT) SENSOR CIRCUIT
(HIGH TEMPERATURE INDICATED)
1.6L LOTUS ELAN TURBO



DIAGNOSTIC AID

MAT SENSOR		
TEMPERATURE TO RESISTANCE VALUES (APPROXIMATE)		
°F	°C	OHMS
210	100	185
160	70	450
100	38	1,800
70	20	3,400
40	4	7,500
20	-7	13,500
0	-18	25,000
-40	-40	100,700

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 31

BOOST CONTROL SYSTEM PROBLEM LOTUS ELAN TURBO

Circuit Description:

The ECM controls boost by means of the wastegate solenoid which is connected into the wastegate capsule control pressure line. When the solenoid is de-energised (closed), the control pressure hose is intact and maximum boost pressure is 0.58 bar (8.6 psi). This is when the boost pressure actuates the wastegate capsule and the wastegate is opened against spring load. If the solenoid valve is energised (open), the wastegate capsule control pressure line is vented to atmosphere. The ECM energises the wastegate solenoid by a square wave signal of constant frequency (32 Hz) but varying pulse width. The proportion of time the valve is energised (open), referred to as "per cent duty cycle" controls the amount of "extra" boost. That may go as high as 0.65 bar (9.6 psi) at 80% duty cycle and full throttle.

In case of a boost control system problem, mechanical or electrical, excessive boost pressure would be sensed by the MAP Sensor and Code 31 would be set.

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

1. Selecting "Field Service" mode should energise the wastegate solenoid and the control pressure hose should be vented causing the pressure to drop.
2. This test step is to determine if the problem is circuit or solenoid related. Always use a test light, a DVOM won't work.

Diagnostic Aids:

It is most likely that a Code 31 is of intermittent nature. Therefore carefully check wiring for being cut or rubbed through and connectors for loose terminals.

When pressure is applied on wastegate capsule actuator should travel freely and should not jam when pressure is released.

Conduct test drive in snapshot mode, in order to determine driving conditions the code might be set. Set trigger on Code 31.

Refer to "Intermittents" in Section EMJ.6.

CODE 31

BOOST CONTROL SYSTEM PROBLEM LOTUS ELAN TURBO

- DISCONNECT CONTROL PRESSURE HOSE AT PRESSURE SENSOR FITTING.
- APPLY VACUUM ON PRESSURE HOSE. VACUUM SHOULD HOLD. DOES IT?

YES

1
- IGNITION "ON", VACUUM STILL APPLIED.
- SELECT F4: SINGLE TESTS
  F3: FIELD SERVICE
  ON TECH 1.
- AS FIELD SERVICE MODE IS SELECTED THE WASTEGATE SOLENOID SHOULD BE ENERGISED AND VACUUM SHOULD DROP. DOES IT?

NO

CHECK FOR VACUUM LEAK IN HOSE. IF OK, REPLACE WASTEGATE SOLENOID.

NO

2
- EXIT FIELD SERVICE MODE.
- DISCONNECT WASTEGATE SOLENOID.
- CONNECT TEST LIGHT BETWEEN SOLENOID HARNESS CONNECTOR TERMINALS.
- SELECT F3: FIELD SERVICE ON TECH 1 TEST LIGHT SHOULD BE "ON". IS IT?

NO

- IGNITION "ON".
- PROBE IGNITION FEED CKT G10K WITH TEST LIGHT TO GROUND. LIGHT SHOULD BE "ON". IS IT?

NO

REPAIR CKT.

YES

CHECK FOR OPEN CKT WP11Q. IF OK, FAULTY ECM CONNECTION OR ECM.

YES

CHECK FOR BLOCKED PRESSURE HOSE AND ATMOSPHERIC PRESSURE HOSE. IF OK, FAULTY CONNECTION OR WASTEGATE SOLENOID.

YES

- EXIT FIELD SERVICE MODE.
- DISCONNECT ACTUATOR HOSE AT PRESSURE SENSOR FITTING.
- APPLY 70 kPa (10psi) PRESSURE ON WASTEGATE CAPSULE. ACTUATOR SHOULD MOVE AND PRESSURE SHOULD HOLD. DOES IT?

NO

CHECK FOR LEAK IN HOSE. IF OK, FAULTY CAPSULE OR WASTEGATE.

YES

- CHECK FOR BLOCKED RESTRICTOR INSIDE PRESSURE SENSOR FITTING.

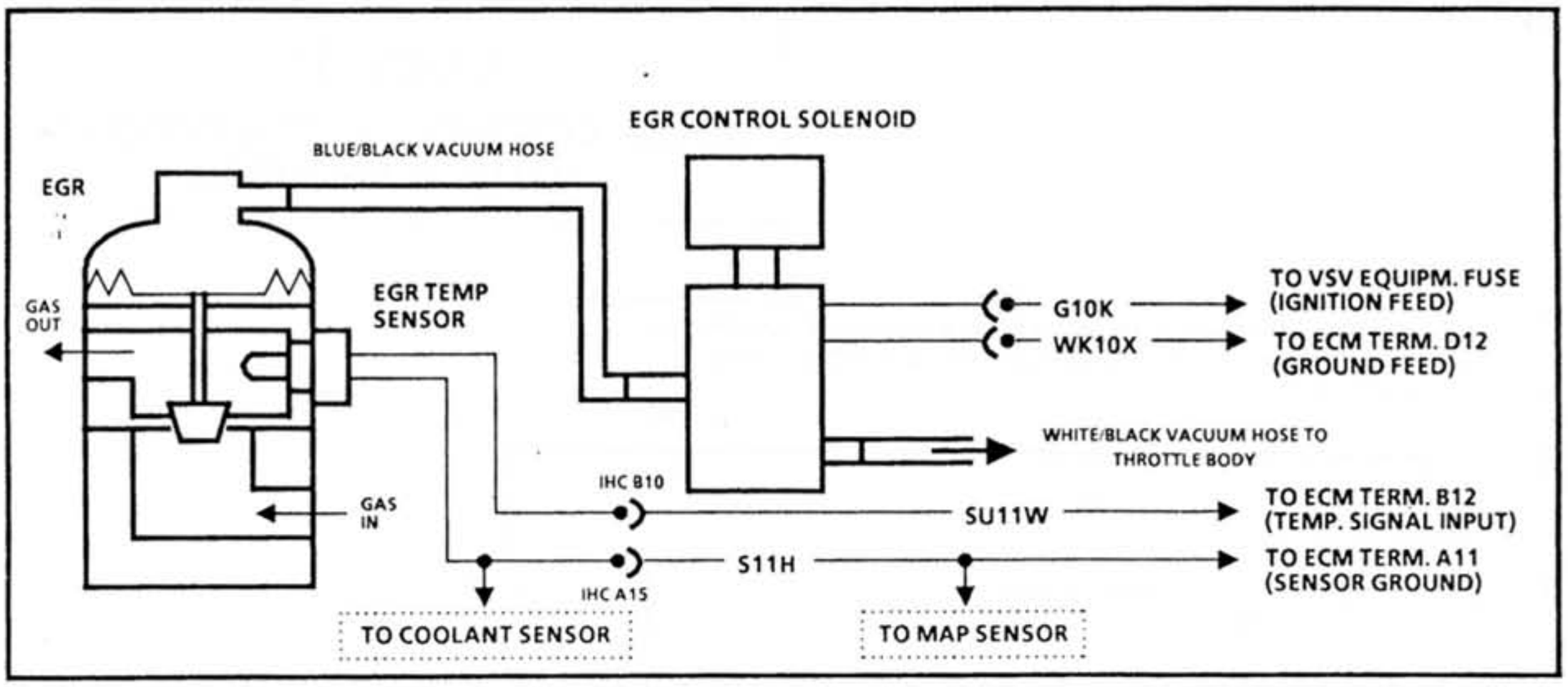
FITTING OK

PROBLEM IS INTERMITTENT. CONDUCT TEST DRIVE WITH TECH 1 IN "SNAPSHOT" MODE. SET TRIGGER ON CODE 31. REFER TO DIAGNOSTIC AIDS ON FACING PAGE.

FITTING NOT OK

CLEAN OR REPLACE.

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 32

(PAGE 1 OF 2)
EXHAUST GAS RECIRCULATION SYSTEM PROBLEM
LOTUS ELAN TURBO

Circuit Description:

Under certain conditions depending on engine speed, engine load, coolant temperature, throttle position and vehicle speed exhaust gas is fed back to the intake plenum chamber by means of an Exhaust Gas Recirculation (EGR) valve. The valve is vacuum operated. The ECM controls the EGR valve by providing a ground feed to a solenoid which in turn opens/closes a vacuum line to the EGR valve.

The EGR valve is fitted with an EGR Temperature Sensor , which senses the gas temperature in the exhaust passage above the pintle.

If there is a mechanical or electrical problem the ECM would detect it due to excessive gas temperatures when the valve is commanded closed or low temperatures when the valve should be open. In both cases a Code 32 would be set.

Test Description:

1. With vacuum applied to the EGR port exhaust gas is fed into the intake plenum when the EGR solenoid is energized by means of the Tech 1.
2. Use a test light at this test step to check circuitry, a DVOM won't work.
3. With vacuum applied to the EGR port exhaust gas is fed into the intake plenum and MAP should increase.

Diagnostic Aids:

Push EGR diaphragm up by hand and listen for valve closing again. Be careful, use gloves: Valve is very hot.

A squeaking noise indicates valve might get stuck occasionally.

Intermittent faults on the EGR Control Solenoid and EGR Temperature Sensor circuitry could set a Code 32.

- Inspect harness connectors for backed out terminals, inproper mating, broken locks or damaged wire insulation.
- Clear code and check (wiggle) EGR Temp. Sensor wiring to determine if code resets.

CODE 32

(PAGE 1 OF 2)
EXHAUST GAS RECIRCULATION SYSTEM PROBLEM
LOTUS ELAN TURBO

- DISCONNECT WHITE / BLACK VACUUM HOSE AT ENGINE SIDE OF THROTTLE BODY.
- CONNECT VACUUM PUMP TO HOSE AND APPLY VACUUM. VACUUM SHOULD HOLD. DOES IT?

NO → CHECK FOR VACUUM LEAK IN HOSE. IF OK, REPLACE EGR CONTROL SOLENOID.

YES

(1)
- ENGINE RUNNING AT IDLE SPEED, VACUUM STILL APPLIED.
- SELECT F4: SINGLE TESTS
  F2: OUTPUTS
  F3: EGR SOLENOID
  ON TECH 1.
- TURN EGR SOLENOID "ON" BY PRESSING " ↑ " KEY.
- AS EGR SOLENOID IS ACTUATED MANIFOLD ABS. PRESSURE (MAP) SHOULD INCREASE. DOES IT?

YES

- CHECK VACUUM PORT AT THROTTLE BODY IS NOT BLOCKED.

PORT OK → SEE CODE 32 (PAGE 2 OF 2) CHART

PORT NOT OK → CLEAN OR REPLACE THROTTLE BODY.

NO

(2)
- DISCONNECT EGR SOLENOID HARNESS CONNECTOR.
- CONNECT TEST LIGHT BETWEEN SOLENOID HARNESS CONNECTOR TERMINALS.
- TURN "ON" SOLENOID BY PRESSING " ↑ " KEY ON TECH 1.
- TEST LIGHT SHOULD BE "ON" FOR 5 SEC. THEN GO "OFF". DOES IT?

NO

- ENGINE "OFF". IGNITION "ON".
- CHECK FOR OPEN IN IGNITION FEED CKT G10K WITH TEST LIGHT TO GROUND. IS IT "ON"?

NO → REPAIR CKT.

YES → CHECK FOR OPEN OR GROUNDED CKT WK10X. IF OK, FAULTY ECM CONNECTION OR ECM.

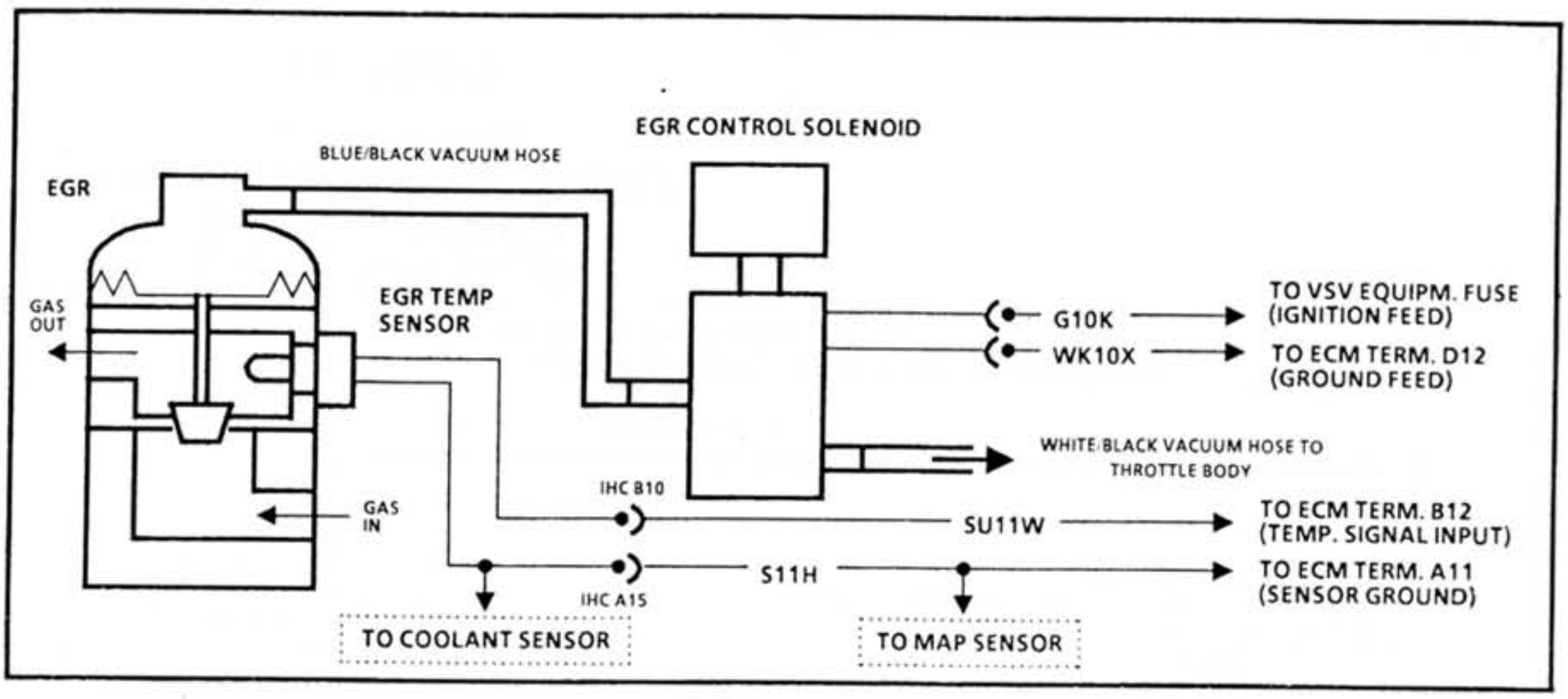
YES

(3)
- ENGINE STILL RUNNING.
- DISCONNECT BLUE/BLACK VACUUM HOSE AT EGR SOLENOID.
- APPLY VACUUM ON HOSE. THE MAP VALUE AS DISPLAYED ON TECH 1 SHOULD INCREASE. DOES IT?

YES → REPLACE EGR CONTROL SOLENOID.

NO → CHECK FOR BLOCKED PRESSURE HOSE. IF OK, EGR VALVE FAULTY OR EGR PASSAGE BLOCKED.

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 32

(PAGE 2 OF 2)
EXHAUST GAS RECIRCULATION SYSTEM PROBLEM
LOTUS ELAN TURBO

Circuit Description:

Under certain conditions depending on engine speed, engine load, coolant temperature, throttle position and vehicle speed exhaust gas is fed back to the intake plenum chamber by means of an Exhaust Gas Recirculation (EGR) valve. The valve is vacuum operated. The ECM controls the EGR valve by providing a ground feed to a solenoid which in turn opens/closes a vacuum line to the EGR valve.

The EGR valve is fitted with an EGR Temperature Sensor , which senses the gas temperature in the exhaust passage above the pintle.

If there is a mechanical or electrical problem the ECM would detect it due to excessive gas temperatures when the valve is commanded closed or rather low temperatures when the valve should be open. In both cases a Code 32 would be set.

Test Description:

4. The ECM supplies 5 volts on CKT SU11W, while CKT S11H serves as sensor ground. Any problem such as open or shorted circuits sets Code 32.
5. The sensor resistance at about 20°C/ 70°F should be approx. 11,000 Ohms.

Diagnostic Aids:

Push EGR diaphragm up by hand and listen for valve closing again. Be careful, use gloves: Valve is very hot.

A squeaking noise indicates valve might get stuck occasionally.

Refer to "Intermittents" in Section EMJ.6.

CODE 32

(PAGE 2 OF 2)
EXHAUST GAS RECIRCULATION SYSTEM PROBLEM
LOTUS ELAN TURBO

FROM CODE 32 (PAGE 1 O 2) CHART

(4) DISCONNECT EGR TEMPERATURE SENSOR.
- IGNITION "ON".
- CHECK VOLTAGE AT TEMP. SENSOR HARNESS CONNECTOR BETWEEN CKT SU11W AND CKT S11H USING A DVOM. VOLTAGE SHOULD BE 5 VOLTS. IS IT?

NO

- CHECK VOLTAGE AT TEMP. SENSOR HARNESS CONNECTOR BETWEEN CKT SU11W AND ENGINE GROUND. VOLTAGE SHOULD BE 5 VOLTS. IS IT?

NO

CHECK CKT SU11W FOR OPEN OR SHORTED TO GROUND. IF OK, IT ' S A FAULTY ECM CONNECTION OR ECM.

YES

CHECK FOR OPEN GROUND CKT S11H, IF OK, IT'S A FAULTY ECM CONNECTION OR ECM.

YES

(5)
- REMOVE EGR TEMPERATURE SENSOR.
- CHECK RESISTANCE OF TEMP. SENSOR AT AMBIENT TEMPERATURES WITH DVOM . RESISTANCE SHOULD BE APPROX. 11,000 OHMS. IS IT?

YES

- RE-INSTALL EGR TEMPERATURE SENSOR.
- CLEAR CODE 32.
- START ENGINE AND IDLE FOR 1 MINUTE OR UNTIL CHECK ENGINE LIGHT COMES ON. CODE 32 SET?

YES

FAULTY ECM CONNECTION OR ECM.

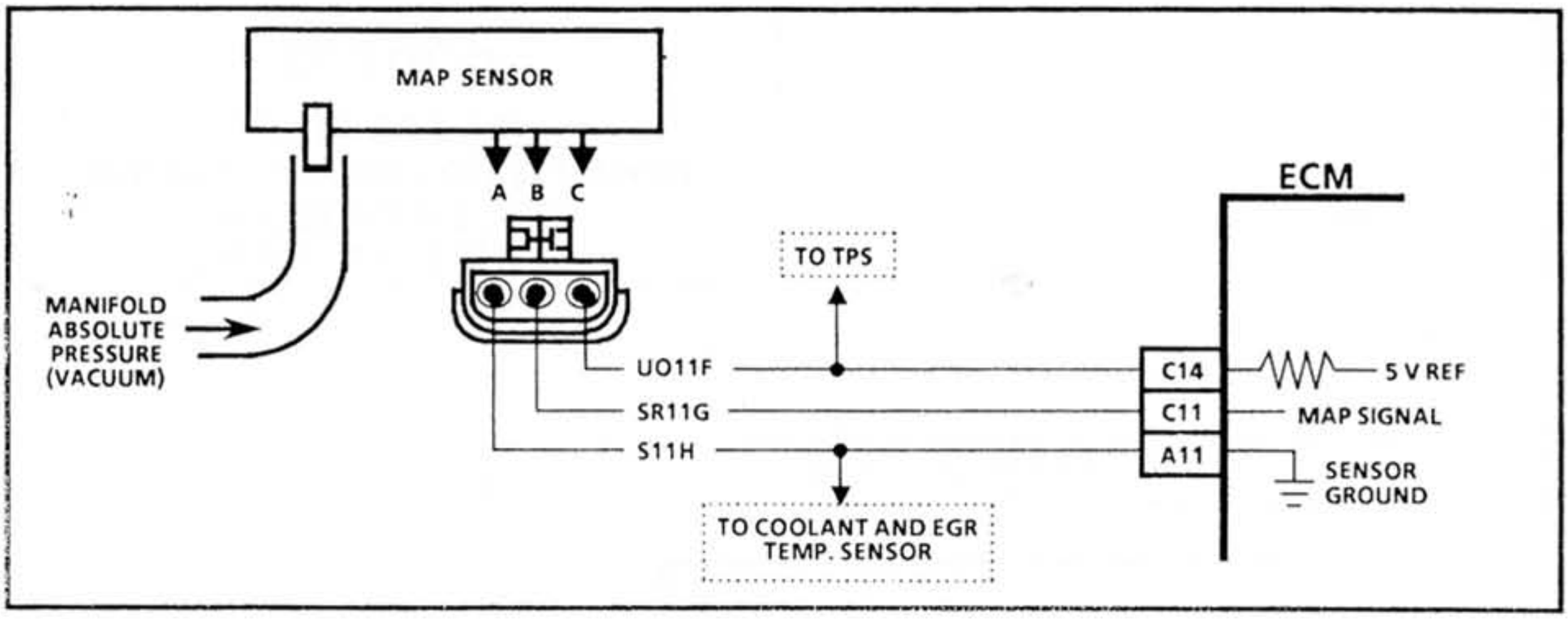
NO

PROBLEM IS INTERMITTENT. CONDUCT TEST DRIVE WITH TECH 1 IN "SNAPSHOT" MODE. SET TRIGGER ON CODE 32.

NO

REPLACE EGR TEMPERATURE SENSOR.

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 33

MANIFOLD ABSOLUTE PRESSURE (MAP) SENSOR CIRCUIT (SIGNAL VOLTAGE HIGH - LOW VACUUM) 1.6L LOTUS ELAN TURBO

Circuit Description:

The Manifold Absolute Pressure (MAP) Sensor responds to changes in manifold pressure (vacuum). The ECM receives this information as a signal voltage that will vary from about 0.6 to 1.0 volts, at closed throttle idle, to 4 - 4.5 volts at wide open throttle and full boost.

If the MAP sensor fails, the ECM will substitute a fixed MAP value and use the Throttle Position Sensor (TPS) to control fuel delivery.

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

1. This step will determine if Code 33 is the result of a hard failure or an intermittent condition.
   A Code 33 will set if:
   - MAP signal indicates greater than 90 kPa (over 2.1V) with A/C "OFF".
   - TPS less than 1.0%.
   - These conditions are present for a time longer than 5 seconds.
   - Engine running for at least 15 seconds.
     OR
   - MAP signal greater than 5.0V (204 kPa) at engine cranks.
2. This step simulates conditions for a Code 34. If the ECM recognizes the change, the ECM, and CKT's UO11F and SR11G, are OK. If CKT S11H is open, there may also be a Code 15 stored.

Diagnostic Aids:

With the ignition "ON" and the engine stopped, the manifold pressure is equal to atmospheric pressure and the signal voltage will be high. This information is used by the ECM as an indication of vehicle altitude and is referred to as BARO. Comparison of this BARO reading with a known good vehicle with the same sensor is a good way to check accuracy of a "suspect" sensor. Readings should be the same ± .4 volt.

An intermittent open in CKT S11H can cause a Code 33.

- Check (wiggle) ECM connector pin S11H, wiring and sensor connector while watching "MAP" on Tech1 display, engine idling. Voltage should not increase above 2.5 volts.
- Clear Code and conduct test drive with Tech 1 in "Snapshot" mode. Set trigger on Code 33.
- Refer to "Intermittents" in Section EMJ.6.

CODE 33

MANIFOLD ABSOLUTE PRESSURE (MAP) SENSOR CIRCUIT
(SIGNAL VOLTAGE HIGH - LOW VACUUM)
1.6L LOTUS ELAN TURBO

(1)
- CHECK FOR OTHER PROBLEMS WHICH COULD CAUSE A ROUGH IDLE BEFORE USING THIS CHART. SEE SYMPTOMS IN SECTION EMJ.6.
- IN CASE ENGINE WON'T START WITH CODE 33 SET CHECK FOR VACUUM HOSE TO SENSOR BEING OPEN.
- ENGINE IDLING. DOES TECH 1 DISPLAY A MAP OF 2.1 VOLTS OR OVER?

YES

(2)
- IGNITION "OFF".
- DISCONNECT MAP SENSOR ELECTRICAL CONNECTOR.
- IGNITION "ON".
- TECH 1 SHOULD READ A VOLTAGE OF LESS THAN 1 VOLT. DOES IT?

YES

- PROBE CKT S11H WITH A TEST LIGHT TO 12 VOLTS.
- TEST LIGHT SHOULD LIGHT. DOES IT?

YES

PLUGGED OR LEAKING SENSOR VACUUM HOSE OR FAULTY MAP SENSOR.

NO

CHECK FOR OPEN CKT S11H. IF OK, FAULTY ECM.

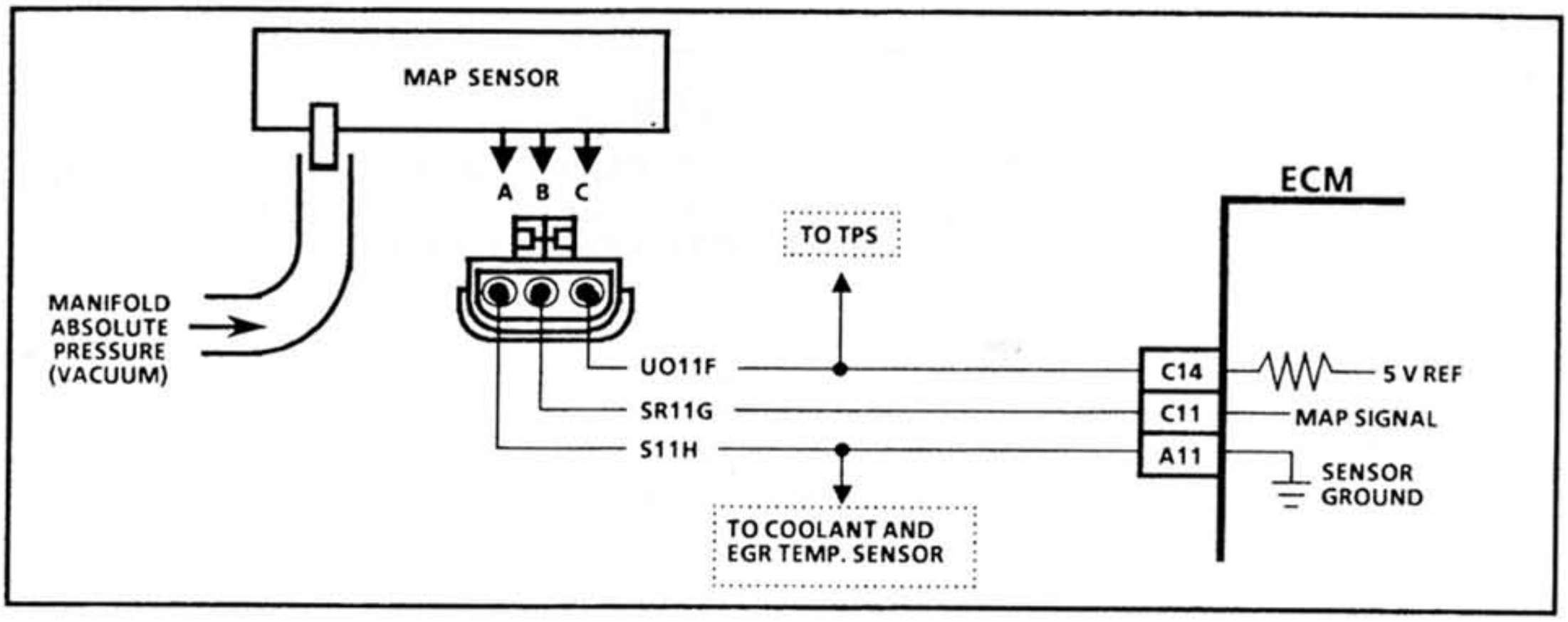
NO

CHECK FOR CKT SR11G SHORTED TO VOLTAGE OR SHORTED TO CKT UO11F. IF OK FAULTY ECM.

NO

CODE 33 IS INTERMITTENT. IF NO ADDITIONAL CODES WERE STORED, REFER TO DIAGNOSTIC AIDS ON FACING PAGE.

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 34

MANIFOLD ABSOLUTE PRESSURE (MAP) SENSOR CIRCUIT
(SIGNAL VOLTAGE LOW - HIGH VACUUM)
1.6L LOTUS ELAN TURBO

Circuit Description:

The Manifold Absolute Pressure (MAP) Sensor responds to changes in manifold pressure (vacuum). The ECM receives this information as a signal voltage that will vary from about 0.6 to 1.0 volts at closed throttle idle, to 4 - 4.5 volts at wide open throttle and full boost.

If the MAP sensor fails, the ECM will substitute a fixed MAP value and use the Throttle Position Sensor (TPS) to control fuel delivery.

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

1. This step determines if Code 34 is the result of a hard failure or an intermittent condition.
   A Code 34 will set when:
   - MAP reading is less than 14 kPa.
   - Engine rpm is less than 1200 rpm.

   OR
   - MAP reading is less than 14 kPa.
   - Engine rpm is greater than 1200 rpm.
   - TPS is less than 3.5%.
2. Jumpering harness terminals "B" to "C", 5 volt to signal, will determine if the sensor is at fault, or if there is a problem with the ECM or wiring.
3. The Tech 1 tool does not display 12 volts. The important thing is that the ECM recognizes the voltage as more than 4 volts, indicating that the ECM and CKT SR11G are OK.
4. Disconnect TPS in order to check for internally shorted sensor.

Diagnostic Aids:

With the ignition "ON" and the engine stopped, the manifold pressure is equal to atmospheric pressure and the signal voltage will be high. This information is used by the ECM as an indication of vehicle altitude and is referred to as BARO. Comparison of this BARO reading with a known good vehicle with the same sensor is a good way to check accuracy of a "suspect" sensor. Readings should be the same ± .4 volt.

If Code 34 is intermittent:

- Check (wiggle) pins C11 and C14, sensor wiring and connector while watching "MAP" on Tech1 display. Voltage should not drop.
- Clear Code and conduct test drive with Tech 1 in "Snapshot" mode. Set trigger on Code 34.
- Refer to "Intermittents" in Section EMJ.6.

CODE 34

MANIFOLD ABSOLUTE PRESSURE (MAP) SENSOR CIRCUIT
(SIGNAL VOLTAGE LOW - HIGH VACUUM)
1.6L LOTUS ELAN TURBO

1
- ENGINE IDLING.
  DOES TECH 1 DISPLAY MAP BELOW .30 VOLTS?

YES

2
- IGNITION "OFF".
- DISCONNECT SENSOR ELECTRICAL CONNECTOR.
- JUMPER HARNESS TERMINALS "B" TO "C".
- IGNITION "ON".
- MAP VOLTAGE SHOULD READ OVER 4 VOLTS.
  DOES IT?

NO

3
- IGNITION "OFF".
- REMOVE JUMPER WIRE.
- PROBE TERMINAL "B" (CKT SR11G) WITH A TEST LIGHT TO 12 VOLTS.
- IGNITION "ON".
- TECH 1 SHOULD READ OVER 4 VOLTS.
  DOES IT?

YES

4 CHECK CKT UO11F FOR OPEN OR SHORTED TO GROUND AND INTERNALLY SHORTED TPS SENSOR, IF OK FAULTY ECM.

NO

CHECK CKT SR11G FOR OPEN OR SHORTED TO GROUND. IF OK, FAULTY ECM.

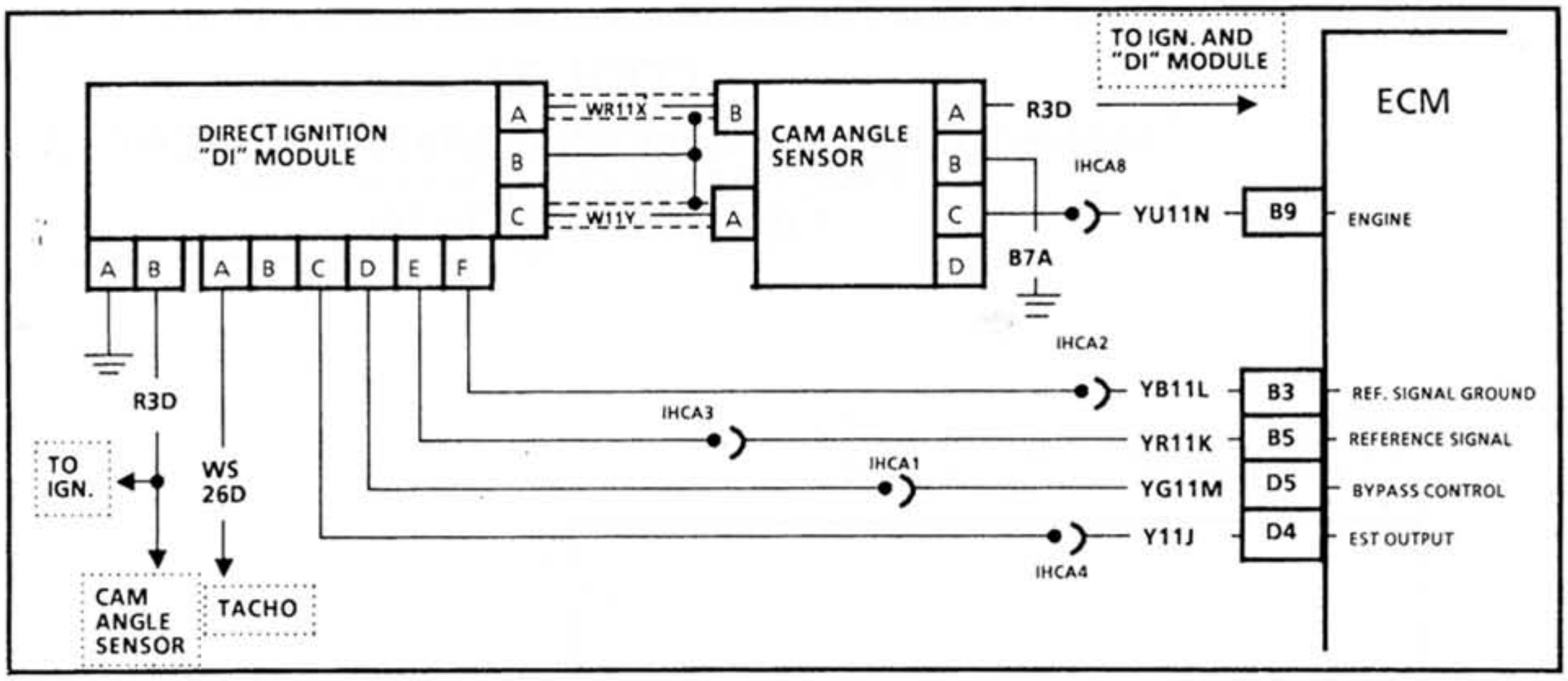
NO

CODE 34 IS INTERMITTENT.
IF NO ADDITIONAL CODES WERE STORED, REFER TO DIAGNOSTIC AIDS ON FACING PAGE.

YES

FAULTY CONNECTION OR SENSOR.

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 41

ENGINE SPEED SIGNAL MISSING
1.6L LOTUS ELAN TURBO

Circuit Description:

The engine speed (position) signal is a 0 to 5 volts digital input to the ECM which occurs at a frequency of once per camshaft revolution. It is generated by the cam angle sensor located at the end of the camshaft. The signal is used by the ECM to set the alternating firing of the injectors.

Code 41 will set under the following conditions: The ECM does not receive signal pulses for more than 20 engine revolutions , or it does not receive signal pulses for more than 5 seconds.

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

1. Whenever the "reference signal" is missing the ECM should count "sync pulses" and display them on Tech 1 during crank.
2. The ECM supplies 5 volts on CKT YU11N. Whenever the circuit is grounded by means of the test light there should be another "count" on Tech 1 sync pulse display.

Diagnostic Aids:

An intermittent may be caused by a poor connection, rubbed through wire insulation, or a wire broken inside the insulation.

- Clear code and check (wiggle) pin B9 at ECM, wiring and distributor (engine position sensor) connector in order to see if code resets.
- Conduct a test drive with TECH 1 in "Snapshot" mode. Set trigger on Code 41.
- Make sure circuits "YU11N", "WR11X" and "W11Y" are routed away from spark plug wires.

CODE 41

ENGINE SPEED SIGNAL MISSING
1.6L LOTUS ELAN TURBO

(1)
- DISCONNECT 2 PIN CONNECTOR AT CAM ANGLE SENSOR
- CRANK ENGINE
- TECH 1 SHOULD COUNT "SYNC PULSES". DOES IT?

NO

- DISCONNECT 4 PIN CONNECTOR AT CAM ANGLE SENSOR.
- IGNITION ON
- CHECK FOR 12 VOLTS SUPPLY ON CKT R3D (TERM. A) AND GOOD GROUND ON CKT B7A (TERM. B). ARE CKT'S OK?

YES

- RECONNECT 2 PIN CONNECTOR
- ENGINE RUNNING AT IDLE
- IF CODE RESETS REPLACE ECM, OTHERWISE REFER TO "DIAGNOSTIC AIDS" ON FACING PAGE.

YES

(2)
- IGNITION ON
- TOUCH CAVITY C OF 4 PIN CONNECTOR WITH TEST LIGHT TO GROUND.
- EACH "TOUCH" SHOULD INCREASE "SYNC PULSES" ON TECH 1 DISPLAY.

NO

REPAIR CKT

NO

- CHECK FOR 5 VOLTS SUPPLY ON CKT YU11N. IS VOLTAGE OK?

YES

REPLACE CAM ANGLE SENSOR

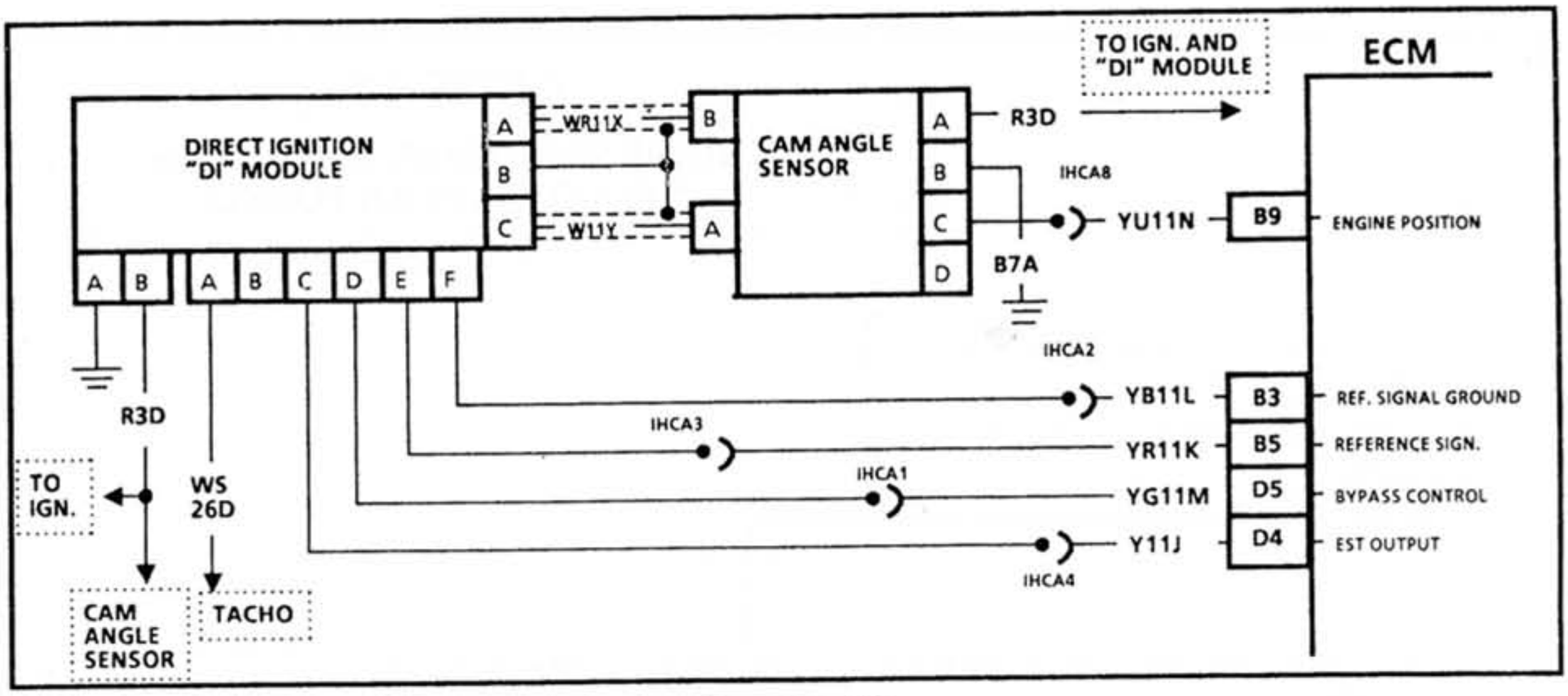
NO

CHECK CKT YU11N FOR OPEN OR GROUNDED. IF OK, REPLAGE ECM.

YES

- RECONNECT SENSOR
- ENGINE RUNNING AT IDLE
  IF CODE RESETS, REPLACE ECM.

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE LIGHT.



CODE 42

ELECTRONIC SPARK TIMING (EST) CIRCUIT 1.6L LOTUS ELAN TURBO

Circuit Description:

The ignition module sends a reference signal on CKT YR11K to the ECM, when the engine is cranking. While the engine speed is under 800 rpm, the ignition module will control ignition timing this is called "bypass" mode. Above 800 rpm, the ECM applies 5 volts to the "bypass" line CKT YG11M to switch the timing to ECM control on EST CKT Y11J. This is called "EST" mode.

When the system is running in "bypass" mode, the ignition module grounds the EST signal. The ECM expects to see no voltage on the EST line during this condition. If it sees a voltage, is sets Code 42 and will not go into the EST mode.

When the rpm for EST is reached (about 800 rpm), voltage will be applied to the bypass line, the EST should no longer be grounded and EST voltage should be varying.

If the bypass line is open or grounded, the ignition module will not switch to EST mode. If the EST line is grounded, the ignition module will switch to EST but, because the line is grounded, there will be no EST signal. In these cases a Code 42 will be set also.

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

1. Code 42 means the ECM has seen an open or short to ground in the EST or bypass circuits. This test confirms Code 42 and that the fault causing the code is present.
2. Checks for a normal EST ground path through the ignition module. An EST CKT Y11J, shorted to ground, will also read less than 500 ohms, however, this will be checked later.
3. As the test light voltage touches CKT YG 11M, the module should switch, causing the ohmmeter to "overrange", if the meter is in the 1000-2000 ohms position. Selecting the 10 - 20,000 ohms position will indicate above 5000 ohms. The important thing is that the module "switched".
4. The module did not switch and this step checks for:
   - EST CKT Y11J shorted to ground.
   - Bypass CKT YG11M open.
   - Faulty ignition module connection or module.
5. Confirms that Code 42 is a faulty ECM and not an intermittent in CKT's.

Diagnostic Aids:

An intermittent may be caused by a poor connection, rubbed through wire insulation, or a wire broken inside the insulation.

- Inspect harness connectors for backed out terminals, improper mating, broken locks, improperly formed or damaged terminals, poor terminal to wire connection, and damaged harness.
- Run engine while checking (wiggling) EST and bypass pins at relevant connectors and wiring with TECH 1 in "Snapshot" mode. Set trigger on Code 42.
- Make sure "Reference Signal" and "EST" circuits are routed away from spark plug wires.

CODE 42

ELECTRONIC SPARK TIMING (EST) CIRCUIT 1.6L LOTUS ELAN TURBO

1. • CLEAR CODES.
   • IDLE ENGINE FOR 1 MINUTE OR UNTIL CODE 42 SETS.
   DOES CODE 42 SET?

- NO → CODE 42 INTERMITTENT. REFER TO DIAGNOSTIC AIDS ON FACING PAGE.
- YES →

2. • IGNITION "OFF".
   • DISCONNECT ECM CONNECTORS.
   • IGNITION "ON".
   • OHMMETER SELECTOR SWITCH IN THE 1000 TO 2000 OHMS RANGE.
   • PROBE ECM HARNESS CONNECTOR TERMINAL D4 (CKT Y11J) WITH AN OHMMETER TO GROUND, IT SHOULD READ LESS THAN 500 OHMS.
   DOES IT?

- NO → OPEN CKT Y11J , FAULTY CONNECTION OR FAULTY IGNITION MODULE.
- YES →

• PROBE ECM HARNESS CONNECTOR TERMINAL D5 CKT YG11M WITH A TEST LIGHT TO 12 VOLTS AND NOTE LIGHT.

- LIGHT "ON" → DISCONNECT IGNITION MODULE 6-WAY CONNECTOR. IS LIGHT STILL ON?
  - LIGHT "ON" → CKT YG11M SHORTED TO GROUND.
  - LIGHT "OFF" → FAULTY IGNITION MODULE.
- LIGHT "OFF" →

3. • WITH OHMMETER STILL CONNECTED TO ECM HARNESS CKT Y11J AND GROUND PROBE ECM HARNESS CKT YG11M WITH THE TEST LIGHT CONNECTED TO 12 VOLTS.
   • AS TEST LIGHT CONTACTS CKT YG11M, RESISTANCE SHOULD SWITCH FROM UNDER 500 TO OVER 5,000 OHMS.
   DOES IT?

- YES →

4. • CHECK CKT Y11J FOR GROUNDED AND CKT YG11M FOR OPEN.
   ARE CKT'S OK?

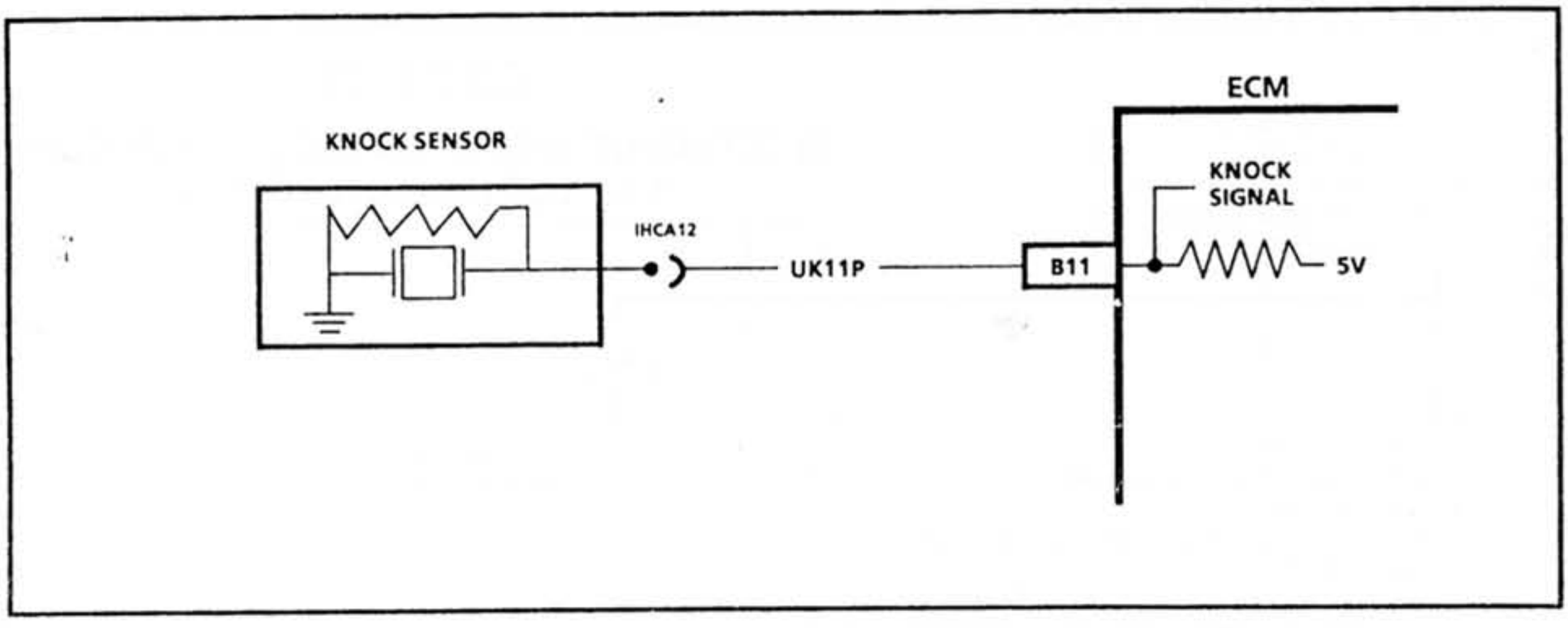
- NO → REPAIR CKT
- YES → CHECK FOR POOR CONNECTION AT IGNITION MODULE TERMINAL "D". IF OK IGNITION MODULE IS FAULTY.

- NO →

5. • RECONNECT ECM AND IDLE ENGINE FOR ONE MINUTE OR UNTIL CODE 42 SETS.
   DOES CODE SET?

- YES → FAULTY ECM
- NO → CODE 42 INTERMITTENT. REFER TO DIAGNOSTIC AIDS ON FACING PAGE.

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 43

ELECTRONIC SPARK CONTROL (ESC) CIRCUIT
1.6L LOTUS ELAN TURBO

Circuit Description:

The knock sensor detects engine detonation and the ECM retards the electronic spark timing based on the signal being received. The circuitry within the knock sensor causes the ECM 5 volts to be pulled down so that, under a no knock condition, CKT UK11P would measure about 2.5 volts. The knock sensor produces an AC signal which rides on the 2.5 volts DC voltage. The amplitude and signal frequency are dependent upon the knock level.

Code 43 will be set.

- If there is an indication of knock for 3.67 seconds over a 3.9 second interval with the engine running.

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

1. If the conditions, as described above, are being met, the the check engine light will be turned "ON" again and Code 43 stored. The Tech 1 could indicate "YES" when the knock signal position is selected as well. If an audible knock is heard from the engine, repair the internal engine problem, because normally, no knock should be detected at idle.
2. Tapping the oil filter base casting should produce a knock signal.
3. The ECM provides a 5 volts signal through a pull-up resistor which should be present at the injector harness terminal IHCA 12.
4. This test determines if the knock sensor or the ECM is faulty.

Diagnostic Aids:

If Code 43 is intermittent:

- Mechanical engine knock can cause a knock sensor signal. Abnormal engine noise must be corrected before using this chart.
- Refer to "Intermittents" and "Detonation" in Section EMJ. 6.

CODE 43

ELECTRONIC SPARK CONTROL (ESC) CIRCUIT
1.6L LOTUS ELAN TURBO

1
- CLEAR CODE. ENGINE IDLING AT NORMAL OPERATING TEMPERATURE FOR ONE MINUTE OR MORE.
- DOES CODE 43 RESET ?

NO

2
- LIFT CAR ON HOIST.
- TAP ON OIL FILTER BASE CASTING, USING A STEEL BAR AND HAMMER WHILE OBSERVING KNOCK SIGNAL.
- TECH 1 SHOULD INDICATE KNOCK WHILE TAPPING. (SEE NOTE ON FACING PAGE). DOES IT?

NO

4
- ENGINE "OFF"
- DISCONNECT ECM CONNECTOR J1.
- IGNITION "ON"
- CONNECT VOLTMETER TO CONNECTOR PIN B11 AND ENGINE GROUND.
- SET VOLTMETER ON 0.000 VOLT AC SCALE.
- TAP ON OIL FILTER BASE CASTING.
- IS A VOLTAGE INDICATED ON VOLTMETER WHILE TAPPING?

NO

FAULTY KNOCK SENSOR

YES

FAULTY ECM

YES

CODE 43 IS INTERMITTENT. IF NO ADDITIONAL CODES WERE STORED, REFER TO "DIAGNOSTIC AIDS" ON FACING PAGE.

YES

3
- IGNITION "OFF"
- DISCONNECT INJ. HARNESS CONNECTOR A.
- IGNITION "ON".
- MEASURE VOLTAGE BETWEEN INJ. HARNESS CONNECTOR CAVITY A12 AND GROUND. SHOULD BE BETWEEN 4-6 VOLTS. IS IT?

YES

OPEN OR GROUNDED LEAD TO SENSOR OR FAULTY SENSOR.

NO

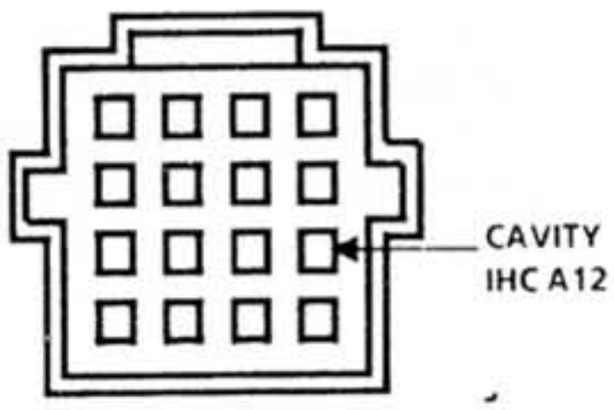
OVER 6 VOLTS

CHECK CKT UK11P FOR SHORTED TO VOLTAGE . IF OK, IT IS A FAULTY ECM.

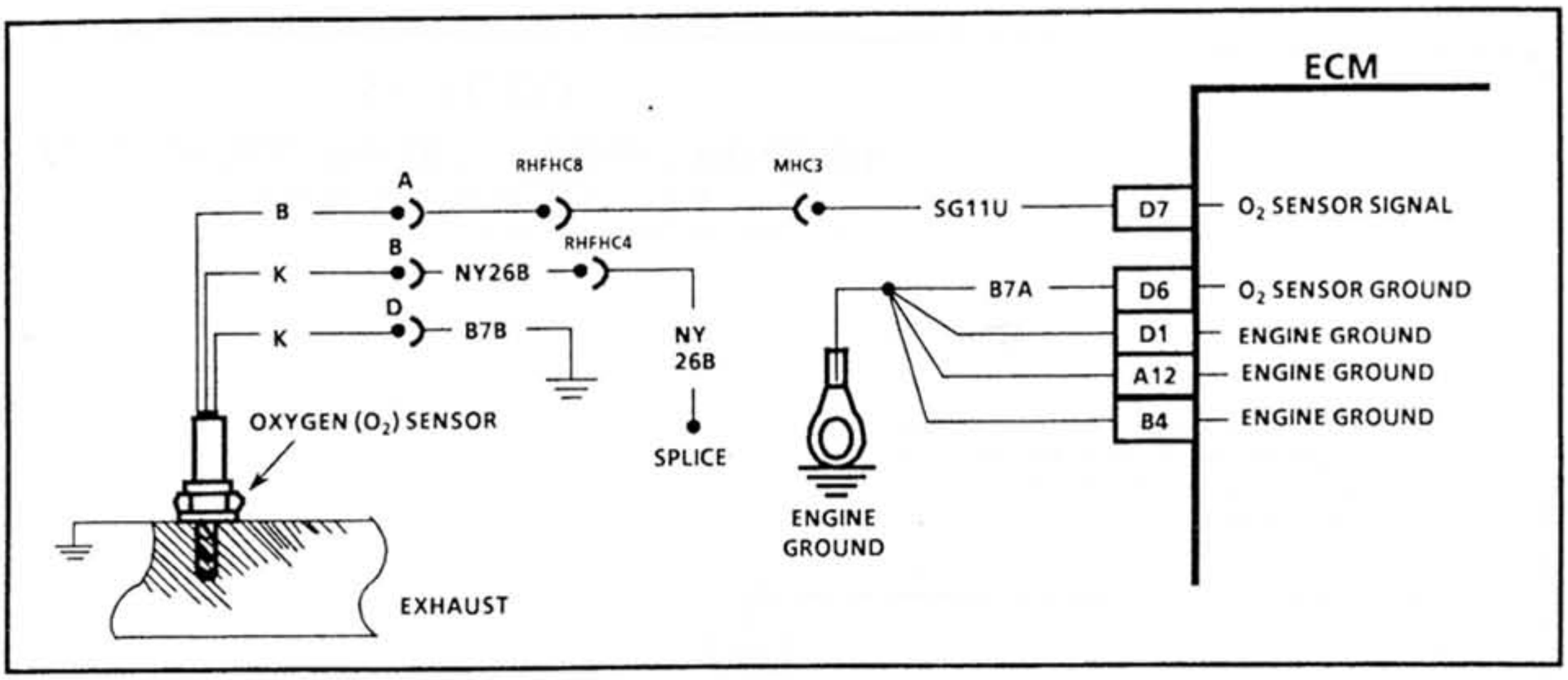
LESS THAN 4 VOLTS

CHECK CKT UK11P FOR OPEN OR SHORTED TO GROUND. IF OK, IT IS A FAULTY ECM.

INJ. HARNESS CONNECTOR A



CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 44

OXYGEN SENSOR CIRCUIT
(LEAN EXHAUST INDICATED)
LOTUS ELAN TURBO

Circuit Description:

The ECM supplies a voltage of about .450 mV between terminals "D7" and "D6". (If measured with a 10 megohm digital voltmeter, this may read as low as .320 mV.) The O_2 sensor varies the voltage within a range of about 1 volt, if the exhaust is rich, down through about 100 mV, if exhaust is lean.

The sensor is like an open circuit and produces no voltage, when it is below about 360°C (600°F). An open sensor circuit, or defective heater circuit, causes "Open Loop" operation.

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

1. Code 44 is set, when the O_2 sensor signal voltage on CKT SG11U:
   - Remains below 0.08 volt for 5 seconds or more.
   - The system is operating in "Closed Loop".

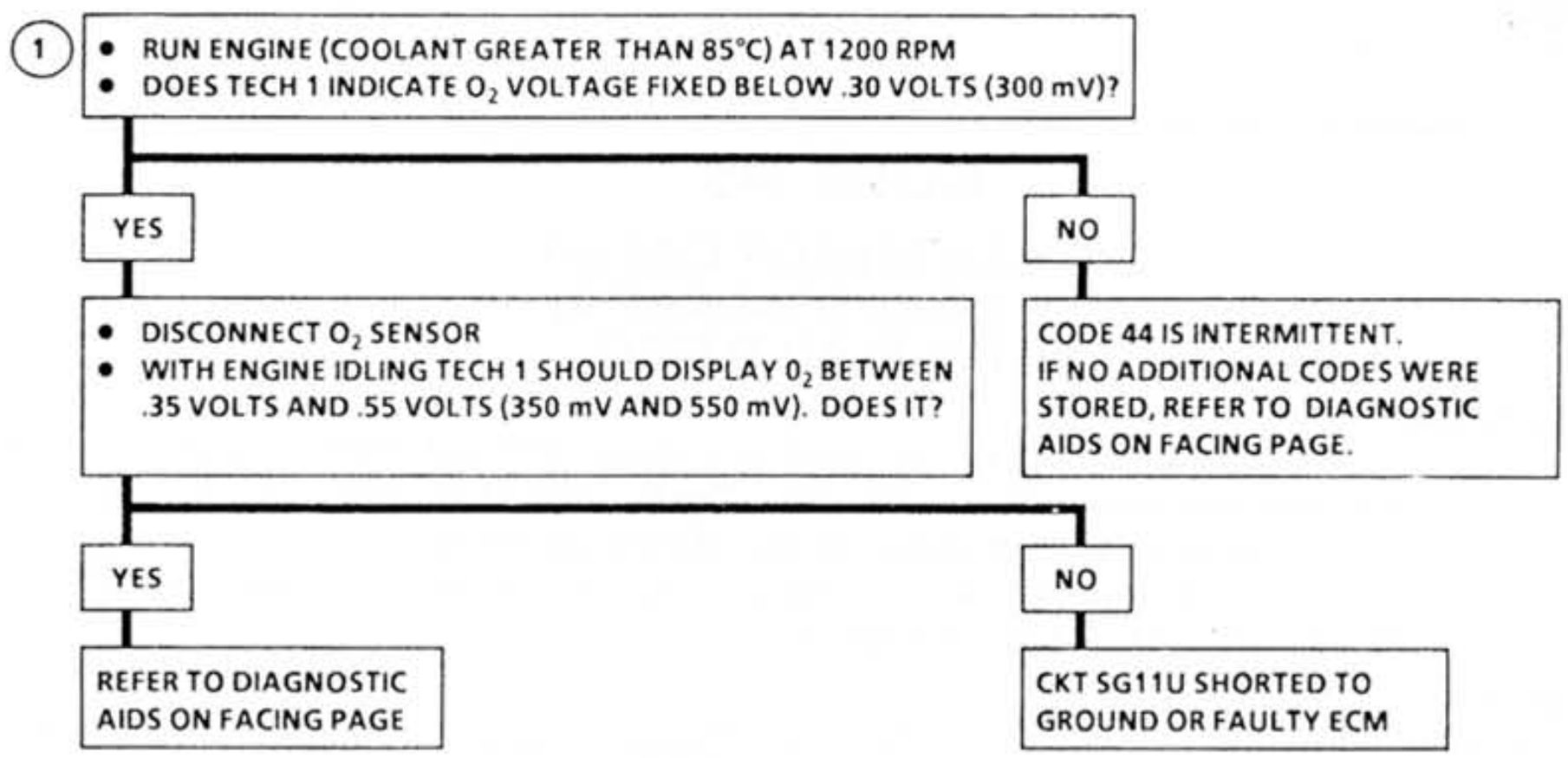
Diagnostic Aids:

Using the Tech1 observe the block learn value at slightly open and closed throttle (TPS >1% and TPS = 0%). The ECM has 2 block learn cells and a block learn value greater than 160 at either cell will set Code 44.

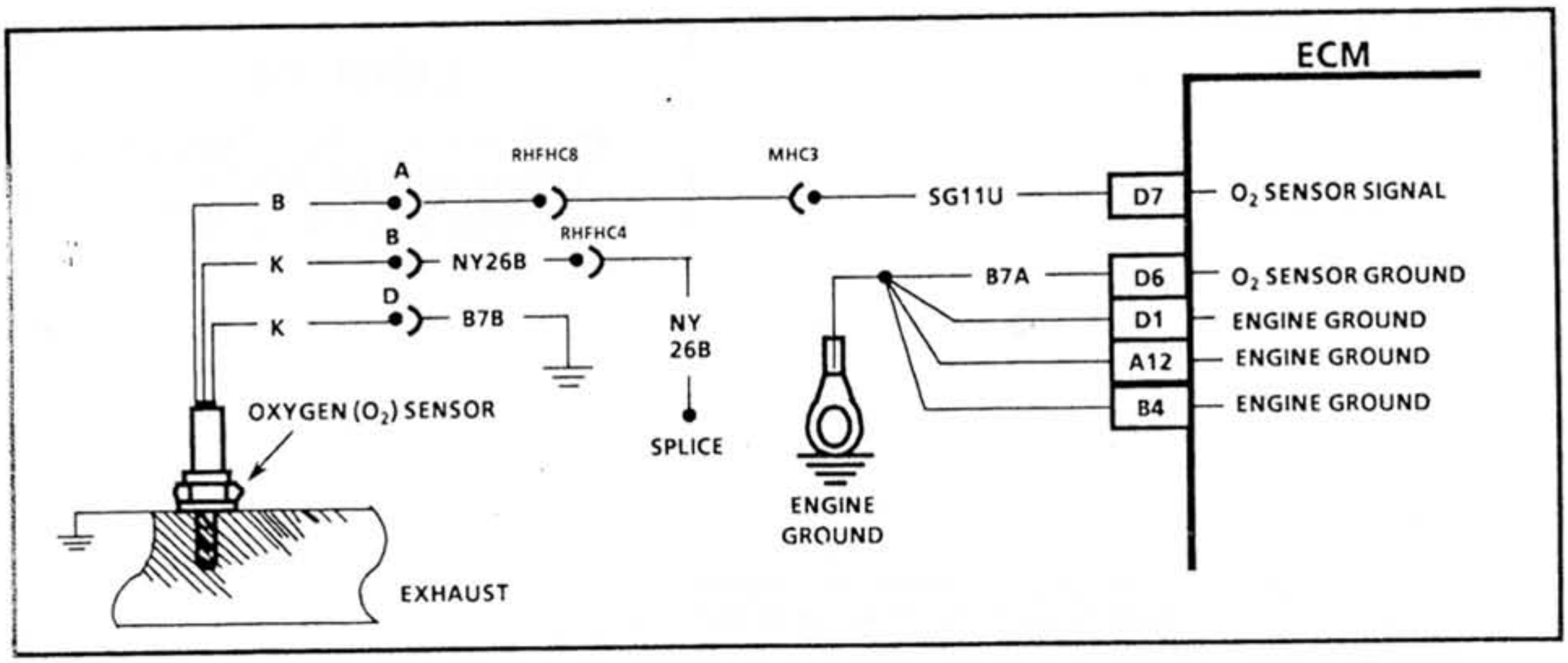
- Check for grounded CKT SG11U between ECM and sensor.
- Fuel Contamination - Water, even in small amounts, near the in-tank fuel pump inlet can be delivered to the injector. The water causes a lean exhaust and can set a Code 44.
- Fuel Pressure - System will be lean if pressure is too low. It may be necessary to monitor fuel pressure, while driving the car at various road speeds and/or loads to confirm. See Fuel System diagnosis CHART EMJ. 4-7.
- If Code 44 intermittent, refer to Section EMJ.6.

CODE 44

OXYGEN SENSOR CIRCUIT (LEAN EXHAUST INDICATED) LOTUS ELAN TURBO



CLEAR CODES, CONFIRM "CLOSED LOOP " OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 45

OXYGEN SENSOR CIRCUIT (RICH EXHAUST INDICATED) LOTUS ELAN TURBO

Circuit Description:

The ECM supplies a voltage of about .45 volt between terminals "D7" and "D6". (If measured with a 10 megohm digital voltmeter, this may read as low as .32 volts.) The O_2 sensor varies the voltage within a range of about 1 volt, if the exhaust is rich, down through about .10 volt, if exhaust is lean.

The sensor is like an open circuit and produces no voltage, when it is below about 360°C (600°F). An open sensor circuit, or cold sensor, causes "Open Loop" operation.

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

1. Code 45 is set, when the O_2 sensor signal voltage on CKT SG11U:
   - Remains above 0.85V for 10 seconds.
   - TPS position is between 3.5 and 13.3%.
   - Engine speed is below 3000RPM.

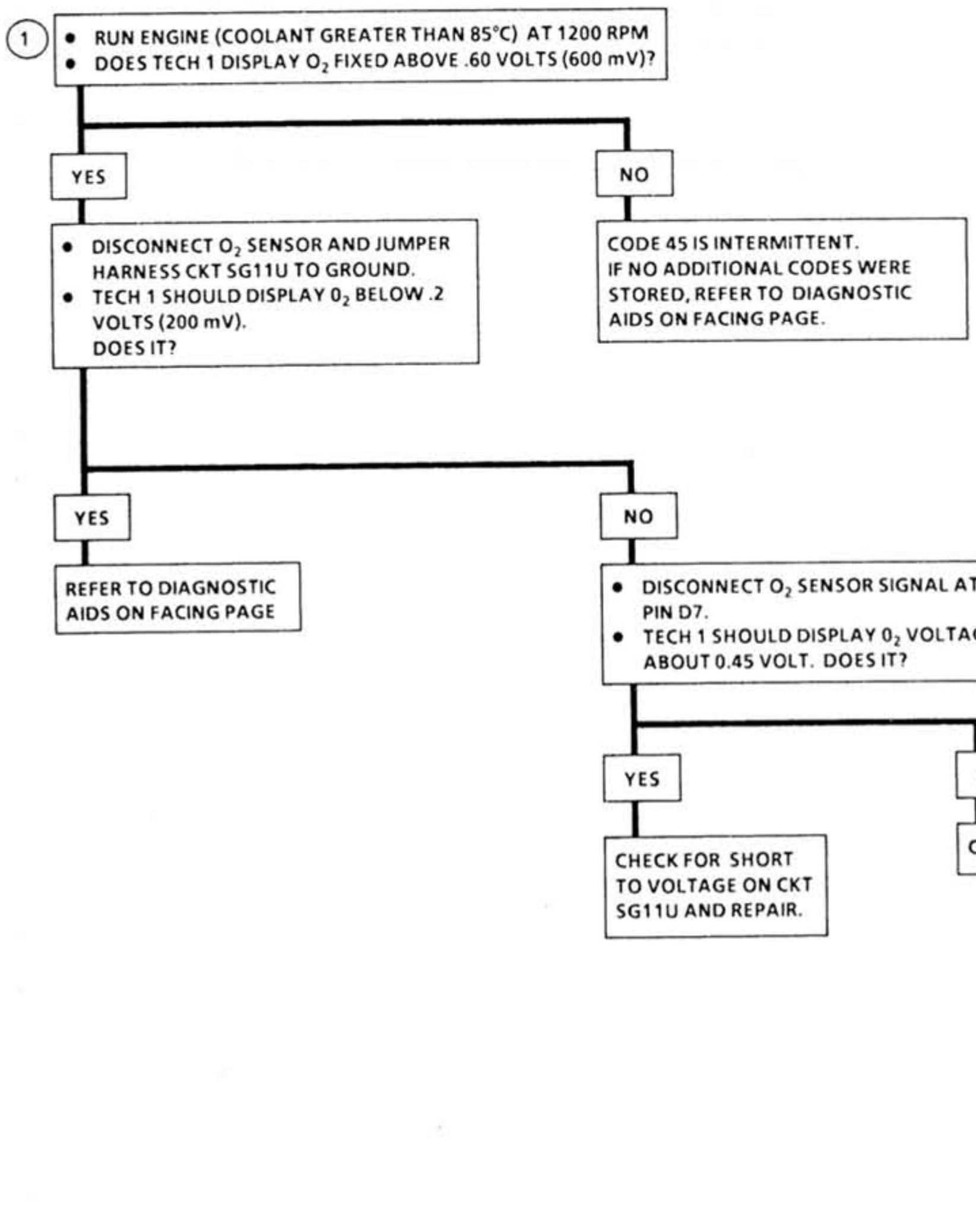
Diagnostic Aids:

The Code 45, or rich exhaust, is most likely caused by one of the flowing:

- Fuel Pressure - System will go rich, if pressure is too high. The ECM can compensate for some increase. However, if it gets too high, a Code 45 will be set. (Block learn value less than 118 in either cell). See Fuel System diagnosis CHART EMJ. 4-7.
- HEI Shielding - An open ground CKT YB11L may result in EMI, or induced electrical "noise". The ECM looks at this "noise" as reference pulses. The additional pulses result in a higher than actual engine speed signal. The ECM then delivers too much fuel, causing system to go rich. Engine tachometer will, also, show higher than actual engine speed, which can help in diagnosing this problem.
- Canister Purge - Check for fuel saturation. (Heavy fuel vapour, smell from canister vent or canister weight in excess of 600g.) If full of fuel, check canister control and hoses. See Canister Purge, Section EMJ.3-S.
- MAP Sensor - An output that causes the ECM to sense a higher than normal manifold pressure (low vacuum) can cause the system to go rich. Disconnecting the MAP sensor will allow the ECM to set a fixed value for the MAP sensor. If the rich condition is gone, while the sensor is disconnected then replace faulty MAP sensor.
- TPS - An intermittent TPS output will cause the system to go rich, due to a false indication of the engine accelerating.
- O_2 Sensor Contamination - Inspect Oxygen Sensor for silicone contamination from fuel, or use of improper RTV sealant. The sensor may have a white, powdery coating and result in a high, but false signal voltage (rich exhaust indication). The ECM will then reduce the amount of fuel delivered to the engine, causing a severe surge driveability problem.
  If Code 45 is intermittent, refer to Section EMJ.6.
- If the EGR valve is stuck open it may result in a rich exhaust indication and could possibly set a Code 45, especially at idle. Refer to CHART EMJ.3-U to check the EGR system.

CODE 45

OXYGEN SENSOR CIRCUIT (RICH EXHAUST INDICATED) LOTUS ELAN TURBO



CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.

CODE 51

PROM ERROR
(FAULTY ECM)

1.6L LOTUS ELAN TURBO

THE ECM OF THE 1.6L LOTUS ELAN TURBO IS A SEALED UNIT, AND NO ACCESS TO THE MEMCAL IS POSSIBLE. IF CODE 51 IS DISPLAYED, THE COMPLETE ECM MUST BE REPLACED.

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.

SECTION EMJ.5

1.6L LOTUS ELAN TURBO
(WITH CATALYTIC CONVERTER)
DIAGNOSTIC CHARTS

DIAGNOSTIC CIRCUIT CHECK

The "Diagnostic Circuit Check" verifies the system is functioning correctly. Some special considerations to keep in mind while making the "Diagnostic Circuit Check" are:

Blocking Drive Wheels

The vehicle drive wheels should always be blocked while checking the system.

Cold Oxygen Sensor

In general, the Oxygen Sensor will cool off after only a short period of engine being turned off. This will put the system into "Open Loop". To restore "Closed Loop" operation, run the engine at part throttle for a minute and accelerate from idle to part throttle a few times.

"NON-SCAN" DIAGNOSTIC CIRCUIT CHECK

LOTUS ELAN TURBO
(WITH CATALYTIC CONVERTER)

Circuit Description:

The Diagnostic Circuit Check is an organized approach for identifying a problem caused by the Fuel Injection System.

Driver comments normally fall into one of the following areas:

- Steady "Check Engine" light
- Driveability Problem
- Engine "Cranks But Will Not Run"

Understanding the chart and using it correctly will reduce diagnosis time and prevent the unnecessary replacement of parts.

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

1. A steady "Check Engine" light with the ignition "ON" and engine stopped confirms battery and ignition voltage to the Electronic Control Module (ECM).
2. Ground diagnosis terminal by jumpering terminal "A" to "B" in the ALDL connector located close to the ECM in the passenger foot area..
   The ECM will cause the "Check Engine" light to flash Code 12, indicating that the ECM diagnostics are working. Code 12 will flash three (3) times, followed by any other trouble codes stored in the memory. Each additional code will flash three (3) times, starting with the lowest code,and then start over again with Code 12. If there are no other codes, Code 12 will flash until the diagnostic "test" terminal jumper is disconnected or the engine is started.
3. Record all stored codes except for Code 12. If the problem is "Engine Cranks But Will Not Run", go to CHART EMJ. 4-3.
4. If no additional codes were recorded, see Section EMJ.6 for driveability symptoms and recommended service procedures. Depending on the severity of the problem, the "Field Service Mode" may be helpful in diagnosis.
   With the engine running and the diagnostic terminal grounded, the ECM will respond to the oxygen sensor signal voltage and use the "Check Engine" light to display this information as follows:
   A. "Closed loop" confirms that the oxygen sensor signal is being used by the ECM to control fuel delivery and that the system is working normally. Signal voltage will swing quickly from below .42 to above .55 volts. Light flashes at a rate of approx. 1 per second, confirming "closed loop" operation.
   B. "Open loop" indicates that oxygen sensor voltage signal is not usable to the ECM. Signal voltage is at a constant value between .42 and .55 volts. Light flashes at a rate of 2.5 per second indicating "open loop" operation. System will flash "open loop" from 30 seconds to 2 minutes after engine starts or until sensor reaches normal operating temperature. If system fails to go "Closed Loop", see Code 13 chart.
   C. "Check Engine" light predominantly "OFF" indicates that exhaust is lean. O_2 sensor signal voltage will be less than .42 volts and steady. See Code 44 chart.
   D. "Check Engine" light predominantly "ON" steady indicates that exhaust is rich. Sensor signal voltage will be above .55 volts and steady. See Code 45 chart.
5. Road test of the system using the "Field Service Mode" should be done only at steady road speeds. Because the vehicle operates differently in the "Field Service Mode", the following conditions may be observed and should be considered normal.
   - Acceleration - Light may be "ON" too long due to acceleration enrichment.
   - Deceleration - Light may be "OFF" too long due to decel enleanment or fuel cut-off.
6. Clearing codes. Ignition "OFF". Disconnect battery for ten seconds.

SECTION EMJ.5
1.6L LOTUS ELAN TURBO
(WITH CATALYTIC CONVERTER)
DIAGNOSTIC CHARTS

DIAGNOSTIC CIRCUIT CHECK

The "Diagnostic Circuit Check" verifies the system is functioning correctly. Some special considerations to keep in mind while making the "Diagnostic Circuit Check" are:

Blocking Drive Wheels

The vehicle drive wheels should always be blocked while checking the system.

Cold Oxygen Sensor

In general, the Oxygen Sensor will cool off after only a short period of engine being turned off. This will put the system into "Open Loop". To restore "Closed Loop" operation, run the engine at part throttle for a minute and accelerate from idle to part throttle a few times.

"NON-SCAN" DIAGNOSTIC CIRCUIT CHECK

LOTUS ELAN TURBO
(WITH CATALYTIC CONVERTER)

Circuit Description:

The Diagnostic Circuit Check is an organized approach for identifying a problem caused by the Fuel Injection System.

Driver comments normally fall into one of the following areas:

- Steady "Check Engine" light
- Driveability Problem
- Engine "Cranks But Will Not Run"

Understanding the chart and using it correctly will reduce diagnosis time and prevent the unnecessary replacement of parts.

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

1. A steady "Check Engine" light with the ignition "ON" and engine stopped confirms battery and ignition voltage to the Electronic Control Module (ECM).
2. Ground diagnosis terminal by jumpering terminal "A" to "B" in the ALDL connector located close to the ECM in the passenger foot area..
   The ECM will cause the "Check Engine" light to flash Code 12, indicating that the ECM diagnostics are working. Code 12 will flash three (3) times, followed by any other trouble codes stored in the memory. Each additional code will flash three (3) times, starting with the lowest code,and then start over again with Code 12. If there are no other codes, Code 12 will flash until the diagnostic "test" terminal jumper is disconnected or the engine is started.
3. Record all stored codes except for Code 12. If the problem is "Engine Cranks But Will Not Run", go to CHART EMJ. 4-3.
4. If no additional codes were recorded, see Section EMJ.6 for driveability symptoms and recommended service procedures. Depending on the severity of the problem, the "Field Service Mode" may be helpful in diagnosis.
   With the engine running and the diagnostic terminal grounded, the ECM will respond to the oxygen sensor signal voltage and use the "Check Engine" light to display this information as follows:
   A. "Closed loop" confirms that the oxygen sensor signal is being used by the ECM to control fuel delivery and that the system is working normally. Signal voltage will swing quickly from below .42 to above .55 volts. Light flashes at a rate of approx. 1 per second, confirming "closed loop" operation.
   B. "Open loop" indicates that oxygen sensor voltage signal is not usable to the ECM. Signal voltage is at a constant value between .42 and .55 volts. Light flashes at a rate of 2.5 per second indicating "open loop" operation. System will flash "open loop" from 30 seconds to 2 minutes after engine starts or until sensor reaches normal operating temperature. If system fails to go "Closed Loop", see Code 13 chart.
   C. "Check Engine" light predominantly "OFF" indicates that exhaust is lean. O_2 sensor signal voltage will be less than .42 volts and steady. See Code 44 chart.
   D. "Check Engine" light predominantly "ON" steady indicates that exhaust is rich. Sensor signal voltage will be above .55 volts and steady. See Code 45 chart.
5. Road test of the system using the "Field Service Mode" should be done only at steady road speeds. Because the vehicle operates differently in the "Field Service Mode", the following conditions may be observed and should be considered normal.
   - Acceleration - Light may be "ON" too long due to acceleration enrichment.
   - Deceleration - Light may be "OFF" too long due to decel enleanment or fuel cut-off.
6. Clearing codes. Ignition "OFF". Disconnect battery for ten seconds.

SECTION EMJ.5
1.6L LOTUS ELAN TURBO
(WITH CATALYTIC CONVERTER)
DIAGNOSTIC CHARTS

DIAGNOSTIC CIRCUIT CHECK

The "Diagnostic Circuit Check" verifies the system is functioning correctly. Some special considerations to keep in mind while making the "Diagnostic Circuit Check" are:

Blocking Drive Wheels

The vehicle drive wheels should always be blocked while checking the system.

Cold Oxygen Sensor

In general, the Oxygen Sensor will cool off after only a short period of engine being turned off. This will put the system into "Open Loop". To restore "Closed Loop" operation, run the engine at part throttle for a minute and accelerate from idle to part throttle a few times.

"NON-SCAN" DIAGNOSTIC CIRCUIT CHECK

LOTUS ELAN TURBO
(WITH CATALYTIC CONVERTER)

Circuit Description:

The Diagnostic Circuit Check is an organized approach for identifying a problem caused by the Fuel Injection System.

Driver comments normally fall into one of the following areas:

- Steady "Check Engine" light
- Driveability Problem
- Engine "Cranks But Will Not Run"

Understanding the chart and using it correctly will reduce diagnosis time and prevent the unnecessary replacement of parts.

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

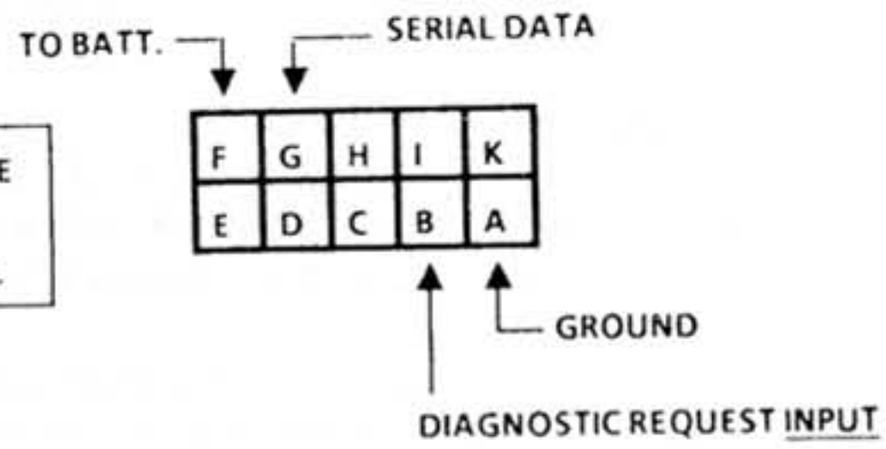
1. A steady "Check Engine" light with the ignition "ON" and engine stopped confirms battery and ignition voltage to the Electronic Control Module (ECM).
2. Ground diagnosis terminal by jumpering terminal "A" to "B" in the ALDL connector located close to the ECM in the passenger foot area..
   The ECM will cause the "Check Engine" light to flash Code 12, indicating that the ECM diagnostics are working. Code 12 will flash three (3) times, followed by any other trouble codes stored in the memory. Each additional code will flash three (3) times, starting with the lowest code,and then start over again with Code 12. If there are no other codes, Code 12 will flash until the diagnostic "test" terminal jumper is disconnected or the engine is started.
3. Record all stored codes except for Code 12. If the problem is "Engine Cranks But Will Not Run", go to CHART EMJ. 4-3.
4. If no additional codes were recorded, see Section EMJ.6 for driveability symptoms and recommended service procedures. Depending on the severity of the problem, the "Field Service Mode" may be helpful in diagnosis.
   With the engine running and the diagnostic terminal grounded, the ECM will respond to the oxygen sensor signal voltage and use the "Check Engine" light to display this information as follows:
   A. "Closed loop" confirms that the oxygen sensor signal is being used by the ECM to control fuel delivery and that the system is working normally. Signal voltage will swing quickly from below .42 to above .55 volts. Light flashes at a rate of approx. 1 per second, confirming "closed loop" operation.
   B. "Open loop" indicates that oxygen sensor voltage signal is not usable to the ECM. Signal voltage is at a constant value between .42 and .55 volts. Light flashes at a rate of 2.5 per second indicating "open loop" operation. System will flash "open loop" from 30 seconds to 2 minutes after engine starts or until sensor reaches normal operating temperature. If system fails to go "Closed Loop", see Code 13 chart.
   C. "Check Engine" light predominantly "OFF" indicates that exhaust is lean. O_2 sensor signal voltage will be less than .42 volts and steady. See Code 44 chart.
   D. "Check Engine" light predominantly "ON" steady indicates that exhaust is rich. Sensor signal voltage will be above .55 volts and steady. See Code 45 chart.
5. Road test of the system using the "Field Service Mode" should be done only at steady road speeds. Because the vehicle operates differently in the "Field Service Mode", the following conditions may be observed and should be considered normal.
   - Acceleration - Light may be "ON" too long due to acceleration enrichment.
   - Deceleration - Light may be "OFF" too long due to decel enleanment or fuel cut-off.
6. Clearing codes. Ignition "OFF". Disconnect battery for ten seconds.

"NON-SCAN" DIAGNOSTIC CIRCUIT CHECK

LOTUS ELAN TURBO
(WITH CATALYTIC CONVERTER)

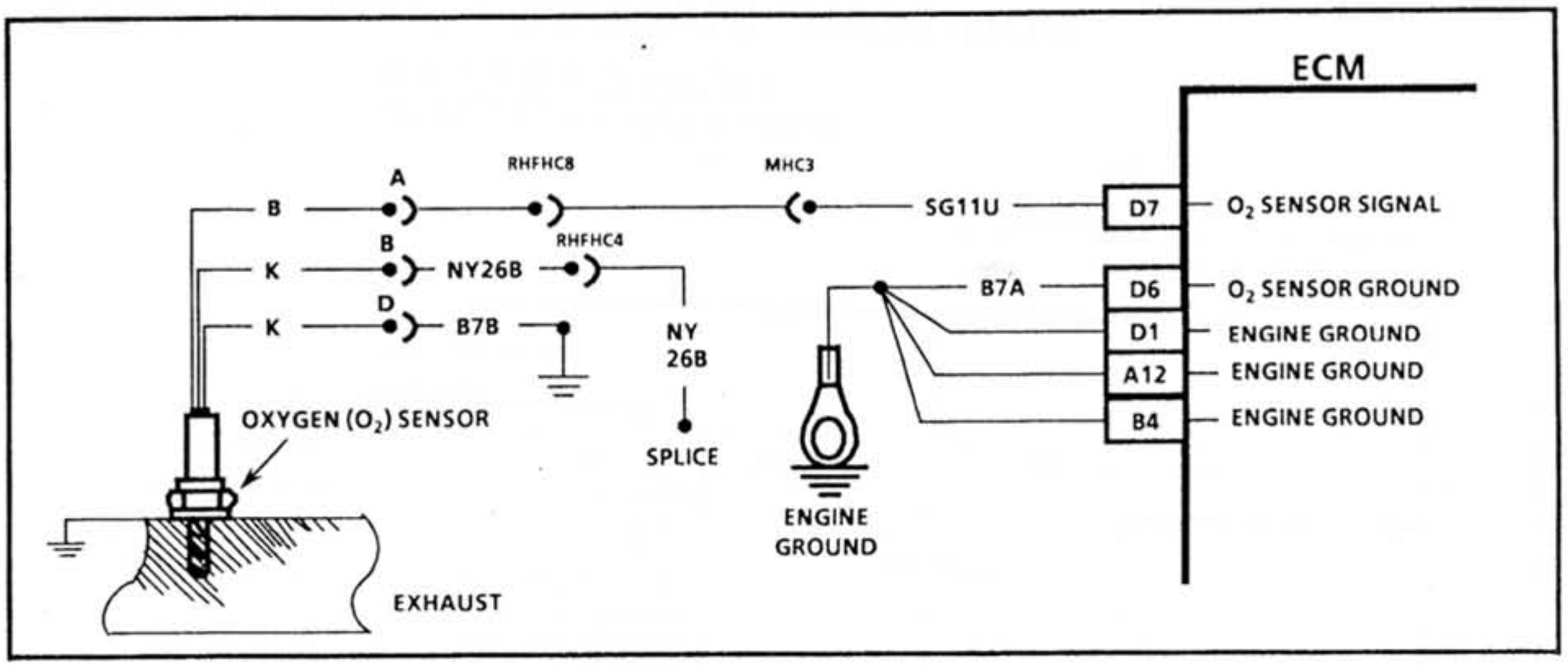
(1) • IGNITION "ON" AND ENGINE STOPPED.
• NOTE "CHECK ENGINE" LIGHT.

- STEADY LIGHT
  - (2) GROUND DIAGNOSTIC REQUEST TERM.
    - FLASHES CODE 12
      - (3) NOTE AND RECORD ANY ADDITIONAL CODES. IF ENGINE CRANKS BUT WILL NOT RUN, SEE CHART EMJ. 4-3
        - NO ADDITIONAL CODES
          - PERFORM "FIELD SERVICE MODE"' CHECK.
            - (4) • ENTER "FIELD SERVICE MODE" BY RUNNING ENGINE WITH DIAGNOSTIC REQUEST TERMINAL STILL GROUNDED.
              • WITH ENGINE AT NORMAL OPERATING TEMP, RUN AT 1200 TO 1600 RPM FOR ONE MINUTE AND NOTE "CHECK ENGINE" LIGHT.
              - (A) LIGHT FLASHES AT RATE OF 1 PER SEC., CONFIRMING 'CLOSED LOOP' OPERATION.
                - FUEL SYSTEM OPERATING NORMALLY. SEE SYMPTOMS IN SECTION EMJ. 6.
              - (B) LIGHT FLASHES AT A RATE OF 2.5 PER SEC. INDICATING 'OPEN LOOP' OPERATION.
                - SEE CODE 13 CHART
              - (C) LIGHT IS OFF ALL OR MOST OF THE TIME. INDICATES A LEAN EXHAUST.
                - SEE CODE 44 CHART
              - (D) LIGHT IS ON ALL OR MOST OF THE TIME. INDICATES RICH EXHAUST.
                - SEE CODE 45 CHART
        - ADDITIONAL CODES
          - SEE APPLICABLE CHART. IF MORE THAN ONE CODE IS STORED, START WITH THE LOWEST CODE.
    - DOES NOT FLASH CODE 12
      - SEE CHART EMJ. 4-2
- LIGHT "OFF"
  - SEE CHART EMJ.4-1
- FLASHING LIGHT
  - FLASHING CODE 12.
    - CHECK DIAGNOSTIC REQUEST CKT WB10E FOR SHORT TO GROUND BETWEEN ALDL CONNECTOR AND ECM.
  - ERRATIC OR INTERMITTENT AT TIMES
    - SEE SYMPTOMS IN SECTION EMJ. 6 'INTERMITTENTS'



(5) VEHICLE MAY BE DRIVEN IN THE FIELD SERVICE MODE AND EVALUATED AT ANY STEADY SPEED. THIS CAN BE HELPFUL IN DIAGNOSING DRIVEABILITY PROBLEMS WHERE THE SYSTEM IS RICH OR LEAN TOO LONG.

(6) CLEAR CODES AND CONFIRM "CLOSED LOOP " OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 13

OXYGEN SENSOR CIRCUIT (OPEN CIRCUIT) LOTUS ELAN TURBO

Circuit Description:

The ECM supplies a voltage of about of .45 volt between terminals "D7" and "D6". (If measured with 10 megohm digital voltmeter, this may read as low as .32 volts).

The O_2 sensor varies the voltage within a range of about 1 volt, if the exhaust is rich, down through about .10 volt, if exhaust is lean.

The sensor is like an open circuit and produces no voltage, when it is below 360° C (600°F). An open sensor circuit, or cold sensor due to a defective sensor heating, causes "Open Loop" operation.

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

1. Code 13 WILL SET IF:
   - Engine at normal operating temperature.
   - At least 2 minutes engine run time after start.
   - O_2 signal voltage steady between .42 and .55 volts.
   - Throttle angle above 10%.
   - All conditions must be met for more than 6 seconds.

   If the conditions for a Code 13 exist, the system will not go "Closed Loop"
2. This test determines if the O_2 sensor is the problem, or, if the ECM and wiring are at fault.
3. This step simulates a lean exhaust. If the ECM and wiring are OK the ECM will see the lean condition and turn the"Check Engine" light "OFF" for at least 2 minutes after engine start, and then flash "open loop". It should beconsidered normal if the light remains "OFF" for a longer period of time before flashing open loop.
4. In doing this test, use only a high impedence digital volt ohm meter. This test checks the continuity of CKT's SG11U and B7A. If CKT B7A is open, the ECM voltage on CKT SG11U will measure over .6 volts (600 mV).
5. Failure to go "Closed Loop" at idle and low engine speeds might be caused by a defective oxygen sensor heating circuit.

Diagnostic Aids:

Normal voltage varies between 100 mv to 999 mv (.1 and 1.0 volt), while in "Closed Loop". Code 13 sets in two minutes, if voltage remains between .42 and .55 volts, but the system will go "Open Loop" in about 15 seconds.

Verify a clean, tight ground connection for CKT B7A. Open CKT(s) SG11U or B7A will result in a Code 13.

If Code 13 is intermittent, refer to Section EMJ. 6.

"NON-SCAN" DIAGNOSTICS

CODE 13

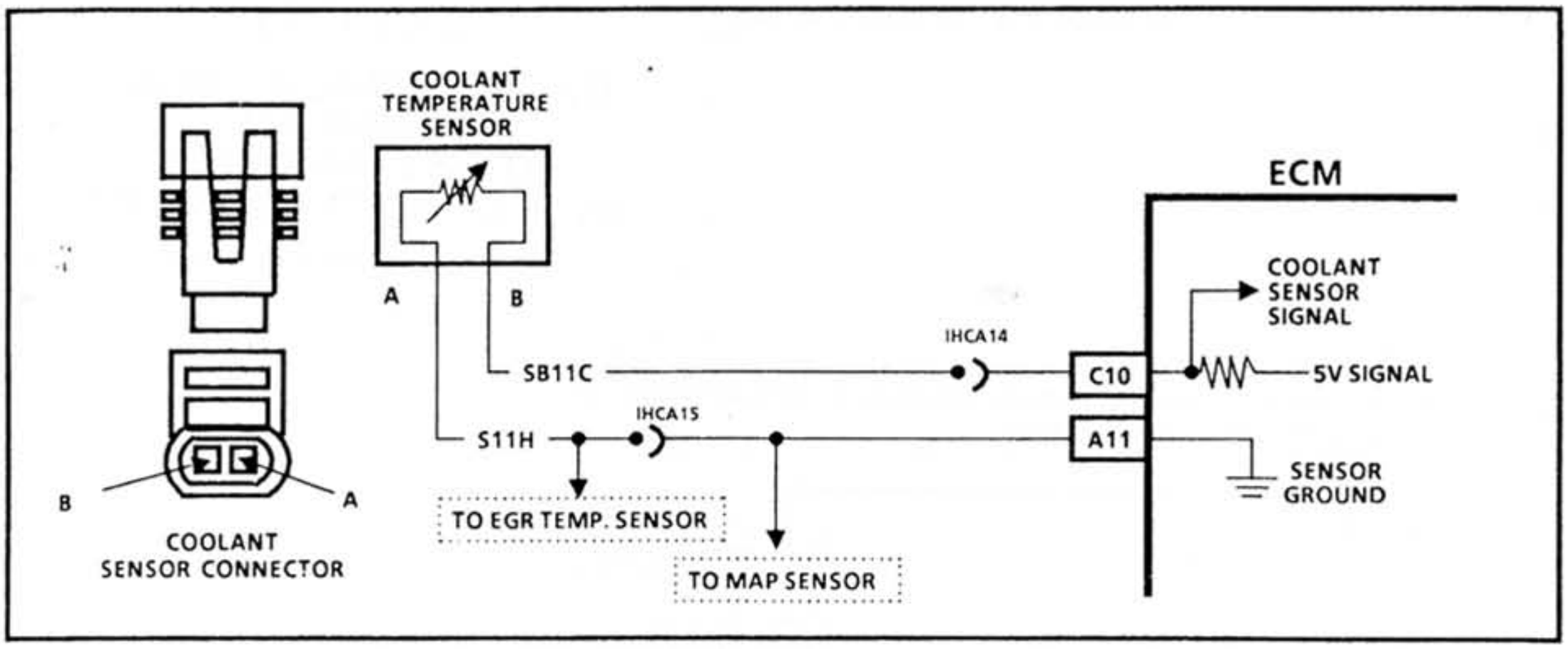
OXYGEN SENSOR CIRCUIT (OPEN CIRCUIT) LOTUS ELAN TURBO (WITH CATALYTIC CONVERTER)

1. ENGINE IDLING AT NORMAL OPERATING TEMPERATURE FOR 2 MINUTES.
   - GROUND DIAGNOSTIC REQUEST TERMINAL "B" AT ALDL CONNECTOR.
   - NOTE "CHECK ENGINE" LIGHT.

- FLASHING "OPEN LOOP"
  - 2. REMOVE GROUND LEAD AT DIAGNOSTIC REQUEST TERMINAL.
    - DISCONNECT OXYGEN SENSOR AND JUMPER HARNESS CONNECTOR CKT SG11U TO GROUND.
  - 3. GROUND DIAGNOSTIC RREQUEST TERMINAL AND IMMEDIATELY NOTE "CHECK ENGINE" LIGHT. IT SHOULD FLASH "OPEN LOOP" FOR ABOUT 1-4 SECONDS, THEN GO OFF FOR AT LEAST 30 SECONDS.
    - OK
      - 5. IGNITION "ON", ENGINE "OFF".
        - CHECK FOR IGNITION VOLTAGE AT 0_2 SENSOR HARNESS CONNECTOR CAVITY B AND FOR GOOD GROUND AT CAVITY D. ARE CKT'S OK?
        - NO
          - REPAIR OXYGEN SENSOR HEATER CKT.
        - YES
          - FAULTY OXYGEN SENSOR CONNECTOR OR SENSOR.
    - NOT OK
      - 4. IGNITION "ON", ENGINE "OFF".
        - CHECK VOLTAGE OF CKT SG11U AT 0_2 SENSOR HARNESS CONNECTOR USING A DVM. VOLTAGE SHOULD BE .3 - .6V (300 - 600 mV).
        - .3 - .6 VOLTS (300 - 600 mV)
          - FAULTY ECM
        - OVER .6 VOLT (600 mV)
          - OPEN CKT B7A, FAULTY ECM CONNECTION OR ECM
        - LESS THAN .3 VOLT (300 mV)
          - OPEN CKT SG11U, FAULTY ECM CONNECTION OR ECM

- FLASHING "CLOSED LOOP"
  - CODE 13 IS INTERMITTENT. IF NO OTHER CODE IS STORED, REFER TO INTERMITTENTS IN SECTION EMJ.6.

CLEAR CODES, CONFIRM "CLOSED LOOP " OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 14

COOLANT TEMPERATURE SENSOR CIRCUIT
(SIGNAL VOLTAGE LOW - HIGH TEMPERATURE INDICATED)
LOTUS ELAN TURBO

Circuit Description:

The Coolant Temperature Sensor uses a thermistor to control the signal voltage at the ECM. The ECM applies a voltage on CKT SB11C to the sensor. When the engine is cold, the sensor (thermistor) resistance is high, therefore, the ECM will see high signal voltage.

As the engine warms, the sensor resistance becomes less, and the voltage drops. At normal engine operating temperature, the voltage will measure about 1.0 to 2.4 volts at the ECM terminal "C10".

Coolant temperature is one of the inputs used to control:

- Fuel delivery
- Engine Spark Timing (EST)
- Idle (IAC)
- Evaporative Emission Control (Purge)
- Exhaust Gas Recirculation
- Secondary Throttles
- Boost Control
- Air Conditioning

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

1. Checks to see if code was set as result of hard failure or intermittent condition.
   Code 14 will set if:
   - Engine has been running for 2 minutes.
   - Signal Voltage indicates a coolant temperature above 145°C (275°F).
2. This test simulates conditions for a Code 15. If the ECM recognizes the open circuit (high voltage), the ECM and wiring are OK.

Diagnostic Aids:

A code 14 will result if CKT SB11C is shorted to ground.

If Code 14 is intermittent, refer to Section ÉMJ. 6.

"NON-SCAN" DIAGNOSTICS

CODE 14

COOLANT TEMPERATURE SENSOR CIRCUIT (SIGNAL VOLTAGE LOW - HIGH TEMPERATURE INDICATED) LOTUS ELAN TURBO

1. • IGNITION "OFF", CLEAR CODES.
   • DIAGNOSTIC TERMINAL NOT GROUNDED.
   • START WARM ENGINE AND RUN FOR 3 MINUTES OR UNTIL "CHECK ENGINE" LIGHT COMES ON.
   • IGNITION "ON", ENGINE STOPPED. GROUND DIAGNOSTIC TERMINAL AND NOTE CODE.

- NO CODE 14 STORED.
  - PROBLEM IS INTERMITTENT. IF NO OTHER CODES WERE STORED, SEE INTERMITTENTS, IN SECTION EMJ.6.
- CODE 14

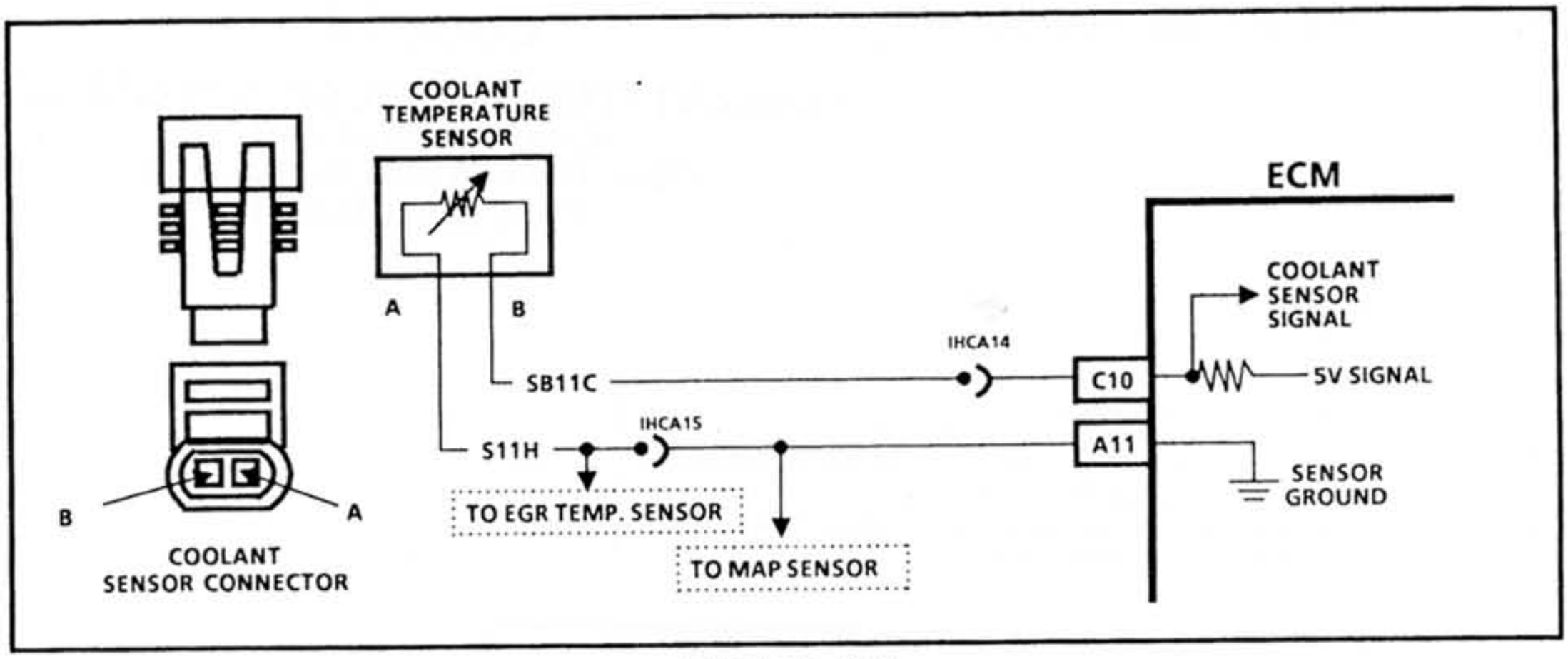
2. • DISCONNECT COOLANT SENSOR.
   • IGNITION "ON" ENGINE STOPPED.
   • CHECK VOLTAGE BETWEEN HARNESS CONNECTOR TERMINALS, CKT SB11C AND S11H.

- OVER 4 VOLTS
  - REPLACE SENSOR
- BELOW 4 VOLTS
  - • IGNITION "OFF"
    • DISCONNECT ECM CONNECTORS.
    • CHECK SIGNAL CKT SB11C FOR SHORT TO CKT S11H OR CHASSIS GROUND.
  - IF CKT SB11C IS OK, IT IS A FAULTY ECM.

COOLANT SENSOR
TEMPERATURE TO RESISTANCE VALUES
(APPROXIMATE)

°F	°C	OHMS
210	100	185
160	70	450
100	38	1,800
70	20	3,400
40	4	7,500
20	-7	13,500
0	-18	25,000
-40	-40	100,700

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 15

COOLANT TEMPERATURE SENSOR CIRCUIT
(SIGNAL VOLTAGE HIGH - LOW TEMPERATURE INDICATED)
1.6L LOTUS ELAN TURBO

Circuit Description:

The Coolant Temperature Sensor uses a thermistor to control the signal voltage at the ECM. The ECM applies a voltage on CKT SB11C to the sensor. When the engine is cold, the sensor (thermistor) resistance is high, therefore, the ECM will see high signal voltage.

As the engine warms, the sensor resistance becomes less, and the voltage drops. At normal engine operating temperature, the voltage will measure about 1.0 to 2.4 volts at the ECM terminal "C10".

Coolant temperature is one of the inputs used to control:

- Fuel delivery
- Engine Spark Timing (EST)
- Idle (IAC)
- Exhaust Gas Recirculation (EGR)
- Secondary Throttles
- Boost Control
- Air Conditioning
- Evaporative Emission

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

1. Checks to see if code was set as result of hard failure or intermittent condition.
   Code 15 will set if:
   - The engine has been running for 1 minute.
   - Signal Voltage indicates a coolant temperature below -37°C.
2. This test simulates conditions for a Code 14. If the ECM recognizes the grounded circuit (low voltage), and sets Code 14, the ECM and wiring are OK.
3. This test will determine if there is a wiring problem or a faulty ECM. If CKT S11H is open, there may also be a Code 31 and /or a Code 33 stored. Be sure to carefully check terminals at the engine harness connectors.

Diagnostic Aids:

A Code 15 will result, if CKT's SB11C or S11H are open.

If Code 15 is intermittent, refer to Section EMJ.6.

"NON-SCAN" DIAGNOSTICS

CODE 15

COOLANT TEMPERATURE SENSOR CIRCUIT (SIGNAL VOLTAGE HIGH - LOW TEMPERATURE INDICATED) LOTUS ELAN TURBO

(1)
- IGNITION "OFF", CLEAR CODES.
- DIAGNOSTIC TERMINAL NOT GROUNDED.
- START WARM ENGINE IN W.O.T. (CLEAR FLOOD)
- RUN FOR 2 MINUTES OR UNTIL "CHECK ENGINE" LIGHT COMES ON.
- IGNITION "ON", ENGINE STOPPED.
- GROUND DIAGNOSTIC TERMINAL AND NOTE CODE.

CODE 15

(2)
- REMOVE GROUND LEAD AT ALDL CONNECTOR
- CLEAR CODES
- DISCONNECT COOLANT SENSOR, JUMPER HARNESS CONNECTOR TERMINALS A TO B.
- RUN ENGINE FOR 2 MINUTES OR UNTIL CHECK ENGINE LIGHT COMES ON
- IGNITION "ON", ENGINE STOPPED
- GROUND DIAGNOSTIC TERMINAL, NOTE CODE.

CODE 14

FAULTY COOLANT SENSOR CONNECTION OR FAULTY SENSOR

CODE 15

- PROBE COOLANT SENSOR CKT SB11C WITH A VOLTMETER TO GROUND.
- SHOULD BE 4-6 VOLTS.

VOLTAGE OK

(3)
- CHECK FOR OPEN CKT S11H.
- IF NOT OPEN, IT IS FAULTY ECM CONNECTION OR ECM.

VOLTAGE NOT OK

- CHECK FOR OPEN CKT SB11C.
- IF NOT OPEN, IT IS FAULTY ECM CONNECTION OR ECM.

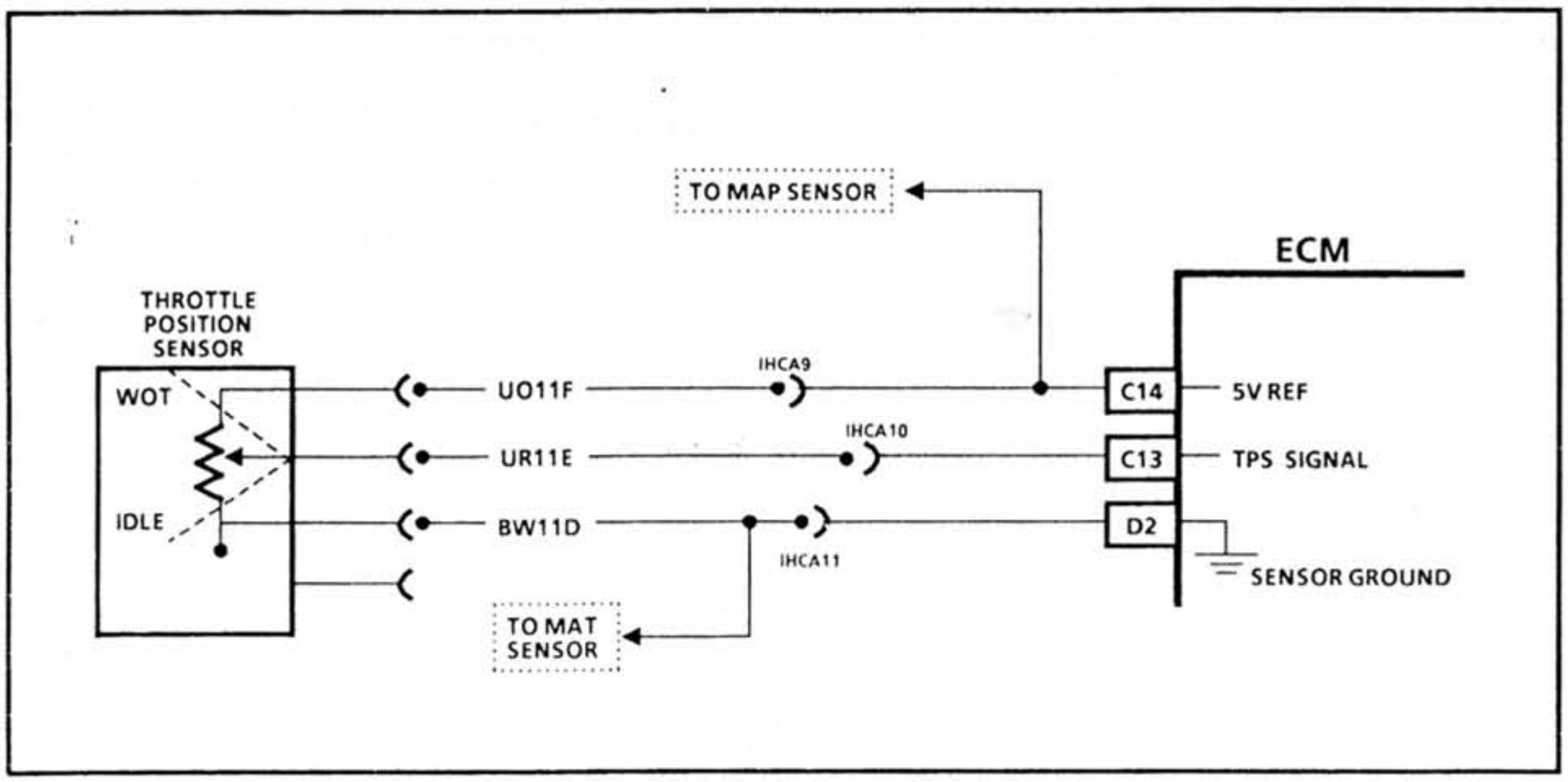
NO CODE 15.

PROBLEM IS INTERMITTENT. IF NO OTHER CODES WERE STORED, SEE INTERMITTENTS, SECTION EMJ. 6.

COOLANT SENSOR
TEMPERATURE TO RESISTANCE VALUES
(APPROXIMATE)

°F	°C	OHMS
275	135	68
210	100	185
160	70	450
100	38	1,800
70	20	3,400
40	4	7,500
20	-7	13,500
0	-18	25,000
-22	-30	53,000
-40	-40	100,700

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 21

THROTTLE POSITION SENSOR (TPS) CIRCUIT
(SIGNAL VOLTAGE HIGH)
LOTUS ELAN TURBO

Circuit Description:

The Throttle Position Sensor (TPS) provides a voltage signal that changes relative to the throttle valve position. Signal voltage will vary from 0.4 ± 0.02 volts at idle to about 4.0 volts at wide open throttle (WOT).

The TPS signal is one of the most important inputs used by the ECM for fuel control and for many of the ECM controlled outputs.

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

1. This step checks to see if Code 21 is the result of a hard failure or an intermittent condition.
   A Code 21 will set if:
   - TPS reading above 4.7 volts.
   - Engine speed less than 1800 rpm.
   - MAP reading below 45 kPa.
   - All of the above conditions present for 5 seconds.
2. This step simulates conditions for a Code 22. If the ECM recognizes the change of state, the ECM and CKT's UO11F and UR11E are OK.
3. This step isolates a faulty sensor, ECM, or an open CKT BW11D.

Diagnostic Aids:

Closed throttle voltage should be 0.4 ± 0.02 volts, TPS voltage should increase at a steady rate as throttle is moved to WOT.

A Code 21 will result if CKT BW11D is open or CKT UR11E is shorted to voltage. If Code 21 is intermittent, refer to Section EMJ. 6.

"NON-SCAN" DIAGNOSTICS

CODE 21

THROTTLE POSITION SENSOR (TPS) CIRCUIT (SIGNAL VOLTAGE HIGH) LOTUS ELAN TURBO

(1)
- ENGINE AT NORMAL OPERATING TEMPERATURE.
- DIAGNOSTIC TERMINAL NOT GROUNDED.
- IGNITION "OFF". CLEAR CODES.
- START ENGINE AND IDLE, A/C OFF, FOR 1 MINUTE OR UNTIL "CHECK ENGINE" LIGHT COMES ON.
- IGNITION "ON", ENGINE STOPPED.
- GROUND DIAGNOSTIC TERMINAL AND NOTE CODE.

CODE 21

(2)
- DIAGNOSTIC TERMINAL NOT GROUNDED.
- IGNITION "OFF". CLEAR CODES.
- DISCONNECT SENSOR.
- START ENGINE AND IDLE, A/C OFF, FOR 1 MINUTE OR UNTIL "CHECK ENGINE" LIGHT COMES ON.
- IGNITION "ON", ENGINE STOPPED.
- GROUND DIAGNOSTIC TERMINAL AND NOTE CODE.

CODE 22

(3)
- PROBE TPS HARNESS CONNECTOR CKT BW11D WITH TEST LIGHT TO 12 VOLTS.

LIGHT "ON"

FAULTY TPS LEADS OR SENSOR

LIGHT "OFF"

CHECK FOR OPEN CKT BW11D.
IF OK, FAULTY ECM.

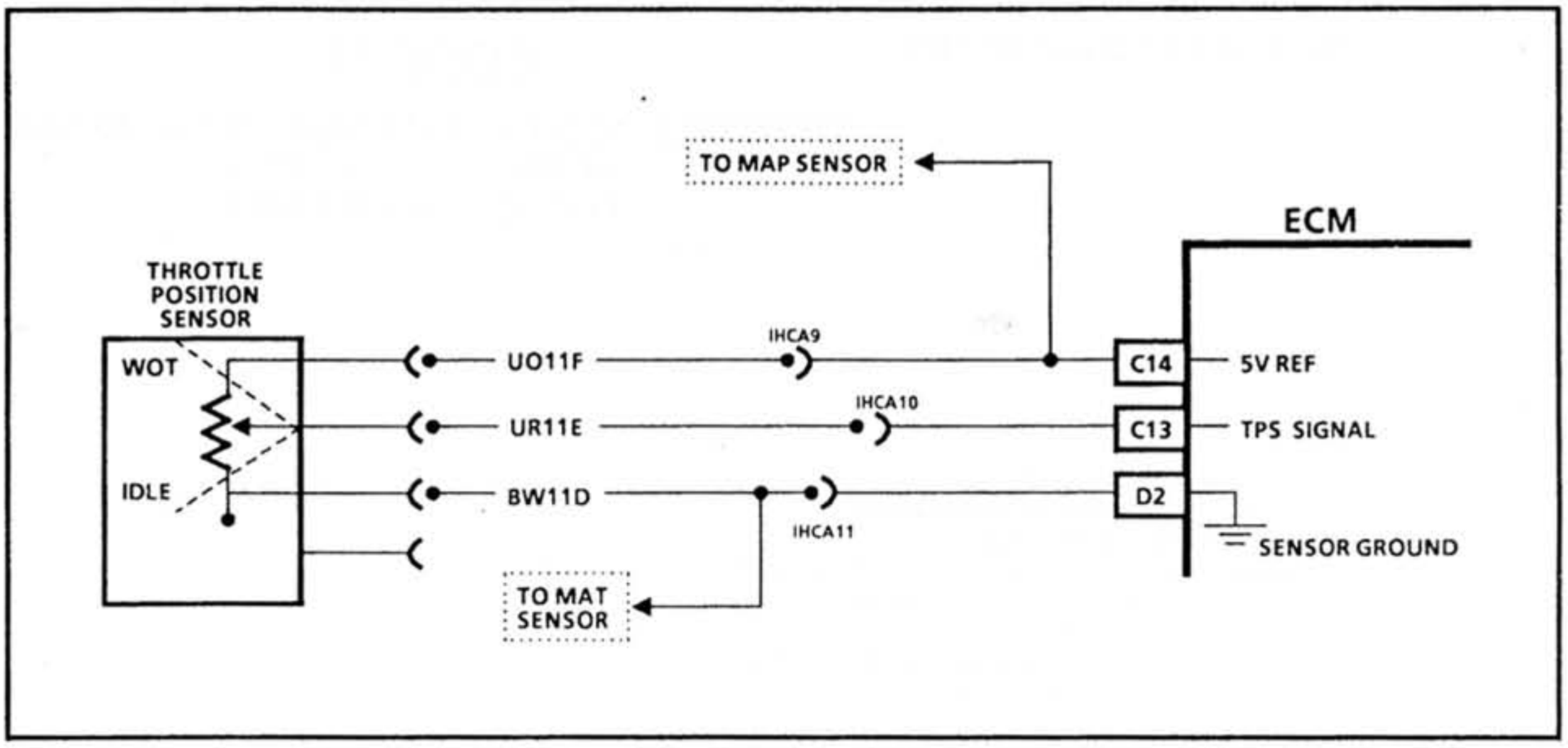
CODE 21

CHECK:
CKT UR11E FOR SHORT TO VOLTAGE.
CKT UR11E FOR SHORT TO CKT UO11F.
IF OK, FAULTY ECM.

NO CODE 21 STORED.

PROBLEM IS INTERMITTENT. IF NO OTHER CODE IS STORED, SEE INTERMITTENTS IN SECTION EMJ.6.

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 22

THROTTLE POSITION SENSOR (TPS) CIRCUIT (SIGNAL VOLTAGE LOW) LOTUS ELAN TURBO

Circuit Description:

The Throttle Position Sensor (TPS) provides a voltage signal that changes, relative to the throttle valve position. Signal voltage will vary from 0.4 ± 0.02 volts at idle to about 4.0 volts at wide open throttle (WOT).

The TPS signal is one of the most important inputs used by the ECM for fuel control and for many of the ECM controlled outputs.

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

1. This step checks to see if Code 22 is the result of a hard failure or an intermittent condition.
   A Code 22 will set if:
   - The engine is running.
   - TPS voltage is below .20 volts.
2. This step simulates conditions for a Code 21. If a Code 21 is set, the ECM and wiring are OK, indicating a faulty TPS sensor.
3. This step checks for the reference signal to CKT UO11F.
4. If voltage is present then, CKT UR11E may be open or shorted to ground. The ECM connector terminal or ECM itself may be faulty.
5. An internally shorted MAP sensor could pull down 5 volt REF voltage.
6. If CKT UO11F is open or shorted to ground, there may also be a stored Code 34.

Diagnostic Aids:

Closed throttle voltage should be 0.4 ± 0.02 volts. TPS voltage should increase at a steady rate as throttle is moved to WOT.

An open or grounded UO11F or UR11E will result in a Code 22.

If Code 22 is intermittent, refer to Section EMJ. 6.

"NON-SCAN" DIAGNOSTICS

CODE 22

THROTTLE POSITION SENSOR (TPS) CIRCUIT (SIGNAL VOLTAGE LOW) LOTUS ELAN TURBO

(1)
- DIAGNOSTIC TERMINAL NOT GROUNDED.
- IGNITION "OFF".
- CLEAR CODES.
- START ENGINE AND IDLE IN NEUTRAL A/C OFF, FOR 1 MINUTE OR UNTIL "CHECK ENGINE" LIGHT COMES ON.
- IGNITION "ON", ENGINE STOPPED.
- GROUND DIAGNOSTIC TERMINAL AND NOTE CODE.

CODE 22

(2)
- DIAGNOSTIC TERMINAL NOT GROUNDED.
- IGNITION "OFF". CLEAR CODES.
- DISCONNECT TPS AND JUMPER CKTS UO11F TO UR11E.
- START ENGINE AND IDLE, A/C OFF, FOR 1 MINUTE OR UNTIL "CHECK ENGINE" LIGHT COMES ON.
- IGNITION "ON", ENGINE STOPPED.
- GROUND DIAGNOSTIC TERMINAL AND NOTE CODE.

NO CODE 22.

PROBLEM IS INTERMITTENT. IF NO OTHER CODE STORED, SEE INTERMITTENTS IN SECTION EMJ. 6.

CODE 22

(3)
- REMOVE JUMPER FROM UO11F AND UR11E.
- CHECK VOLTAGE BETWEEN CKT BW11D AND UO11F USING DIGITAL VOLTMETER.

CODE 21

REPLACE TPS

4-6 VOLTS

(4) DISCONNECT ECM CONNECTOR AND CHECK FOR OPEN OR SHORT TO GROUND IN CKT UR11E. IF OK, IT IS A FAULTY ECM CONNECTOR TERMINAL OR ECM.

BELOW 4 VOLTS

(5)
- DISCONNECT MAP SENSOR
- CHECK VOLTAGE BETWEEN CKT BW11D AND UO11F AT TPS CONNECTOR. SHOULD BE ABOUT 5 VOLTS. IS IT?

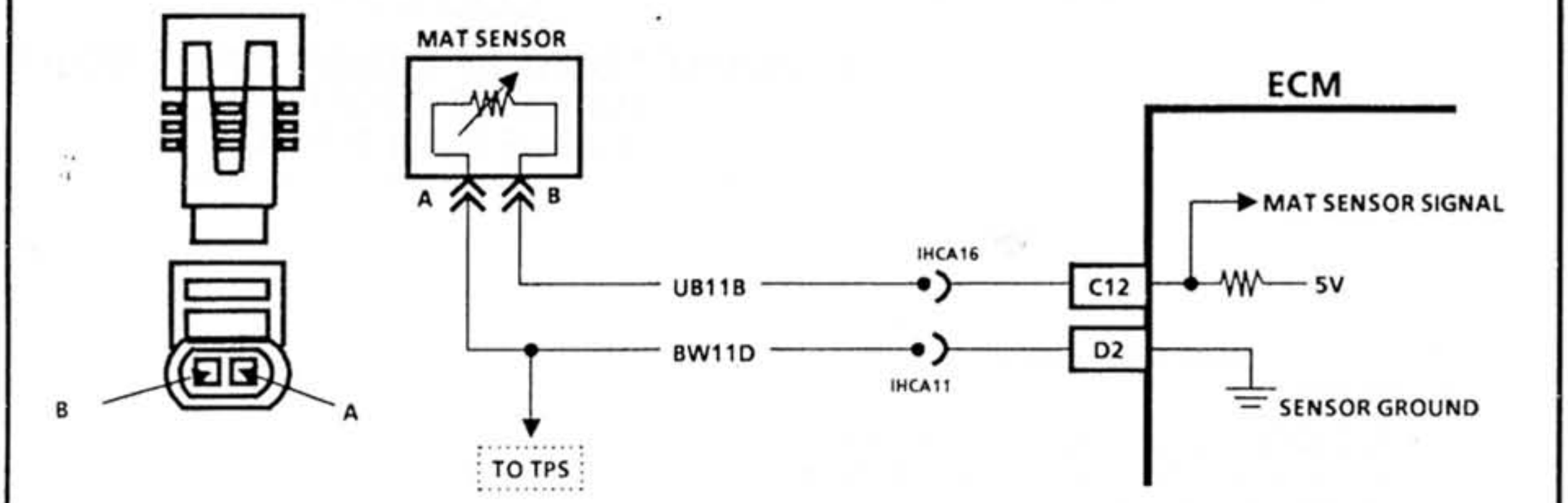
YES

INTERNALLY SHORTED MAP SENSOR.

NO

(6) DISCONNECT ECM CONNECTOR. CHECK FOR OPEN OR SHORT TO GROUND IN CKT UO11F. IF OK, IT IS FAULTY ECM CONNECTOR TERMINAL OR ECM.

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 23

MANIFOLD AIR TEMPERATURE (MAT) SENSOR CIRCUIT
(LOW TEMPERATURE INDICATED)
LOTUS ELAN TURBO

Circuit Description:

The Manifold Air Temperature Sensor uses a thermistor to control the signal voltage to the ECM. The ECM applies a voltage of about 5 volts on CKT UB11B to the sensor. When manifold air is cold, the sensor (thermistor) resistance is high, therefore, the ECM will see a high signal voltage. As the air warms, the sensor resistance becomes less and the voltage drops.

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

1. A Code 23 will set due to an open circuit with engine running for more than 1 minute. This test will determine if the wiring and ECM are OK.
2. In case of open CKT BW11D a Code 21 would be stored also.

Diagnostic Aids:

The "Temperature To Resistance Value" scale at the right may be used to test the MAT sensor at various temperature levels to evaluate the possibility of a "slewed" (mis-scaled) sensor. A "slewed" sensor could result in poor driveability complaints.

If Code 23 is intermittent, refer to section EMJ. 6.

"NON-SCAN" DIAGNOSTICS

CODE 23

MANIFOLD AIR TEMPERATURE (MAT) SENSOR CIRCUIT (SIGNAL VOLTAGE HIGH) LOTUS ELAN TURBO

(1)
- DISCONNECT MAT SENSOR
- IGNITION "ON", ENGINE STOPPED.
- CHECK VOLTAGE BETWEEN HARNESS CONNECTOR TERMINALS CKT UB11B AND BW11D.

OVER 4 VOLTS

- CHECK RESISTANCE ACROSS SENSOR TERMINALS. SHOULD BE APPROX. 3400 OHMS AT 20°C/70°F. SEE TABLE FOR ADDITIONAL TEMPERATURE TO SENSOR RESISTANCE VALUES.

OK

INTERMITTENT FAULT IN SENSOR CIRCUIT OR CONNECTOR. IF ADDITIONAL CODES WERE STORED, SEE APPLICABLE CHART. IF NO OTHER CODES, REFER TO SYMPTOMS IN SECTION EMJ. 6.

NOT OK

REPLACE SENSOR

BELOW 4 VOLTS

- CHECK VOLTAGE BETWEEN HARNESS CONNECTOR CKT UB11B AND GROUND.

OVER 4 VOLTS

(2)
- CHECK FOR OPEN IN CKT BW11D AND CHECK TERMINAL CONNECTIONS.

IF WIRE AND CONNECTIONS ARE OK, IT IS A FAULTY ECM.

BELOW 4 VOLTS

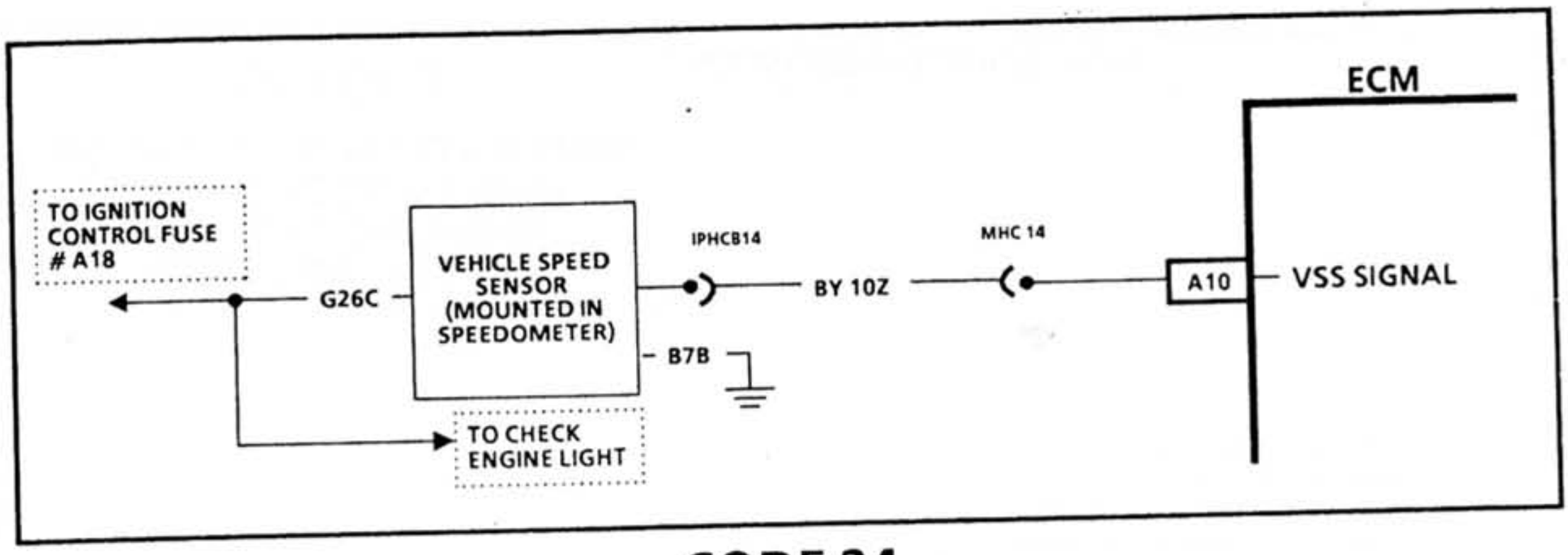
- CHECK FOR OPEN IN CKT UB11B AND CHECK TERMINAL CONNECTIONS.

IF WIRE AND CONNECTIONS ARE OK, IT IS A FAULTY ECM.

DIAGNOSTIC AID

MAT SENSOR		
TEMPERATURE TO RESISTANCE VALUES (APPROXIMATE)		
°F	°C	OHMS
210	100	185
160	70	450
100	38	1,800
70	20	3,400
40	4	7,500
20	-7	13,500
0	-18	25,000
-40	-40	100,700

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 24

VEHICLE SPEED SENSOR (VSS) CIRCUIT LOTUS ELAN TURBO

Circuit Description:

Vehicle speed information is provided to the ECM by the vehicle speed sensor which is an optical device mounted in the back of the speedometer head. The VSS driven by the tacho cable produces electrical pulses which the ECM uses to calculate mph or kph.

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

1. Code 24 will set if vehicle speed is less than 2 mph when:
   - Engine speed is between 2400 and 4400 rpm.
   - MAP signal is lower than 20 kPa.
   - All conditions met for 10 seconds.
   - No Code 21, 22, 33 or 34.

These conditions are met during deceleration with throttle fully closed. Disregard Code 24 that sets when drive wheels are not turning.

Diagnostic Aids:

A voltmeter should indicate a voltage whenever the wheels are turning.

Check CKT's BY10Z, G26C and B7B for proper connections. Be sure they are clean and tight and the harness is routed correctly.

If Code 24 is intermittent, refer to Section EMJ. 6.

"NON-SCAN" DIAGNOSTICS

CODE 24

VEHICLE SPEED SENSOR (VSS) CIRCUIT LOTUS ELAN TURBO

1

- SPEEDOMETER WORKING OK. IF NOT, REPAIR THAT PROBLEM BEFORE USING THIS CHART.
- LIFT DRIVE WHEELS AND SUPPORT FRONT OF VEHICLE, ALLOWING FRONT WHEELS TO ROTATE.
- IGNITION "ON".
- BACK PROBE ECM CONNECTOR, VSS SIGNAL CKT BY10Z CAVITY A10 WITH A VOLTMETER TO GROUND, DVM ON DC SCALE.
- ROTATE RIGHT DRIVE WHEEL SLOWLY BY HAND. VOLTAGE SHOULD ALTERNATE BETWEEN 0 AND 12 VOLTS. DOES IT?

YES

CLEAR CODE, CHECK ALL CONNECTIONS AND DRIVE THE CAR. BE SURE THE CONDITIONS TO SET THE CODE ARE MET (SEE FACING PAGE). IF CODE SETS AGAIN, REPLACE ECM.

NO

- DISCONNECT ECM CONNECTOR AND LEADS AT VEHICLE SPEED SENSOR.
- CHECK CKT BY10Z FOR OPEN, GROUNDED OR SHORTED TO VOLTAGE. IS CKT OK?

NO

REPAIR CKT

YES

- IGNITION ON
- CHECK VEHICLE SENSOR IGNITION FEED CKT G26C AND GROUND CKT B7B. ARE CKT'S OK?

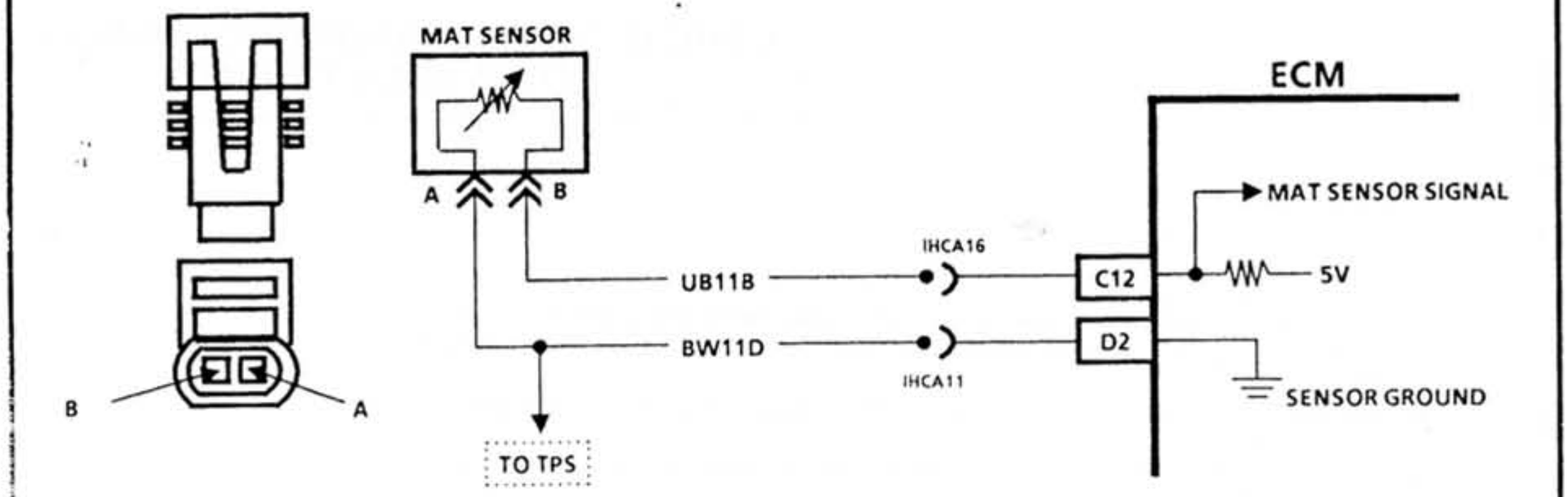
NO

REPAIR CKT

YES

REPLACE VEHICLE SPEED SENSOR

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 25

MANIFOLD AIR TEMPERATURE (MAT) SENSOR CIRCUIT
(HIGH TEMPERATURE INDICATED)
LOTUS ELAN TURBO

Circuit Description:

The Manifold Air Temperature Sensor uses a thermistor to control the signal voltage to the ECM. The ECM applies a voltage of about 5 volts on CKT UB11B to the sensor. When manifold air is cold, the sensor (thermistor) resistance is high, therefore, the ECM will see a high signal voltage. As the air warms, the sensor resistance becomes less and the voltage drops.

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

Code 25 is set, if

- Engine has been running for at least 2 minutes.
- MAT voltage is lower than 0.2 volts.

1. If voltage is above 4 volts, the ECM and wiring are OK. If resistance is less than 185 ohms, replace the sensor.
2. See "Temperature to Resistance Values" on facing page.

Diagnostic Aids:

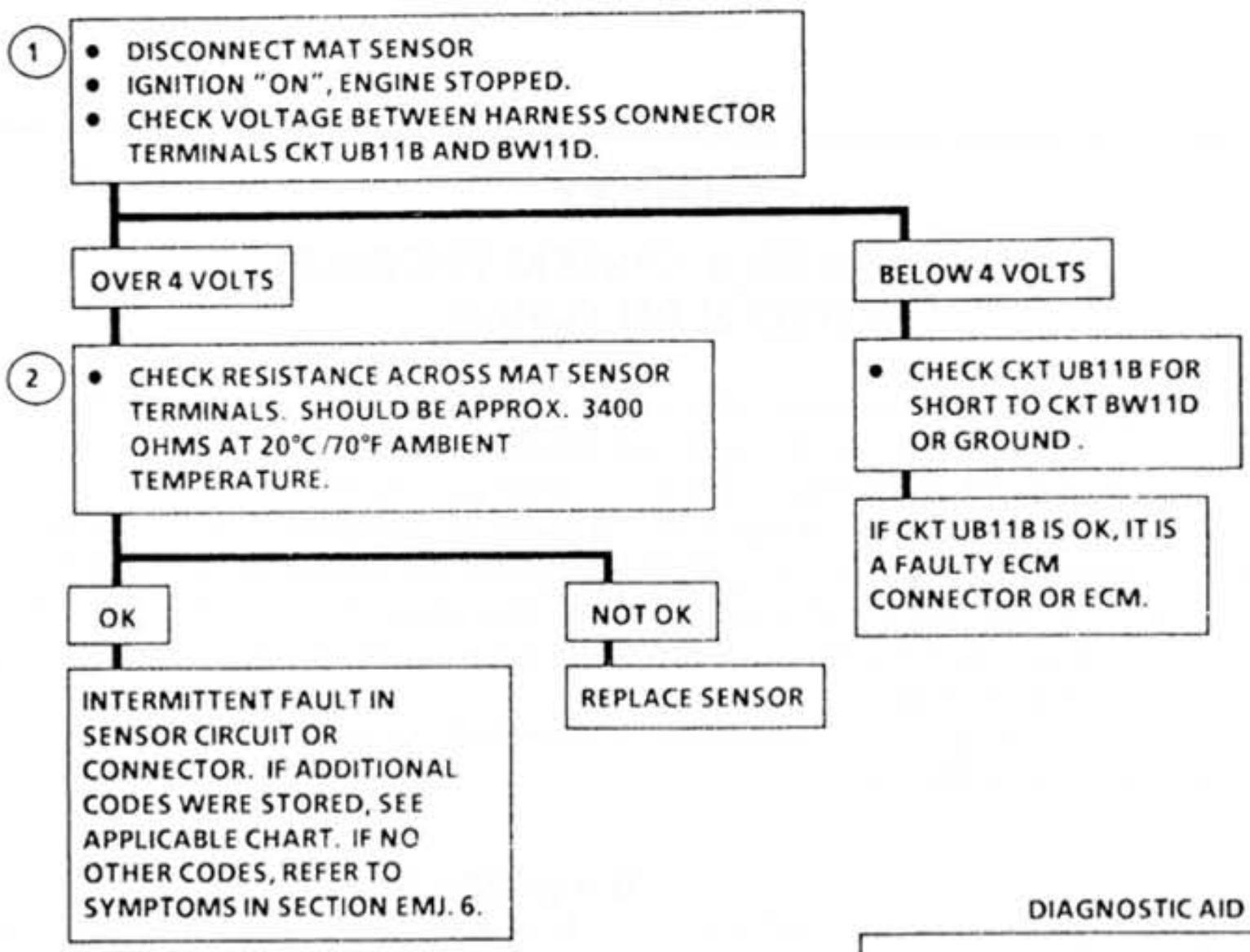
The "Temperature To Resistance Value" scale at the right may be used to test the MAT sensor at various temperature levels to evaluate the possibility of a "slewed" (mis-scaled) sensor. A "slewed" sensor could result in poor driveability complaints.

If Code 25 is intermittent, refer to Section EMJ. 6.

"NON-SCAN" DIAGNOSTICS

CODE 25

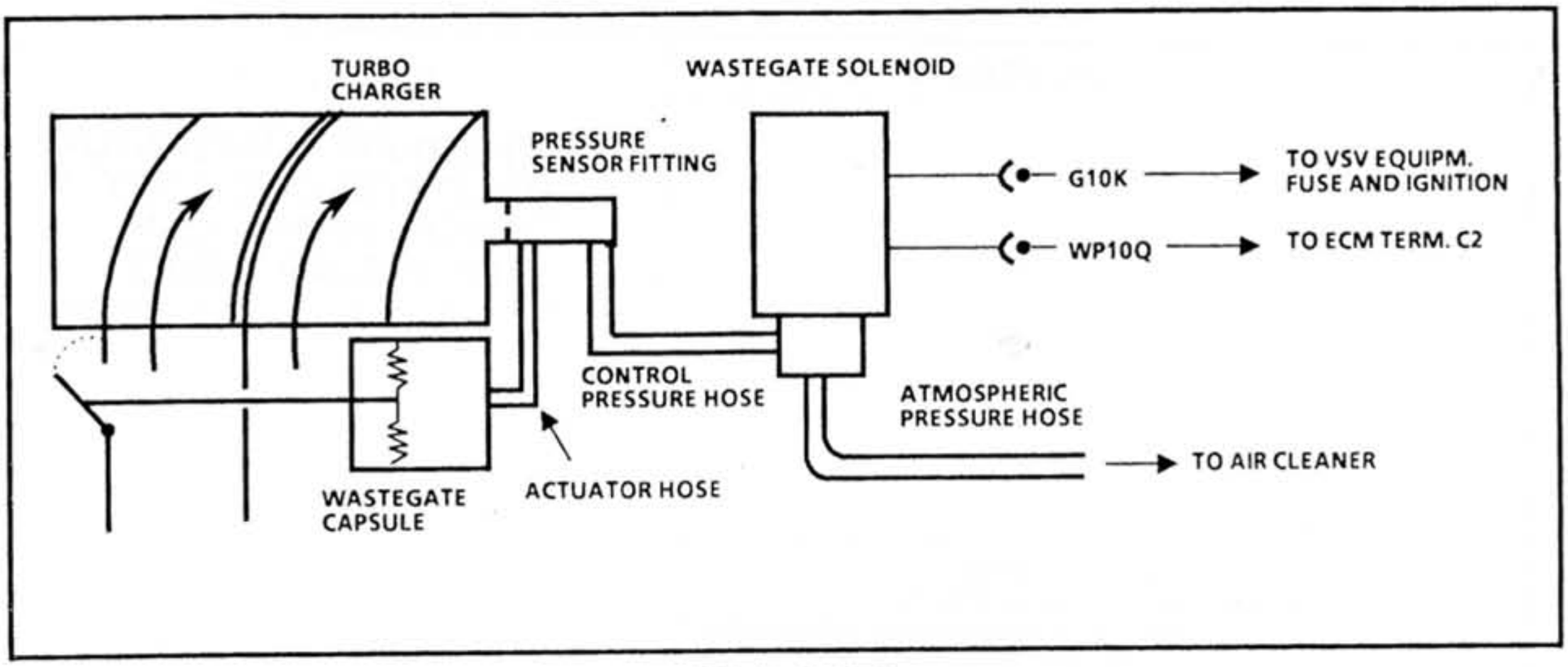
MANIFOLD AIR TEMPERATURE (MAT) SENSOR CIRCUIT (SIGNAL VOLTAGE LOW) LOTUS ELAN TURBO



DIAGNOSTIC AID

MAT SENSOR		
TEMPERATURE TO RESISTANCE VALUES (APPROXIMATE)		
°F	°C	OHMS
210	100	185
160	70	450
100	38	1,800
70	20	3,400
40	4	7,500
20	-7	13,500
0	-18	25,000
-40	-40	100,700

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 31

BOOST CONTROL SYSTEM PROBLEM LOTUS ELAN TURBO

Circuit Description:

The ECM controls boost by means of the wastegate solenoid which is connected into the wastegate capsule control pressure line. When the solenoid is de-energised (closed), the control pressure hose is intact and maximum boost pressure is 0.58 bar (8.6 psi). This is when the boost pressure actuates the wastegate capsule and the wastegate is opened against spring load. If the solenoid valve is energised (open), the wastegate capsule control pressure line is vented to atmosphere. The ECM energises the wastegate solenoid by a square wave signal of constant frequency (32 Hz) but varying pulse width. The proportion of time the valve is energised (open), referred to as "per cent duty cycle" controls the amount of "extra" boost. That may go as high as 0.65 bar (9.6 psi) at 80% duty cycle and full throttle.

In case of a boost control system problem, mechanical or electrical, excessive boost pressure would be sensed by the MAP Sensor and Code 31 would be set.

Test Description:

Numbers below refer to circeld numbers on the diagnostic chart.

1. Selecting "Field Service" mode should energise the wastegate solenoid and the control pressure hose should be vented causing the pressure to drop.
2. This test step is to determine if problem is circuit or solenoid related. Always use a test light, a DVOM won't work.

Diagnostic Aids:

It is most likely that a Code 31 is of intermittent nature. Therefore carefully check wiring for being cut or rubbed through and connectors for loose terminals.

When pressure is applied on wastegate capsule actuator should travel freely and should not jam when pressure is released.

"NON-SCAN" DIAGNOSTICS

CODE 31

BOOST CONTROL SYSTEM PROBLEM LOTUS ELAN TURBO

- DISCONNECT CONTROL PRESSURE HOSE AT PRESSURE SENSOR FITTING.
- APPLY VACUUM ON PRESSURE HOSE. VACUUM SHOULD HOLD. DOES IT?

YES

- IGNITION "ON", VACUUM STILL APPLIED.
- GROUND DIAGNOSTIC REQUEST CAVITY "B" AT ALDL CONNECTOR.
- AS DIAGNOSTIC MODE IS SELECTED THE WASTEGATE SOLENOID SHOULD BE ENERGISED AND VACUUM SHOULD DROP. DOES IT?

NO

- REMOVE JUMPER TO GROUND AT ALDL CONNECTOR.
- DISCONNECT WASTEGATE SOLENOID.
- CONNECT TEST LIGHT BETWEEN SOLENOID HARNESS CONNECTOR TERMINALS.
- GROUND DIAGNOSTIC REQUEST CAVITY "B" AT ALDL CONNECTOR AGAIN. TEST LIGHT SHOULD BE "ON". IS IT?

NO

- IGNITION "ON".
- PROBE IGNITION FEED CKT G10K WITH TEST LIGHT TO GROUND. LIGHT SHOULD BE "ON". IS IT?

NO

REPAIR CKT.

YES

CHECK FOR OPEN CKT WP11Q. IF OK, FAULTY ECM CONNECTION OR ECM.

YES

CHECK FOR BLOCKED CONTROL PRESSURE HOSE AND ATMOSPHERIC PRESSURE HOSE. IF OK, FAULTY CONNECTION OR WASTEGATE SOLENOID.

NO

CHECK FOR VACUUM LEAK IN HOSE. IF OK, REPLACE WASTEGATE SOLENOID.

YES

- REMOVE JUMPER TO GROUND AT ALDL CONNECTOR.
- DISCONNECT ACTUATOR HOSE AT PRESSURE SENSOR FITTING.
- APPLY 70 kPa (10psi) PRESSURE ON WASTEGATE CAPSULE. ACTUATOR SHOULD MOVE AND PRESSURE SHOULD HOLD. DOES IT?

NO

CHECK FOR LEAK IN HOSE. IF OK, FAULTY CAPSULE OR WASTEGATE.

YES

- CHECK FOR BLOCKED RESTRICTOR INSIDE PRESSURE SENSOR FITTING.

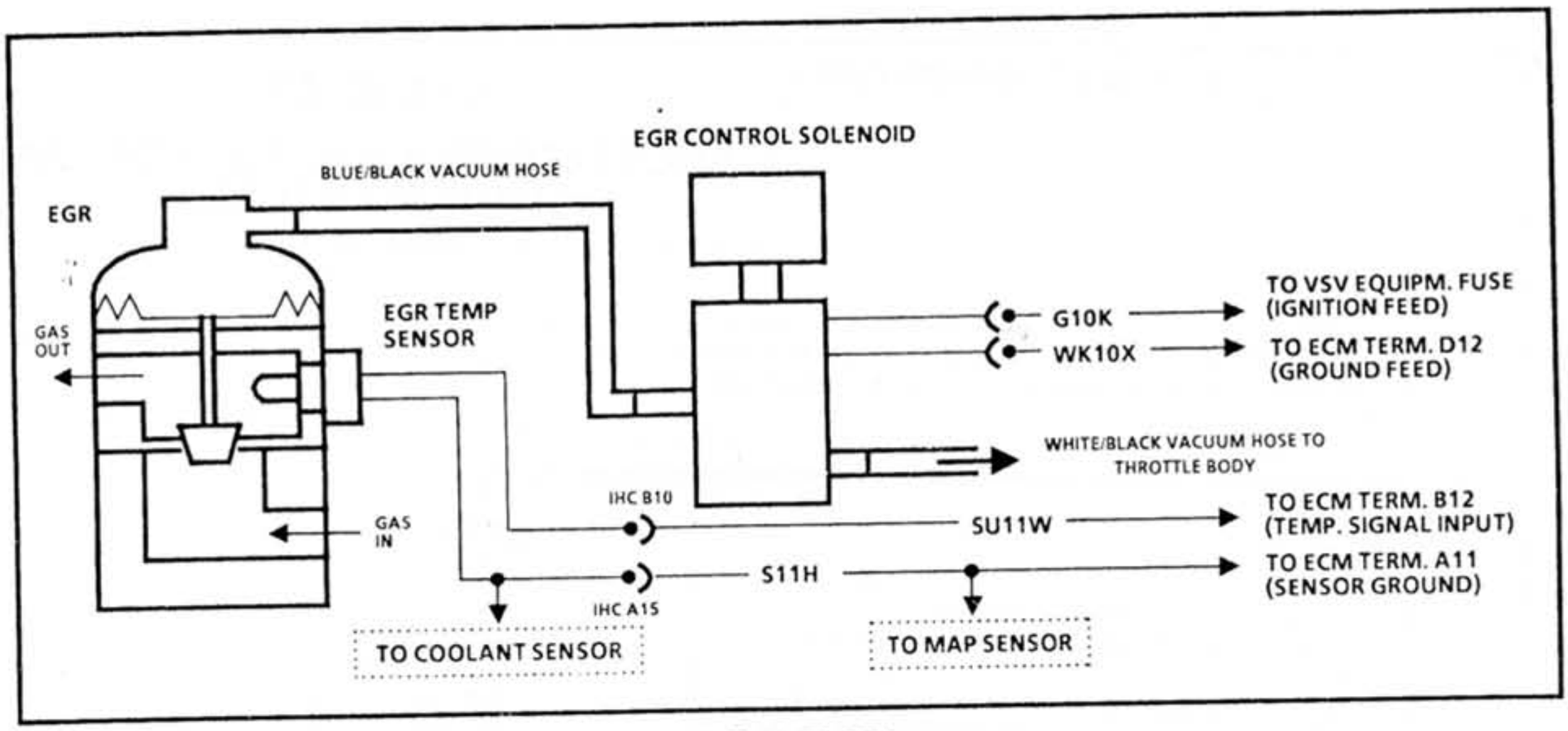
FITTING OK

PROBLEM IST INTERMITTENT. REFER TO DIAGNOSTIC AIDS ON FACING PAGE.

FITTING NOT OK

CLEAN OR REPLACE.

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 32

(PAGE 1 OF 2)
EXHAUST GAS RECIRCULATION SYSTEM PROBLEM
LOTUS ELAN TURBO

Circuit Description:

Under certain conditions depending on engine speed, engine load, coolant temperature, throttle position and vehicle speed exhaust gas is fed back to the intake plenum chamber by means of an Exhaust Gas Recirculation (EGR) valve. The valve is vacuum operated. The ECM controls the EGR valve by providing a ground feed to a solenoid which in turn opens/closes a vacuum line to the EGR valve.

The EGR is fitted with an EGR Temperature Sensor , which senses the gas temperature in the exhaust passage above the pintle.

If there is a mechanical or electrical problem the ECM would detect it due to excessive gas temperatures when the valve is commanded closed or rather low temperatures when the valve should be open. In both cases a Code 32 would be set.

Test Description:

1. Grounding the ALDL connector cavity "B" will put the ECM into "Diagnostic Mode". In this mode all solenoids including the EGR Control Solenoid are energised.The vacuum applied should lift the EGR pintle from its seat. Be careful when checking with bare fingers: Valve is hot.
2. Always use a test light, a DVOM won't work.

Diagnostic Aids:

Push EGR diaghragm up by hand and listen for valve closing again. Be careful, use gloves: Valve is very hot.

A squeaking noise indicates valve might get stuck occasionally.

"NON-SCAN" DIAGNOSTICS

CODE 32

(PAGE 1 OF 2) EXHAUST GAS RECIRCULATION SYSTEM PROBLEM LOTUS ELAN TURBO

- DISCONNECT WHITE / BLACK VACUUM HOSE AT ENGINE SIDE OF THROTTLE BODY.
- CONNECT VACUUM PUMP TO HOSE AND APPLY VACUUM. VACUUM SHOULD HOLD. DOES IT?

YES

(1)
- IGNITION "ON".
- GROUND DIAGNOSTIC REQUEST CKT AT ALDL CONNECTOR CAVITY "B".
- AS DIAGNOSTIC MODE IS ENABLED, VACUUM SHOULD DROP AND EGR VALVE PINTLE SHOULD BE MOVED FROM ITS SEAT. IS IT?

NO

(2)
- REMOVE JUMPER TO GROUND AT ALDL CONNECTOR.
- DISCONNECT EGR SOLENOID HARNESS CONNECTOR.
- CONNECT TEST LIGHT BETWEEN SOLENOID HARNESS CONNECTOR TERMINALS (LIGHT SHOULD BE "OFF").
- GROUND DIAGNOSTIC REQUEST CKT AT ALDL CONNECTOR CAVITY "B" AGAIN.
- WATCH TEST LIGHT BEING TURNED "ON" WHEN THE ALDL CONNECTOR IS GROUNDED.

LIGHT WAS "ON" ALREADY BEFORE GROUNDING THE ALDL CONNECTOR OR DIDN'T COME ON AFTER.

- IGNITION "ON".
- CHECK FOR OPEN IN IGNITION FEED CKT G10K WITH TEST LIGHT TO GROUND. IS CKT OK?

NO

REPAIR CKT.

YES

CHECK FOR OPEN OR SHORTED CKT WK10X. IF OK, FAULTY ECM CONNECTION OR ECM.

LIGHT SWITCHED "ON".

- REMOVE JUMPER AT ALDL CONNECTOR.
- START ENGINE, RUN AT IDLE.
- GROUND DIAGNOSTIC REQUEST CKT AGAIN.
- DISCONNECT BLUE/BLACK VACUUM HOSE AT EGR SOLENOID.
- APPLY VACUUM ON HOSE. ENGINE SPEED SHOULD DROP. DOES IT?

YES

REPLACE EGR CONTROL SOLENOID.

NO

CHECK FOR BLOCKED VACUUM HOSE. IF OK, EGR VALVE FAULTY OR EGR PASSAGE BLOCKED.

NO

CHECK FOR VACUUM LEAK IN HOSE. IF OK, REPLACE EGR CONTROL SOLENOID.

YES

- CHECK VACUUM PORT AT THROTTLE BODY FOR BEING BLOCKED.

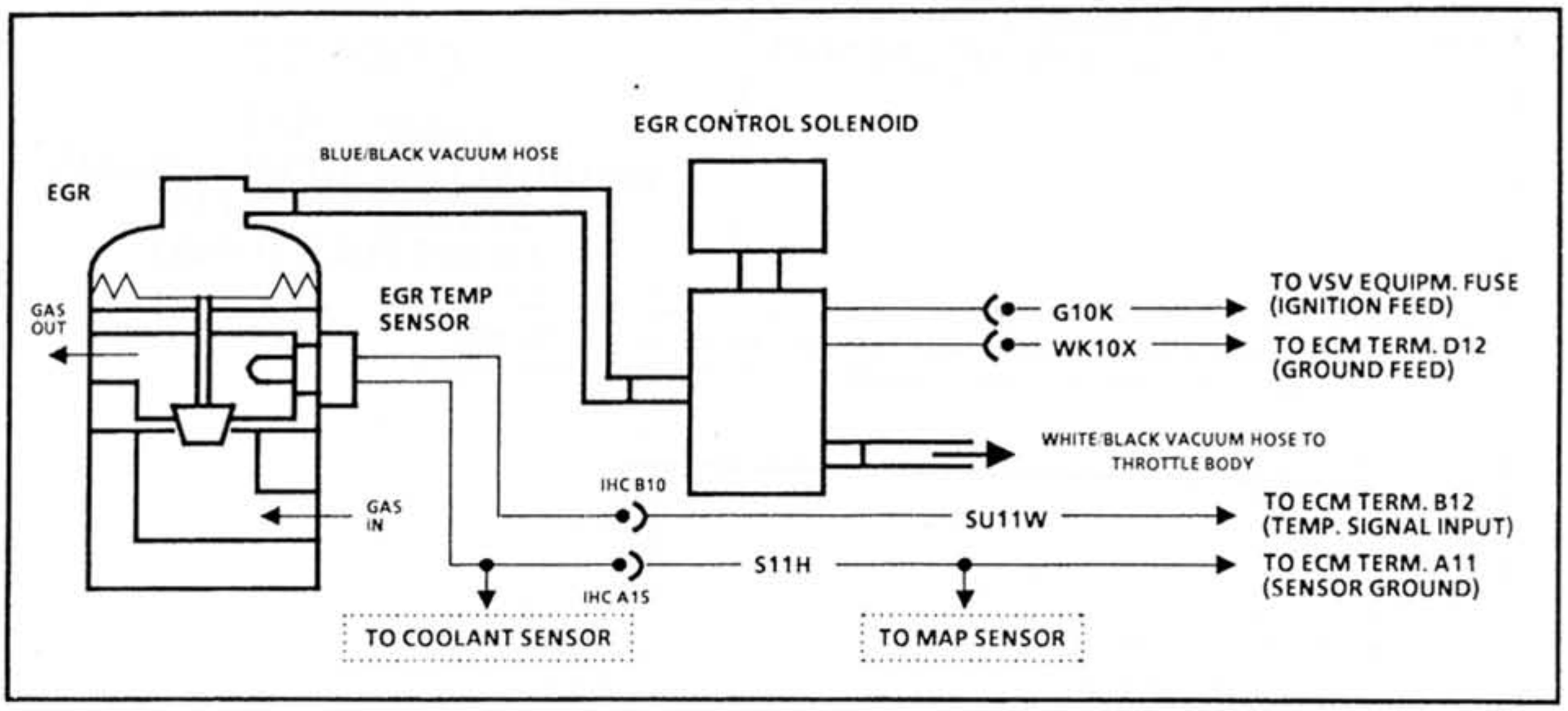
PORT OK

SEE CODE 32 (PAGE 2 OF 2) CHART

PORT NOT OK

CLEAN OR REPLACE THROTTLE BODY.

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 32

(PAGE 2 OF 2)
EXHAUST GAS RECIRCULATION SYSTEM PROBLEM
LOTUS ELAN TURBO

Circuit Description:

Under certain conditions depending on engine speed, engine load, coolant temperature, throttle position and vehicle speed exhaust gas is fed back to the intake plenum chamber by means of an Exhaust Gas Recirculation (EGR) valve. The valve is vacuum operated. The ECM controls the EGR valve by providing a ground feed to a solenoid which in turn opens/closes a vacuum line to the EGR valve.

The EGR is fitted with an EGR Temperature Sensor , which senses the gas temperature in the exhaust passage above the pintle.

If there is a mechanical or electrical problem the ECM would detect it due to excessive gas temperatures when the valve is commanded closed or rather low temperatures when the valve should be open. In both cases a Code 32 would be set.

Test Description:

3. This test should determine if EGR Temp. Sensor, wiring or ECM is faulty.
4. Resistance of a good Temp. Sensor should be approx. 11,000 Ohms at 20°C/70°F.

Diagnostic Aids:

Push EGR diaghragm up by hand and listen for valve closing again. Be careful, use gloves: Valve is very hot.

A squeaking noise indicates valve might get stuck occasionally.

See "Intermittents", section EMJ.6.

"NON-SCAN" DIAGNOSTICS

CODE 32

(PAGE 2 OF 2)
EXHAUST GAS RECIRCULATION SYSTEM PROBLEM
LOTUS ELAN TURBO

FROM CODE 32 (PAGE 1 O 2) CHART

(3) DISCONNECT EGR TEMPERATURE SENSOR.
- IGNITION "ON".
- CHECK VOLTAGE AT TEMP. SENSOR HARNESS CONNECTOR BETWEEN CKT SU11W AND CKT S11H USING A DVOM. VOLTAGE SHOULD BE 5 VOLTS. IS IT?

NO

- CHECK VOLTAGE AT TEMP. SENSOR HARNESS CONNECTOR BETWEEN CKT SU11W AND ENGINE GROUND. VOLTAGE SHOULD BE 5 VOLTS. IS IT?

NO

CHECK CKT SU11W FOR OPEN OR SHORTED TO GROUND. IF OK, IT'S A FAULTY ECM CONNECTION OR ECM.

YES

CHECK FOR OPEN GROUND CKT S11H, IF OK, IT'S A FAULTY ECM CONNECTION OR ECM.

YES

(4)
- REMOVE EGR TEMPERATURE SENSOR.
- CHECK RESISTANCE OF TEMP. SENSOR AT AMBIENT TEMPERATURES WITH DVOM. RESISTANCE SHOULD BE APPROX. 11.000 OHMS. IS IT?

YES

- RE-INSTALL EGR TEMPERATURE SENSOR.
- CLEAR CODE 32.
- START ENGINE AND IDLE FOR 1 MINUTE OR UNTIL CODE IS SET AGAIN. CODE 32 SET?

YES

FAULTY ECM CONNECTION OR ECM

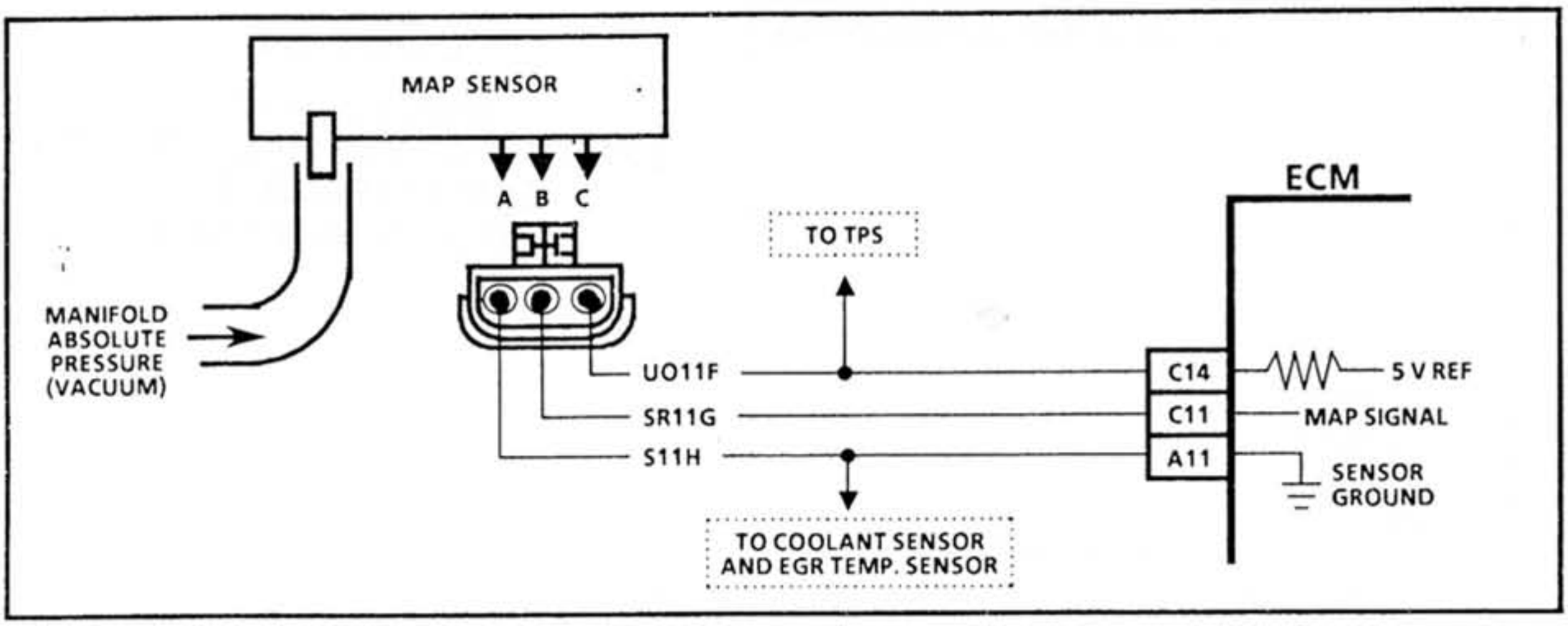
NO

PROBLEM IS INTERMITTENT. REFER TO DIAGNOSTIC AIDS ON FACING PAGE.

NO

REPLACE EGR TEMPERATURE SENSOR.

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 33

MANIFOLD ABSOLUTE PRESSURE (MAP) SENSOR CIRCUIT (SIGNAL VOLTAGE HIGH - LOW VACUUM) LOTUS ELAN TURBO

Circuit Description:

The Manifold Absolute Pressure (MAP) Sensor responds to changes in manifold pressure (vacuum). The ECM receives this information as a signal voltage that will vary from about 0.6 to 1.0 volts, at closed throttle idle, to 4.0 to 4.5 volts at wide open throttle and full boost.

If the MAP sensor fails, the ECM will substitute a fixed MAP value and use the Throttle Position Sensor (TPS) to control fuel delivery.

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

1. This step will determine if Code 33 is the result of a hard failure or an intermittent condition.
   A Code 33 will set if:
   - MAP signal indicates greater than 90 kPa (over 2.1V) with A/C "OFF".
   - TPS less than 1.0%.
   - These conditions are present for a time longer than 5 seconds.
   - Engine running for at least 15 seconds.
     OR
   - MAP signal greater than 5.0V (204 kPa) when engine cranked.
2. This step simulates conditions for a Code 34. If the ECM recognizes the change, the ECM, and CKT's UO11F and SR11G, are OK. If CKT S11H is open, there may also be a Code 15 stored.

Diagnostic Aids:

With the ignition "ON" and the engine stopped, the manifold pressure is equal to atmospheric pressure and the signal voltage will be high. This information is used by the ECM as an indication of vehicle altitude and is referred to as BARO. Comparison of this BARO reading with a known good vehicle with the same sensor is a good way to check accuracy of a "suspect" sensor. Readings should be the same ± .4 volt.

A Code 33 will result if CKT S11H is open, or if CKT SR11G is shorted to voltage or to CKT UO11F.

If Code 33 is intermittent, refer to Section EMJ. 6.

"NON-SCAN" DIAGNOSTICS

CODE 33

MANIFOLD ABSOLUTE PRESSURE (MAP) SENSOR CIRCUIT (SIGNAL VOLTAGE HIGH - LOW VACUUM) LOTUS ELAN TURBO

IF ENGINE IDLE IS ROUGH, UNSTABLE, OR INCORRECT, CORRECT BEFORE USING CHART. SEE SYMPTOMS SECTION EMJ. 6.
IF ENGINE CRANKS, BUT WON'T START WITH CODE 33 SET CHECK FOR OPEN VACUUM HOSE.

(1)
- IGNITION "OFF", CLEAR CODES.
- DIAGNOSTIC TERMINAL NOT GROUNDED.
- START ENGINE AND RUN FOR 1 MINUTE OR UNTIL "CHECK ENGINE" LIGHT COMES ON.
- IGNITION "ON", ENGINE STOPPED. GROUND DIAGNOSTIC TERMINAL AND NOTE CODE.

CODE 33

(2)
- IGNITION "OFF", CLEAR CODES.
- DISCONNECT MAP SENSOR ELECTRICAL CONNECTOR.
- DIAGNOSTIC TERMINAL NOT GROUNDED.
- START ENGINE AND RUN FOR 1 MINUTE OR UNTIL "CHECK ENGINE" LIGHT COMES ON.
- IGNITION "ON", ENGINE STOPPED.
- GROUND DIAGNOSTIC TERMINAL AND NOTE CODE.

CODE 33

- CHECK CKT SR11G FOR SHORT TO CKT UO11F OR VOLTAGE.

IF CKT SR11G IS OK, REPLACE ECM

NO CODE 33

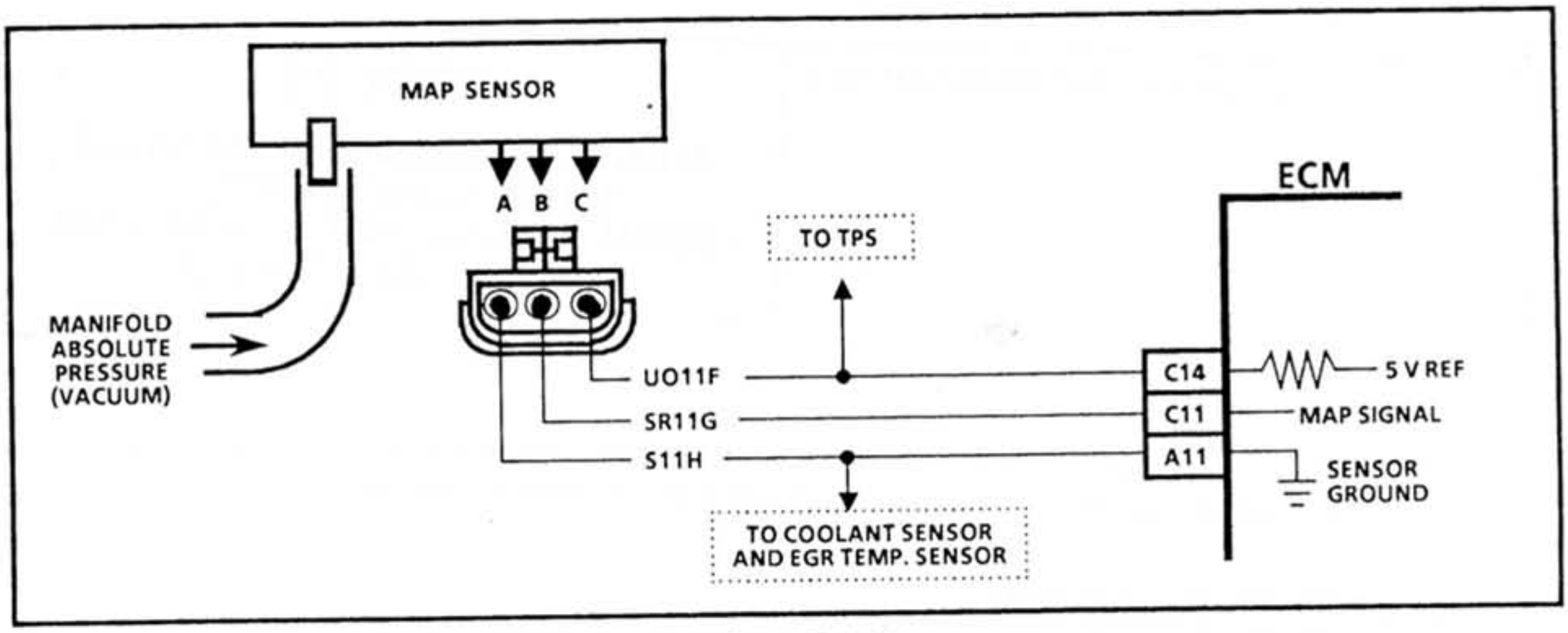
PROBLEM IS INTERMITTENT. IF NO OTHER CODES WERE STORED, SEE INTERMITTENTS, SECTION EMJ. 6.

CODE 34

- CHECK FOR BLOCKED OR LEAKING SENSOR VACUUM HOSE.
- IF VACUUM HOSE OK, CHECK FOR OPEN GROUND CKT S11H.

IF CKT S11H IS OK, REPLACE SENSOR

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 34

MANIFOLD ABSOLUTE PRESSURE (MAP) SENSOR CIRCUIT (SIGNAL VOLTAGE LOW - HIGH VACUUM) LOTUS ELAN TURBO

Circuit Description:

The Manifold Absolute Pressure (MAP) Sensor responds to changes in manifold pressure (vacuum). The ECM receives this information as a signal voltage that will vary from about 0.6 to 1.0 volts at closed throttle idle, to 4.0 to 4.5 volts at wide open throttle and full boost.

If the MAP sensor fails, the ECM will substitute a fixed MAP value and use the Throttle Position Sensor (TPS) to control fuel delivery.

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

1. This step determines if Code 34 is the result of a hard failure or an intermittent condition.
   A Code 34 will set when:
   - MAP reading is less than 14 kPa.
   - Engine rpm is less than 1200 rpm.

   OR
   - MAP reading is less than 14 kPa.
   - Engine rpm is greater than 1200 rpm.
   - TPS is less than 3.5%.
2. Jumpering harness terminals "B" to "C", 5 volt to signal, will determine if the sensor is at fault, or if there is a problem with the ECM or wiring.

Diagnostic Aids:

With the ignition "ON" and the engine stopped, the manifold pressure is equal to atmospheric pressure and the signal voltage will be high. This information is used by the ECM as an indication of vehicle altitude and is referred to as BARO. Comparison of this BARO reading with a known good vehicle with the same sensor is a good way to check accuracy of a "suspect" sensor. Readings should be the same ± .4 volt.

A Code 34 will result if CKT`s are open or shorted to ground.

If Code 34 is intermittent, refer to Section EMJ. 6.

An internally shorted TPS sensor will cause a Code 34.

"NON-SCAN" DIAGNOSTICS

CODE 34

MANIFOLD ABSOLUTE PRESSURE (MAP) SENSOR CIRCUIT (SIGNAL VOLTAGE LOW - HIGH VACUUM) LOTUS ELAN TURBO

(1)
- IGNITION "OFF", CLEAR CODES.
- DIAGNOSTIC TERMINAL NOT GROUNDED.
- START ENGINE AND RUN FOR 1 MINUTE OR UNTIL "CHECK ENGINE" LIGHT COMES ON.
- IGNITION "ON", ENGINE STOPPED.
- GROUND DIAGNOSTIC TERMINAL AND NOTE CODE.

CODE 34

(2)
- IGNITION "OFF", CLEAR CODES.
- DISCONNECT MAP SENSOR AND JUMPER HARNESS CONNECTOR TERMINAL "B" TO "C".
- DIAGNOSTIC TERMINAL NOT GROUNDED.
- START ENGINE AND RUN FOR 1 MINUTE.
- OR UNTIL "CHECK ENGINE" LIGHT COMES ON. IGNITION "ON", ENGINE STOPPED.
- GROUND DIAGNOSTIC TERMINAL AND NOTE CODE.

NO CODE 34.

PROBLEM IS INTERMITTENT. IF NO OTHER CODES WERE STORED, SEE "INTERMITTENTS", SECTION EMJ. 6.

CODE 34

- REMOVE JUMPER FROM TERMINAL "B" TO "C".
- CHECK VOLTAGE BETWEEN HARNESS CONNECTOR TERMINAL "A" AND "C" USING DVOM.

CODE 33

REPLACE SENSOR

4 TO 6 VOLTS

- CHECK CKT SR11G FOR OPEN OR SHORT TO GROUND.

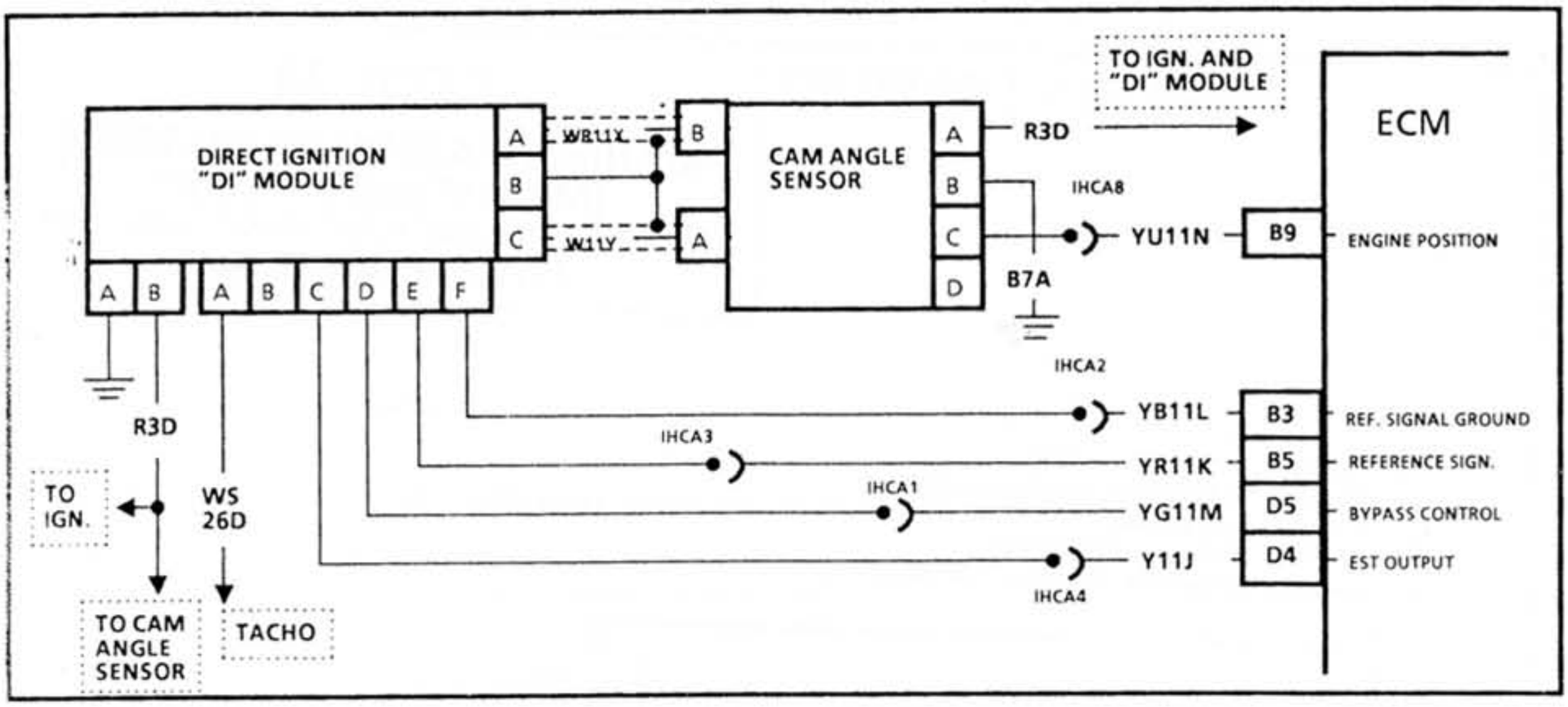
IF CKT SR11G IS OK, FAULTY ECM CONNECTOR TERMINAL OR ECM.

BELOW 4 VOLTS

- CHECK CKT UO11F FOR OPEN OR SHORTED TO GROUND.
- CHECK FOR INTERNALLY SHORTED TPS.

IF OK, FAULTY ECM CONNECTOR TERMINAL OR ECM.

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 41

ENGINE SPEED SIGNAL MISSING
LOTUS ELAN TURBO

Circuit Description:

The engine speed (position) signal is a 0 to 5 volts digital input to the ECM which occurs at a frequency of once per camshaft revolution. It is generated by the cam angle sensor located at the end of the camshaft. The signal is used by the ECM to set the alternating firing of the injectors.

Code 41 will set under the following conditions: The ECM does not receive signal pulses for more than 20 engine revolutions , or it does not receive signal pulses for more than 5 seconds.

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

1. Code 41 will set under the following conditions:
   The ECM does not receive signal pulses for more than 20 engine revolutions ,
   or
   it does not receive signal pulses for more than 5 seconds.
2. The ECM supplies 5 volts on CKT YU11N. The cam angle sensor pulls down this voltage to ground once every 360° cam angle degrees.

Diagnostic Aids:

An intermittent may be caused by a poor connection, rubbed through wire insulation, or a wire broken inside the insulation.

- Clear code and check (wiggle) pin B9 at ECM, wiring and cam angle sensor connector in order to see if code resets with engine running.
- Make sure circuits "YU11N," "WR11X" and "W11Y" are routed away from spark plug wires.

"NON - SCAN" DIAGNOSTICS

CODE 41

ENGINE SPEED SIGNAL MISSING
LOTUS ELAN TURBO

1. • CLEAR CODES.
   • CRANK ENGINE AND IDLE FOR 2 MINUTES OR UNTIL " CHECK ENGINE LIGHT " COMES ON.
   • NOTE CODE.

- NO CODE 41
  - CODE 41 IS INTERMITTENT. IF NO ADDITIONAL CODES DISPLAYED, REFER TO "DIAGNOSTIC AIDS".
- CODE 41

2. • DISCONNECT CAM ANGLE SENSOR 4 -WAY CONNECTOR.
   • IGNITION ON
   • CHECK FOR 12 VOLTS ON CKT R3D (TERMINAL A) AND GOOD GROUND ON CKT B7A (TERMIANL B). ARE CKT'S OK?

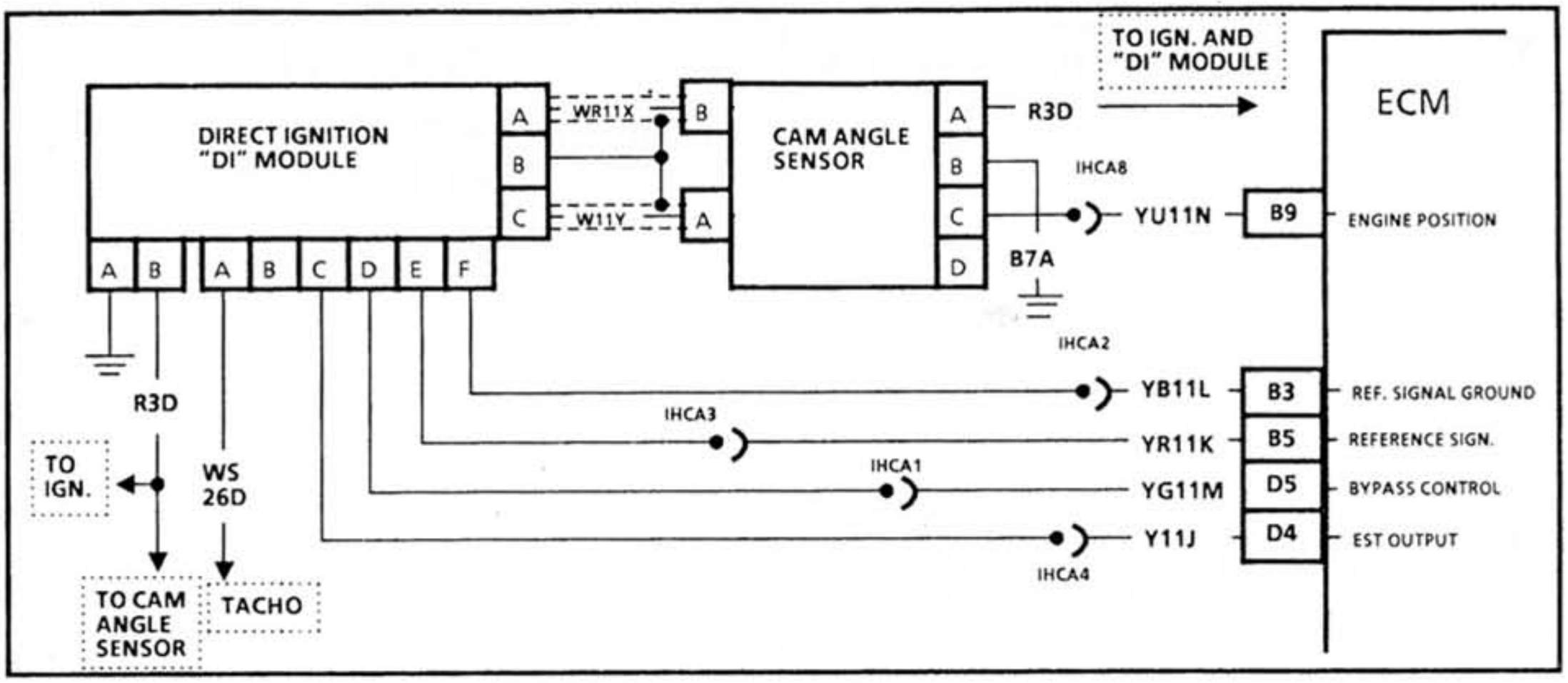
- NO
  - REPAIR CKT.
- YES

• IGNITION ON
• CHECK VOLTAGE ON CKT YU11N WITH DVM TO GROUND.

- 4 TO 6 VOLTS
  - REPLACE CAM ANGLE SENSOR.
- LESS THAN 4 VOLTS

CHECK CKT YU11N FOR OPEN OR GROUNDED. IF OK, REPLACE ECM.

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 42

ELECTRONIC SPARK TIMING (EST) CIRCUIT LOTUS ELAN TURBO

Circuit Description:

The ignition module sends a reference signal on CKT YR11K to the ECM, when the engine is cranking. While the engine speed is under 800 rpm, the ignition module will control ignition timing this is called "bypass" mode. When the engine speed exceeds 800 rpm, the ECM applies 5 volts to the "bypass" line CKT YG11M to switch the timing to ECM control on EST CKT Y11J. This is "EST" mode.

When the system is running in "bypass" mode, the ignition module grounds the EST signal. The ECM expects to see no voltage on the EST line during this condition,. If it sees a voltage, is sets Code 42 and will not go into the EST mode.

When the rpm for EST is reached (about 800 rpm), voltage will be applied to the bypass line, the EST should no longer be grounded and EST voltage should be varying.

If the bypass line is open or grounded, the ignition module will not switch to EST mode or if the EST line is grounded, the ignition module will switch to EST but, because the line is grounded, there will be no EST signal. A Code 42 will be set.

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

1. Code 42 means the ECM has seen an open or short to ground in the EST or by-pass circuits. This test confirms Code 42 and that the fault causing the code is present.
2. Checks for a normal EST ground path through the ignition module. An EST CKT Y11J, shorted to ground, will also read less than 500 ohms, however, this will be checked later.
3. As the test light voltage touches CKT YG 11M, the module should switch, causing the ohmmeter to "overrange", if the meter is in the 1000-2000 ohms position. Selecting the 10 - 20,000 ohms position will indicate above 5000 ohms. The important thing is that the module "switched".
4. The module did not switch and this step checks for:
   - EST CKT Y11J shorted to ground.
   - Bypass CKT YG11M open.
   - Faulty ignition module connection or module.
5. Confirms that Code 42 is a faulty ECM and not an intermittent in CKT's.

Diagnostic Aids:

An intermittent may be caused by a poor connection, rubbed through wire insulation, or a wire broken inside the insulation on CKT's YG11M or Y11J.

Inspect harness connectors for backed out terminals, improper mating, broken locks, improperly formed or damaged terminals, poor terminal to wire connection, and damaged harness.

Make sure "Reference Signal" and "EST" circuits are routed away from spark plug wires.

"NON-SCAN" DIAGNOSTICS

CODE 42

ELECTRONIC SPARK TIMING (EST) CIRCUIT LOTUS ELAN TURBO

1. • CLEAR CODES.
   • IDLE ENGINE FOR 1 MINUTE OR UNTIL CODE 42 SETS. DOES CODE 42 SET?

NO → CODE 42 INTERMITTENT. REFER TO DIAGNOSTIC AIDS ON FACING PAGE.

YES

2. • IGNITION "OFF".
   • DISCONNECT ECM CONNECTORS.
   • IGNITION "ON".
   • OHMMETER SELECTOR SWITCH IN THE 1000 TO 2000 OHMS RANGE.
   • PROBE ECM HARNESS CONNECTOR TERMINAL D4 (CKT Y11J) WITH AN OHMMETER TO GROUND. IT SHOULD READ LESS THAN 500 OHMS. DOES IT?

NO → CHECK FOR OPEN CKT Y11J. IF OK, IT IS A FAULTY CONNECTION OR FAULTY IGNITION MODULE.

YES

• PROBE ECM HARNESS CONNECTOR TERMINAL D5 CKT YG11M WITH A TEST LIGHT TO 12 VOLTS AND NOTE LIGHT.

LIGHT "ON"

DISCONNECT IGNITION MODULE 4-WAY CONNECTOR

- **LIGHT "ON"** → CKT YG11M SHORTED TO GROUND.
- **LIGHT "OFF"** → FAULTY IGNITION MODULE.

LIGHT "OFF"

3. • WITH OHMMETER STILL CONNECTED TO ECM HARNESS CKT Y11J (D4) AND GROUND, PROBE ECM HARNESS CKT YG11M (D5) WITH THE TEST LIGHT CONNECTED TO 12 VOLTS. AS TEST LIGHT CONTACTS CKT YG11M, RESISTANCE SHOULD SWITCH FROM UNDER 500 TO OVER 5,000 OHMS. DOES IT?

YES

5. • RECONNECT ECM AND IDLE ENGINE FOR ONE MINUTE OR UNTIL CODE 42 SETS. DOES CODE SET?

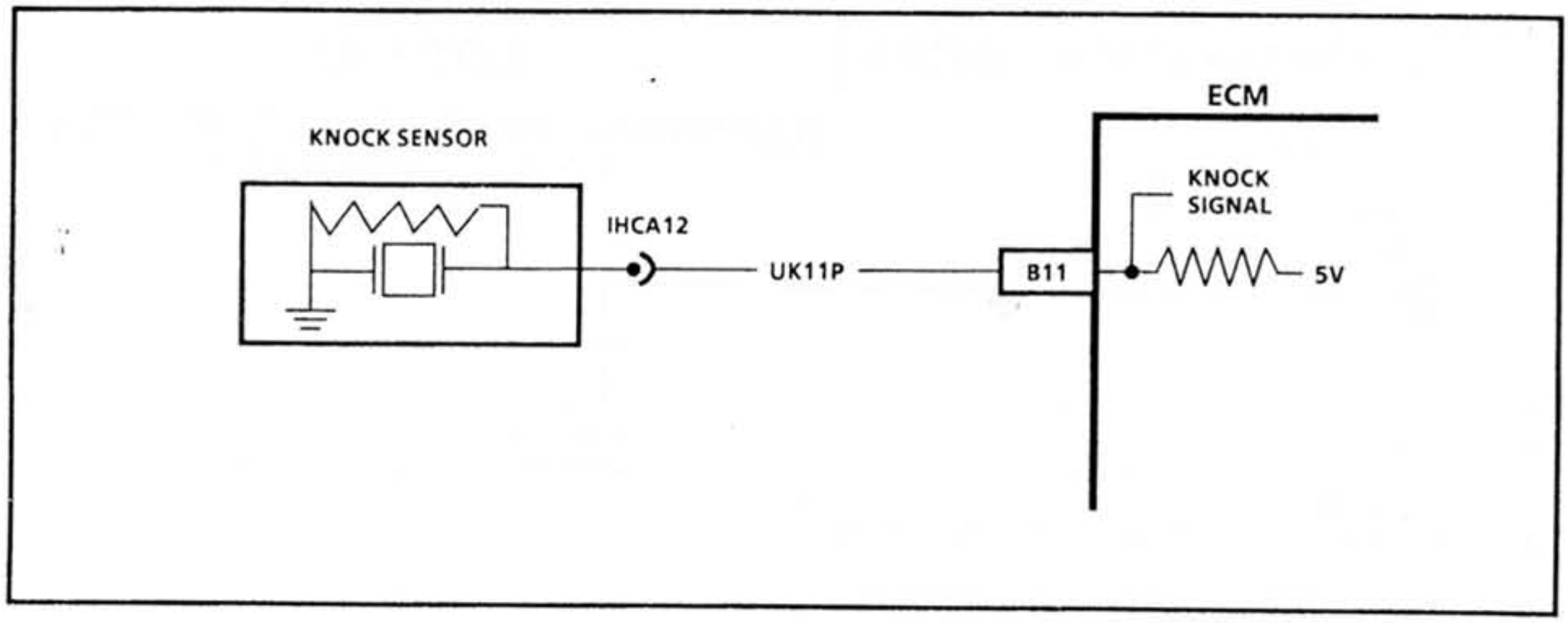
- **YES** → FAULTY ECM
- **NO** → CODE 42 INTERMITTENT. REFER TO DIAGNOSTIC AIDS ON FACING PAGE.

NO

4. • DISCONNECT DI MODULE 6 -WAY CONNECTOR.
   • CHECK IF CKT YG11M IS OPEN OR CKT Y11J IS GROUNDED. ARE CKT'S OK?

- **YES** → CHECK FOR POOR CONNECTION AT IGNITION MODULE TERMINAL "D". IF OK, IGNITION MODULE IS FAULTY.
- **NO** → REPAIR CKT

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 43

ELECTRONIC SPARK CONTROL (ESC) CIRCUIT
LOTUS ELAN TURBO

Circuit Description:

The knock sensor detects engine detonation and the ECM retards the electronic spark timing based on the signal being received. The circuitry within the knock sensor causes the ECM 5 volts to be pulled down so that, under a no knock condition, CKT UK11P would measure about 2.5 volts. The knock sensor produces an AC signal which rides on the 2.5 volts DC voltage. The amplitude and signal frequency are dependent upon the knock level.

Code 41 is set, when

- there is an indication of knock for 3.67 seconds over a 3.9 second interval with the engine running.

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

1. If the conditions for the test, as described above, are being met, the the check engine light will be turned "ON" again and Code 43 stored. The Tech 1 could indicate "YES" when the knock signal position is selected as well. If an audible knock is heard from the engine, repair the internal engine problem, because normally, no knock should be detected at idle.
2. Tapping on the oil filter base casting should produce a knock signal. **Don't hit sensor or oil filter.**
3. The ECM has a 5 volts signal through a pull-up resistor which should be present at the injector harness terminal IHCA12.
4. This test determines if the knock sensor or the ECM is faulty.

Diagnostic Aids:

If Code 43 is intermittent:

- Refer to "Intermittents" and "Symptoms" in Section EMJ. 6.
- Mechanical engine knock can cause a knock sensor signal. Abnormal engine noise must be corrected before using this chart.

"NON-SCAN" DIAGNOSTICS

CODE 43

ELECTRONIC SPARK CONTROL (ESC) CIRCUIT LOTUS ELAN TURBO

1. • CLEAR CODE. ENGINE IDLING AT NORMAL OPERATING TEMPERATURE FOR ONE MINUTE OR MORE.
   • DOES CODE 43 RESET ?

NO

2. • ENGINE "OFF"
   • DISCONNECT ECM CONNECTOR J1.
   • IGNITION "ON"
   • CONNECT VOLTMETER TO CONNECTOR PIN B11 AND ENGINE GROUND.
   • SET VOLTMETER ON 0.000 VOLT AC SCALE.
   • TAP ON OIL FILTER BASE CASTING.
   • IS A VOLTAGE INDICATED ON VOLTMETER WHILE TAPPING?

NO

FAULTY KNOCK SENSOR

YES

• RE-INSTALL CONNECTOR.
• ENGINE IDLING AT NORMAL OPERATING TEMPERATURE FOR ONE MINUTE OR MORE. DOES CODE 43 RESET?

YES

FAULTY ECM

NO

CODE 43 IS INTERMITTENT. IF NO ADDITIONAL CODES WERE STORED, REFER TO "DIAGNOSTIC AIDS" ON FACING PAGE.

YES

3. • IGNITION "OFF"
   • DISCONNECT INJECTOR HARNESS CONNECTOR A (IHCA).
   • IGNITION "ON".
   • MEASURE VOLTAGE BETWEEN INJECTOR HARNESS CONNECTOR CAVITY A 12 AND GROUND. SHOULD BE BETWEEN 4-6 VOLTS. IS IT?

YES

LEAD TO SENSOR OPEN OR GROUNDED OR FAULTY SENSOR.

NO

OVER 6 VOLTS

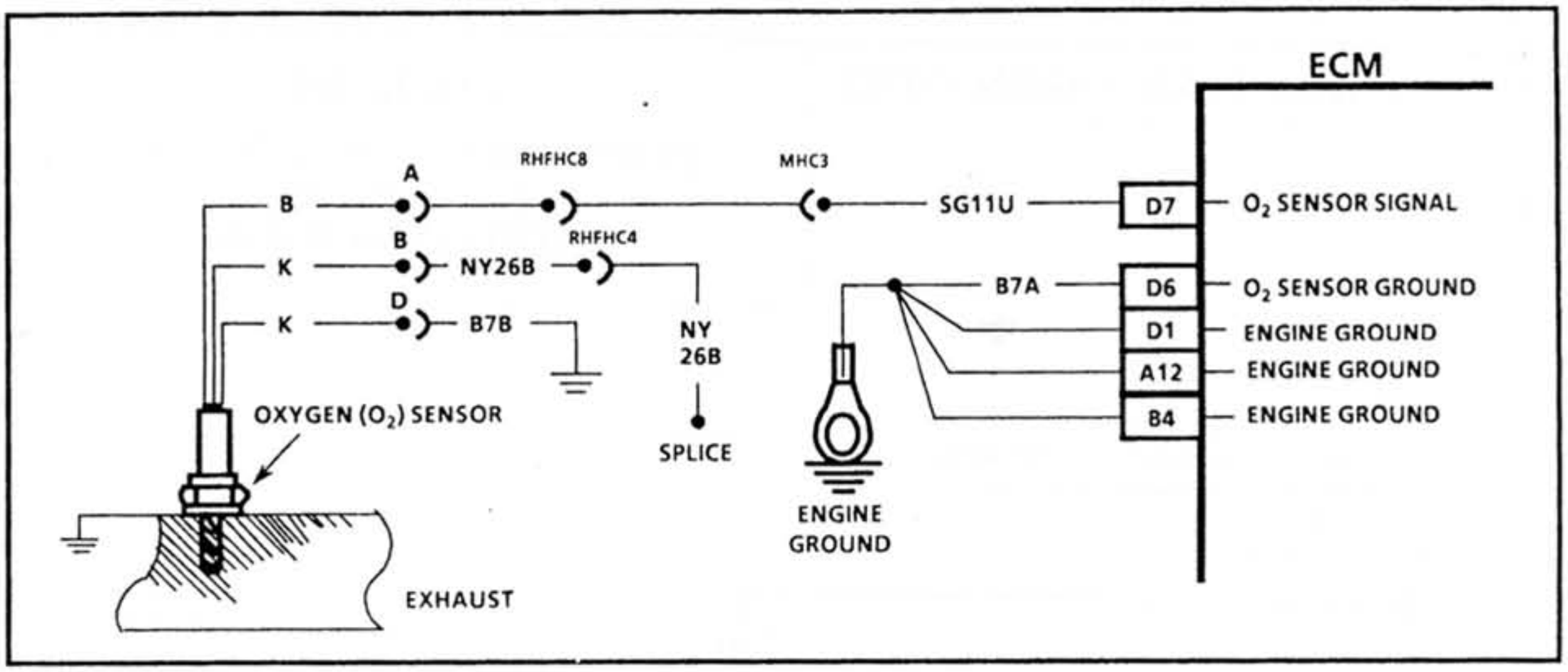
CHECK CKT UK11P FOR SHORTED TO VOLTAGE. IF OK, FAULTY ECM.

LESS THAN 4 VOLTS

CHECK CKT UK11P FOR OPEN OR SHORTED TO GROUND. IF OK, FAULTY ECM.

INJ. HARNESS CONNECTOR A

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 44

OXYGEN SENSOR CIRCUIT (LEAN EXHAUST INDICATED) LOTUS ELAN TURBO

Circuit Description:

The ECM supplies a voltage of about .45 volt between terminals "D7" and "D6". (If measured with a 10 megohm digital voltmeter, this may read as low as .32 volts.) The O_2 sensor varies the voltage within a range of about 1 volt, if the exhaust is rich, down through about .10 volt, if exhaust is lean.

The sensor is like an open circuit and produces no voltage, when it is below about 360°C (600°F). An open sensor heater circuit, or cold sensor, causes "Open Loop" operation.

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

Code 44 is set, when the O_2 sensor signal voltage on CKT SG11U:

- Remains below 0.08 volt for 5 seconds or more.
- The system is operating in "Closed Loop".

1. Grounding the diagnostic terminal with the engine running enables the "Field Service Mode" and allows the ECM to confirm either open or closed loop operation.
2. A light out indicates the fault is present. Disconnecting the 0_2 sensor will raise the signal voltage above .2 volt. If the ECM and wiring are OK, the ECM should recognize the higher voltage (.42 - .55 V) and flash open loop when the engine is started.

Diagnostic Aids:

The Code 44 or lean exhaust is most likely caused by one of the following:

- Check for grounded CKT SG11U.
- Fuel Contamination - Water, even in small amounts, near the in-tank fuel pump inlet can be delivered to the injector. The water causes a lean exhaust and can set a Code 44.
- Fuel Pressure - System will be lean if pressure is too low. It may be necessary to monitor fuel pressure, while driving the car at various road speeds and/or loads to confirm. See Fuel System diagnosis CHART EMJ. 4-7.
- If Code 44 is intermittent, refer to Section EMJ.6.

"NON-SCAN" DIAGNOSTICS

CODE 44

OXYGEN SENSOR CIRCUIT (LEAN EXHAUST INDICATED) LOTUS ELAN TURBO

(1)
- RUN WARM ENGINE AT APPROX. 1200 TO 1800 RPM FOR 2 MINUTES AND NOTE "CHECK ENGINE" LIGHT.
- GROUND DIAGNOSTIC REQUEST TERMINAL AT ALDL CONNECTOR.

LIGHT STAYING "OFF" MORE THAN "ON" OR FLASHING "OPEN LOOP"

FLASHING "CLOSED LOOP"

CODE IS INTERMITTENT. IF NO ADDITIONAL CODES WERE STORED, REFER TO INTERMITTENTS SECTION EMJ.6

(2)
- REMOVE GROUND LEAD FROM ALDL CONNECTOR.
- DISCONNECT OXYGEN SENSOR.
- GROUND DIAGNOSTIC REQUEST TERMINAL AGAIN AND IMMEDIATELY NOTE "CHECK ENGINE" LIGHT.

LIGHT FLASHING OPEN LOOP

- SEE "DIAGNOSTIC AIDS " ON FACING PAGE TO CHECK THE FOLLOWING :
  - CONTAMINATED FUEL
  - LOW FUEL PRESSURE.

ALL CHECKS OK

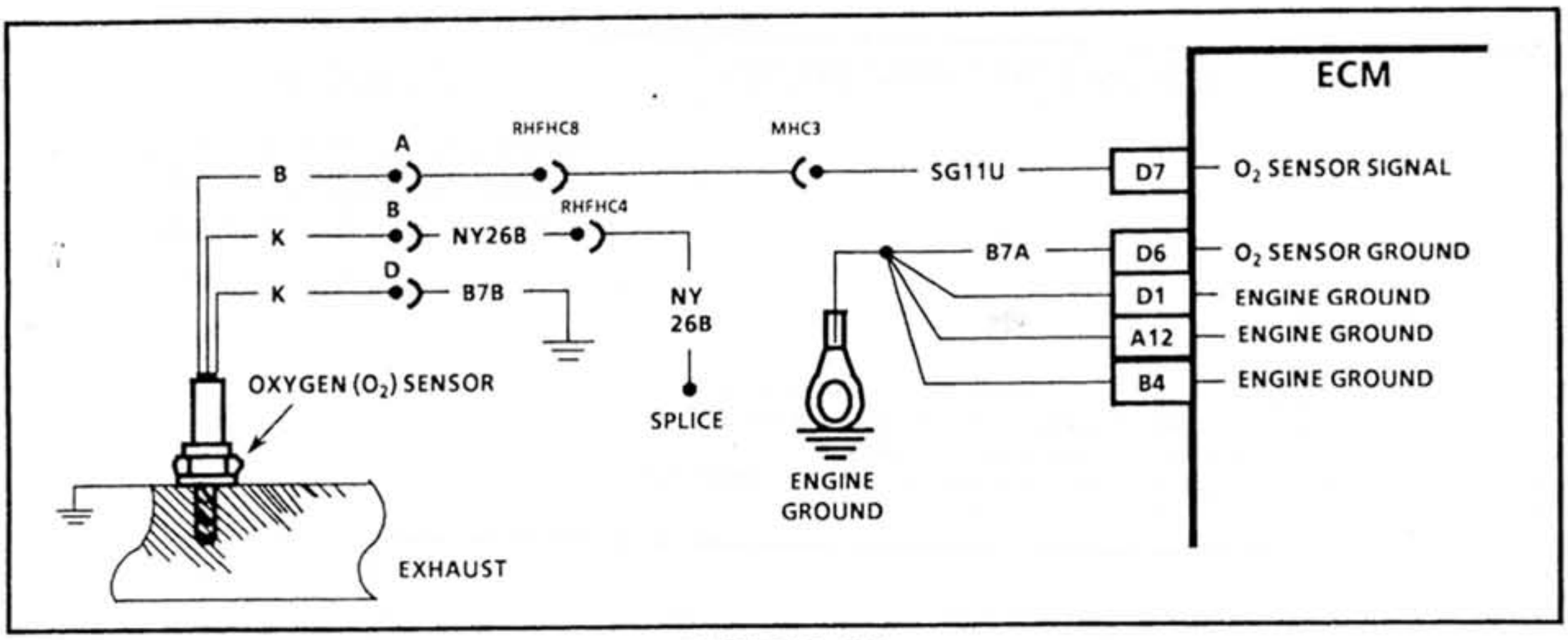
FAULTY OXYGEN SENSOR

LIGHT "OFF" FOR AT LEAST 30 SECONDS

CHECK SIGNAL CKT SG11U FOR SHORT TO GROUND.
IF OK, IT IS A FAULTY ECM.

FIELD SERVICE MODE :
ENGINE RUNNING , DIAGNOSTIC TERMINAL GROUNDED .
OPEN LOOP , "CHECK ENGINE" LIGHT FLASHES AT A RATE OF 2.5 TIMES PER SECOND .
CLOSED LOOP , "CHECK ENGINE" LIGHT FLASHES AT A RATE OF 1 TIME PER SECOND .

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.



CODE 45

OXYGEN SENSOR CIRCUIT
(RICH EXHAUST INDICATED)
LOTUS ELAN TURBO

Circuit Description:

The ECM supplies a voltage of about .45 volt between terminals "D7" and "D6". (If measured with a 10 megohm digital voltmeter, this may read as low as .32 volts.) The O_2 sensor varies the voltage within a range of about 1 volt, if the exhaust is rich, down through about .10 volt, if exhaust is lean.

The sensor is like an open circuit and produces no voltage, when it is below about 360°C (600°F). An open sensor heater circuit, or cold sensor, causes "Open Loop" operation.

Test Description:

Numbers below refer to circled numbers on the diagnostic chart.

Code 45 is set, when the O_2 sensor signal voltage on CKT SG11U:

- Remains above 0.85V for 10 seconds or more and system is in "Closed Loop".
- TPS position is between 3.5 and 13.3%.
- Engine speed below 3000 RPM.

1. Grounding the diagnostic terminal with the engine running, enables the "Field Service Mode" and allows the ECM to confirm either open or closed loop operation using the "Check Engine" light.
2. A steady light or "Open Loop" indicates the fault is present. Grounding CKT SG11U causes a low 0_2 signal voltage. If the ECM and wiring are OK, the ECM should recognize the low voltage and confirm the lean signal by turning off the "Check Engine" light for at least 30 seconds.

Diagnostic Aids:

The Code 45, or rich exhaust, is most likely caused by one of the flowing:

- Fuel Pressure - System will go rich, if pressure is too high. See Fuel System Diagnosis - CHART EMJ. 4-7.
- HEI Shielding - An open ground CKT YR11L (reference signal ground) may result in EMI, or induced electrical "noise". The ECM looks at this "noise" as reference pulses. The additional pulses result in a higher than actual engine speed signal. The ECM then delivers too much fuel, causing system to go rich. Engine tachometer will, also, show higher than actual engine speed, which can help in diagnosing this problem.
- Canister Purge - Check for fuel saturation. (Heavy fuel vapour smell from canister vent, or canister weight in excess of 600g.) If full of fuel, check canister control and hoses. See Canister Purge, Section EMJ.3-5.
- MAP Sensor - An output that causes the ECM to sense a higher than normal manifold pressure (low vacuum) can cause the system to go rich. Disconnecting the MAP sensor will allow the ECM to set a fixed value for the MAP sensor.
- TPS - An intermittent TPS output will cause the system to go rich, due to a false indication of the engine accelerating.
- O_2 Sensor Contamination - Inspect Oxygen Sensor for silicone contamination from fuel, or use of improper RTV sealant. The sensor may have a white, powdery coating and result in a high, but false signal voltage (rich exhaust indication). The ECM will then reduce the amount of fuel delivered to the engine, causing a severe surge driveability problem.

If Code 45 is intermittent, refer to Section EMJ.6.

"NON-SCAN" DIAGNOSTICS

CODE 45

OXYGEN SENSOR CIRCUIT (RICH EXHAUST INDICATED) LOTUS ELAN TURBO (WITH CATALYTIC CONVERTER)

1. RUN WARM ENGINE AT APPROX. 1200 TO 1800 RPM FOR 2 MINUTES AND NOTE "CHECK ENGINE" LIGHT.
2. GROUND DIAGNOSTIC REQUEST TERMINAL AT ALDL CONNECTOR TO ENABLE "FIELD SERVICE MODE".

- LIGHT STAYING "ON" MORE THAN "OFF" OR FLASHING "OPEN LOOP".
  - 2. REMOVE GROUND LEAD FROM DIAGNOSTIC REQUEST TERMINAL.
    DISCONNECT OXYGEN SENSOR CONNECTOR AND JUMPER HARNESS CONNECTOR SIGNAL CKT SG11U TO GROUND.
    GROUND DIAGNOSTIC REQUEST TERMINAL AGAIN AND IMMEDIATELY NOTE "CHECK ENGINE" LIGHT.
    - "CHECK ENGINE" LIGHT WENT OFF FOR AT LEAST 30 SECONDS.
      - SYSTEM STILL RICH
        - SEE " DIAGNOSTIC AIDS" INFORMATION ON FACING PAGE
    - LIGHT STAYS "ON"
      - IT IS A FAULTY ECM
- FLASHING "CLOSED LOOP"
  - CODE IS INTERMITTENT. IF NO ADDITIONAL CODES WERE STORED, REFER TO INTERMITTENTS SECTION EMJ.6.

FIELD SERVICE MODE;

- ENGINE RUNNING, DIAGNOSTIC TERMINAL GROUNDED.
- OPEN LOOP, "CHECK ENGINE" LIGHT FLASHES AT A RATE OF 2.5 TIMES PER SECOND.
- CLOSED LOOP, "CHECK ENGINE" LIGHT FLASHES AT A RATE OF 1 TIME PER SECOND.

CLEAR CODES, CONFIRM "CLOSED LOOP" OPERATION AND NO "CHECK ENGINE" LIGHT.

"NON-SCAN" DIAGNOSTICS

CODE 51

PROM ERROR (FAULTY ECM)

LOTUS ELAN TURBO

THE ECM ON THE LOTUS ELAN TURBO IS A SEALED UNIT, AND NO ACCESS TO THE MEM-CAL IS POSSIBLE. IF CODE 51 IS DISPLAYED, THE COMPLETE ECM SHOULD BE REPLACED.

CONFIRM "CLOSED LOOP " OPERATION AND NO "CHECK ENGINE" LIGHT.

SECTION EMJ.6

FAULT DIAGNOSIS WITH INTERMITTENT OR NO TROUBLE CODES

TABLE OF CONTENTS

PERFORMING SYMPTOM DIAGNOSIS

The DIAGNOSTIC CIRCUIT CHECK should be performed before using this section. The purpose of this section is to locate the source of a driveability or emissions problem when other diagnostic procedures cannot be used. This may be because of difficulties in locating a suspected sub-system or component.

Many driveability related problems can be eliminated by following the procedures found in Service Bulletins. These bulletins supersede this manual. Be sure to check all bulletins related to the complaint or suspected system.

If the engine cranks but will not run, use CHART EMJ.4-3.

The sequence of the checks listed in this section is not intended to be followed as on a step-by-step procedure. The checks are listed such that the less difficult and time consuming operations are performed before more difficult ones.

Most of the symptom procedures call for a careful visual and physical check. ***The importance of this step cannot be stressed too strongly.*** **It can lead to correcting a problem without further checks, and can save valuable time.** This procedure includes checking the following.

- Vacuum hoses for splits, kinks, and proper connections.
- Throttle body and intake manifold for leaks.
- Ignition wires for cracking, hardness, proper routing, and carbon tracking.
- Wiring for improper connections, pinches, and cuts.

INTERMITTENTS

Definition: Problem may or may not activate the "Check Engine Light" or store a trouble code.

DO NOT use the trouble code charts in Sections EMJ.4 and EMJ.5 for intermittent problems other than a guide to the circuitry probably causing the problem. The fault must be present to locate the problem. If a fault is not present, the use of trouble code charts may result in the replacement of good parts.

- Most intermittent problems are caused by faulty electrical connections or wiring. Perform careful checks of suspected circuits for
  - Poor mating of the connector halves and terminals not fully seated in the connector body (backed out)
  - Improperly formed or damaged terminals. All connector terminals in problem circuit should be carefully reformed to increase contact tension.
  - Poor terminal to wire connection. This requires removing the terminal from the connector body to check as outlined in the introduction to Section EMJ.1 - L.
  - Check (wiggle) suspected circuit wiring and connectors while watching TECH 1 data on display. See figure EMJ.4-9 TECH 1 DATA for typical data values at idle speed.
- If a visual and physical check does not locate the cause of the problem, the car can be driven with a voltmeter connected to a suspected circuit or a Tech 1 tool may be used performing a test called "Snapshot". See Tech 1 manual for further explanation. An abnormal voltage reading while the problem occurs indicates that the problem may be in that circuit.
- Check for loss of trouble code memory. To check, disconnect the TPS and allow the engine to idle until the "CheckEngine Light" (CEL) turns "ON." Code 22 should be stored and kept in memory when the ignition is turned "OFF" for at least 10 seconds. If not, the ECM is faulty.
- An intermittent CEL and no trouble codes may be caused by
  - Electrical system interference caused by a defective relay, ECM driven solenoid, or switch. They can cause a sharp electrical surge. Normally, the problem will occur when the faulty component is operated.
  - Improper installation of electrical options, such as lights, 2-way radios, etc.
  - EST and Reference Signal Input wires which should be routed away from spark plug wires, ignition system components, and generator. Ground wire from ECM to ignition system which may be faulty.
  - "Check Engine Light" and diagnostic test terminal circuits intermittently shorted to ground.
  - Faulty ECM.

HARD START

Definition: Engine cranks well but does not start for a long time. Engine does eventually start, but may or may not continue to run.

Perform careful visual and physical check as described at the beginning of Section EMJ.6.

Perform "Diagnostic Circuit Check".

- CHECK
  - For possibility of misfiring, crossfiring, or cutting under load or at idle. Locate misfiring cylinder(s) by performing the following test.
    1. Start engine and run upto normal operating temperature. Disconnect idle air control valve. Remove one spark plug wire from a spark plug and connect it to spark tester T000T0901.
    2. Note drop in engine speed.
    3. Repeat for all four cylinders.
    4. Stop engine and reconnect idle air control valve.

If the engine speed dropped equally (within 50 rpm) on all cylinders, refer to "Rough, Unstable, or Incorrect Idle, Stalling" symptom.

If there was no drop or excessive variation in engine speed on one or more cylinders, check for spark on the respective cylinder(s) with spark tester T000T0901. If spark is present, remove the spark plugs from the cylinder(s) and check for the following.

- Cracks
- Wear
- Improper gap
- Burned electrode
- Heavy deposits

- Fuel for poor quality, "stale" fuel, and water contamination.
- Ignition wires for shorts or faulty insulation.
- Ignition coil connections.
- Fuel pump relay. Connect test light between fuel pump relay base terminal WLG10Y and battery voltage. Light should be "ON" for 2 seconds following ignition "ON."
- Secondary ignition voltage output with spark tester T000T0901.
- Spark plugs. Look for wetness, cracks, improper gap, burned electrodes, and heavy deposits. Visually inspect ignition system for moisture, dust, cracks, burns, etc.
- For faulty ECM and ignition grounds.
- Spray plug wires with fine water mist to check for shorts.
- Idle Air Control system. Use EMJ.4-9 Chart.
- Fuel system for restricted filter or improper pressure.
- Injectors for leakage.
- Coolant sensor for a shift in calibration. Use Code 14 or Code 15 chart.
- TPS for sticking or binding. TPS voltage should read 0.40 ± 0.02 volt on the Tech 1 or measured with a digital voltmeter.
- Injector circuit problem. Use EMJ.4-3 Chart.
- Injector balance by performing injector balance test.
- In-tank fuel pump check valve. A faulty valve would allow the fuel in the lines to drain back to the tank after the engine is stopped.
- For the possibility of an exhaust restriction or improper valve timing by performing the following test.
  1. With engine at normal operating temperature, connect a vacuum gauge to any convenient vacuum port on intake manifold.
  2. Run engine at 1000 rpm and record vacuum reading.
  3. Increase engine speed slowly to 2500 rpm. Note vacuum reading at steady 2500 rpm.
  4. If vacuum at 2500 rpm decreases more than 3" Hg from reading at 1000 rpm, the exhaust system should be inspected for restrictions. Use CHART EMJ.6-1.
  5. Disconnect exhaust pipe from engine and repeat Steps 3 & 4. If vacuum still drops more than 3" Hg with exhaust disconnected, check valve timing.
- Engine valve timing and compression.

ROUGH, UNSTABLE, OR INCORRECT IDLE, STALLING

Definition: The engine runs unevenly at idle. If severe, the car may shake. Also, the idle speed may vary (called "hunting"). Either condition may be severe enough to cause stalling. Engine idles at incorrect speed.

Perform careful visual and physical check as described at the beginning of Section EMJ.6.

Perform "Diagnostic Circuit Check".

- **CHECK**
  - For possibility of misfiring, crossfiring, or cutting under load or at idle. Locate misfiring cylinder(s) by performing the following test.
    1. Start engine and run upto normal operatingtemperature. Disconnect idle air control valve. Remove one spark plug wire from a spark plug and connect it to spark tester T000T0901
    2. Note drop in engine speed.
    3. Repeat for all four cylinders.
    4. Stop engine and reconnect idle air control valve.

If the engine speed dropped equally (within 50 rpm) on all cylinders, proceed through the causes listed. If there was no drop or excessive variation in engine speed on one or more cylinders, check for spark on the respective cylinder(s) with spark tester T000T0901. If spark is present, remove the spark plugs from the cylinder(s) and check for the following.

- Cracks
- Wear
- Improper gap
- Burned electrode
- Heavy deposits

- Throttle for sticking shaft or binding linkage. This will cause a high TPS voltage (open throttle indication) and the ECM will not control idle. TPS voltage should be 0.40 ± 0.02 volt with throttle closed.
- TPS reading at closed throttle should be stable; any variation of signal output causes idle speed instability.
- EGR valve stuck open. Push diaphragm up with engine running. (Use gloves, valve is very hot!) Pintle should return onto seat immediately.
- Ignition wires for shorts or faulty insulation.
- Ignition system for moisture, dust, cracks, burns, etc. Spray plug wires with fine water mist to check for shorts.
- Secondary ignition voltage output with T000T0901 spark tester.
- ECM and ignition system for faulty grounds.
- Proper operation of EST.
- Spark plugs. Look for wetness, cracks, improper gap, burned electrodes, and heavy deposits.
- Fuel system for restricted filter or improper pressure.
- Injectors for leakage.
- Injector circuit problem. Use EMJ.4-3 Chart.
- For vacuum leaks at intake manifold gasket.
- Idle Air Control system. Use EMJ.4-9 Chart.
- Electrical system voltage. IAC valve will not move if voltage is below 9 volts or greater than 17.8 volts. Also check battery cables and ground straps for poor contact. Erratic voltage will cause the IAC valve to change its position, resulting in poor idle quality.
- Evaporative emission control (canister purge) system for proper operation.
- MAP sensor output. Check sensor by comparing it to the output on a similar vehicle if possible.
- Oxygen sensor for silicone contamination from contaminated fuel or use of improper RTV sealant. The sensor
will have a white, powdery coating and will cause a high but false signal voltage (rich exhaust indication). The ECM will reduce the amount of fuel delivered to the engine, causing a severe driveability problem.
- Coolant sensor for a shift in calibration. Use Code 14 or Code 15 chart.
- A/C refrigerant pressure for high pressure. Check for overcharging .
- Generator output voltage. Repair if less than 9 volts or more than 17.1 volts.
- Engine valve timing and compression.
- For worn or incorrect basic engine parts such as cam, heads, pistons, etc. Also check for broken or weak valve springs.
- For the possibility of an exhaust restriction or improper valve timing, perform the following test.

1. With engine at normal operating temperature, connect a vacuum gauge to any convenient vacuum port on intake manifold.
2. Run engine at 1000 rpm and record vacuum reading.
3. Increase engine speed slowly to 2500 rpm. Note vacuum reading at steady 2500 rpm.
4. If vacuum at 2500 rpm decreases more than 3" Hg from reading at 1000 rpm, the exhaust system should be inspected for restrictions. Use CHART EMJ.6 - 1.
5. Disconnect exhaust pipe from engine and repeat Steps 3 & 4. If vacuum still drops more than 3" Hg with exhaust disconnected, check valve timing.

- Injector balance by performing injector balance test.
- For overheating and possible causes. Look for the following:
  * Restricted air flow to radiator, or restricted water flow through radiator.
  * Faulty or incorrect thermostat
  * Inoperative electric radiator fan circuit

- If the system is running RICH (block learn less than 112), refer to "Diagnostic Aids" on facing page of Code 45.
- If the system is running LEAN (block learn greater than 160), refer to "Diagnostic Aids" on facing page of Code 44.

POOR GAS MILEAGE

Definition: Gas mileage, as measured by an actual road test, is noticeably lower than expected.
Gas mileage is noticeably lower than it was during a previous actual road test.

Perform careful visual and physical check as described at the beginning of Section EMJ.6.

Perform "Diagnostic Circuit Check".

- **CHECK**
  - For possibility of misfiring, crossfiring, or cutting under load or at idle. Locate misfiring cylinder(s) by performing the following test.
    1. Start engine. Disconnect idle air control valve. Remove one spark plug wire from a spark plug and connect it to spark tester T000T0901.
    2. Note drop in engine speed.
    3. Repeat for all four cylinders.
    4. Stop engine and reconnect idle air control valve.

If the engine speed dropped equally (within 50 rpm) on all cylinders, refer to "Rough, Unstable, or Incorrect Idle, Stalling" symptom. If there was no drop or excessive variation in engine speed on one or more cylinders, check for spark on the respective cylinder(s) with spark tester T000T0901. If spark is present, remove the spark plugs from the cylinder(s) and check for the following.

- Cracks
- Wear
- Improper gap
- Burned electrode
- Heavy deposits

- Proper operation of EST.
- Spark plugs. Look for wetness, cracks, improper gap, burned electrodes, and heavy deposits.
- Spark plugs for correct heat range.
- Fuel for poor quality, "stale" fuel, and water contamination.
- Fuel system for restricted filter or improper pressure.
- Injectors for leakage.
- For vacuum leaks at intake manifold gasket.
- Air cleaner element (filter) for dirt or plugging.
- Idle Air Control system. Use EMJ.4-9 Chart.
- Canister purge system for proper operation.
- Throttle shaft or TPS for sticking or binding. TPS voltage should read 0.40 ± 0.02 volt on a Tech 1 with the throttle closed.
- MAP sensor output. Check sensor by comparing it to the output on a similar vehicle if possible.
- Oxygen sensor for silicone contamination from contaminated fuel or use of improper RTV sealant. The sensor will have a white, powdery coating and will cause a high but false signal voltage (rich exhaust indication). The ECM will reduce the amount of fuel delivered to the engine, causing a severe driveability problem.
- Coolant sensor for a shift in calibration. Use Code 14 or Code 15 chart.
- Vehicle speed sensor (VSS) input with Tech 1 to make sure reading of VSS matches that of vehicle speedometer.
- A/C relay operation. A/C should cut out at wide open throttle.
- A/C refrigerant pressure for high pressure. Check for overcharging .
- Injector balance by performing injector balance test.
- Generator output voltage. Repair if less than 9 volts or more than 17.1 volts.
- Radiator fan operation.
- Thermostat for incorrect heat range or being inoperative.
- Engine valve timing and compression.
- For worn or incorrect basic engine parts such as cam, heads, pistons, etc.
- For the possibility of an exhaust restriction or improper valve timing by performing the following test.
  1. With engine at normal operating temperature, connect a vacuum gauge to any convenient vacuum port on intake manifold.
  2. Run engine at 1000 rpm and record vacuum reading.
  3. Increase engine speed slowly to 2500 rpm. Note vacuum reading at steady 2500 rpm.
  4. If vacuum at 2500 rpm decreases more than 3" Hg from reading at 1000 rpm, the exhaust system should be inspected for restrictions. Use CHART EMJ.6 - 1.
  5. Disconnect exhaust pipe from engine and repeat Steps 3 & 4. If vacuum still drops more than 3" Hg with exhaust disconnected, check valve timing.
- Check driver's driving habits and vehicle conditions which affect gas mileage.
  - Is A/C "ON" full time (Deliquidifier mode "ON")?
  - Are tyres at correct pressure?
  - Are excessively heavy loads being carried?
  - Is acceleration often heavy?
  - Are the wheels aligned correctly?
  - Is the speedometer calibrated correctly?
  - Are the vehicle brakes dragging?
  - Is the brake switch applying excessive force on the brake pedal?
- If the system is running RICH, (block learn less than 90), refer to "Diagnostic Aids" on facing page of Code 45.

DETONATION/SPARK KNOCK

Definition: A mild to severe ping, usually worse under acceleration. The engine makes sharp metallic knocks that change with throttle opening.

Perform careful visual and physical check as described at the beginning of Section EMJ.6.

Perform "Diagnostic Circuit Check".

• CHECK

- For possibility of misfiring, crossfiring, or cutting under load or at idle. Locate misfiring cylinder(s) by performing the following test.
  1. Start engine. Disconnect idle air control valve. Remove one spark plug wire from a spark plug and connect it to spark tester T000T0901
  2. Note drop in engine speed.
  3. Repeat for all four cylinders.
  4. Stop engine and reconnect idle air control valve.

If the engine speed dropped equally (within 50 rpm) on all cylinders, refer to "Rough, Unstable, or Incorrect Idle, Stalling" symptom. If there was no drop or excessive variation in engine speed on one or more cylinders, check for spark on the respective cylinder(s) with spark tester T000T0901. If spark is present, remove the spark plugs from the cylinder(s) and check for the following.

- Cracks
- Wear
- Improper gap
- Burned electrode
- Heavy deposits

- For turbocharger wastegate mechanical or control circuit problem.
- ESC system problem. See Code 43 chart for explanation.
- Ignition wires for shorts or faulty insulation.
- Spark plugs for correct heat range.
- Fuel for poor quality, "stale" fuel, and water contamination.
- Fuel system for restricted filter or improper pressure.
- For excessive oil entering combustion chamber. Oil will reduce the effective octane of fuel.
- For vacuum leaks at intake manifold gasket.
- MAP sensor output. Check sensor by comparing it to the output on a similar vehicle, if possible.
- Coolant sensor for a shift in calibration.
- Oxygen sensor for silicone contamination from contaminated fuel or use of improper RTV sealant. The sensor will have a white, powdery coating and will cause a high but false signal voltage (rich exhaust indication). The ECM will reduce the amount of fuel delivered to the engine, causing a severe driveability problem.
- Vehicle brakes for dragging.
- For overheating and possible causes. Look for the following.
- Low or incorrect coolant solution.
- Loose water pump belt.
- Restricted air flow to radiator or restricted water flow through radiator.
- Faulty or incorrect thermostat.
- Inoperative electric cooling fan circuit.
- Engine valve timing and compression.
- For worn or incorrect basic engine parts such as cam, heads, pistons, etc.
- For the possibility of an exhaust restriction or improper valve timing by performing the following test.
  1. With engine at normal operating temperature, connect a vacuum gauge to any convenient vacuum port on intake manifold.
  2. Run engine at 1000 rpm and record vacuum reading.
  3. Increase engine speed slowly to 2500 rpm. Note vacuum reading at steady 2500 rpm.
  4. If vacuum at 2500 rpm decreases more than 3" Hg from reading at 1000 rpm, the exhaust system should be inspected for restrictions. Use CHART EMJ.6 - 1.
  5. Disconnect exhaust pipe from engine and repeat Steps 3 & 4. If vacuum still drops more than 3" Hg with exhaust disconnected, check valve timing.

• Remove internal engine carbon with top engine cleaner.

• If the system is running LEAN at road load (block learn greater than 150), refer to "Diagnostic Aids" on facing page of Code 44.

LACK OF POWER, SLUGGISH, OR SPONGY

Definition: Engine delivers less than expected power. There is little or no increase in speed when the accelerator pedal is depressed partially.

Perform careful visual and physical check as described at the beginning of Section EMJ.6.

Perform "Diagnostic Circuit Check".

- **CHECK**
  - For possibility of misfiring, crossfiring, or cutting under load or at idle. Locate misfiring cylinder(s) by performing the following test.
    1. Start engine. Disconnect idle air control valve. Remove one spark plug wire from a spark plug and connect it to spark tester T000T0901.
    2. Note drop in engine speed.
    3. Repeat for all four cylinders.
    4. Stop engine and reconnect idle air control valve.

If the engine speed dropped equally (within 50 rpm) on all cylinders, refer to "Rough, Unstable, or Incorrect Idle, Stalling" symptom. If there was no drop or excessive variation in engine speed on one or more cylinders, check for spark on the respective cylinder(s) with spark tester T000T0901. If spark is present, remove the spark plugs from the cylinder(s) and check for the following:

- Cracks
- Wear
- Improper gap
- Burned electrode
- Heavy deposits

- Ignition wires for shorts or faulty insulation.
- Ignition system for moisture, dust, cracks, burns, etc. Spray plug wires with fine water mist to check for shorts.
- Secondary ignition voltage output with T000T0901 tester.
- Ignition coil connections.
- ECM and ignition system for faulty grounds.
- Proper operation of EST.
- Spark plugs. Look for wetness, cracks, improper gap, burned electrodes, and heavy deposits.
- Turbocharger wastegate electrical or mechanical problem.
- Spark plugs for correct heat range.
- Fuel for poor quality, "stale" fuel, and water contamination
- Fuel system for restricted filter or improper pressure. Use CHART EMJ.4 - 7.
- For vacuum leaks at intake manifold gasket.
- Air cleaner element (filter) for dirt or plugging.
- Throttle shaft or TPS for sticking or binding. TPS voltage should read about 0.40 ± 0.02 volts on Tech 1 with the throttle closed and more than 95% throttle travel at WOT.
- MAP sensor output. Check sensor by comparing it to the output on a similar vehicle if possible.
- Check MAP sensor vacuum hose to be free of liquid and dirt.
- Oxygen sensor for silicone contamination from contaminated fuel or use of improper RTV sealant. The sensor will have a white, powdery coating and will cause a high but false signal voltage (rich exhaust indication). The ECM will reduce the amount of fuel delivered to the engine, causing a severe driveability problem.
- Coolant sensor for a shift in calibration. Use Code 14 or Code 15 chart.
- Vehicle speed sensor (VSS) input with Tech 1 to make sure reading of VSS matches that of vehicle speedometer.
- Engine for improper or worn camshaft.
- A/C relay operation. A/C should cut out at wide open throttle.
- A/C refrigerant pressure for high pressure. Check for overcharging.
- Generator output voltage. Repair if less than 9 volts or more than 17.1 volts.
- Radiator fan operation.
- Vehicle brakes for dragging
- Engine valve timing and compression.
- For worn or incorrect basic engine parts such as cam, heads, pistons, etc.
- Inoperative Secondary Throttle Valve Control. Check according to EMJ.3.

- For the possibility of an exhaust restriction or improper valve timing by performing the following test.
1. With engine at normal operating temperature, connect a vacuum gauge to any convenient vacuum port on intake manifold.
2. Run engine at 1000 rpm and record vacuum reading.
3. Increase engine speed slowly to 2500 rpm. Note vacuum reading at steady 2500 rpm.
4. If vacuum at 2500 rpm decreases more than 3" Hg from reading at 1000 rpm, the exhaust system should be inspected for restrictions. Use CHART EMJ.6 - 1.
5. Disconnect exhaust pipe from engine and repeat Steps 3 & 4. If vacuum still drops more than 3" Hg with exhaust disconnected, check valve timing.

- For overheating and possible causes. Look for the following:
  - Low or incorrect coolant solution.
  - Loose water pump belt.
  - Restricted air flow to radiator, or restricted water flow through radiator.
  - Faulty or incorrect thermostat.
  - Inoperative electric cooling fan circuit.

- If the system is running RICH (block learn less than 118), refer to "Diagnostic Aids" on facing page of Code 45.
- If the system is running LEAN at part throttle (block learn greater than 160), refer to "Diagnostic Aids" on facing page of Code 44.

SURGES AND/OR CHUGGLE

Definition: Engine power variation under steady throttle or cruise. Feels like the car speeds up and slows down with no change in the accelerator pedal.

Perform careful visual and physical check as described at the beginning of Section EMJ.6.

Perform "Diagnostic Circuit Check".

- **CHECK**
  - For possibility of misfiring, crossfiring, or cutting under load or at idle. Locate misfiring cylinder(s) by performing the following test.
    1. Start engine. Disconnect idle air control valve. Remove one spark plug wire from a spark plug and connect it to spark tester T000T0901.
    2. Note drop in engine speed.
    3. Repeat for all four cylinders.
    4. Stop engine and reconnect idle air control valve.

  If the engine speed dropped equally (within 50 rpm) on all cylinders, refer to "Rough, Unstable, or Incorrect Idle, Stalling" symptom. If there was no drop or excessive variation in engine speed on one or more cylinders, check for spark on the respective cylinder(s) with spark tester T000T0901. If there is no spark, see chart EMJ.4-3" If spark is present, remove the spark plugs from the cylinder(s) and check for the following:
    - Cracks
    - Wear
    - Improper gap
    - Burned electrode
    - Heavy deposits
  - Ignition wires for shorts or faulty insulation.
  - Ignition system for moisture, dust, cracks, burns, etc. Spray plug wires with fine water mist to check for shorts.
  - Secondary ignition voltage output with T000T0901 tester.
  - ECM and ignition system for faulty grounds.
  - Proper operation of EST.
  - Spark plugs. Look for wetness, cracks, improper gap, burned electrodes, and heavy deposits.
  - Spark plugs for correct heat range.
  - Fuel for poor quality, "stale" fuel, and water contamination.
  - Fuel system for restricted filter or improper pressure.
  - Injectors for leakage (see chart EMJ.4-7 and EMJ.3-K).
  - Injector balance by performing injector balance test .
  - For vacuum leaks at intake manifold gasket.
  - Idle Air Control system. Use EMJ.4-9 Chart.
  - Electrical system voltage. IAC valve will not move if voltage is below 9 volts or greater than 17.8 volts. Also check battery cables and ground straps for poor contact. Erratic voltage will cause the IAC valve to change its position, resulting in poor idle quality.
  - Evaporative emission control (canister purge) system for proper operation.
  - Throttle shaft or TPS for sticking or binding. TPS voltage should read 0.40 ± 0.02 volts on Tech 1 with the throttle closed.
  - MAP sensor output. Check sensor by comparing it to the output on a similar vehicle, if possible.

- Oxygen sensor for silicone contamination from contaminated fuel or use of improper RTV sealant. The sensor will have a white, powdery coating and will cause a high but false signal voltage (rich exhaust indication). The ECM will reduce the amount of fuel delivered to the engine, causing a severe driveability problem.
- Check MAP Sensor vacuum hose to be free of liquid and dirt
- Coolant sensor for a shift in calibration. Use Code 14 or Code 15 chart.
- Vehicle speed sensor (VSS) input with Tech 1 to make sure reading of VSS matches that of vehicle speedometer.
- A/C relay operation. A/C should cut out at wide open throttle.
- For the possibility of an exhaust restriction or improper vaive timing by performing the following test:
  1. With engine at normal operating temperature, connect a vacuum gauge to any convenient vacuum port on intake manifold.
  2. Run engine at 1000 rpm and record vacuum reading.
  3. Increase engine speed slowly to 2500 rpm. Note vacuum reading at steady 2500 rpm.
  4. If vacuum at 2500 rpm decreases more than 3" Hg from reading at 1000 rpm, the exhaust system should be inspected for restrictions. Use CHART EMJ.6 - 1.
  5. Disconnect exhaust pipe from engine and repeat Steps 3 & 4. If vacuum still drops more than 3" Hg with exhaust disconnected, check valve timing.
- Engine valve timing and compression.
- For worn or incorrect basic engine parts such as cam, heads, pistons, etc.

- If the system is running RICH (block learn less than 118), refer to "Diagnostic Aids" on facing page of Code 45.
- If the system is running LEAN (block learn greater than 160), refer to "Diagnostic Aids" on facing page of Code 44.

CUTS OUT, MISSES

Definition: Steady pulsation or jerking that follows engine speed, usually more pronounced as engine load increases. The exhaust has a steady spitting sound at idle or low speed.

Perform careful visual and physical check as described at the beginning of Section EMJ.6.
Perform "Diagnostic Circuit Check".

- **CHECK**
  - Ignition wires for shorts or faulty insulation.
  - Ignition system for moisture, dust, cracks, burns, etc. Spray plug wires with fine water mist to check for shorts.
  - Secondary ignition voltage output with tester T000T0901.
  - Ignition coil connections.
  - ECM and ignition system for faulty grounds.
  - Proper operation of EST.
  - Spark plugs. Look for wetness, cracks, improper gap, burned electrodes, and heavy deposits.
  - Spark plugs for correct heat range.
  - Fuel for poor quality, "stale" fuel, and water contamination.
  - Fuel system for restricted filter or improper pressure.
  - Throttle shaft or TPS for sticking or binding. TPS voltage should read 0.40 ± 0.02 on Tech 1 or DVM with the throttle closed.
  - Injector balance by performing injector balance test.
  - For possibility of misfiring, crossfiring, or cutting under load or at idle. Locate misfiring cylinder(s) by performing the following test.
    1. Start engine. Disconnect idle air control valve. Remove one spark plug wire from a spark plug and connect it to spark tester T000T0901.
    2. Note drop in engine speed.
    3. Repeat for all four cylinders.
    4. Stop engine and reconnect idle air control valve.

If the engine speed dropped equally (within 50 rpm) on all cylinders, refer to "Rough, Unstable, or Incorrect Idle, Stalling" symptom. If there was no drop or excessive variation in engine speed on one or more cylinders, check for spark on the respective cylinder(s) with spark tester T000T0901. If spark is present, remove the spark plugs from the cylinder(s) and check for the following:

- Cracks
- Wear
- Improper gap
- Burned electrode
- Heavy deposits

HESITATION, SAG, STUMBLE

Definition: Momentary lack of response as the accelerator is pushed down. Can occur at all vehicle speeds. Usually most severe when first trying to make the car move, as from a stop sign. May cause the engine to stall if severe enough.

Perform careful visual and physical check as described at the beginning of Section EMJ.6.

Perform "Diagnostic Circuit Check".

- **CHECK**
  - For possibility of misfiring, crossfiring, or cutting under load or at idle. Locate misfiring cylinder(s) by performing the following test.
    1. Start engine. Disconnect idle air control valve. Remove one spark plug wire from a spark plug and connect it to spark tester T000T0901.
    2. Note drop in engine speed.
    3. Repeat for all four cylinders.
    4. Stop engine and reconnect idle air control valve.

  If the engine speed dropped equally (within 50 rpm) on all cylinders, refer to "Rough, Unstable, or Incorrect Idle, Stalling" symptom. If there was no drop or excessive variation in engine speed on one or more cylinders, check for spark on the respective cylinder(s) with spark tester T000T0901. If spark is present, remove the spark plugs from the cylinder(s) and check for the following:

  - Cracks
  - Wear
  - Improper gap
  - Burned electrode
  - Heavy deposits

  - Ignition wires for shorts or faulty insulation.
  - Ignition system for moisture, dust, cracks, burns, etc. Spray plug wires with fine water mist to check for shorts.
  - Secondary ignition voltage output with T000T0901 tester.
  - ECM and ignition system for faulty grounds
  - Spark plugs. Look for wetness, cracks, improper gap, burned electrodes, and heavy deposits.
  - Spark plugs for correct heat range
  - Fuel for poor quality, "stale" fuel, and water contamination.
  - Fuel system for restricted filter or improper pressure.
  - For vacuum leaks at intake manifold gasket.
  - Air cleaner element (filter) for dirt or plugging.
  - Idle Air Control system. Use EMJ.4-9 Chart.
  - Check electrical system voltage. IAC valve will not move if voltage is below 9 volts or greater than 17.8 volts. Also check battery cables and ground straps for poor contact. Erratic voltage will cause the IAC valve to change its position, resulting in poor idle quality.
  - Emission evaporative (canister purge) system for proper operation.
  - Throttle shaft or TPS for sticking or binding TPS voltage should read 0.40 ± 0.02 volt on Tech 1 with the throttle closed.
  - MAP sensor output. Check sensor by comparing it to the output on a similar vehicle, if possible.
  - MAP sensor vacuum hose blocked.
  - Coolant sensor for a shift in calibration. Use Code 14 or Code 15 chart.
  - A/C relay operation. A/C should cut out at wide open throttle.
  - Injector balance by performing injector balance test.
  - Oxygen sensor for silicone contamination from contaminated fuel or use of improper RTV sealant. The sensor will have a white, powdery coating and will cause a high but false signal voltage (rich exhaust indication). The ECM will reduce the amount of fuel delivered to the engine, causing a severe driveability problem.
  - A/C refrigerant pressure for high pressure. Check for overcharging.
  - Generator output voltage. Repair if less than 9 volts or more than 17.1 volts.
  - Vehicle brakes for dragging.
  - Engine valve timing and compression.
  - For the possibility of an exhaust restriction or improper valve timing by performing the following test:
    1. With engine at normal operating temperature, connect a vacuum gauge to any convenient vacuum port on intake manifold.

2. Run engine at 1000 rpm and record vacuum reading.
3. Increase engine speed slowly to 2500 rpm. Note vacuum reading at steady 200 rpm.
4. If vacuum at 2500 rpm decreases more than 3" Hg from reading at 1000 rpm, the exhaust system should be inspected for restrictions. Use CHART EMJ.6-1.
5. Disconnect exhaust pipe from engine ande repeat Steps 3 & 4. If vacuum still drops more than 3" Hg wigh exhaust disconnected, check valve timing.

- For worn or incorrect basic engine parts such as cam, heads, pistons,ect.
- For overheating and possible causes. Look for the following:
  * Low or incorrect coolant solution.
  * Restricted air flow to radiator, or restricted water flow through radiator.
  * Faulty or incorrect thermostat.
  * Inoperative electric radiator fan circuit.

- If the system is running RICH (block learn less than 90), refer to "Diagnostic Aids" on facing page of Code 45.
- If the system is running LEAN at part throttle (block learn greater than 150), refer to "Diagnostic Aids" on facing page of Code 44.

EXCESSIVE EXHAUST EMISSIONS OR ODOURS

Definition: Vehicle fails an emission test or vehicle has excessive "rotten egg" smell. (Excessive odours do not necessarily indicate excessive emissions).

Perform careful visual and physical check as described at the beginning of Section EMJ.6.
Perform "Diagnostic Circuit Check".

- **CHECK**
  - Vacuum leaks.
  - Faulty coolant system and/or coolant fan operation.
  - Remove carbon with top engine cleaner. Follow instructions on can.
- If the system is running RICH (block learn less than 118), refer to "Diagnostic Aids" on facing page of Code 45.
- If the system is running LEAN (block learn greater than 160), refer to "Diagnostic Aids" on facing page of Code 44.
- If emission test indicates excessive NO_x, check for items which cause car to run lean or too hot.
- If emission test indicates excessive HC and CO or exhaust has excessive odours, check for items which cause car to run RICH.
  - Incorrect fuel pressure. Use CHART EMJ.4-7.
  - Fuel loading of evaporative vapour canister.
  - Crankcase breather valve plugging, sticking, or blocked breather hose.
  - Check for fuel in crankcase.
  - Catalytic converter lead contamination.
  - Improper fuel cap installation.
  - Faulty spark plugs, plug wires, or ignition components.

DIESELING, RUN-ON

Definition: Engine continues to run after key is turned "OFF", but runs very roughly. (If engine runs smoothly, check ignition switch).

Perform careful visual and physical check as described at the beginning of Section EMJ.6.
Perform "Diagnostic Circuit Check".

- **CHECK**
  Injectors for leakage.

BACKFIRE

Definition: Fuel ignites in intake manifold or in exhaust system, making a loud popping sound.

Perform careful visual and physical check as described at the beginning of Section EMJ.6.

Perform "Diagnostic Circuit Check".

- **CHECK**
  - For possibility of misfiring, crossfiring, or cutting under load or at idle. Locate misfiring cylinder(s) by performing the following test.
    1. Start engine. Disconnect idle air control valve. Remove one spark plug wire from a spark plug and connect it to spark tester T000T0901.
    2. Note drop in engine speed.
    3. Repeat for all four cylinders.
    4. Stop engine and reconnect idle air control valve.

If the engine speed dropped equally (within 50 rpm) on all cylinders, refer to "Rough, Unstable, or Incorrect Idle, Stalling" symptom. If there was no drop or excessive variation in engine speed on one or more cylinders, check for spark on the respective cylinder(s) with spark tester T000T0901. If spark is present, remove the spark plugs from the cylinder(s) and check for the following:

- Cracks
- Wear
- Improper gap
- Burned electrode
- Heavy deposits

- Intake manifold gasket for leaks.
- Spark plugs. Look for wetness, cracks, improper gap, burned electrodes, and heavy deposits.
- Ignition system for moisture, dust, cracks, burns, etc. Spray plug wires with fine water mist to check for shorts.
- ECM and ignition system for faulty grounds
- Secondary ignition voltage output with T000T0901 tester
- For vacuum leaks at intake manifold gasket
- Engine valve timing and compression.
- For worn or incorrect basic engine parts such as cam, heads, pistons, etc.

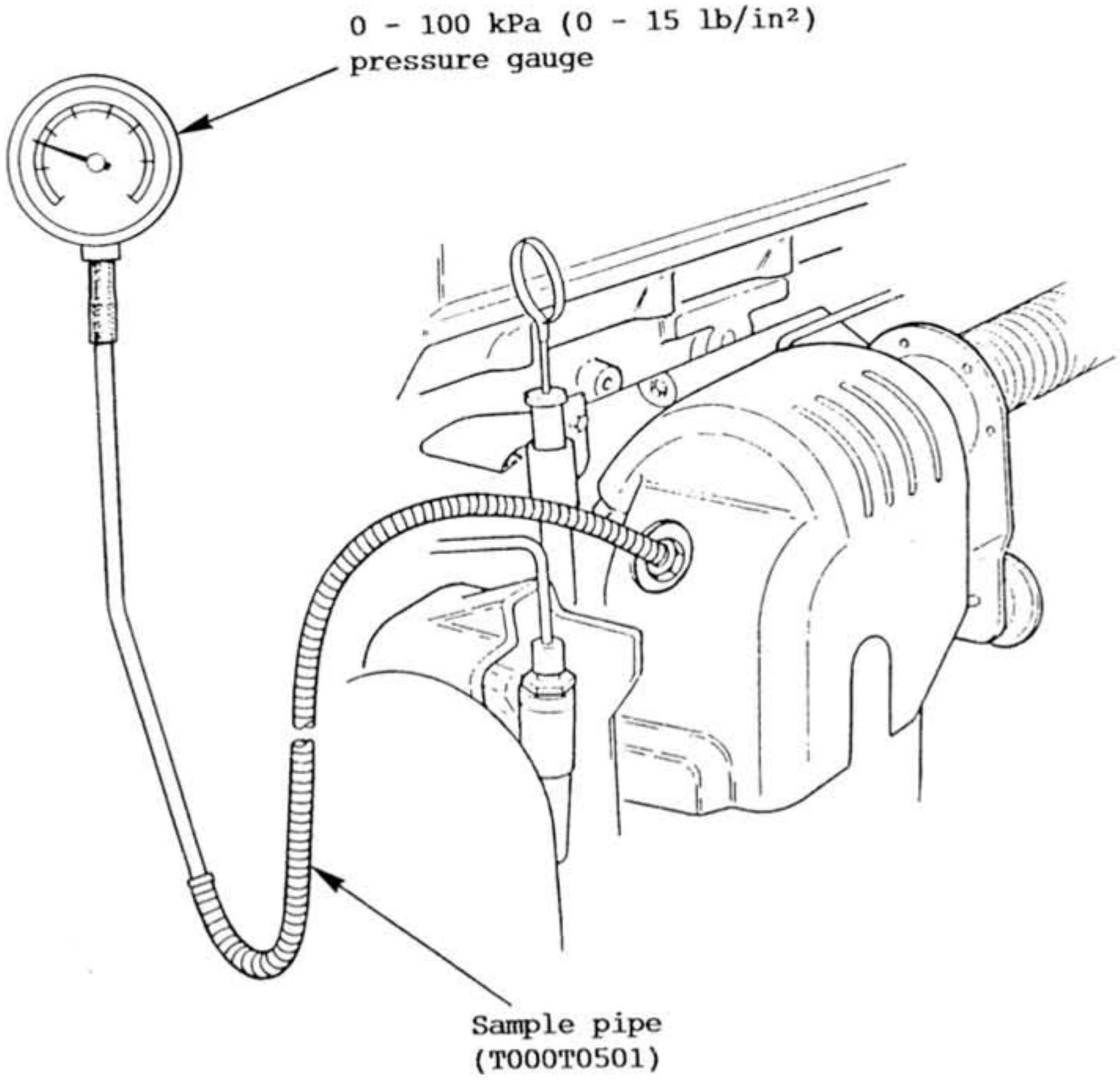
CHART EMJ. 6-1

RESTRICTED EXHAUST SYSTEM CHECK

ALL ENGINES

Proper diagnosis for a restricted exhaust system is essential before any components are replaced. The following procedure may be used for diagnosis.

CHECK :



DIAGNOSIS:

1. With the engine idling at normal operating temperature, observe the exhaust system backpressure reading on the gauge. Reading should not exceed 8.6 kPa (1.25 psi).
2. Increase engine speed to 2000 rpm and observe gauge. Reading should not exceed 20.7 kPa (3 psi).
3. If the backpressure at either speed exceeds specification, a restricted exhaust system is indicated.
4. Inspect the entire exhaust system for a collapsed pipe, heat distress, or possible internal muffler failure.
5. If there are no obvious reasons for the excessive backpressure, the catalytic converter is suspected to be restricted and should be replaced.

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